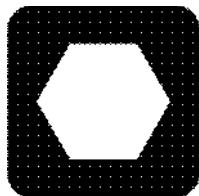


JT922

Parts Manual



Ditch Witch®

JT922

ISSUE NO. 06PL-06/11

For Replacement Copy Order **P/N 053-1134**

This manual contains information concerning the following models:
JT922 & JT922T4i Directional Drilling System

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**Ditch
Witch®**

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FOREWORD

This manual contains illustrated parts lists to help you select quality ProTech® Replacement parts for your Ditch Witch® equipment. Using other replacement parts will lessen the productivity of your equipment.

- ◆ Part numbers enclosed in a box are no longer available from The Charles Machine Works, Inc. Your local Ditch Witch dealer may be able to locate the part for you.
- ◆ Footnotes provide more information to help you identify parts shown in the manual.
- ◆ Assembly instructions and Tech Bits articles referenced in footnotes are available through your local Ditch Witch dealer.
- ◆ Description and specifications in this book were current at publication. However, The Charles Machine Works, Inc. reserves the right to improve equipment, so this manual might not reflect the most current improvements.
- ◆ Instructions on recommended equipment use and maintenance are in the Operator's Manual that was shipped with your equipment.

Keep the following in mind when ordering ProTech replacement parts:

- ◆ Specify parts you need by part number and description, not by illustration reference numbers.
- ◆ Have equipment model and serial number on hand to help ensure you get the right parts for your machine whether it's old or new.

Thank you for buying and using Ditch Witch equipment and ProTech replacement parts.

WARRANTY

DW WARRANTY Policy
July, 2005

POLICY 1: DITCH WITCH® EQUIPMENT AND REPLACEMENT PARTS LIMITED WARRANTY POLICY

Subject to the limitation and exclusions herein, free replacement parts will be provided at any authorized Ditch Witch dealership for any Ditch Witch equipment or parts manufactured by The Charles Machine Works, Inc. (CMW) that fail due to a defect in material or workmanship within one (1) year of first commercial use (Exception: 2 years for all SK500 Attachments). Free labor will be provided at any authorized Ditch Witch dealership for installation of parts under this warranty during the first year following "initial commercial" use of the serial numbered Ditch Witch equipment on which it is installed. The customer is responsible for transporting their equipment to an authorized Ditch Witch dealership for all warranty work.

EXCLUSIONS FROM PRODUCT WARRANTY

- All incidental or consequential damages.
- All defects, damages, or injuries caused by misuse, abuse, improper installation, alteration, neglect, or uses other than those for which products were intended.
- All defects, damages, or injuries caused by improper training, operation, or servicing of products in a manner inconsistent with manufacturer's recommendations.
- All engines and engine accessories (these are covered by original manufacturer's warranty).
- Tires, belts, and other parts which are subject to another manufacturer's warranty. (Such warranty will be available to purchaser.)
- ALL IMPLIED WARRANTIES NOT EXPRESSLY STATED HEREIN, INCLUDING ANY WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY.

IF THE PRODUCTS ARE PURCHASED FOR COMMERCIAL PURPOSES, AS DEFINED BY THE UNIFORM COMMERCIAL CODE, THEN THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE FACE HEREOF AND THERE ARE NO IMPLIED WARRANTIES OF ANY KIND WHICH EXTEND TO A COMMERCIAL BUYER. ALL OTHER PROVISIONS OF THIS LIMITED WARRANTY APPLY INCLUDING THE DUTIES IMPOSED.

Ditch Witch products have been tested to deliver acceptable performance in most conditions. This does not imply they will deliver acceptable performance in all conditions. Therefore, to assure suitability, products should be operated under anticipated working conditions prior to purchase.

Defects will be determined by an inspection within thirty (30) days of the date of failure of the product or part by CMW or its authorized dealer. CMW will provide the location of its inspection facilities or its nearest authorized dealer upon inquiry. CMW reserves the right to supply remanufactured replacement parts under this warranty as it deems appropriate.

Extended warranties are available upon request from your local Ditch Witch dealer or CMW.

Some states do not allow exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply. Further, some states do not allow exclusion of or limitation of how long an implied warranty lasts, so the above limitation may not apply. This limited warranty gives product owner specific legal rights and the product owner may also have other rights which vary from state to state.

For information regarding this limited warranty, contact CMW's Product Support Department, P.O. Box 66, Perry, OK 73077-0066, or contact your local Ditch Witch dealer.

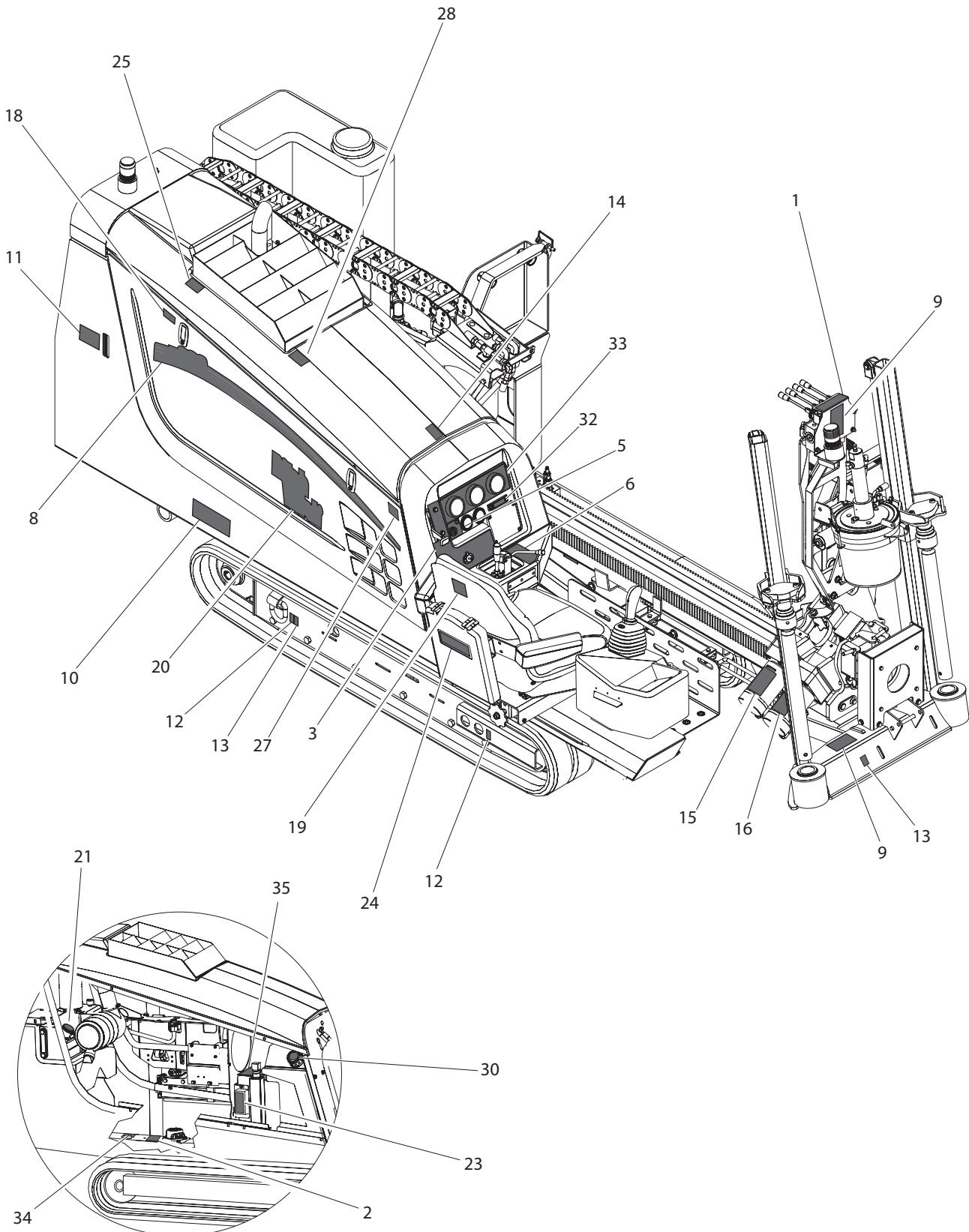
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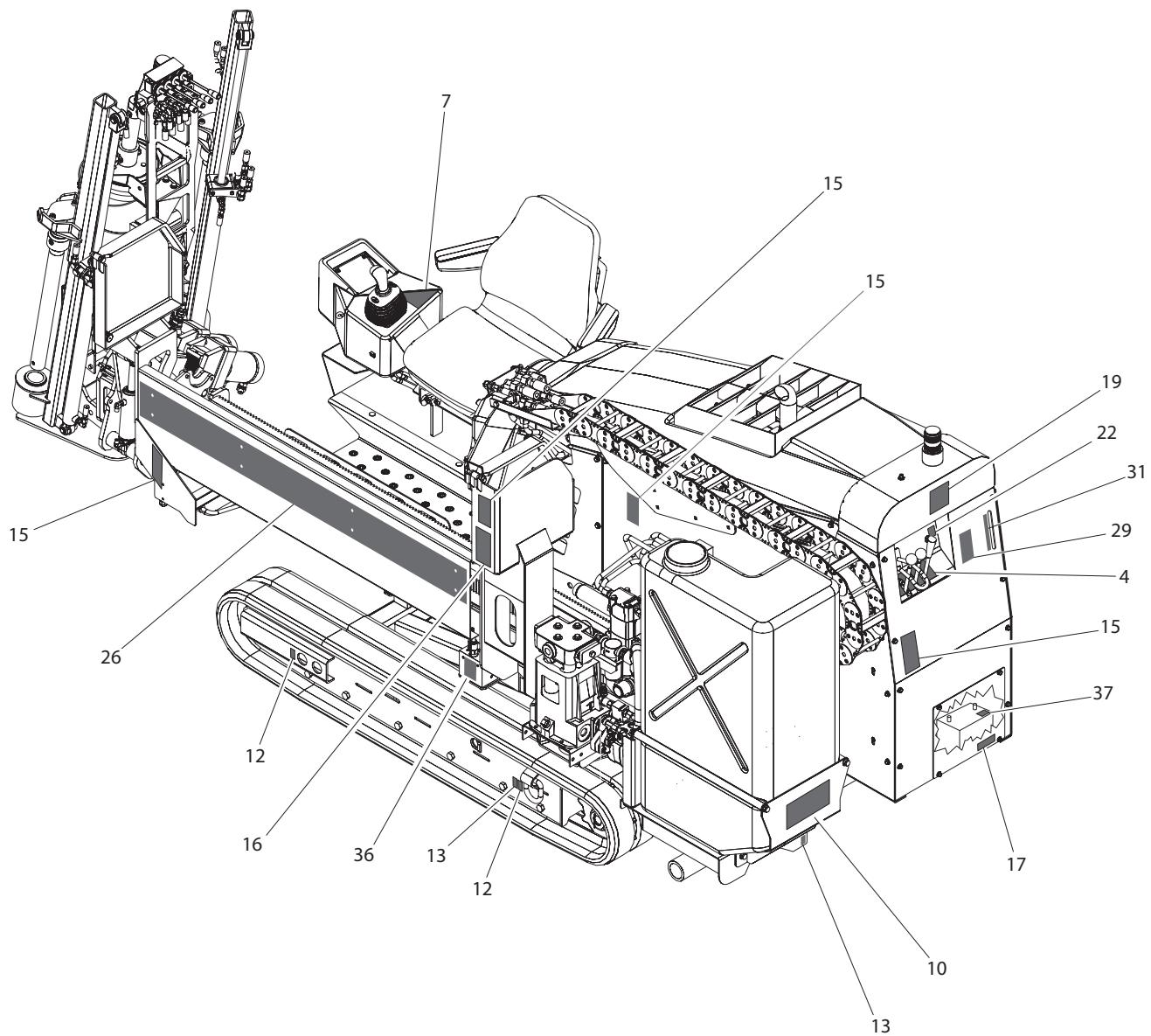
DECALS

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DECAL LOCATION JT922



DECAL LOCATION JT922



DECAL LOCATION

JT922

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	270-I501	1	DECAL KIT - JT922	
I	700-071	1	FRONT ANCHOR	
2	270-I452	1	FUSE BLOCK	
3	270-I489	1	JT922 CONSOLE DECAL	
4	270-I496	1	TRACK CONTROL	
5	270-I497	1	IGNITION SWITCH	
6	270-I498	1	DRILLING FLUID DECAL	
7	270-I499	1	THRUST AND ROTATE	
8	270-I500	1	JT922 MODEL ID	
9	273-278	2	DANGER WRENCH	
I0	274-049	2	DANGER ELECTROCUTION	
I1	274-198	1	NOTICE OIL LEVEL	
I2	274-442	4	LIFT LOCATION	
I3	274-318	4	TIE DOWN LOCATION	
I4	274-780	1	JET TRAC PATENT	
I5	273-546	5	WARNING MOVING PARTS	
I6	270-I506	2	DANGER ROTATING SHAFT	
I7	275-203	1	BATTERY	
I8	275-400	1	NOTICE OIL LEVEL	
I9	275-450	2	LOGO PLACARD	
I0	700-158	1	DITCH WITCH LOGOTYPE	
I1	700-063	1	HYDRAULIC OIL TANK	
I2	700-II6	1	TRACKER CONTROL	
I3	270-I896	1	ELECTRICAL PANEL (BUSSMAN)	PLACE ON INSIDE OF BUSSMAN COVER
I4	275-048	1	IMPORTANT SAFETY RULES	
I5	273-423	1	CAUTION HOT PARTS	
I6	270-I502	1	JT922 MODEL ID PIPEBOX	
I7	274-291	1	SOUND POWER	SEE FOOTNOTE I
I8	273-459	1	NOTICE EXPLOSION POSSIBLE	
I9	275-383	1	NOTICE SLOPE PARKING DECAL	
I0	700-062	1	DIESEL FUEL CAP	
I1	270-I271	1	THROTTLE CONTROL	
I2	270-I578	1	LED DISPLAY	
I3	270-I869	1	GAUGE PANEL	
I4	700-212	1	MASTER DISCONNECT SWITCH	
I5	270-I898	1	TEST PORT LOCATIONS A	
I6	270-I899	1	TEST PORT LOCATIONS B	
I7	273-267	1	DITCH WITCH BATTERY	

FOOTNOTES

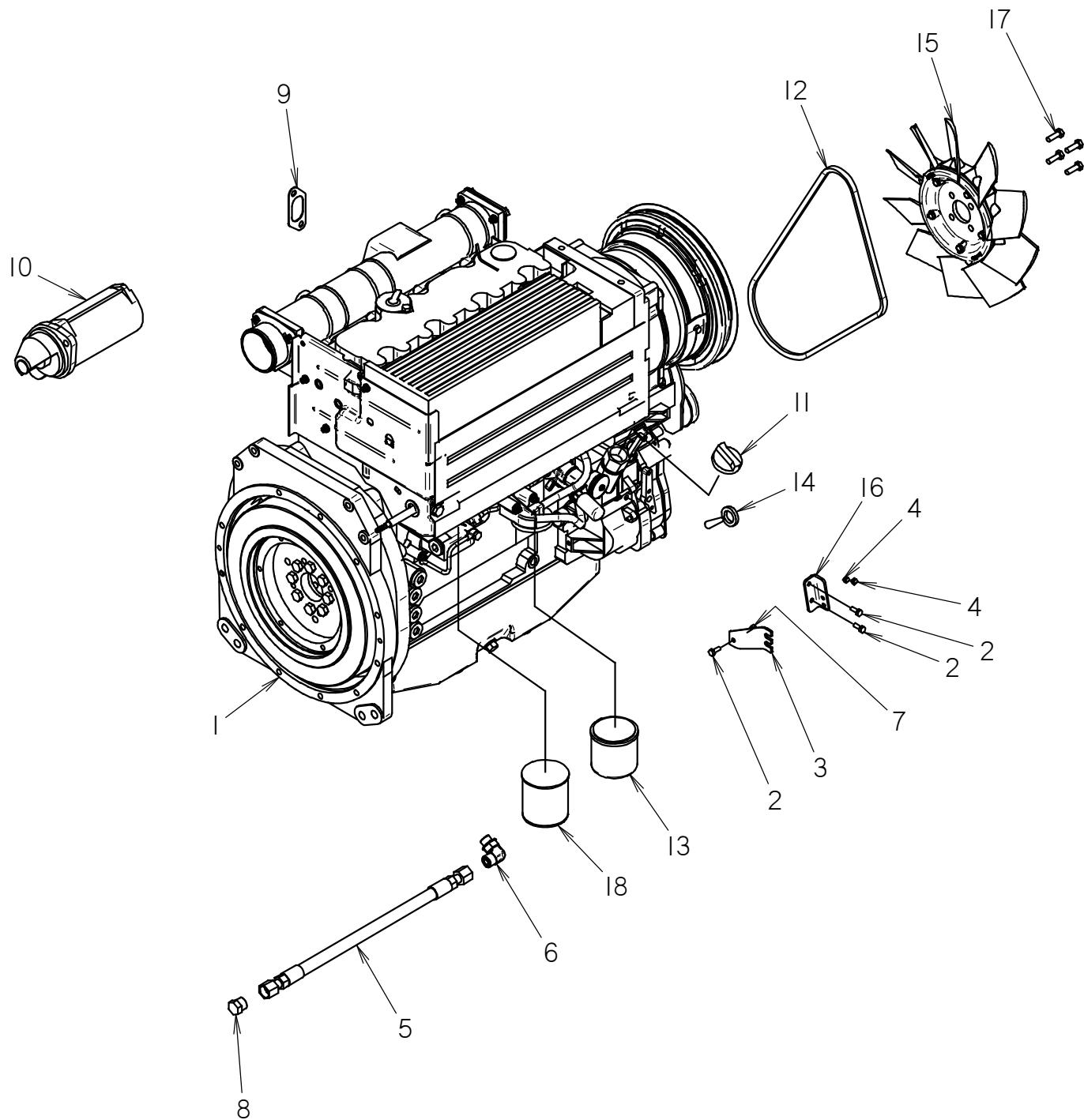
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NOTES:

ENGINE COMPONENTS

ID0134845

ENGINE AND ACCESSORIES



ENGINE AND ACCESSORIES

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I95-I024	1	ENGINE (DEUTZ F4L20II)	
2	I06-231	3	SCREW (M6-1.00 X 16MM)	
3	300-418I	1	CABLE MOUNT	
4	I08-I33	2	CABLE STOP	
5	515-255	1	HOSE (080FX-18"-3000)	
6	I59-595	1	ELBOW (M18X1.50-080)	
7	I06-I06	1	NUT (M6-1.00)	
8	I54-331	1	PLUG (080)	
9	I65-727	1	EXHAUST MANIFOLD GASKET	
10	I94-548	1	STARTER	
11	I94-570	1	OIL FILL CAP	
12	I70-453	1	BELT (10MM X 1175MM)	
13	I95-807	1	FUEL FILTER ELEMENT (PRIMARY)	
14	I94-563	1	DIP STICK	
15	I95-1068	1	FAN	
16	300-4182	1	THROTTLE BRACKET	
17	I05-806	4	SCREW (M8-1.25 X 25MM)	TORQUE TO 16 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
18	I95-849	1	ELEMENT (12NF,3.562" SPIN-ON)	

NOT SHOWN:

I95-I389 FUEL LIFT PUMP

SERVICE PART & SEE FOOTNOTE I

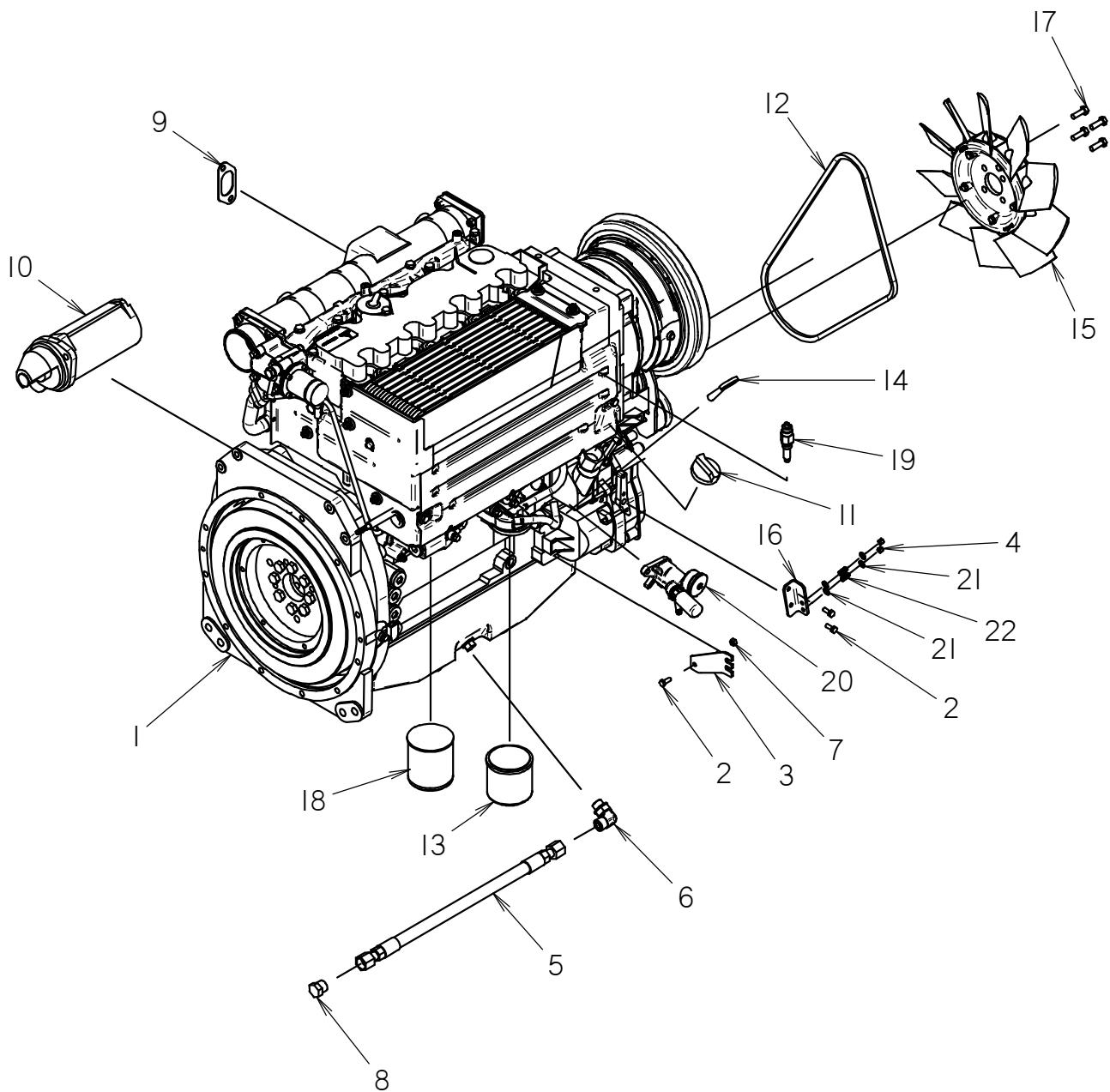
FOOTNOTES:

- I. IF FUEL LIFT PUMP I95-I389 IS USED THE IN-LINE FILTER WILL NOT BE REQUIRED.

NOTE:

ENGINE AND ACCESSORIES

JT922 T4i
BEGINS WITH S/N: CMWJT922P80000309



ENGINE AND ACCESSORIES

JT922 T4i

BEGINS WITH S/N: CMWJT922P80000309

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	195-1071	1	ENGINE (DEUTZ)	
2	106-231	3	SCREW (M6-1.00 X 16MM)	
3	300-4181	1	CABLE MOUNT	
4	108-133	2	CABLE STOP	
5	515-255	1	HOSE (080FX-18"-3000)	
6	159-595	1	ELBOW (M18X1.50-080)	
7	106-106	1	NUT (M6-1.00)	
8	154-331	1	PLUG (080)	
9	165-727	1	EXHAUST MANIFOLD GASKET	
I0	195-1392	1	STARTER, 9 TOOTH	
II	194-570	1	OIL FILL CAP	
I2	170-453	1	BELT (10MM X 1175MM)	
I3	195-807	1	FUEL FILTER ELEMENT (PRIMARY)	
I4	194-563	1	DIP STICK	
I5	195-1068	1	FAN	
I6	300-4182	1	THROTTLE BRACKET	
I7	105-806	4	SCREW (M8-1.25 X 25MM)	
I8	195-849	1	ELEMENT (#2NF, 3.562" SPIN-ON)	
I9	215-1321	1	TEMPERATURE SWITCH	
I20	195-1389	1	FUEL LIFT PUMP	
I21	107-310	4	WASHER (#10)	SEE FOOTNOTE I
I22	115-618	2	COMPRESSION SPRING (.625")	SEE FOOTNOTE I

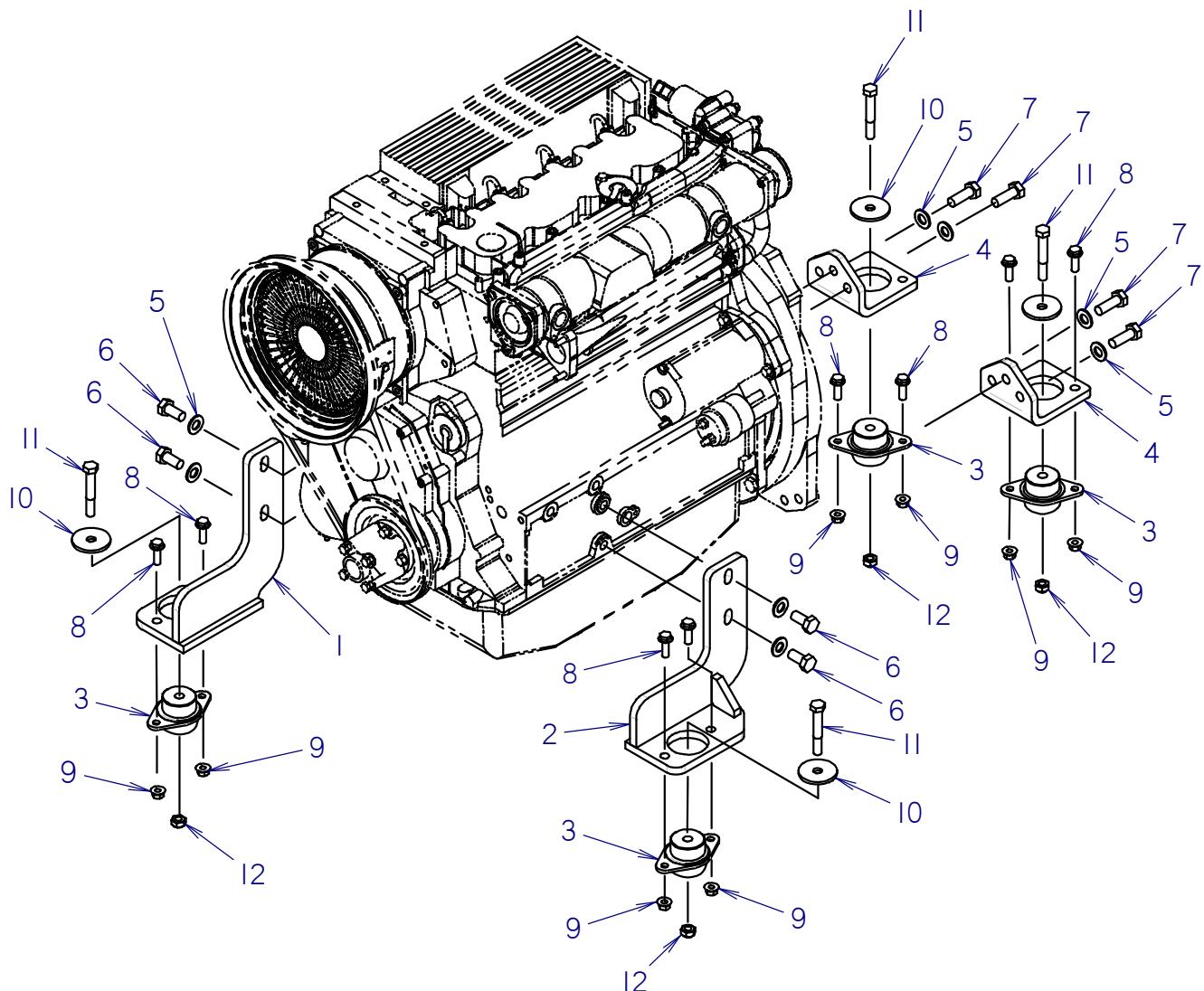
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FOOTNOTES:

I. PARTS, ALONG WITH THROTTLE CABLE 195-1501, BELONG TO KIT 190-1467. SEE INSTALLATION INSTRUCTIONS ID0230528 FOR DETAILS.

NOTE:

ENGINE MOUNTS



ENGINE MOUNTS

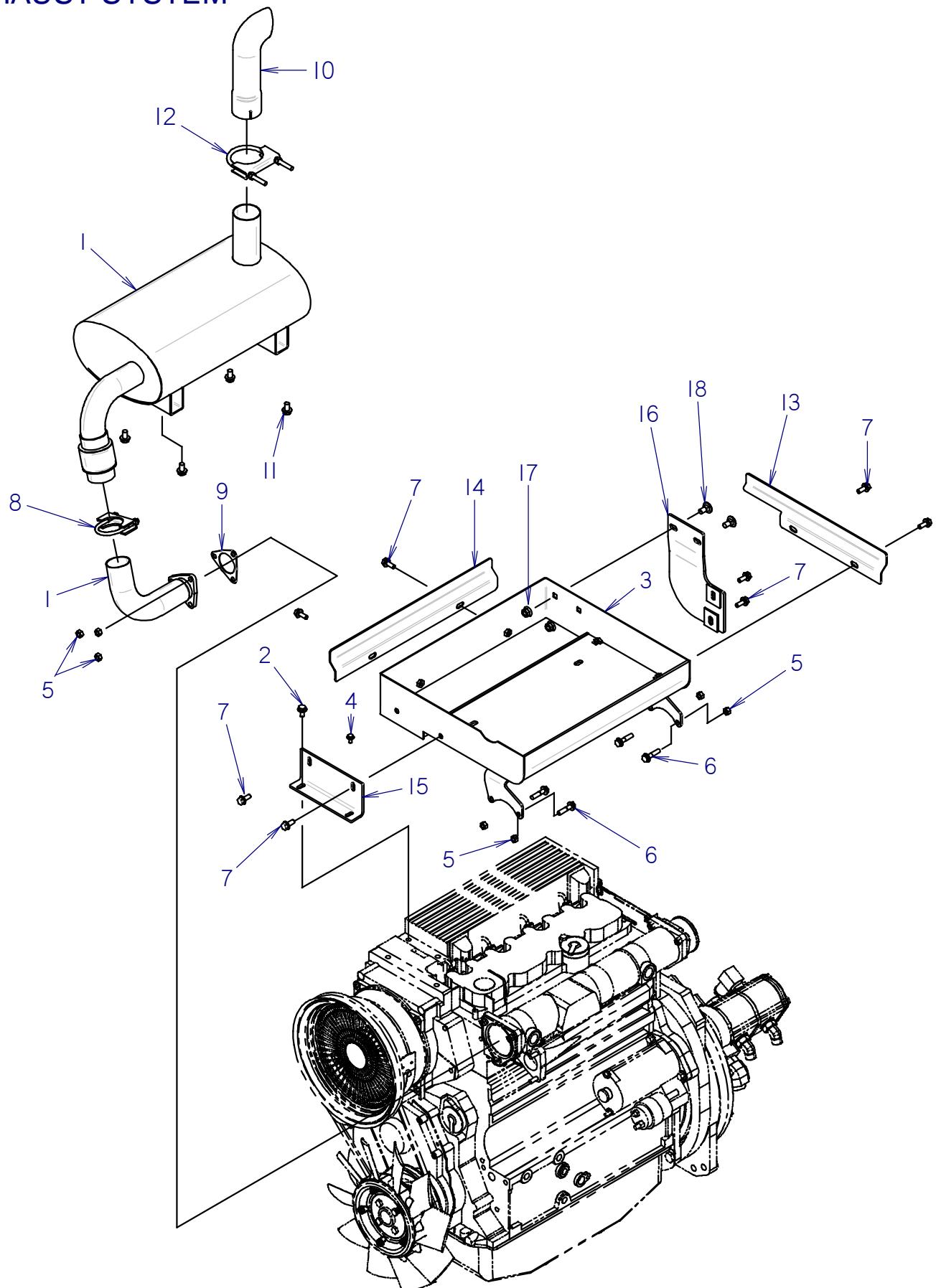
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-3442	1	RIGHT ENGINE MOUNT	
2	300-3446	1	LT ENGINE MOUNT	
3	I16-487	4	SHOCK MOUNT	
4	300-280I	2	REAR ENGINE MOUNT	
5	I06-598	8	WASHER (9/16" HARDENED)	
6	I06-596	4	LK SCREW (M14-2.00X30MM,EPXY)	
7	I06-597	4	LK SCREW (M14-2.00X40MM,EPXY)	
8	I06-383	8	FLG LK SCREW (M10-1.50 X 30MM)	
9	I06-266	8	FLG NUT (M10-1.50)	
10	I05-475	4	WASHER (1/2")	
II	I06-700	4	SCREW (M12-1.75 X 80MM)	
I2	I06-685	4	LOCKNUT(M12-1.75,PRV TRQ,10.9)	

NOT SHOWN:

FOOTNOTES:

NOTE:

EXHAUST SYSTEM



EXHAUST SYSTEM

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I95-I050	1	MUFFLER	
2	I06-380	1	FLG LK SCREW (M8-1.25 X 16MM)	
3	300-282I	1	BLOWER BOX	
4	I06-378	1	FLG LK SCREW (M6-1.00 X 12MM)	
5	I06-078	7	NUT (M8-1.25)	
6	I06-989	4	FLG LK SCREW (M8-1.25 X 35MM)	
7	I06-I62	8	FLG SCREW (M8-1.25 X 20MM, GD8)	
8	I95-II18	1	MUFFLER CLAMP (2")	
9	I94-438	1	EXHAUST GASKET	
10	I95-I080	1	EXHAUST STACK	
11	50I-I53	4	FLG LK BOLT (3/8-NC X 5/8")	
12	I96-354	1	MUFFLER CLAMP (2.5")	
13	300-409I	1	RETAINER	
14	300-4090	1	RETAINER	
15	300-2814	1	TAB	
16	300-4089	1	BOX SUPPORT	
17	I06-387	2	FLG LOCKNUT (M10-1.50)	
18	I07-700	2	CARRIAGE BOLT (M10-1.50X20MM)	

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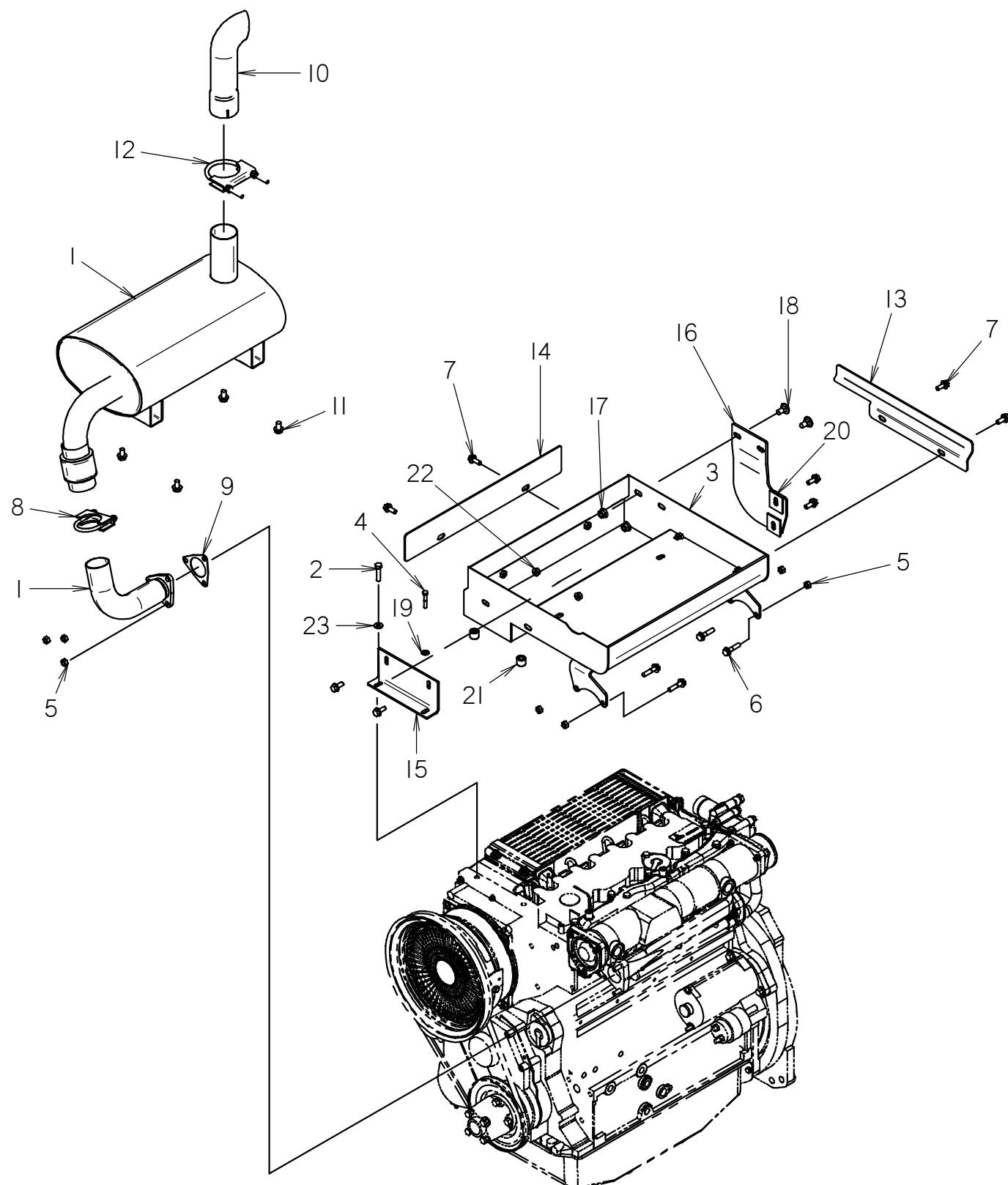
FOOTNOTES:

NOTE:

EXHAUST SYSTEM

JT922 T4i

BEGINS WITH S/M: CMWJT922P0000309



EXHAUST SYSTEM

JT922 T4i

BEGINS WITH S/M: CMWJT922P0000309

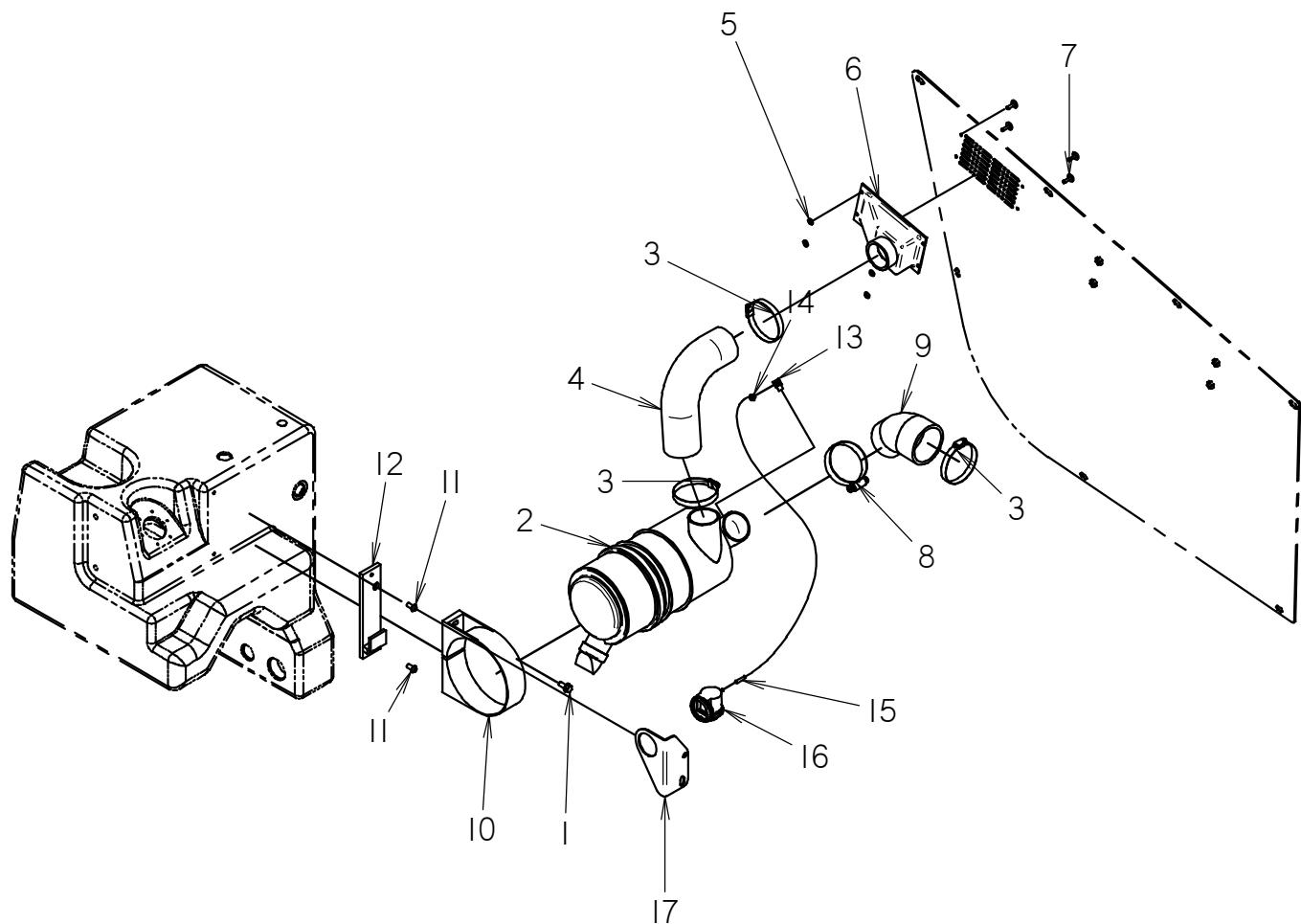
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I95-1050	1	MUFFLER	
2	I07-492	1	SCREW (M8-1.25 X 35MM, ALL THD)	
3	300-4405	1	BLOWER BOX	
4	502-651	1	SCREW (M6-1.00 X 35MM)	
5	I06-078	7	NUT (M8-1.25)	
6	I06-989	4	FLG LK SCREW (M8-1.25 X 35MM)	
7	I06-162	8	FLG SCREW (M8-1.25 X 20MM, GD8)	
8	I95-1118	1	MUFFLER CLAMP (2")	
9	I94-438	1	EXHAUST GASKET	
10	I95-1080	1	EXHAUST STACK	
11	501-153	4	FLG LK BOLT (3/8-NC X 5/8")	
12	I96-354	1	MUFFLER CLAMP (2.5")	
13	300-4091	1	RETAINER	
14	300-6960	1	RETAINER	
15	300-2814	1	TAB	
16	300-2820	1	BOX BRACKET	
17	I06-387	2	FLG LOCKNUT (M10-1.50)	
18	I07-700	2	CARRIAGE BOLT (M10-1.50X20MM)	
19	I06-389	1	WASHER (M8)	
20	300-3614	2	PLATE SPACER	
21	300-7818	2	BUSHING, 3/4 OD	
22	I06-386	2	FLG LOCKNUT (M8-1.25)	
23	I05-095	1	WASHER (1/4")	

NOT SHOWN:

FOOTNOTES:

NOTE:

AIR FILTER



AIR FILTER

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I06-162	1	FLG SCREW (M8-1.25 X 20MM, GD8)	
2	I94-297	1	AIR FILTER	
3	I10-169	3	WORM CLAMP (2.812" TO 3.750")	
4	I95-1117	1	AIR INTAKE HOSE	
5	I07-310	4	WASHER (#10)	
6	313-093	1	SHROUD, AIR INTAKE	
7	I10-348	4	POP RIVET (3/16" X .664")	
8	I10-311	1	WORM CLAMP (1-5/16" TO 3-1/4")	
9	I05-1114	1	AIR FILTER HOSE	
10	I49-165	1	MOUNTING CLAMP (6.79")	
11	I06-774	2	BOLT (M8-1.25 X 16MM,BUT SOCI)	
12	300-3732	1	AIR FILTER BRACKET	
13	I56-241	1	STREET ELBOW (O2N-02NF90)	
14	I55-150	1	S/O COUPLER (O2N-02H)	
15	I16-192	14	BULK HOSE (7/64", SOLD PER 1")	
16	I25-150	1	RESTRICTION INDICATOR(20",H2O)	
17	300-4156	1	BRACKET	

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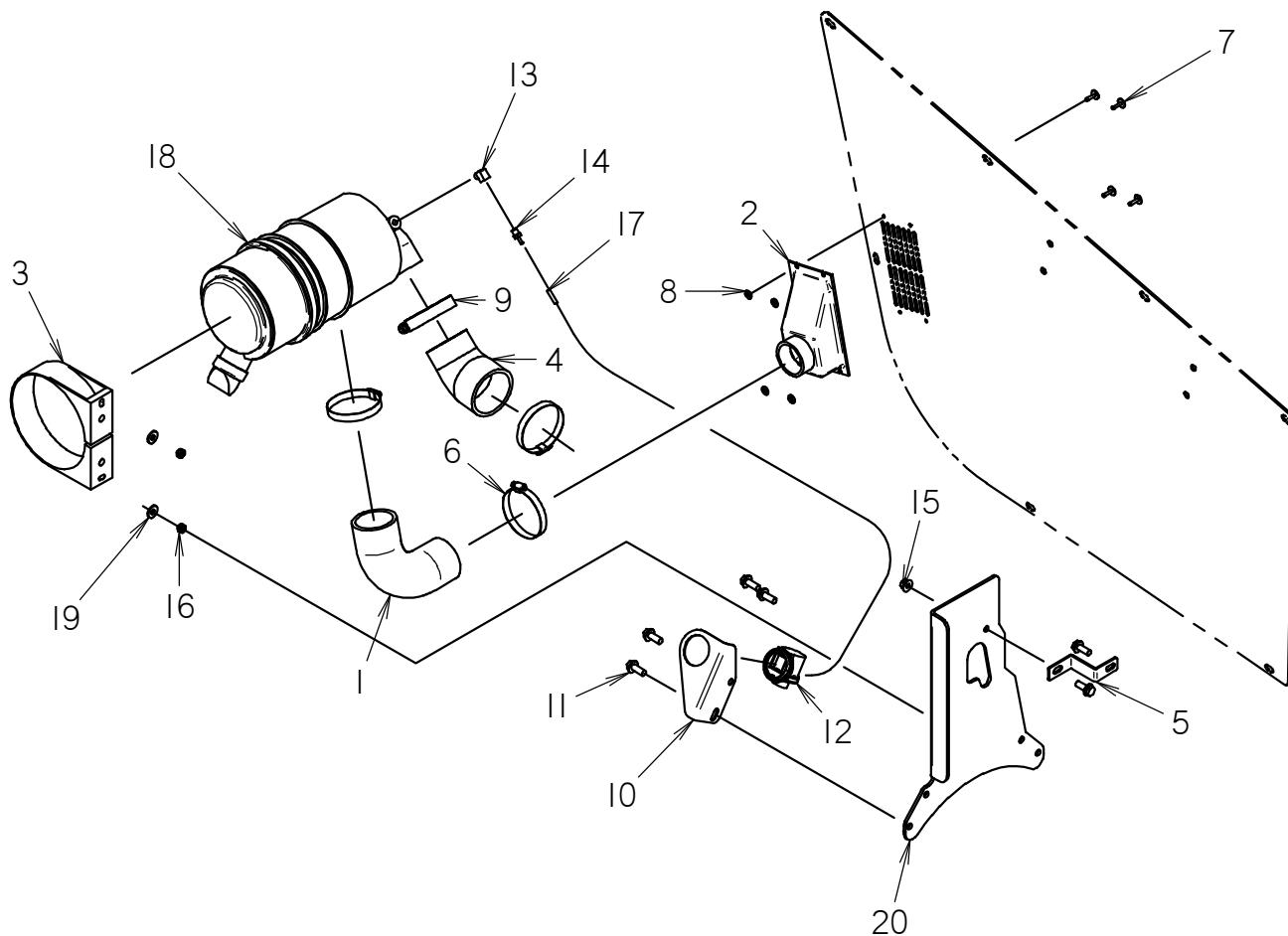
FOOTNOTES:

NOTE:

AIR FILTER

JT922 T4i

BEGINS WITH S/N: CMWJT922P0000309



AIR FILTER

JT922 T4i

BEGINS WITH S/N: CMWJT922P0000309

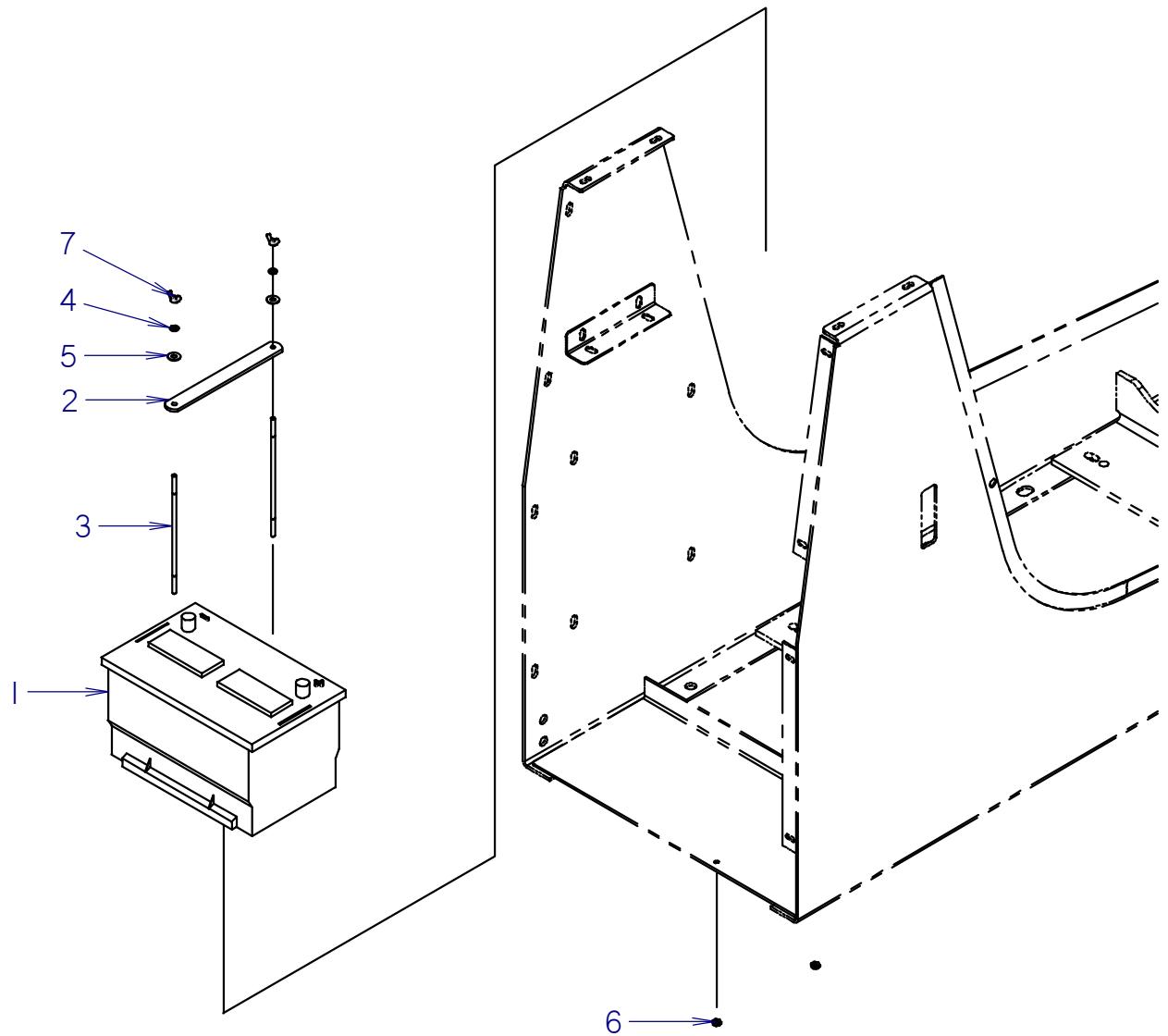
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I95-1322	1	AIR INTAKE HOSE	
2	313-093	1	SHROUD, AIR INTAKE	
3	I49-165	1	MOUNTING CLAMP (6.79")	
4	I05-I114	1	AIR FILTER HOSE	
5	300-6706	1	Clip Mount	
6	I10-169	3	WORM CLAMP (2.812" TO 3.750")	
7	I10-348	4	POP RIVET (3/16" X .664")	
8	I05-284	4	WASHER (3/16")	
9	I10-311	1	WORM CLAMP (1-5/16" TO 3-1/4")	
10	300-4156	1	BRACKET	
11	I06-724	6	FLG SCREW (M10-1.50 X 25MM)	
12	215-150	1	RESTRICTION INDICATOR(20",H2O)	
13	I56-241	1	STREET ELBOW (02N-02NF90)	
14	I55-150	1	S/O COUPLER (02N-02H)	
15	I06-266	1	FLG NUT (M10-1.50)	
16	I05-089	2	LOCKNUT (5/16-NCI)	
17	I16-192	14	BULK HOSE (7/64", SOLD PER 1")	
18	I94-297	1	AIR FILTER	
19	I05-I17	2	WASHER (5/16")	
20	300-6961	1	FILTER MOUNT	

NOT SHOWN:

FOOTNOTES:

NOTE:

BATTERY



BATTERY

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	2I3-104	1	BATTERY (12V, 875CCA)	
2	300-3379	1	BATTERY HOLD DOWN	
3	300-3380	2	TIE-DOWN ROD	
4	I05-079	2	LOCK WASHER (1/4")	
5	I05-095	2	WASHER (1/4")	
6	I05-085	2	LOCKNUT (1/4"-NC)	
7	I95-339	2	WING NUT (1/4-NC)	

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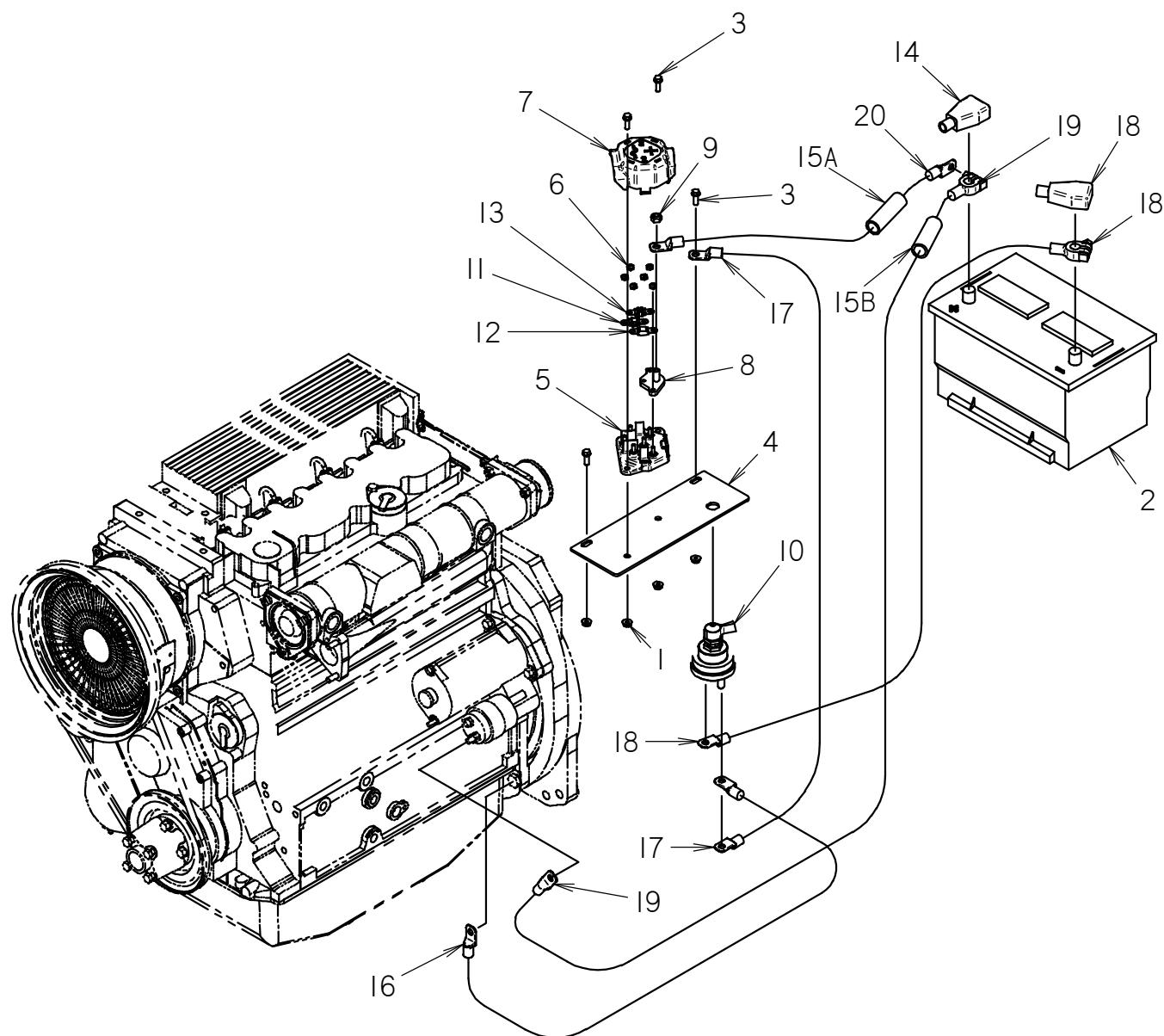
FOOTNOTES:

NOTE:

BATTERY CABLES

T4I

BEGINS WITH S/N: CMWJT922P80000309



BATTERY CABLES

T4I

BEGINS WITH S/N: CMWJT922P80000309

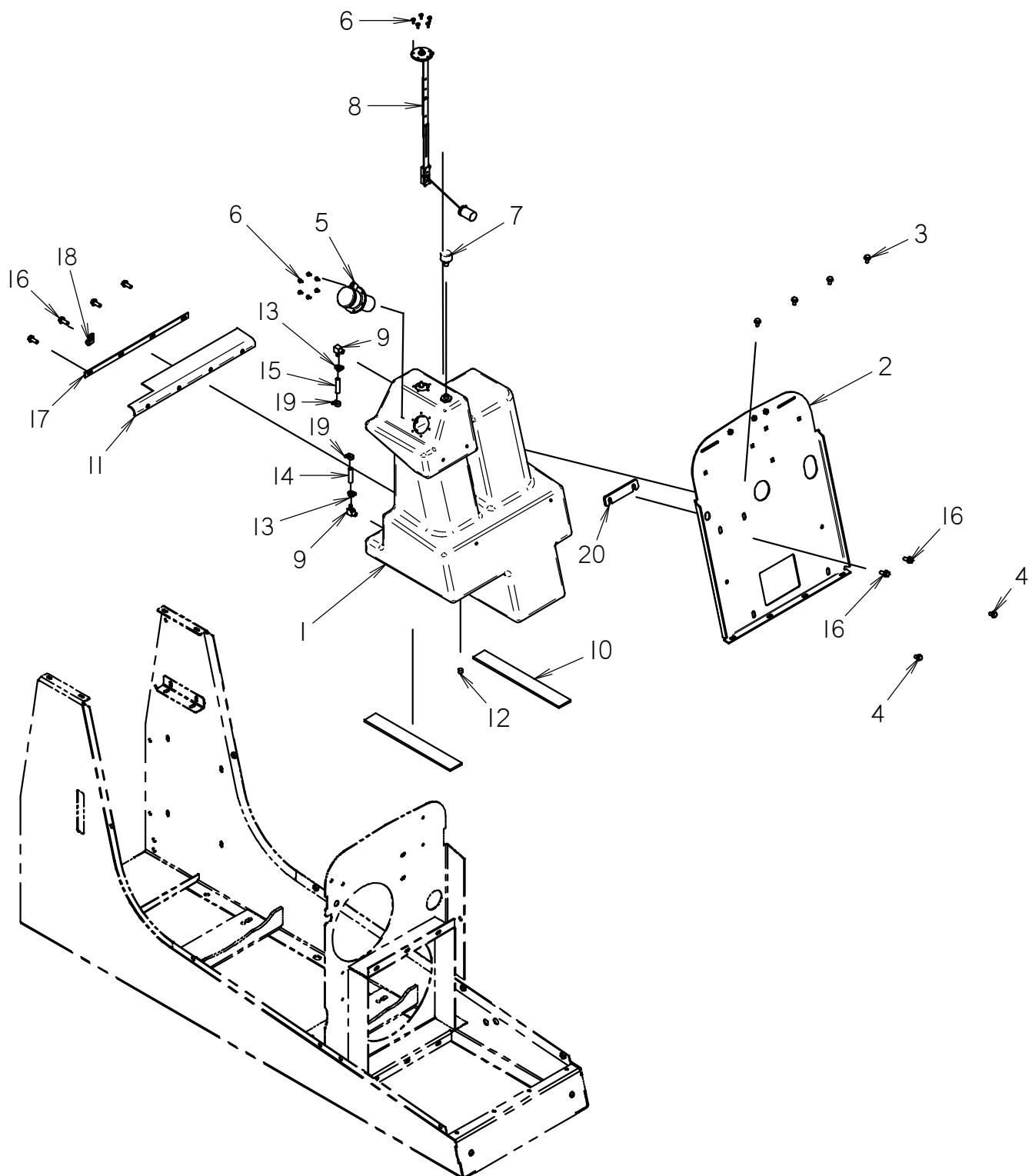
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	105-832	4	FLG LOCKNUT (1/4-NC)	
2	213-I04	1	BATTERY (12V, 875CCA)	
3	106-159	4	FLG SCREW (1/4-NC X 3/4")	
4	300-3263	1	BRACKET	
5	215-I009	1	MAIN FUSE HOLDER BASE	
6	106-048	6	LOCKNUT (#10-24)	
7	215-I010	1	MAIN FUSE HOLDER COVER	
8	215-I011	1	BUSSBAR (MAIN FUSE HOLDER)	
9	105-047	1	LOCKNUT (3/8-NC)	
10	217-819	1	BATTERY DISCONNECT SWITCH	
11	211-1000	1	BK/AMI 80 AMP FUSE	
12	211-311	1	BK/AMI 100 AMP FUSE	
13	211-310	1	BK/AMI 60 AMP FUSE	
14	116-I93	1	TERMINAL COVER (RED)	
15	116-389	75	BULK TUBING (3/4" SOLD PER FT)	I5A USE 1 @ 30", I5B USE 1 @ 45"
16	215-I035	1	BAT CABLE (1 GA X 55", BLK)	
17	213-002	1	BAT CABLE (6GA X 12.0", BLACK)	
18	215-1029	1	BAT CABLE (1 GA X 28", BLK)	
19	215-310	1	BAT CABLE (1 GA X 50", RED)	
20	215-333	1	BAT CABLE (4 GA X 35", RED)	

NOT SHOWN:

FOOTNOTES:

NOTE:

FUEL TANK



FUEL TANK

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	362-I077	1	FUEL TANK	
2	300-3903	1	FRONT FIREWALL WELDMENT	
3	I06-380	4	FLG LK SCREW (M8-1.25 X 16MM)	
4	50I-I53	2	FLG LK BOLT (3/8-NC X 5/8")	
5	364-567	1	FILL NECK	
6	I05-214	11	FLG SCREW (#10-24 X .5")	
7	III-021	1	BREATHER CAP (TANK)	
8	215-1362	1	FUEL SENDER	
9	I55-164	2	S/O COUPLER (04N-05H90)	
10	I17-I009	2	SUPPORT MAT	
11	362-II26	1	RUBBER BELTING (.20" THICK)	
12	I15-444	1	PLUG (04N, SOC, SS)	
13	I10-528	2	SNAP-ON CLAMP (.53" TO .593")	
14	I16-I08	39	BULK HOSE (5/16", SOLD PER FT)	I @ 39"
15	I16-I08	34	BULK HOSE (5/16", SOLD PER FT)	I @ 34"
16	I05-826	6	FLG LK BOLT (3/8-NC X 1")	
17	300-4088	1	SUPPORT BAR	
18	I10-I26	1	BOLT-ON CLAMP (1/2")	
19	I10-249	2	WORM CLAMP (1/4" TO 5/8")	
20	300-5006	1	SHIM	

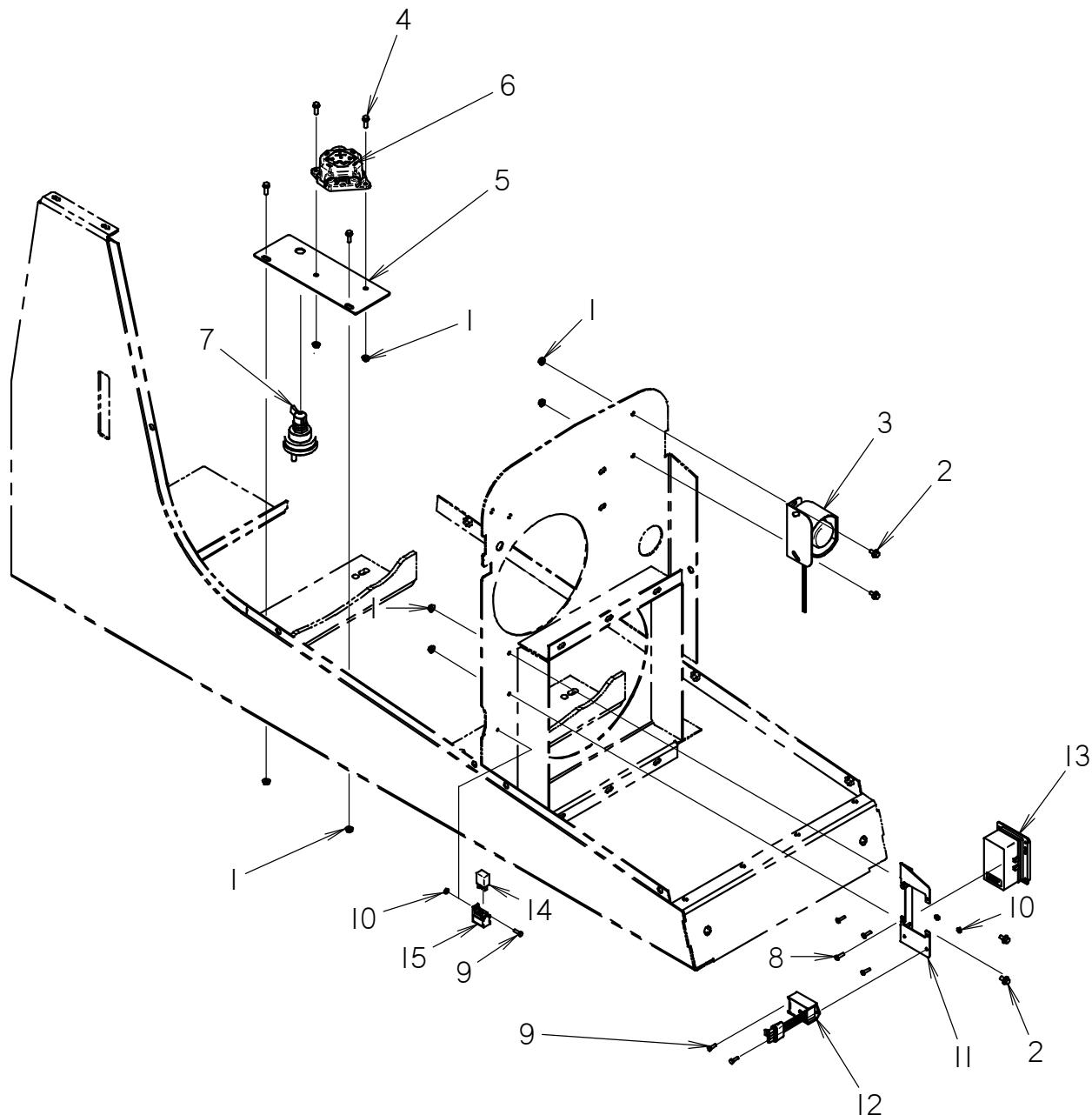
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FOOTNOTES:

NOTE:

ID0168926

ELECTRICAL COMPONENTS



ELECTRICAL COMPONENTS

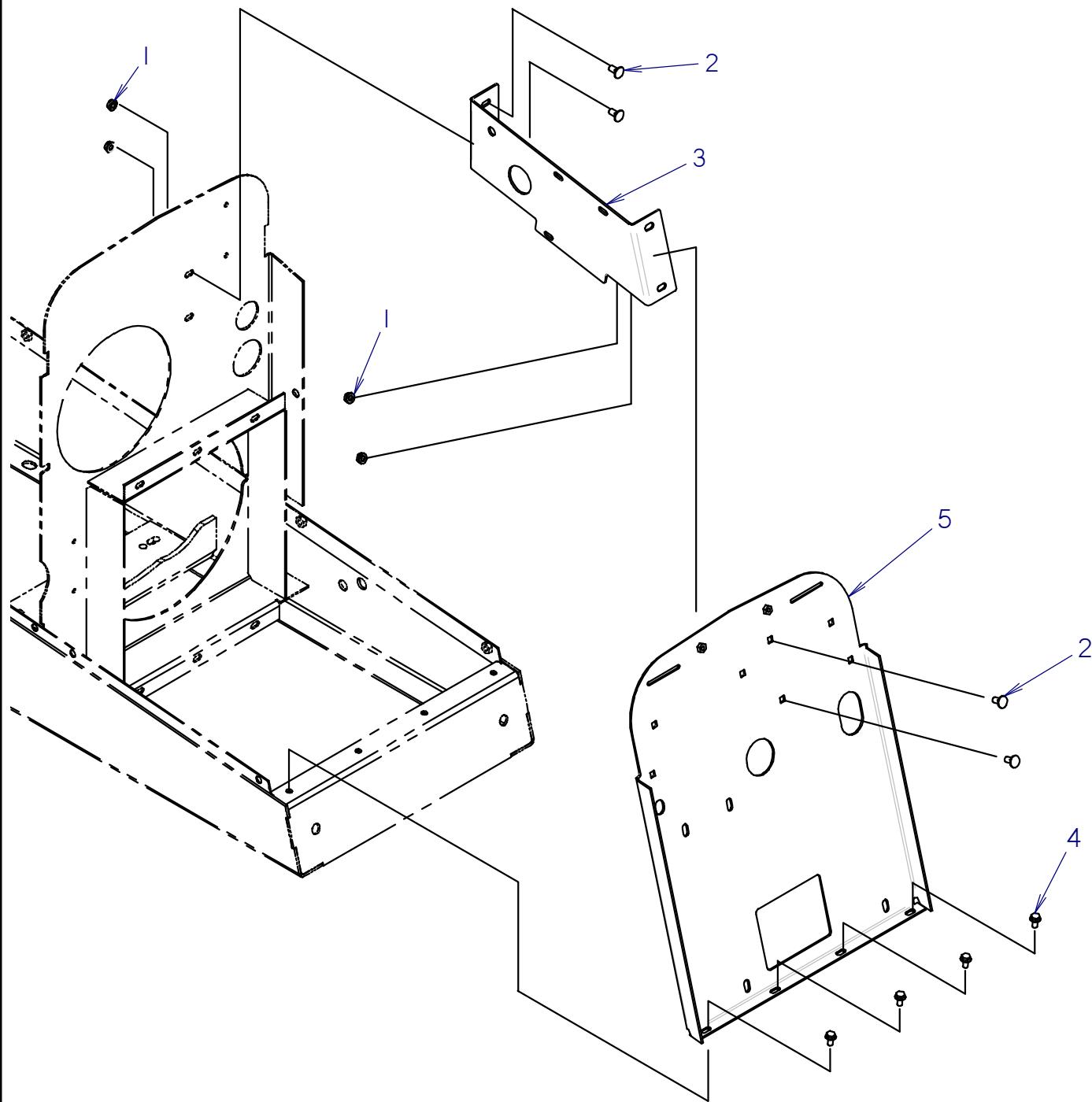
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I05-832	8	FLG LOCKNUT (1/4-NC)	
2	I05-836	4	FLG LK BOLT (1/4-NC X 1/2")	
3	306-602	1	ALARM	
4	I06-159	4	FLG SCREW (1/4-NC X 3/4")	
5	300-3263	1	BRACKET	
6	350-I616	1	MAIN FUSE HOLDER (3 BK/AMI FUSES)	
7	217-819	1	BATTERY DISCONNECT SWITCH	
8	I05-649	4	BOLT (#10-32 X .75", BUT)	
9	I07-781	3	HEX SCREW (#10-24 X 5/8")	
I0	I05-811	3	LOCKNUT (#10-24)	
II	300-4086	1	MOUNTING BRACKET	
I2	217-937	1	START BYPASS DELAY TIMER	
I3	215-II77	1	JT922 ENGINE FRAME HARNESS	
I4	217-710	1	MICRO RELAY (SPDT)	BEGINS WITH S/N CMWJT922JA0000402
I5	215-1566	1	JT922 HOME SWITCH HARNESS	BEGINS WITH S/N CMWJT922JA0000402

NOT SHOWN:

FOOTNOTES:

NOTE:

FRONT ENGINE COVER



FRONT ENGINE COVER

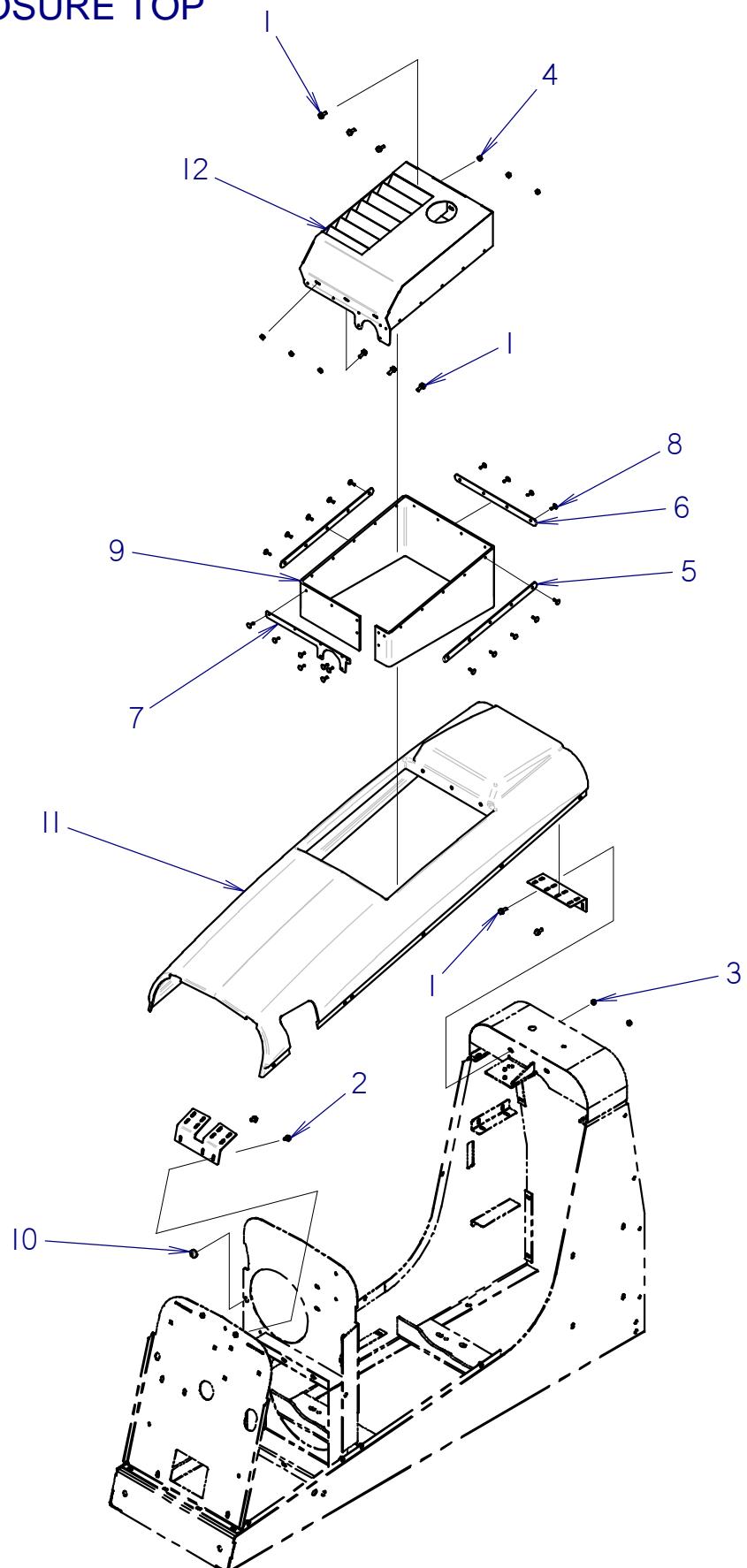
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	105-834	4	FLG LOCKNUT (3/8-NC)	
2	105-835	4	CARRIAGE BOLT (3/8-NC X 3/4")	
3	300-2712	1	VALVE MOUNT	
4	106-380	4	FLG LK SCREW (M8-1.25 X 16MM)	
5	300-3903	1	FRONT FIREWALL WELDMENT	

NOT SHOWN:

FOOTNOTES:

NOTE:

ENGINE ENCLOSURE TOP



ENGINE ENCLOSURE TOP

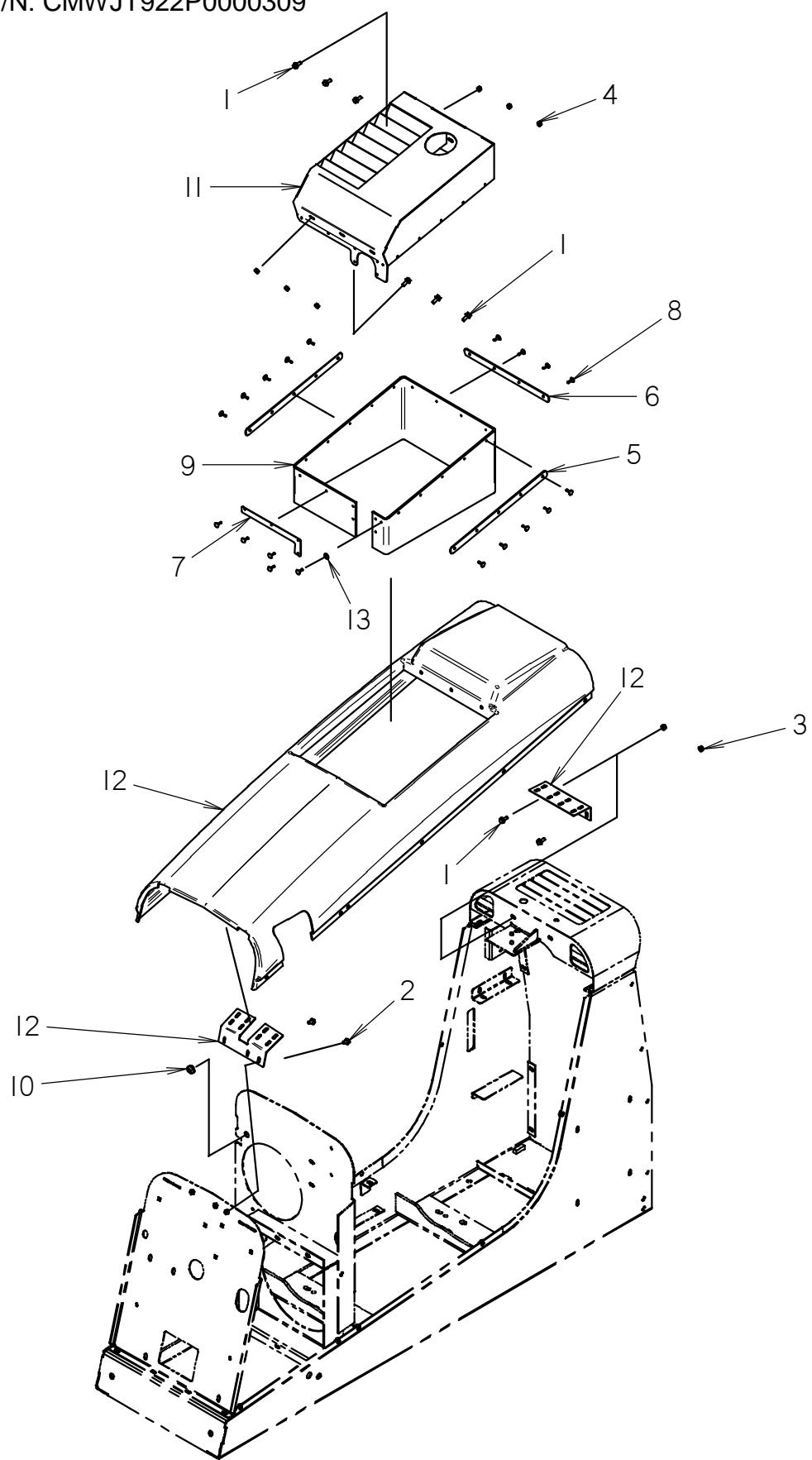
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	I06-162	8	FLG SCREW (M8-1.25 X 20MM, GD8)	
2	I06-380	2	FLG LK SCREW (M8-1.25 X 16MM)	
3	I06-386	2	FLG LOCKNUT (M8-1.25)	
4	I06-561	6	LOCKNUT (M8-1.25, PRV TRQ, 10.9)	
5	300-3987	2	SIDE BACKING STRIP	
6	300-3989	1	REAR BACKING STRIP	
7	300-3988	1	FRONT BACKING STRIP	
8	I10-348	21	POP RIVET (3/16" X .664")	
9	362-II18	1	SKIRT	
I0	I15-349	1	GROMMET (1/2")	
II	362-I082	1	HOOD ASSEMBLY	
I2	300-4734	1	LOUVER BOX	

NOT SHOWN:

FOOTNOTES:

NOTE:

ENGINE ENCLOSURE TOP
JT922 T4i
BEGINS WITH S/N: CMWJT922P0000309



ENGINE ENCLOSURE TOP

JT922 T4i

BEGINS WITH S/N: CMWJT922P0000309

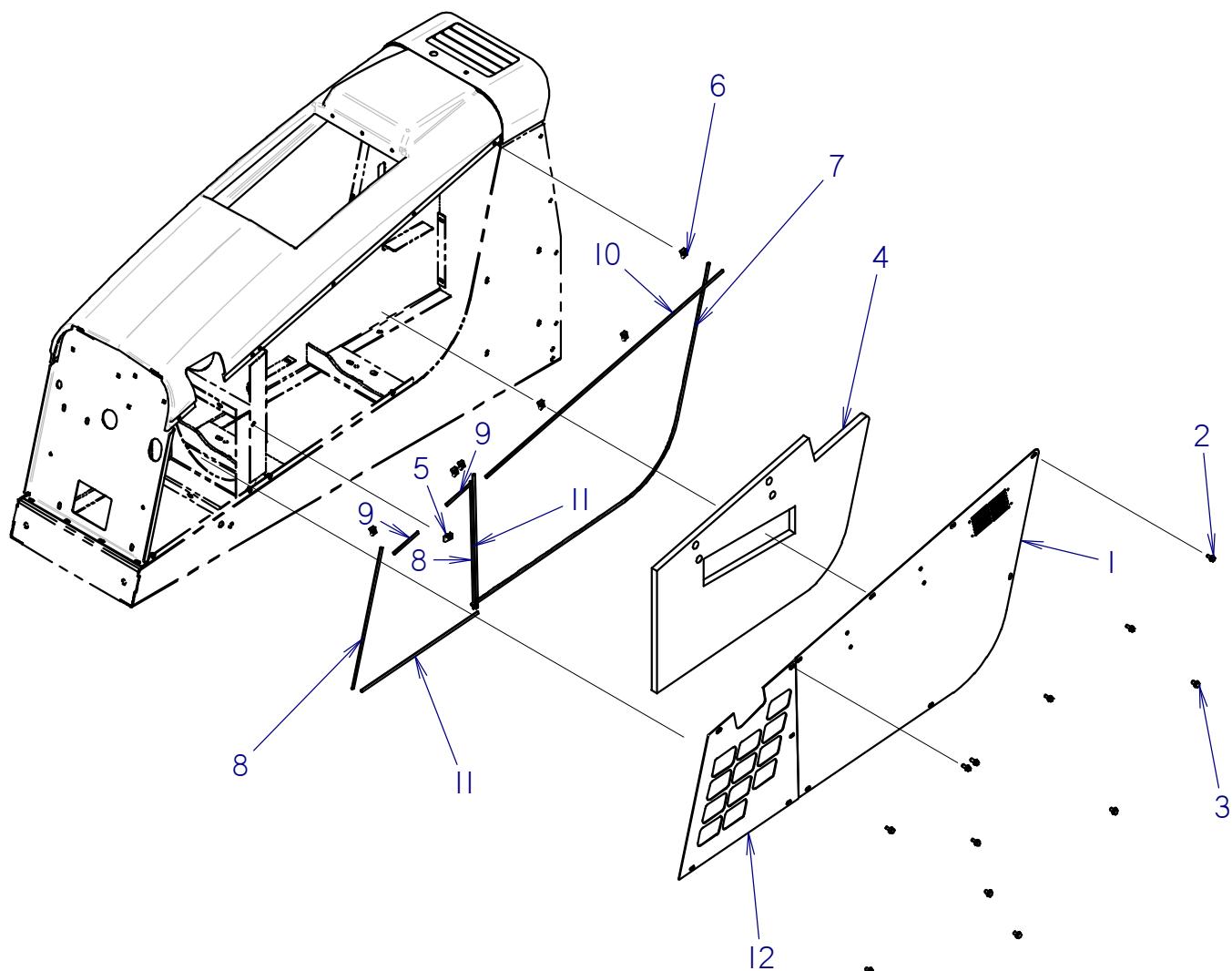
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I06-162	8	FLG SCREW (M8-1.25 X 20MM, GD8)	
2	I06-380	2	FLG LK SCREW (M8-1.25 X 16MM)	
3	I06-386	2	FLG LOCKNUT (M8-1.25)	
4	I06-561	6	LOCKNUT (M8-1.25, PRV TRQ, 10.9)	
5	300-3987	2	SIDE BACKING STRIP	
6	300-3989	1	REAR BACKING STRIP	
7	300-3988	1	FRONT BACKING STRIP	
8	I10-348	19	POP RIVET (3/16" X .664")	
9	362-III8	1	SKIRT	
I0	I15-349	1	GROMMET (1/2")	
II	300-4734	1	LOUVER BOX	
I2	362-1082	1	HOOD ASSEMBLY	
I3	I05-095	1	WASHER (1/4")	

NOT SHOWN:

FOOTNOTES:

NOTE:

ENGINE ENCLOSURE



ENGINE ENCLOSURE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-3612	1	REAR FIXED PANEL WELDMENT	
2	I06-162	7	FLG SCREW (M8-1.25 X 20MM, GD8)	
3	I07-585	5	FLG LK SCREW (M10-1.50 X 16MM)	
4	362-1203	1	LEFT PANEL INSULATION	
5	I07-135	1	CLIP NUT (M8-1.25)	
6	I06-551	6	CLIP NUT (M8-1.25)	
7	I16-724	83	BULK SEAL (3/32", SOLD PER FT.)	
8	I16-724	40	BULK SEAL (3/32", SOLD PER FT.)	2 @ 20"
9	I16-724	9	BULK SEAL (3/32", SOLD PER FT.)	1 @ 4", 1 @ 5"
10	I16-724	44	BULK SEAL (3/32", SOLD PER FT.)	
11	I16-724	42	BULK SEAL (3/32", SOLD PER FT.)	2 @ 21"
12	300-6538	1	ACCESS PANEL	

NOT SHOWN:

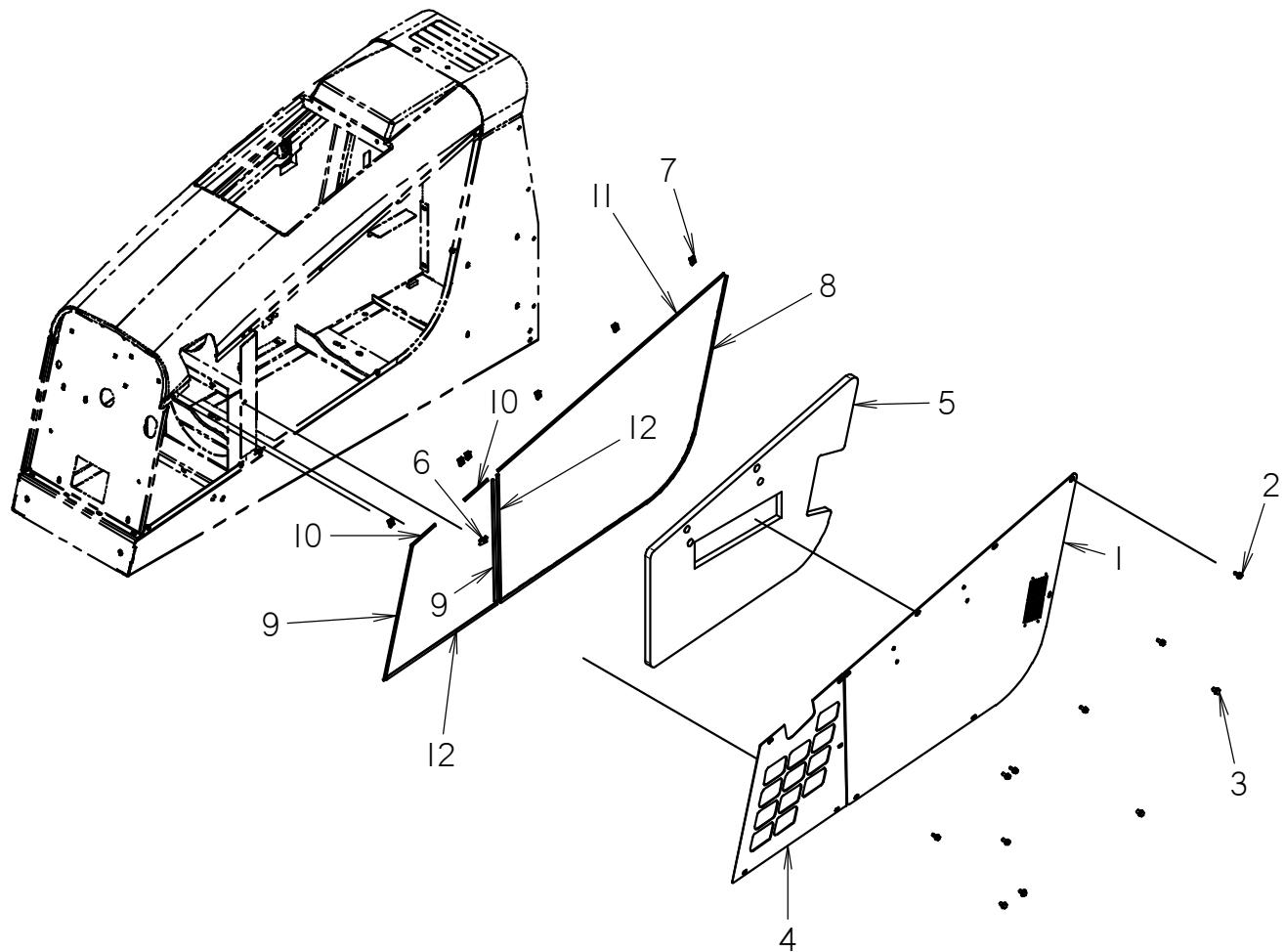
FOOTNOTES:

NOTE:

ENGINE ENCLOSURE

JT922 T4i

BEGINS WITH S/N: CMWJT922P80000309



ENGINE ENCLOSURE

JT922 T4i

BEGINS WITH S/N: CMWJT922P80000309

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-6709	1	REAR FIXED PANEL WELDMENT	
2	I06-162	7	FLG SCREW (M8-1.25 X 20MM, GD8)	
3	I07-585	5	FLG LK SCREW (M10-1.50 X 16MM)	
4	300-6538	1	ACCESS PANEL	
5	362-1276	1	LEFT PANEL INSULATION	
6	I07-I35	1	CLIP NUT (M8-1.25)	
7	I06-551	6	CLIP NUT (M8-1.25)	
8	I16-724	83	BULK SEAL (3/32", SOLD PER FT.)	
9	I16-724	40	BULK SEAL (3/32", SOLD PER FT)	2 @ 20"
I0	I16-724	9	BULK SEAL (3/32", SOLD PER FT)	1 @ 4", 1 @ 5"
I1	I16-724	44	BULK SEAL (3/32", SOLD PER FT)	
I2	I16-724	42	BULK SEAL (3/32", SOLD PER FT)	2 @ 21"

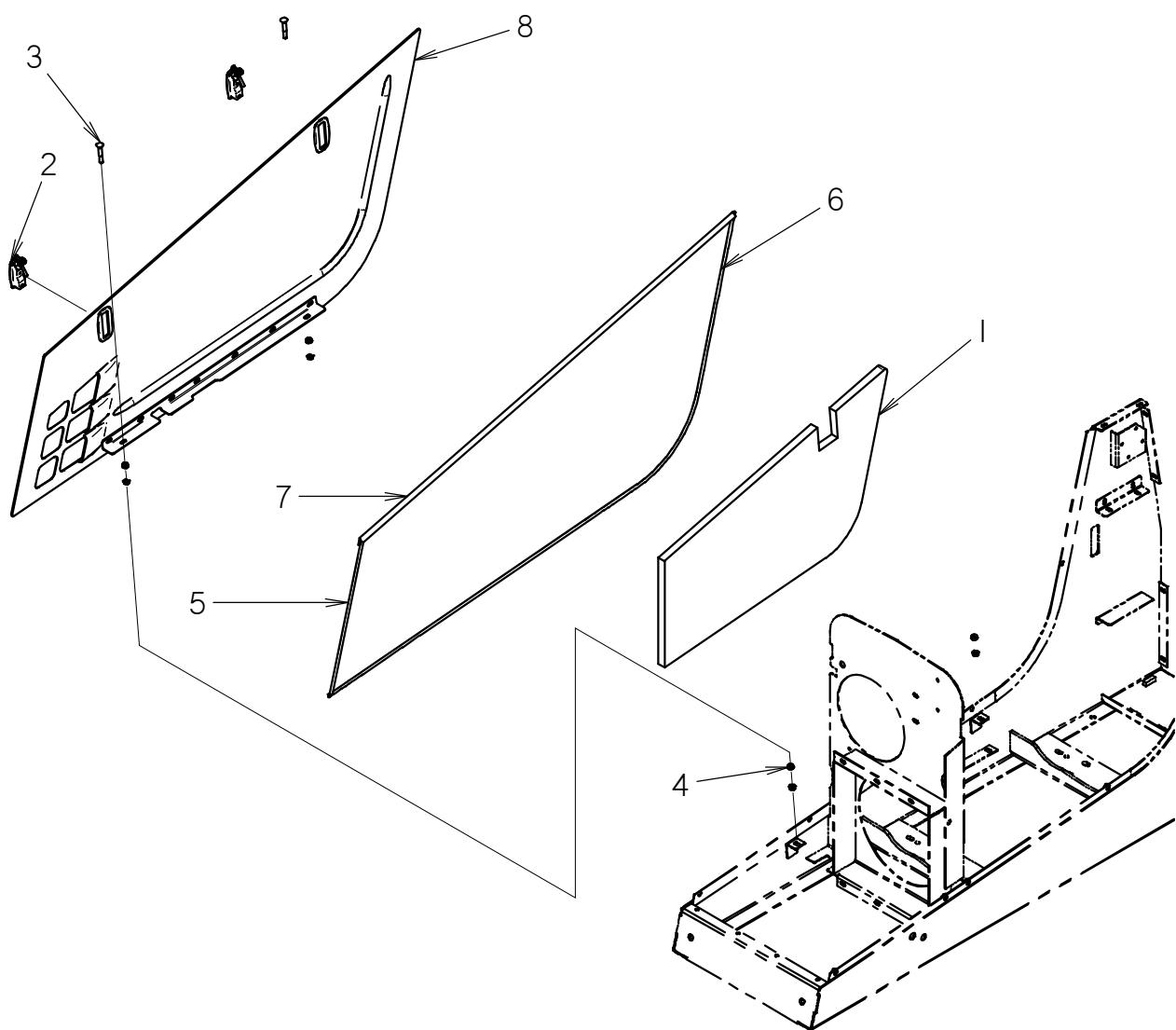
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FOOTNOTES:

NOTE:

ENGINE ACCESS PANEL

ENDS WITH S/N: CMWJT922C80000324



ENGINE ACCESS PANEL

ENDS WITH S/N: CMWJT922C80000324

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	362-I204	1	RIGHT PANEL INSULATION	
2	I17-558	2	LATCH, ADJUST LEVER (LOCKING)	
3	I05-882	2	CARRIAGE BOLT (3/8-NC X 2-1/2")	
4	I05-834	8	FLG LOCKNUT (3/8-NC)	
5	I16-724	19	BULK SEAL (3/32" SOLD PER FT.)	1 @ 19"
6	I16-724	85	BULK SEAL (3/32", SOLD PER FT)	1 @ 85"
7	I18-183	62	BULK EDGE (SOLD PER INCH)	1 @ 62"
8	362-II16	1	SIDE PANEL ASSEMBLY	

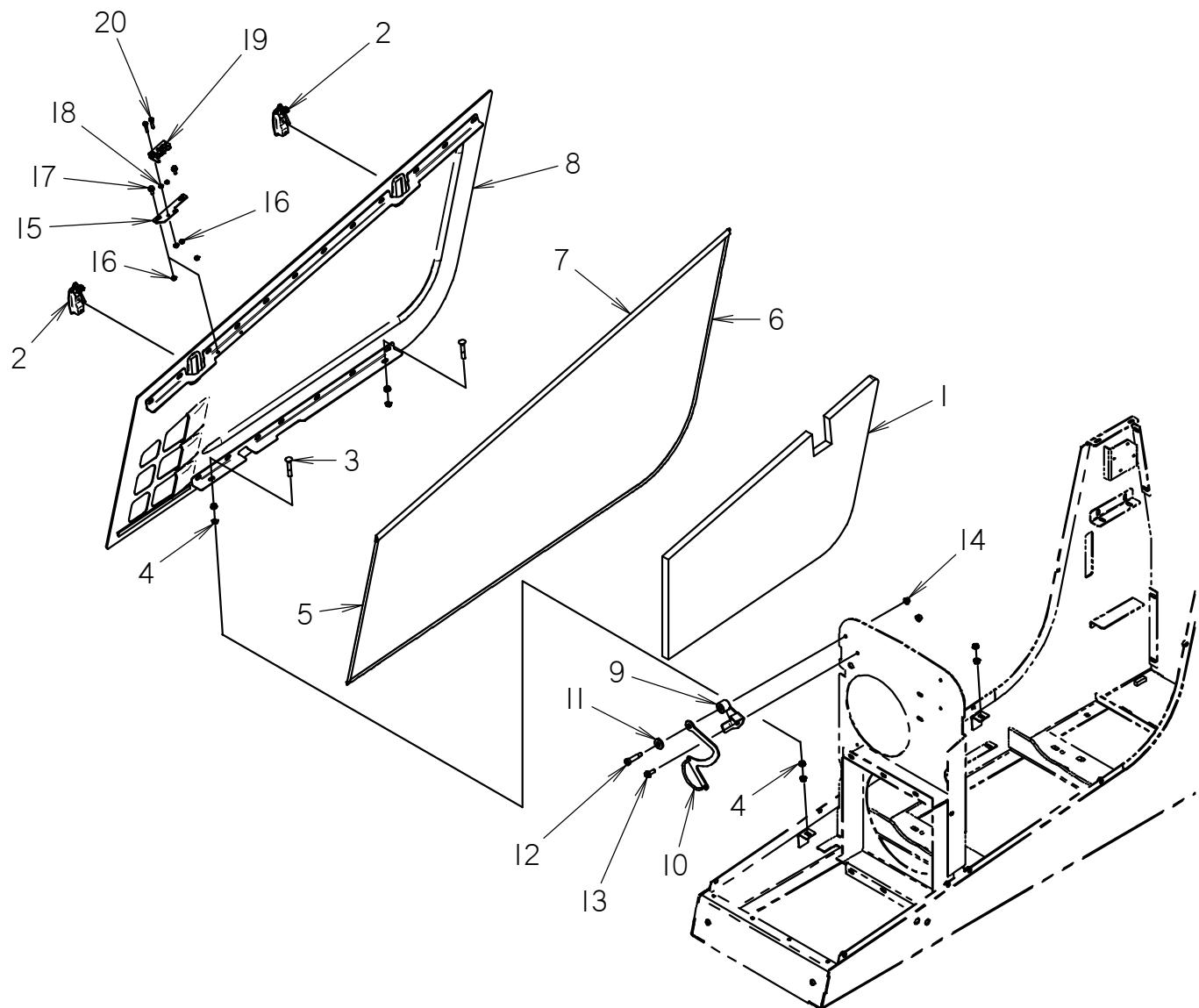
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FOOTNOTES:

NOTE:

ENGINE ACCESS PANEL

BEGINS WITH S/N: CMWJT922T80000325



ENGINE ACCESS PANEL

BEGINS WITH S/N: CMWJT922T80000325

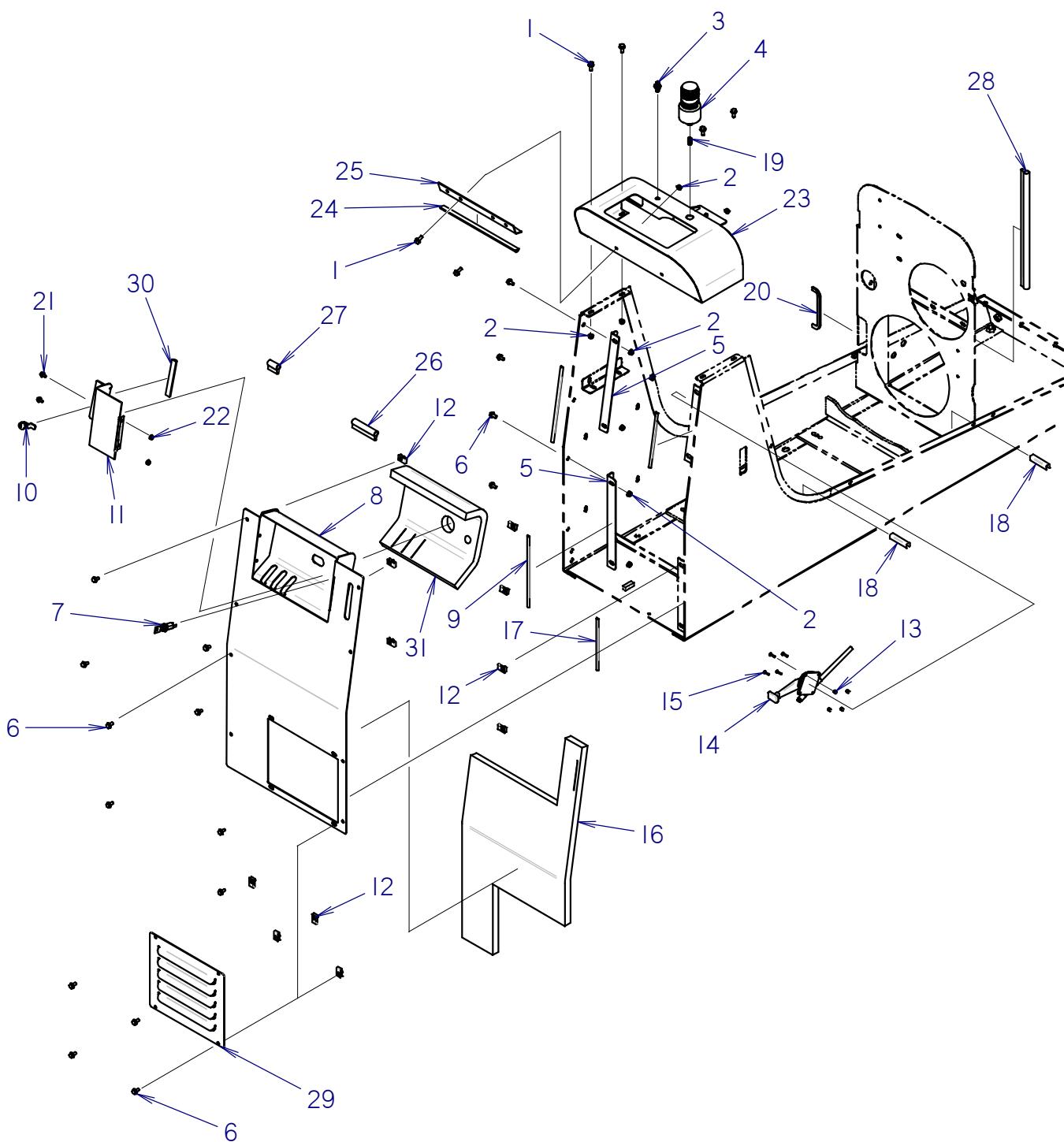
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	362-I204	1	RIGHT PANEL INSULATION	
2	I17-558	2	LATCH, ADJUST LEVER (LOCKING)	
3	I05-882	2	CARRIAGE BOLT (3/8-NC X 2-1/2")	
4	I05-834	8	FLG LOCKNUT (3/8-NC)	
5	I16-724	19	BULK SEAL (3/32" SOLD PER FT.)	I @ 19"
6	I16-724	85	BULK SEAL (3/32", SOLD PER FT)	I @ 85"
7	I18-183	62	BULK EDGE (SOLD PER INCH)	I @ 62"
8	362-III16	1	SIDE PANEL ASSEMBLY	
9	300-8350	1	MOUNT PLATE	
10	300-8344	1	LATCH BAR	
II	I06-784	1	WASHER	
I2	I06-132	1	SHLD BLT (1/2" XI-1/2", 3/8-NC)	
I3	I05-826	1	FLG LK BOLT (3/8-NC X 1")	
I4	I06-194	2	FLANGE LOCKNUT (3/8-NC)	
I5	300-8286	1	LATCH MOUNT	
I6	I05-085	4	LOCKNUT (1/4"-NC)	
I7	I05-820	2	FLG LK BOLT (1/4-NC X 3/4")	
I8	I05-079	2	LOCK WASHER (1/4")	
I9	I05-1368	1	HOOD LATCH	
I0	I05-856	2	BOLT (1/4-NC X 1 1/4")	

NOT SHOWN:

FOOTNOTES:

NOTE:

REAR COVER



REAR COVER

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I06-162	8	FLG SCREW (M8-1.25 X 20MM, GD8)	
2	I06-386	9	FLG LOCKNUT (M8-1.25)	
3	2II-055	1	ANTENNA BULKHEAD CONNECTOR	
4	2I7-296	1	STROBE LIGHT (AMBER)	
5	300-3359	2	BRACKET	
6	I06-380	16	FLG LK SCREW (M8-1.25 X 16MM)	
7	2I4-908	1	ON-OFF KEY SWITCH	
8	300-3382	1	REAR COVER	
9	II6-724	22	BULK SEAL (3/32", SOLD PER FT.)	2 @ 11"
10	II7-915	1	CAM LOCK	
11	300-3962	1	DOOR WELDMENT	
12	I07-I35	11	CLIP NUT (M8-1.25)	
13	I06-055	4	#10-24 NC NUTINSERT	
14	I94-549	1	THROTTLE CONTROL CABLE	
15	I06-049	4	BOLT (#10-24 X 3/4", PLPS)	
16	I05-II61	1	REAR PANEL INSULATION	
17	II6-724	16	BULK SEAL (3/32", SOLD PER FT.)	2 @ 8"
18	II6-259	8	BULK EDGE (1/2", SOLD PER FT)	2 @ 4"
19	2I6-026	14	FLEX-GUARD (.25")	
20	II5-671	9	BULK EDGE (1/16", SOLD PER 1")	
21	I05-836	2	FLG LK BOLT (1/4-NC X 1/2")	
22	I05-832	2	FLG LOCKNUT (1/4-NC)	
23	300-6530	1	ARCH	
24	II8-I83	14	BULK EDGE (SOLD BY FOOT)	
25	300-6006	1	SEAL BRACKET	
26	II6-421	4	BULK EDGE (1/8", SOLD PER 1")	
27	II6-421	2	BULK EDGE (1/8", SOLD PER 1")	
28	II6-421	18	BULK EDGE (1/8", SOLD PER 1")	
29	300-6007	1	BATTERY COVER	
30	II8-I83	5	BULK EDGE (SOLD BY FOOT)	
31	362-I237	1	INSULATION	

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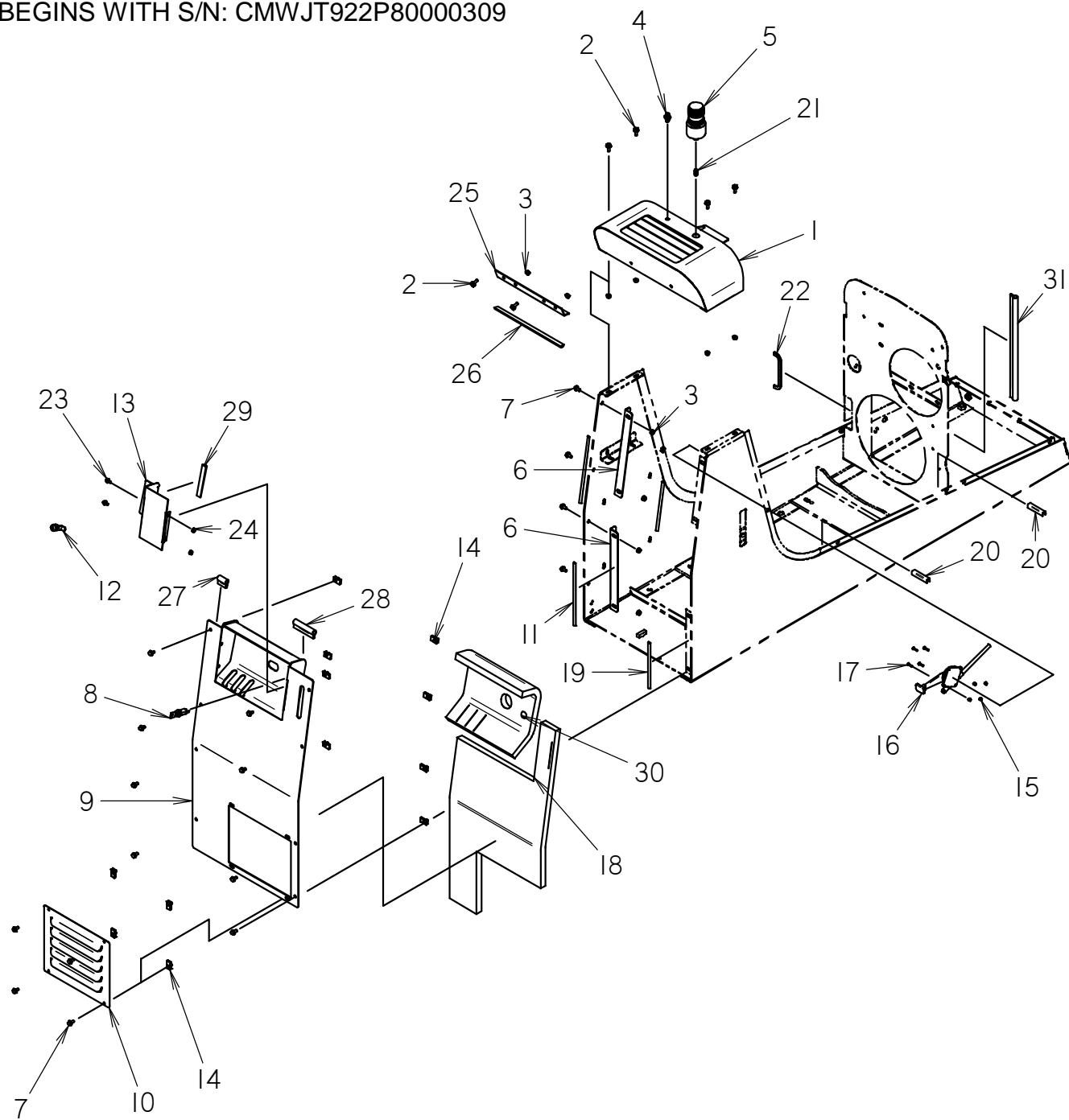
FOOTNOTES:

NOTE:

REAR COVER

JT922 T4i

BEGINS WITH S/N: CMWJT922P80000309



REAR COVER

JT922 T4i

BEGINS WITH S/N: CMWJT922P80000309

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-7596	1	ARCH	
2	I06-162	6	FLG SCREW (M8-1.25 X 20MM, GD8)	
3	I06-386	10	FLG LOCKNUT (M8-1.25)	
4	211-055	1	ANTENNA BULKHEAD CONNECTOR	
5	217-296	1	STROBE LIGHT (AMBER)	
6	300-3359	2	BRACKET	
7	I06-380	16	FLG LK SCREW (M8-1.25 X 16MM)	
8	214-908	1	ON-OFF KEY SWITCH	
9	300-3382	1	REAR COVER	
10	300-6007	1	BATTERY COVER	
11	I16-724	22	BULK SEAL (3/32", SOLD PER FT.)	2 @ 22"
12	I17-915	1	CAM LOCK	KEY, PAIR 214-961
13	300-3962	1	DOOR WELDMENT	
14	I07-I35	12	CLIP NUT (M8-1.25)	
15	I06-055	4	#10-24 NC NUTSERT	
16	I95-I501	1	THROTTLE CONTROL CABLE	SEE FOOTNOTE I
17	I06-049	4	BOLT (#10-24 X 3/4", PLPS)	
18	I05-I161	1	REAR PANEL INSULATION	
19	I16-724	16	BULK SEAL (3/32", SOLD PER FT.)	2 @ 8"
20	I16-259	8	BULK EDGE (1/2", SOLD PER FT)	2 @ 4"
21	216-026	14	FLEX-GUARD (25")	
22	I15-671	9	BULK EDGE (1/16", SOLD PER 1")	
23	I05-836	2	FLG LK BOLT (1/4-NC X 1/2")	
24	I05-832	2	FLG LOCKNUT (1/4-NC)	
25	300-6006	1	SEAL BRACKET	
26	I18-I83	14	BULK EDGE (SOLD BY FOOT)	
27	I16-421	2	BULK EDGE (1/8", SOLD PER 1")	
28	I16-421	4	BULK EDGE (1/8", SOLD PER 1")	
29	I18-I83	5	BULK EDGE (SOLD BY FOOT)	
30	362-I237	1	INSULATION	
31	I16-421	18	BULK EDGE (1/8", SOLD PER 1")	

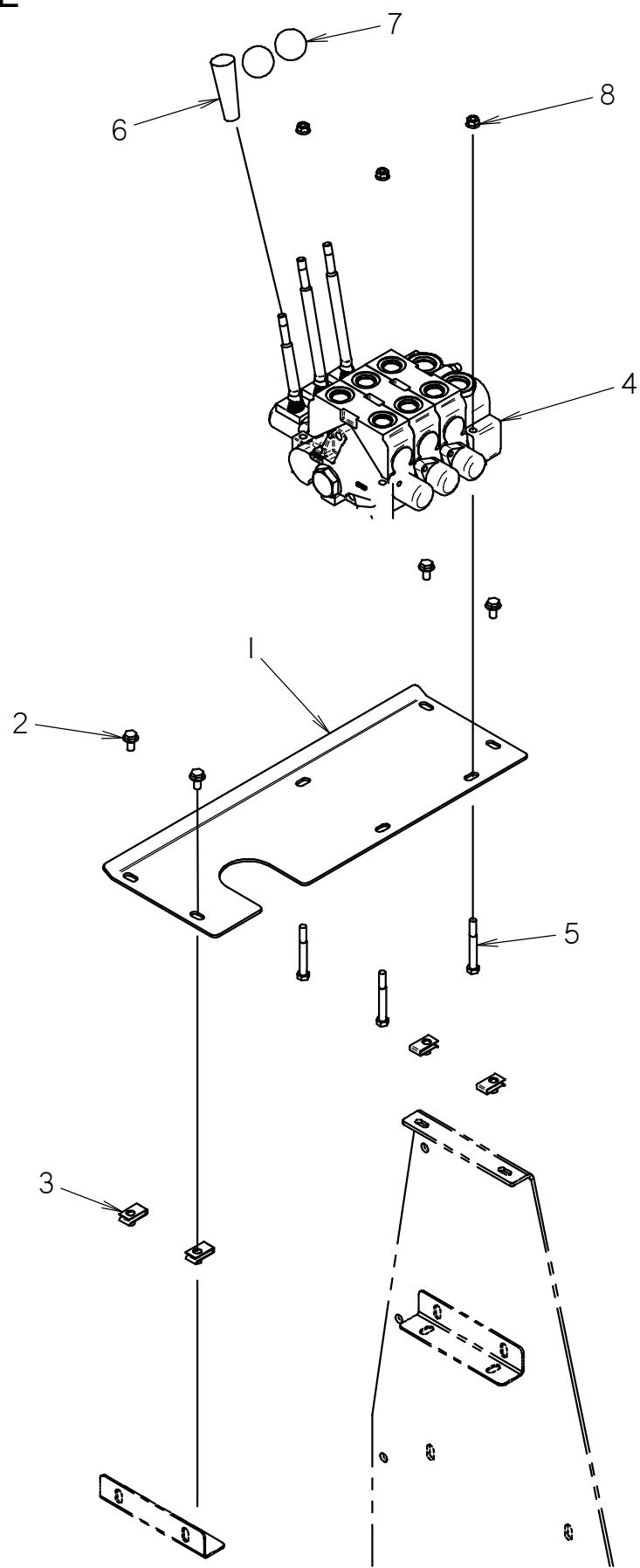
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FOOTNOTES:

- I. IF REPLACING THROTTLE CABLE, ORDER KIT I90-1467, WHICH INCLUDES THROTTLE CABLE I95-I501, SPRING I15-615, AND WASHERS I07-310. SEE PARTS PAGE ID0205412 FOR LOCATION OF THE SPRING AND WASHERS, AND INSTALLATION INSTRUCTIONS ID0230528 FOR DETAILS.

NOTE:

SETUP VALVE



SETUP VALVE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-2610	1	VALVE MOUNT	
2	I06-380	4	FLG LK SCREW (M8-1.25 X 16MM)	
3	I07-I35	4	CLIP NUT (M8-1.25)	
4	I50-1944	1	3 SPOOL VALVE	SEE FOOTNOTES 1, 2, & 3
5	I06-330	3	SCREW (M8-1.25 X 70MM)	
6	I10-442	1	HANDLE (3/8-NC, GREEN)	
7	I10-590	2	KNOB (3/8-NC, ORANGE)	
8	I06-386	3	FLG LOCKNUT (M8-1.25)	

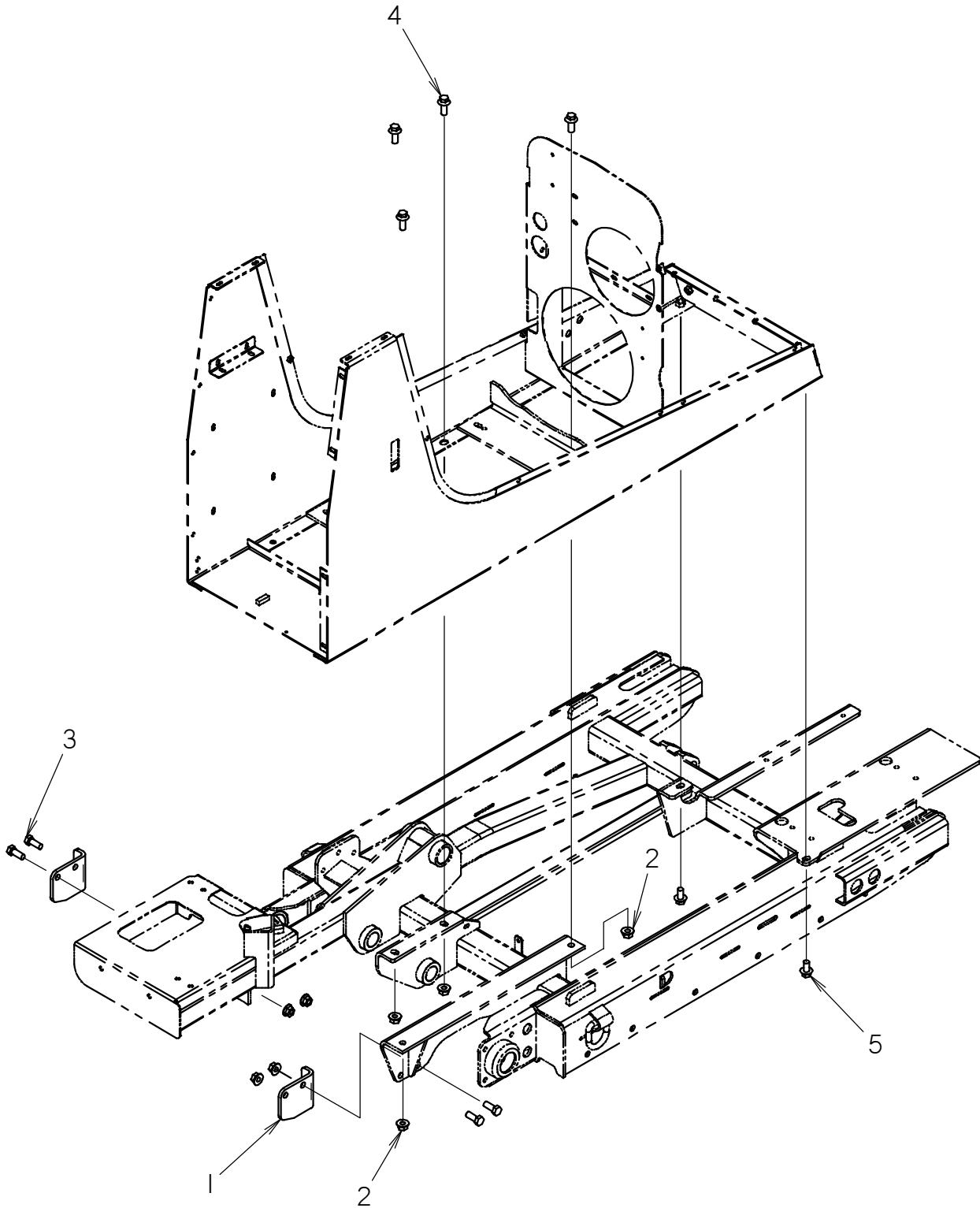
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FOOTNOTES:

1. INLET COVER RELIEF VALVE CARTRIDGE KIT P/N: 500-I399
2. STABILIZER SECTION CHECK CARTRIDGE KIT P/N: 499-029
3. SEAL KIT P/N 190-1656

NOTE:

ENGINE SKID MOUNTING



ENGINE SKID MOUNTING

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-478I	2	SKID PLATE	
2	I06-355	8	FLG NUT (M16-2.00, I0.9)	
3	I06-478	4	SCREW (M16-2.00 X 40MM, I0.9)	
4	I06-470	4	FLG SCREW (M16-2.0 X 40MM)	LOCTITE 277
5	I06-471	2	FLG SCREW (M16-2.00 X 30MM)	LOCTITE 277

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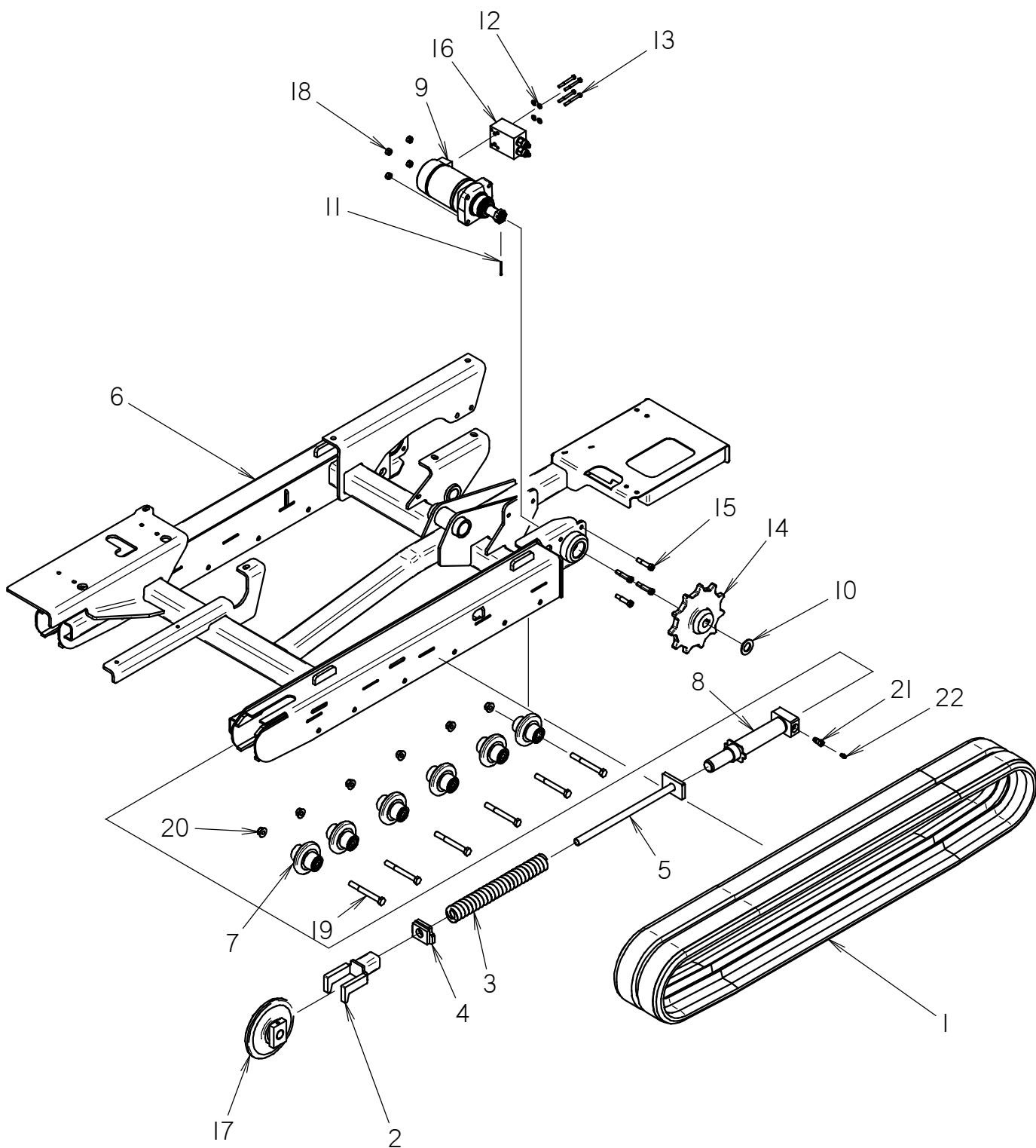
FOOTNOTES:

NOTE:

NOTES:

FRAME COMPONENTS

TRACKS



TRACKS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	362-I036	2	RUBBER TRACK (230MM,56P,72MM)	
2	353-403	2	YOKE WELDMENT	
3	I17-057	2	COMPRESSION SPRING	
4	300-3245	2	SPRING PLATE	
5	300-3248	2	STOP TUBE	
6	300-3219	1	TRACK FRAME	
7	I70-335	12	IDLER ROLLER	
8	I5I-I6I	2	GREASE CYLINDER	
9	I50-1314	2	CEROLER MOTOR	TIGHTEN CASTLE NUT 300-400 FT-LBS
10	I05-1352	2	WASHER (I.265)	
11	I05-501	2	COTTER PIN (.125" X 2.0")	
12	I05-095	8	WASHER (I/4")	
13	I05-I70	8	BOLT (5/16-NC X 3")	
14	I40-1086	2	MOTOR SPROCKET	
15	I06-I97	8	BOLT (I/2-NC X 2-I/2", GD8)	
16	I50-1488	2	COUNTERBALANCE VALVE	
17	I70-336	2	FRONT IDLER ROLLER	
18	I05-065	8	LOCKNUT (I/2-NC)	
19	I07-337	11	SCREW (M16-2.00 X 150MM, I0.9)	
20	I06-442	12	FLG LKNUT (M16-2.0, PRVTRQ) (0.9)	
21	I59-093	2	RELIEF VALVE (5/8-NF, O2N)	
22	I15-019	2	ZERK (O2N)	

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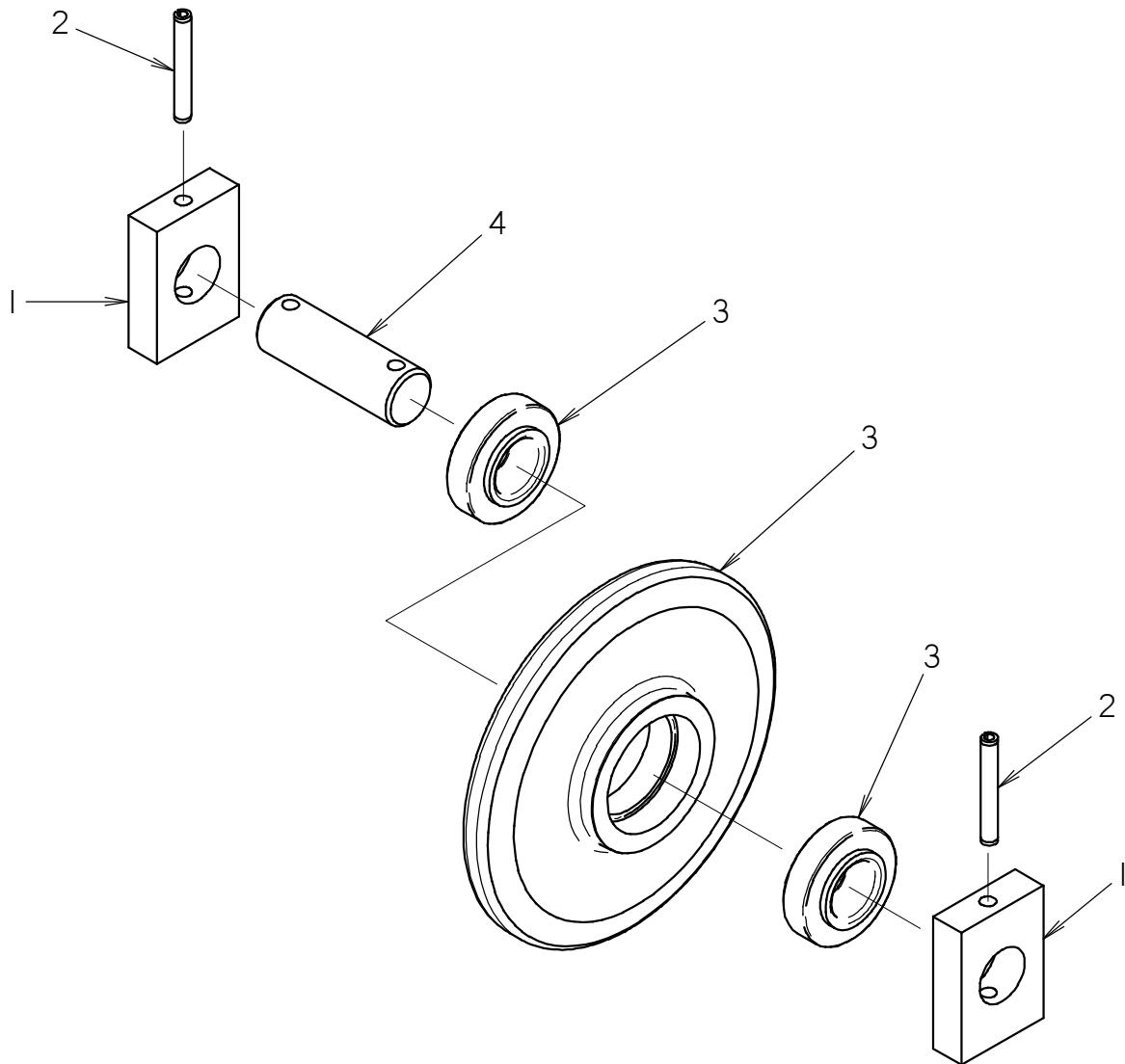
FOOTNOTES:

NOTE:

FRONT IDLER

ENDS WITH S/N: CMWSK350P60000600
ENDS WITH S/N: CMWSK650A60000427

ENDS WITH S/N: CMWSK500H60000254
ENDS WITH S/N: CMWXT850C60000125



FRONT IDLER

ENDS WITH S/N: CMWSK350P60000600
 ENDS WITH S/N: CMWSK650A60000427

ENDS WITH S/N: CMWSK500H60000254
 ENDS WITH S/N: CMWXT850C60000125

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	170-336	-	FRONT IDLER ROLLER	INCLUDES REF NO'S I-4
I	353-477	2	BLOCK, PUSH	
2	105-561	2	ROLL PIN (3/8" X 2-3/4")	
3	170-342	1	IDLER ROLLER SUB	SEE FOOTNOTE I
4	167-307	1	SHAFT, IDLER	

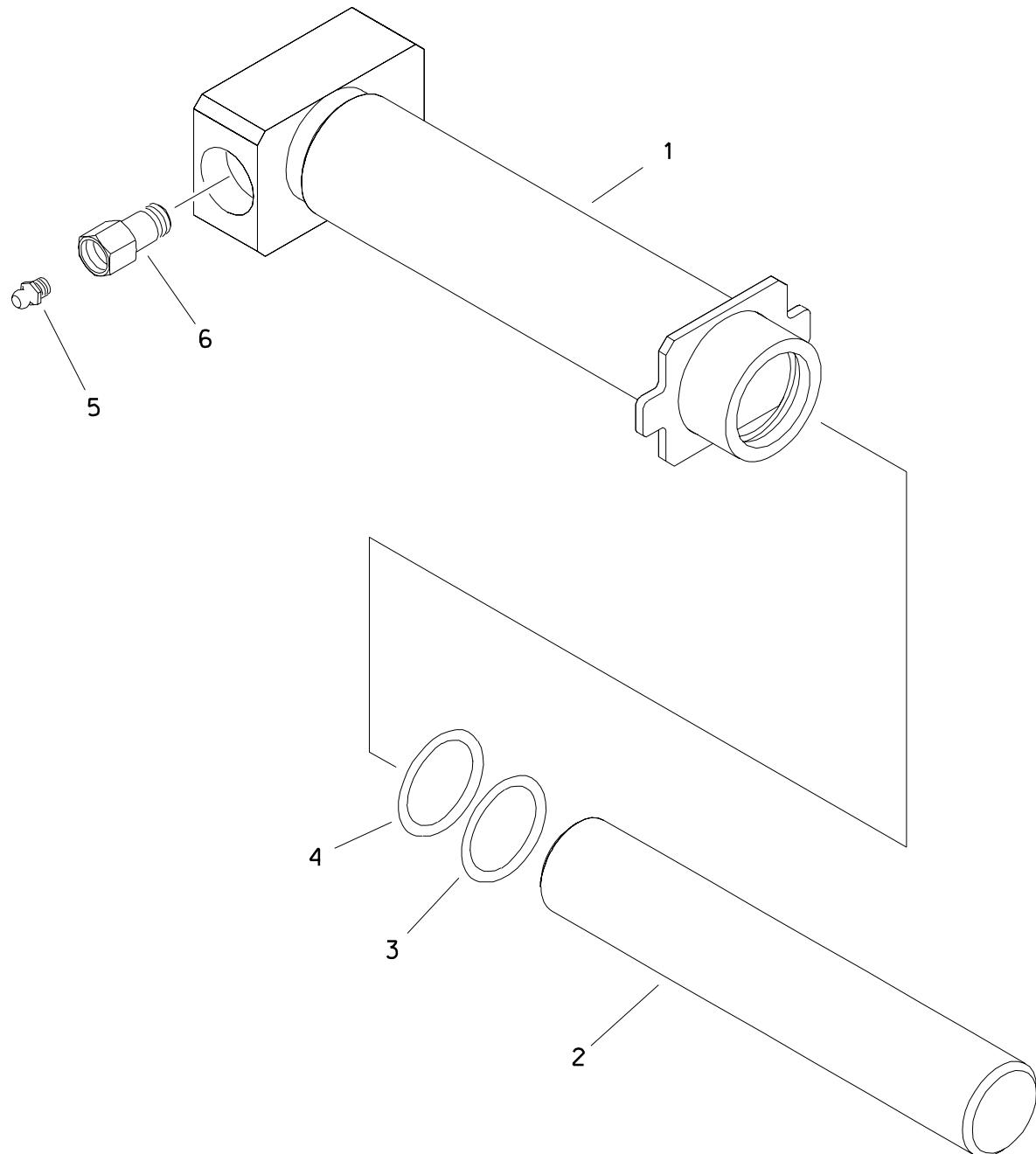
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FOOTNOTES:

- I. FOR REPLACEMENT BEARINGS, USE PART NUMBER 125-005.

NOTE:

GREASE CYLINDER

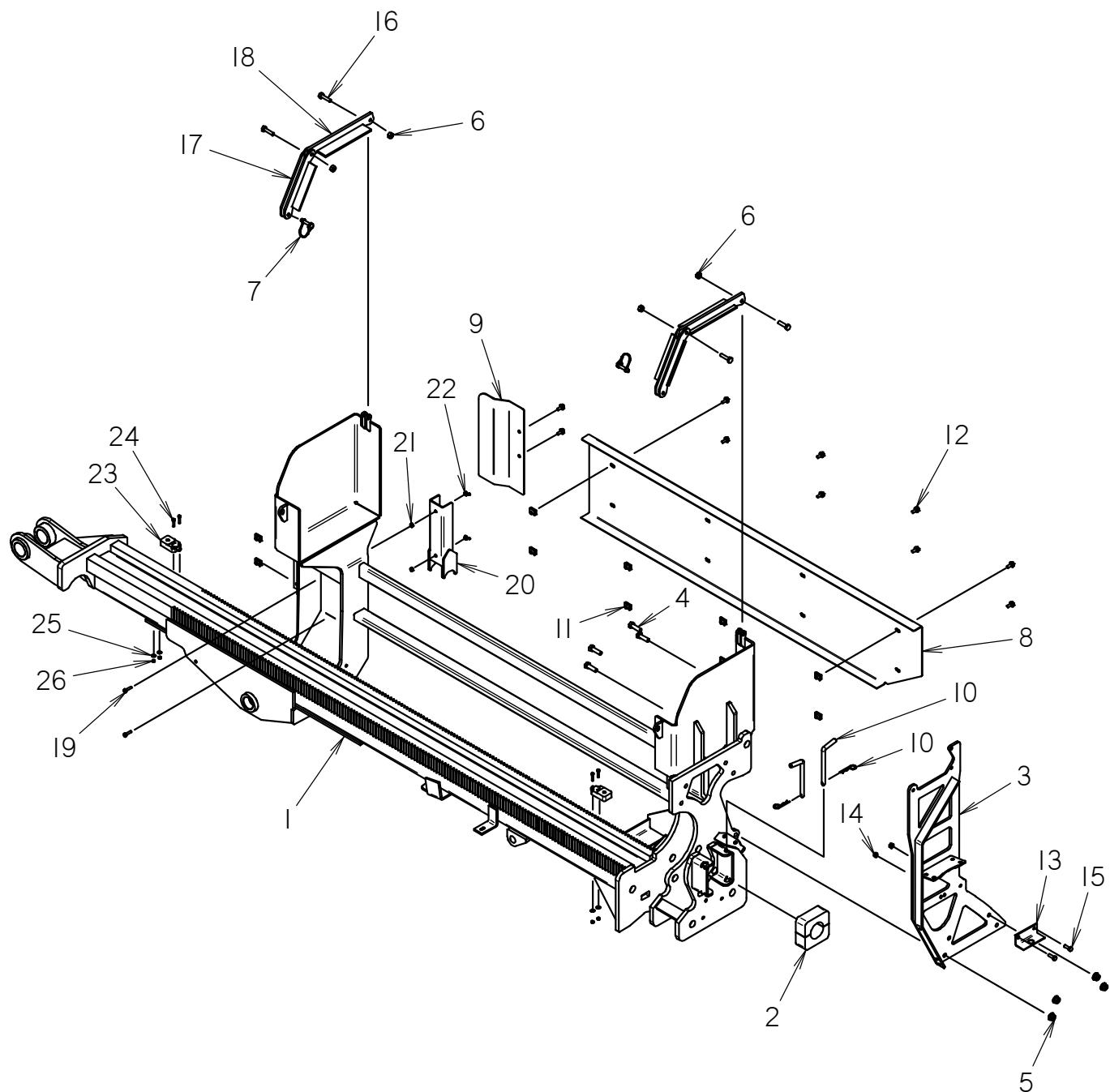


GREASE CYLINDER

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	151-161	1	GREASE CYLINDER	INCL REF NO.'S 1 - 4
1.	353-404	1	GREASE CYLINDER	
2.	153-501	1	CYLINDER ROD	
3.	155-732	1	BACKUP RING (224 D90)	
4.	155-704	1	O-RING (224 D70)	
5.	115-019	1	ZERK (02N)	
6.	159-093	1	RELIEF VALVE (5/8-NF, 02N)	

FOOTNOTES

DRILL FRAME



DRILL FRAME

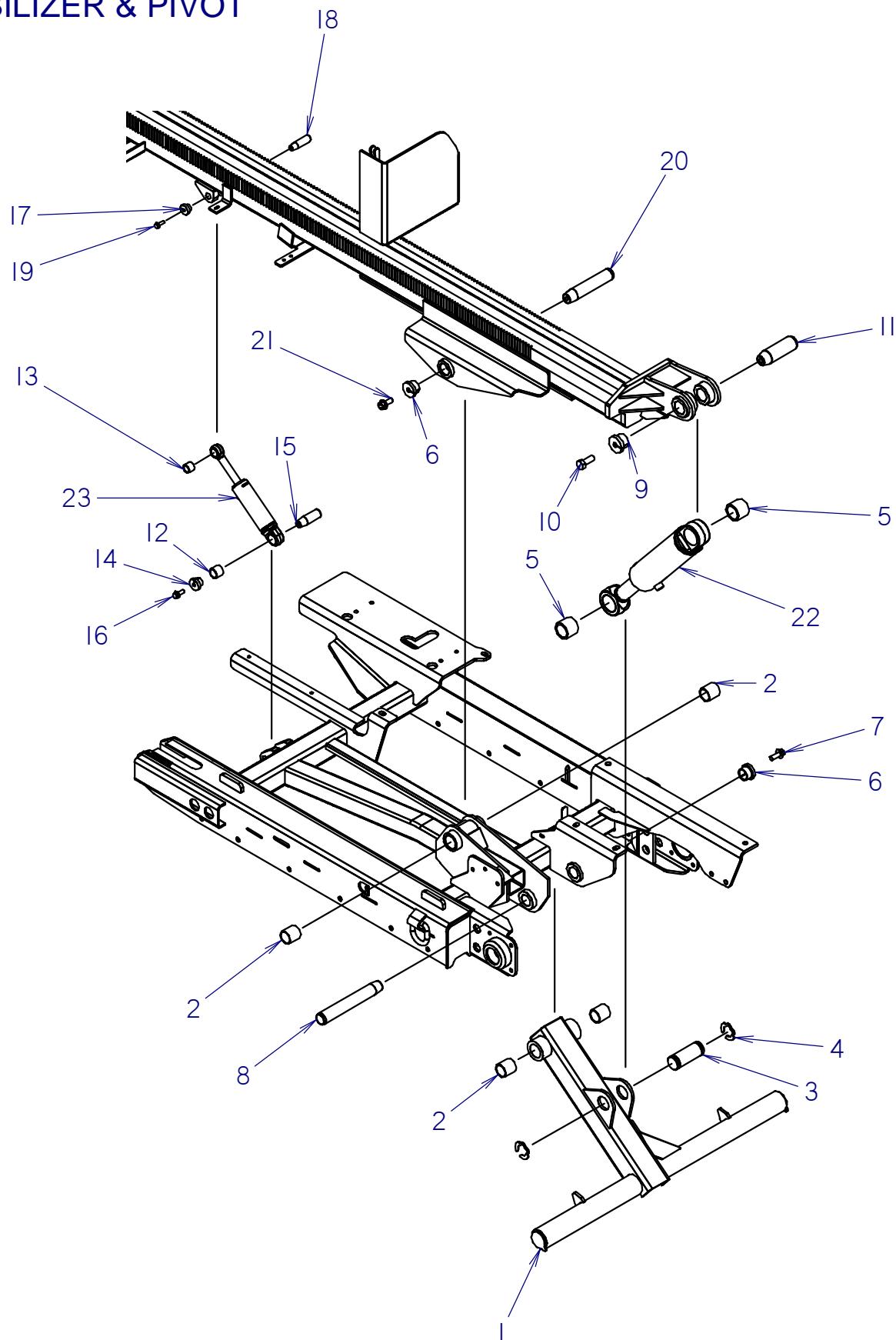
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	30I-II54	1	DRILL FRAME	
2	362-1060	2	PIPE GUIDE	BEGINS WITH S/N CMWJT922EB0000488, SEE FOOTNOTE I
3	3I6-86I	1	MOUNT	
4	I06-333	4	SCREW (M12-I.75 X 40MM, 8.8)	
5	I06-709	4	FLG LK NUT (M12-I.75)	
6	I05-894	4	LOCKNUT (M10-I.50, PRV TRQ, 10.9)	
7	I10-368	2	SNAPPER PIN (3/8" X 1-I/2")	
8	300-4489	1	COVER	
9	300-449I	1	COVER	
10	I07-870	2	PULL PIN (5 X 5")	
11	I06-55I	10	CLIP NUT (M8-I.25)	
12	I06-99I	10	FLG LK SCREW (M8-I.25 X 20MM)	
13	300-408I	1	BULKHEAD BRACKET	
14	I06-386	2	FLG LOCKNUT (M8-I.25)	
15	I05-806	2	SCREW (M8-I.25 X 25MM)	
16	I05-27I	4	SCREW (M10-I.50 X 40MM)	
17	30I-II45	2	RETAINER LINK	
18	30I-II48	2	RETAINER LINK	
19	I05-197	2	BOLT (I/4-NC X 1")	
20	300-4092	1	CYLINDER LOCK	
21	I05-078	2	NUT (I/4-NC)	
22	I95-339	2	WING NUT (I/4-NC)	
23	2I5-II75	2	PROXIMITY SWITCH	
24	I06-426	4	SCREW (M5-0.80 X 25MM, SOC)	
25	I05-284	4	WASHER (3/16")	
26	I06-850	4	LOCKNUT (M5-0.80)	

NOT SHOWN:

FOOTNOTES:

- I. USE 362-1057 FOR FINE THREADED PIPE.

NOTE:

STABILIZER & PIVOT

STABILIZER & PIVOT

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-3422	1	STABILIZER	
2	I25-438	4	COMPOSITION BUSHING (I.75")	
3	300-3381	1	PIN	
4	I15-781	2	KLIP RING (2.000")	
5	I25-754	2	COMPOSITION BUSHING (2")	
6	I81-975	2	TAPERED INSERT (I.75")	
7	I06-470	1	FLG SCREW (M16-2.0 X 40MM)	
8	I79-239	1	TAPERED PIN (44.4MM X 288MM)	
9	I84-064	1	TAPERED INSERT (2")	
10	I06-607	1	SCREW (M20-2.50 X 50MM, I0.9)	
11	I79-188	1	TAPERED PIN (50.8mm X 158mm)	
12	I25-771	1	COMPOSITION BUSHING (I.25")	
13	I25-770	1	COMPOSITION BUSHING (I")	
14	I81-982	1	TAPERED INSERT (I.25")	
15	I83-938	1	TAPERED PIN (31.7MM X 95MM)	
16	I06-469	1	FLG SCREW (M12-I.75 X 30MM)	
17	I81-981	1	TAPERED INSERT (I")	
18	I83-820	1	25.4 X 86 TAPERED PIN	
19	I06-383	1	FLG LK SCREW (M10-I.50 X 30MM)	
20	I78-190	1	BAR, I.75 X 8 TPRD PIN W/CMFR	
21	I05-969	1	FLG BOLT (5/8-NC X 1-I/2",GD8)	
22	I51-I16	1	CYL (3.5 X 2.00 X I0.0)	
23	I51-038	1	CYL (2.0 X I.0 X 4.0)	

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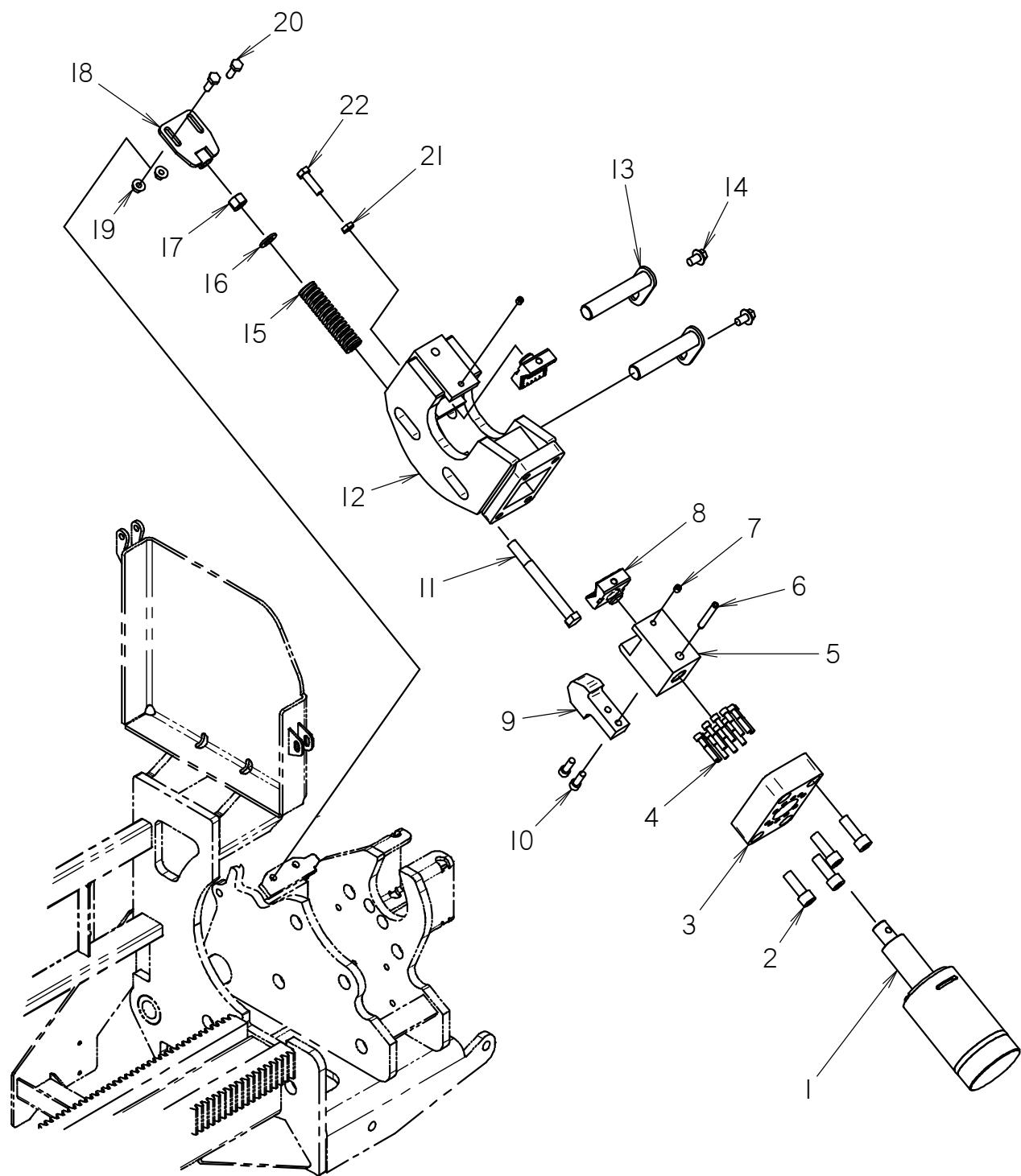
300-3986 - STABILIZER PAD

OPTIONAL EQUIPMENT

FOOTNOTES:

NOTE:

STATIONARY WRENCH



STATIONARY WRENCH

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I5I-213	1	CYL I3.5" X I.75" X 2.0"	
2	I07-884	4	SCREW IMI6-2.00 X 45MM, SOC	USE LOCTITE 242 OR EQUIVALENT
3	3I6-545	1	CYLINDER HEAD PLATE	
4	I07-894	10	SCREW IM8-I.25 X 45MM, SOC	TORQUE TO 28 FT-LBS, USE LOCTITE 277 OR EQUIVALENT
5	300-1927	1	JAW	
6	I05-56I	1	ROLL PIN (3/8" X 2-3/4")	
7	I06-529	2	SET SCREW IM10-I.50 X 10MM	USE LOCTITE 242 OR EQUIVALENT
8	357-222	2	JAW INSERT	BEGINS WITH S/N CMWJT922EB0000488. SEE FOOTNOTE I
9	362-I083	1	STOP	
10	I06-755	2	SCREW IM10-I.50 X 30MM, SOC	
11	I07-II8	1	SCREW IMI6-2.00 X 160MM, I0.9I	
12	300-3256	1	WRENCH	
13	3I8-5II	2	WRENCH PIN - SHORT	
14	I05-1012	2	FLG LK SCREW IM12-I.75 X 20MM	
15	I18-II5	1	COMPRESSION SPRING	
16	I06-392	1	WASHER IMI6	
17	I06-545	1	LOCKNUT IMI6-2.0, PRV TRQ,I0.9I	
18	300-1947	1	SPRING STOP	
19	I06-387	2	FLG LOCKNUT IM10-I.50	
20	I07-6I2	2	SCREW IM10-I.50 X 30MM, CLI0.9I	
21	I07-669	1	JAM NUT IM12-I.75	
22	I06-333	1	SCREW IM12-I.75 X 40MM, 8.8I	

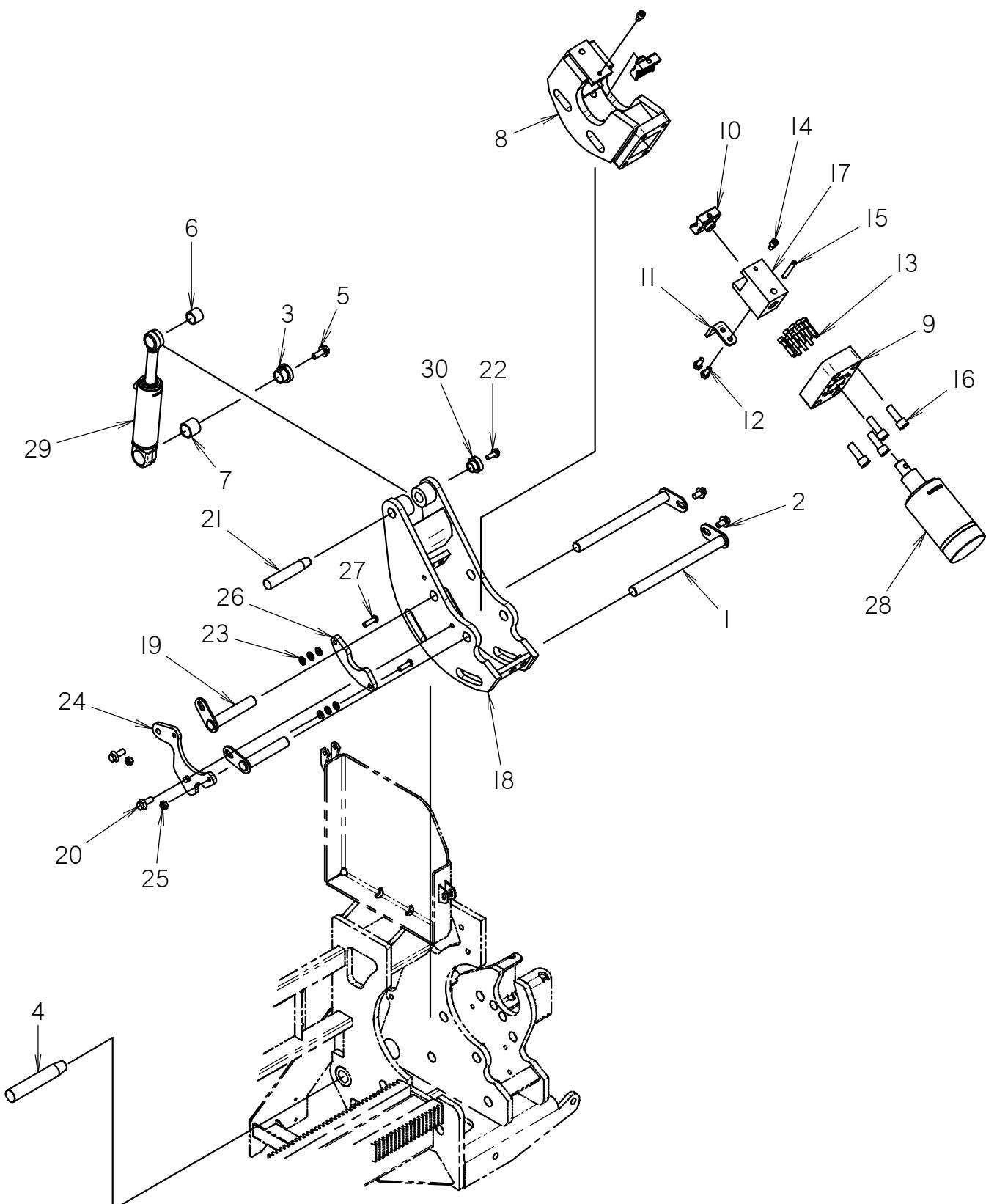
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FOOTNOTES:

- I. FOR FINE THREAD PIPE, USE 300-1995

NOTE:

ROTATING WRENCH



ROTATING WRENCH

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	318-512	2	WRENCH PIN - LONG	
2	I05-1012	2	FLG LK SCREW (M12-1.75 X 20MM)	
3	I81-982	1	TAPERED INSERT (1.25")	
4	I78-225	1	TAPERED PIN, 1.25 x 7.15	
5	I06-469	1	FLG SCREW (M12-1.75 X 30MM)	
6	I25-770	1	COMPOSITION BUSHING (1.000")	
7	I25-771	1	COMPOSITION BUSHING (1.25")	
8	300-3256	1	WRENCH	
9	316-545	1	CYLINDER HEAD PLATE	
I0	357-222	2	JAW INSERT	BEGINS WITH S/N CMWJT922EB0000488. SEE FOOTNOTE I
I1	300-3276	1	STOP	
I2	I05-245	2	SCREW (M10-1.50 X 25MM)	
I3	I07-894	10	SCREW (M8-1.25 X 45MM, SOC)	TORQUE TO 28 FT-LBS, USE LOCTITE 277 OR EQUIVALENT
I4	I06-847	2	SCREW (M10-1.50 X 16MM, SOC)	USE LOCTITE 242 OR EQUIVALENT
I5	I05-561	1	ROLL PIN (3/8" X 2-3/4")	
I6	I07-884	4	SCREW (M16-2.00 X 45MM, SOC)	USE LOCTITE 242 OR EQUIVALENT
I7	300-1927	1	JAW	
I8	324-918	1	ROTATING WRENCH	
I9	318-511	2	WRENCH PIN - SHORT	
I20	I07-010	2	FLG LK SCREW (M12-1.75 X 30MM)	
I21	I79-987	1	TAPERED PIN (1" X 5.50")	
I22	I06-724	1	FLG SCREW (M10-1.50 X 25MM)	
I23	I06-390	6	WASHER (M10)	
I24	300-2905	1	PIPE REST MOUNT	
I25	I05-894	2	LOCKNUT(M10-1.50,PRV TRQ,10.9)	
I26	362-I220	1	PIPE REST	
I27	I07-421	2	SCREW (M10-1.50 X 35MM,BUT SOC)	
I28	I51-213	1	CYL (3.5" X 1.75" X 2.0")	
I29	I51-038	1	CYL (2.0 X 1.0 X 4.0)	
I30	I81-981	1	TAPERED INSERT (1")	

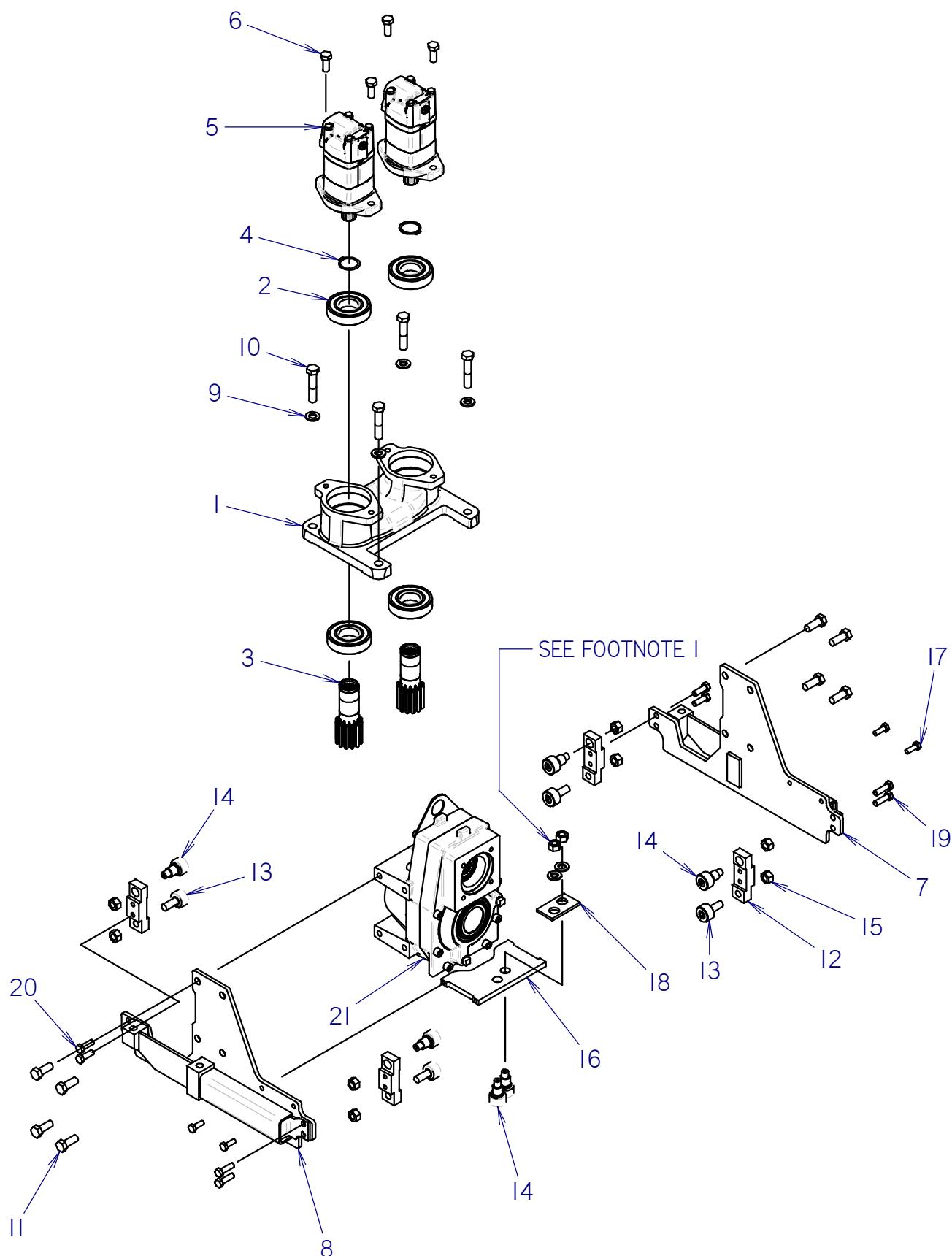
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FOOTNOTES:

- I. USE 300-1995 FOR FINE THREADED PIPE.

NOTE:

THRUST DRIVE



THRUST DRIVE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-1771	1	MOTOR PLATE	
2	I25-044	4	BEARING (FAFNIR 309PP)	
3	I60-1038	2	PINION	
4	I15-456	2	SNAP RING	
5	I50-1395	2	CEROLER MOTOR	
6	I06-472	4	SCREW (M14-2.0 X 35MM)	TORQUE TO 88 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
7	300-2943	1	RIGHT SIDE PLATE	
8	300-2944	1	LEFT SIDE PLATE	
9	I06-398	6	WASHER (M16, HARDENED)	
10	I07-197	4	SCREW (M16-2.00 X 80MM, 10.9)	TORQUE TO 200 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
11	I05-998	8	SCREW (M16-2.00 X 40MM)	TORQUE TO 140 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
12	300-3185	4	ROLLER MOUNT BAR	
13	I40-1042	4	ROLLER (I.50")	
14	I40-1053	6	ROLLER EC (I.50")	
15	I05-390	10	NUT (5/8-NF)	TORQUE TO 100 FT-LBS EXCEPT AS NOTED IN FOOTNOTE I
16	300-3186	1	ROLLER MOUNT PLATE	
17	I06-079	4	SCREW (M10-I.50 X 30MM)	TORQUE TO 32 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
18	300-3281	1	SPACER PLATE	
19	I06-547	4	SCREW (M12-I.75 X 40MM, 10.9)	TORQUE TO 80 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
20	I07-206	4	HHCS M12-I.75 X 35MM, 10.9 ZP	TORQUE TO 80 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
21	I66-1006	1	GEAR BOX (I.78, I. ROTATION)	

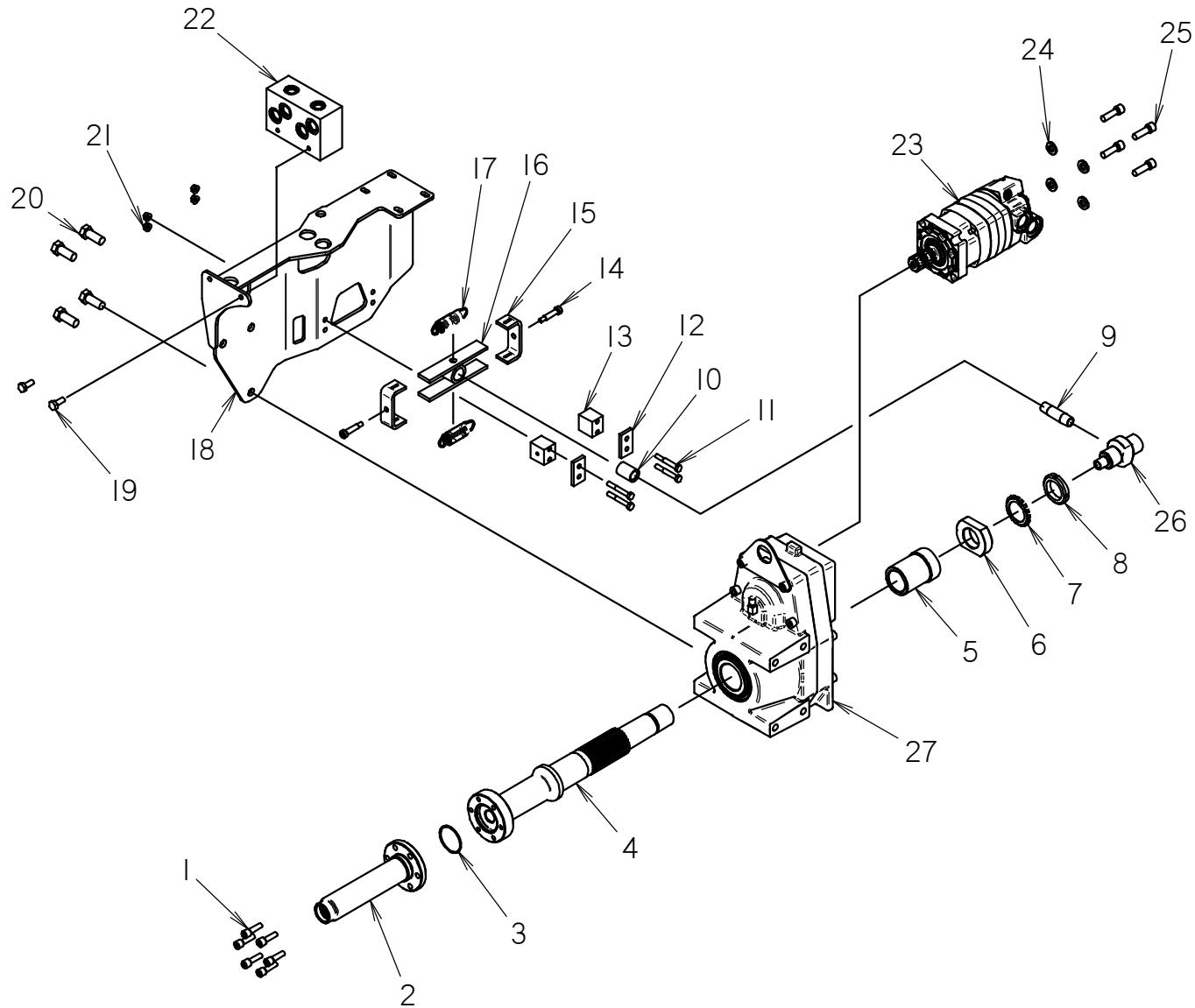
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FOOTNOTES:

- I. TORQUE TO 45 FT-LBS TWO NUTS NOTED ON GRAPHIC PAGE.

NOTE:

SPINDLE DRIVE



SPINDLE DRIVE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I06-081	6	SCREW (M10-1.50 X 35MM, SOCI)	TORQUE TO 55 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
2	300-2340	1	SAVER SUB	FINE THREAD. SEE FOOTNOTE I FOR COARSE THREAD
3	I57-019	1	O-RING (I39 D90)	
4	300-2342	1	SLIDING SPINDLE SHAFT	APPLY 256-666 GREASE TO SPLINES
5	I77-034	1	SHAFT SPACER	
6	I06-865	1	NUT	
7	I85-074	1	TANG LOCK WASHER (I.792")	
8	I85-067	1	THRUST LOCKNUT (I.767-NF-18)	
9	I15-I24	1	PIPE NIPPLE (I/2-NPT X 3" LG)	
10	I15-I55	1	COLLAR (I08NF)	
11	I06-570	4	SCREW (M8-1.25 X 60MM)	
12	300-3832	2	CAP PLATE	
13	300-3825	2	MOUNT BLOCK	
14	I07-223	2	SHLD BLT (M10 X 35MM, M8-1.25)	USE LOCTITE 242 OR EQUIVALENT
15	300-3823	2	EXTENSION BRACKET	
16	300-3826	1	SLIDE	
17	I05-I151	2	EXTENSION SPRING	
18	300-3284	1	HOSE CARRIER MOUNT	
19	I05-245	2	SCREW (M10-1.50 X 25MM)	
20	I05-998	4	SCREW (M16-2.00 X 40MM)	TORQUE TO 140 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
21	I06-386	4	FLG LOCKNUT (M8-1.25)	
22	300-3280	1	MANIFOLD BLOCK	
23	I58-881	1	MOTOR	
24	I06-397	4	WASHER (M12, HARDENED)	
25	I07-044	4	SCREW (M12-1.75 X 40MM, SOCI)	USE LOCTITE 242 OR EQUIVALENT
26	I50-I462	1	WATER SWIVEL (I-08I)	
27	I66-1006	1	GEAR BOX (I.78.I, ROTATION)	

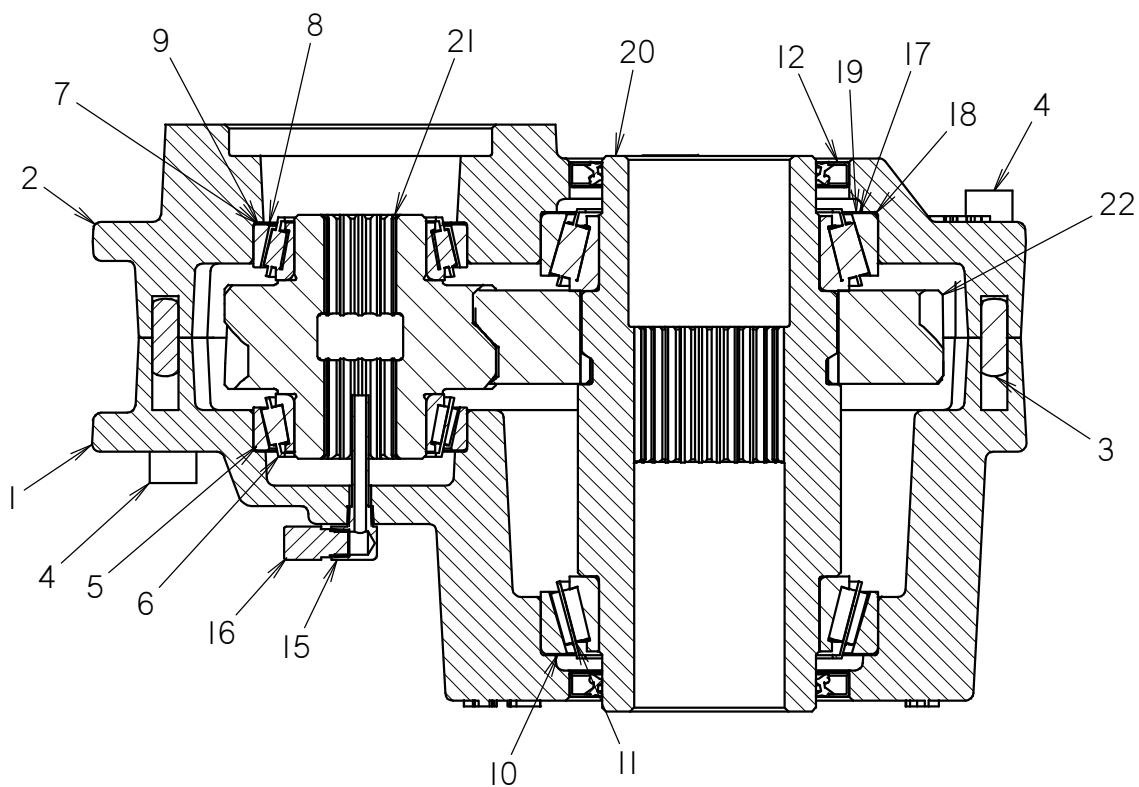
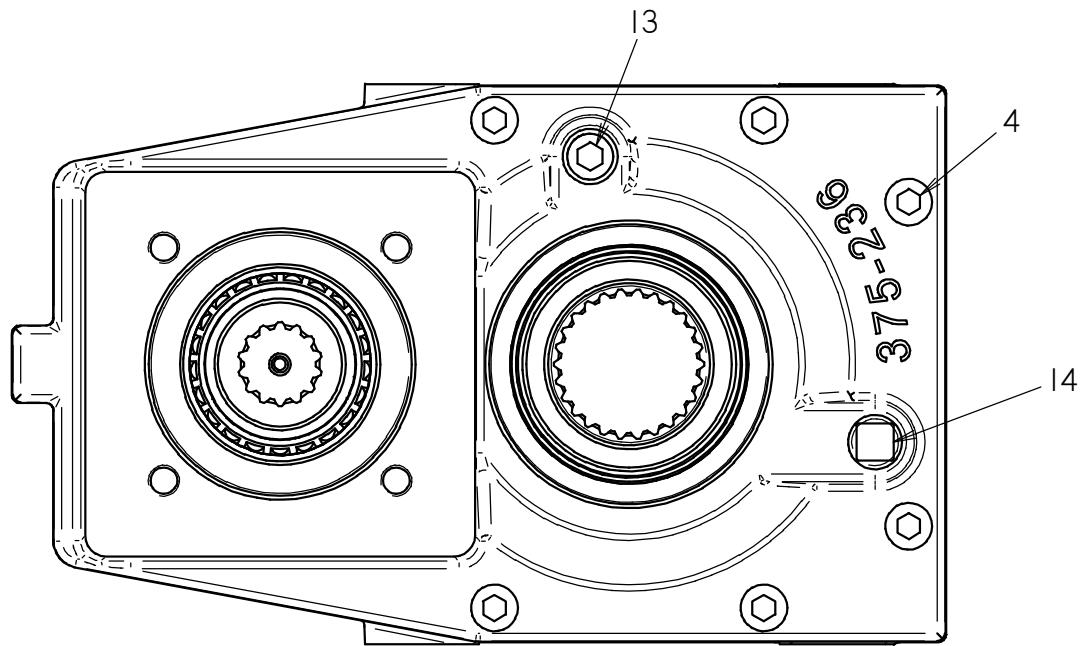
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FOOTNOTES:

- I. 300-7767 SAVER SUB (COARSE THREAD)

NOTE:

ROTATION GEARBOX



ROTATION GEARBOX

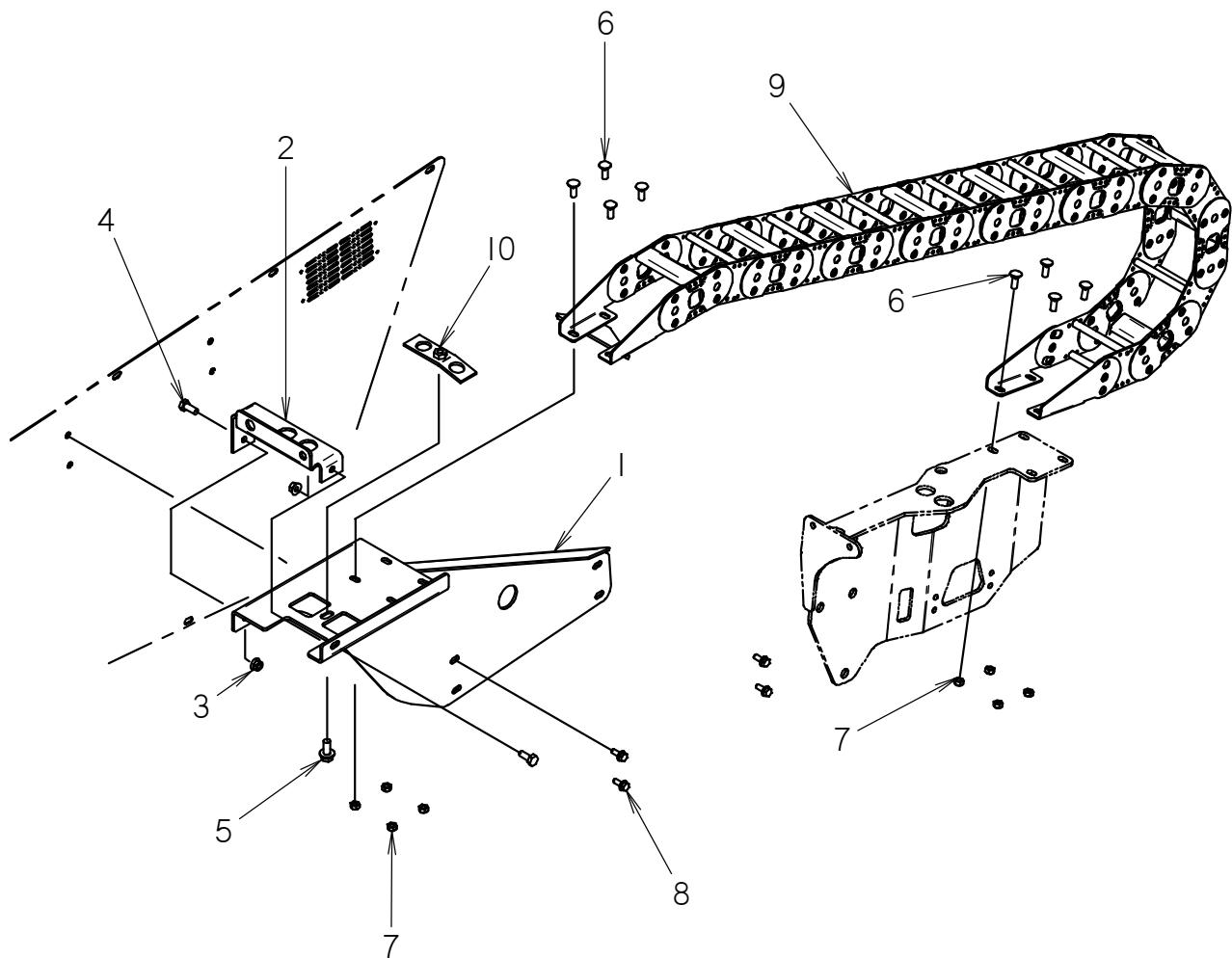
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	I66-II3	1	GEAR BOX II.78.I, ROTATION	
1	I62-002	1	GEARBOX HOUSING	
2	I62-001	1	COVER "B"	
3	I06-866	2	DOWEL PIN (M10 X 30MM)	
4	I06-771	10	SCREW (M12-I.75 X 60MM, SOC)	
5	I26-099	2	TAPERED RACE (3.25")	
6	I26-100	2	BEARING CONE	
7	I65-800	5	SHIM (.002")	
8	I65-801	5	SHIM (.003")	
9	I65-802	5	SHIM (.007")	
10	I26-076	2	TAPERED RACE (5.118")	
11	I26-075	2	TAPERED BEARING (3.346")	
12	I55-869	2	INTERNAL SEAL (3.250")	
13	I15-165	1	PLUG (O8N, SOC)	
14	I15-211	1	PLUG (O8N, SQ, MAG)	
15	514-I23	1	PICKUP TUBE (O2N-02NF90-2")	
16	I59-003	1	AIR VENT (O2N)	
17	I65-828	5	SHIM	
18	I65-829	5	SHIM	
19	I65-830	5	SHIM	
20	I62-003	1	OUTPUT SHAFT	
21	I65-187	1	INPUT PINION	
22	I65-188	1	OUTPUT GEAR	

NOT SHOWN:

FOOTNOTES:

NOTE:

HOSE CARRIER



HOSE CARRIER

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-3364	1	UPPER HOSE CARRIER MOUNT	
2	300-3363	1	BULKHEAD BRACKET	
3	I06-387	2	FLG LOCKNUT (M10-I.50)	
4	I05-245	2	SCREW (M10-I.50 X 25MM)	
5	I06-806	1	FLG LK SCREW (M12-I.75 X 25MM)	
6	I05-600	8	CARRIAGE BOLT (3/8-NC X 1")	
7	I05-047	8	LOCKNUT (3/8-NC)	
8	I06-162	4	FLG SCREW (M8-I.25 X 20MM, GD8)	
9	300-2025	1	HOSE CARRIER	SEE FOOTNOTE I FOR SERVICE PARTS
10	300-3361	1	BULKHEAD PLATE	

NOT SHOWN:

FOOTNOTES:

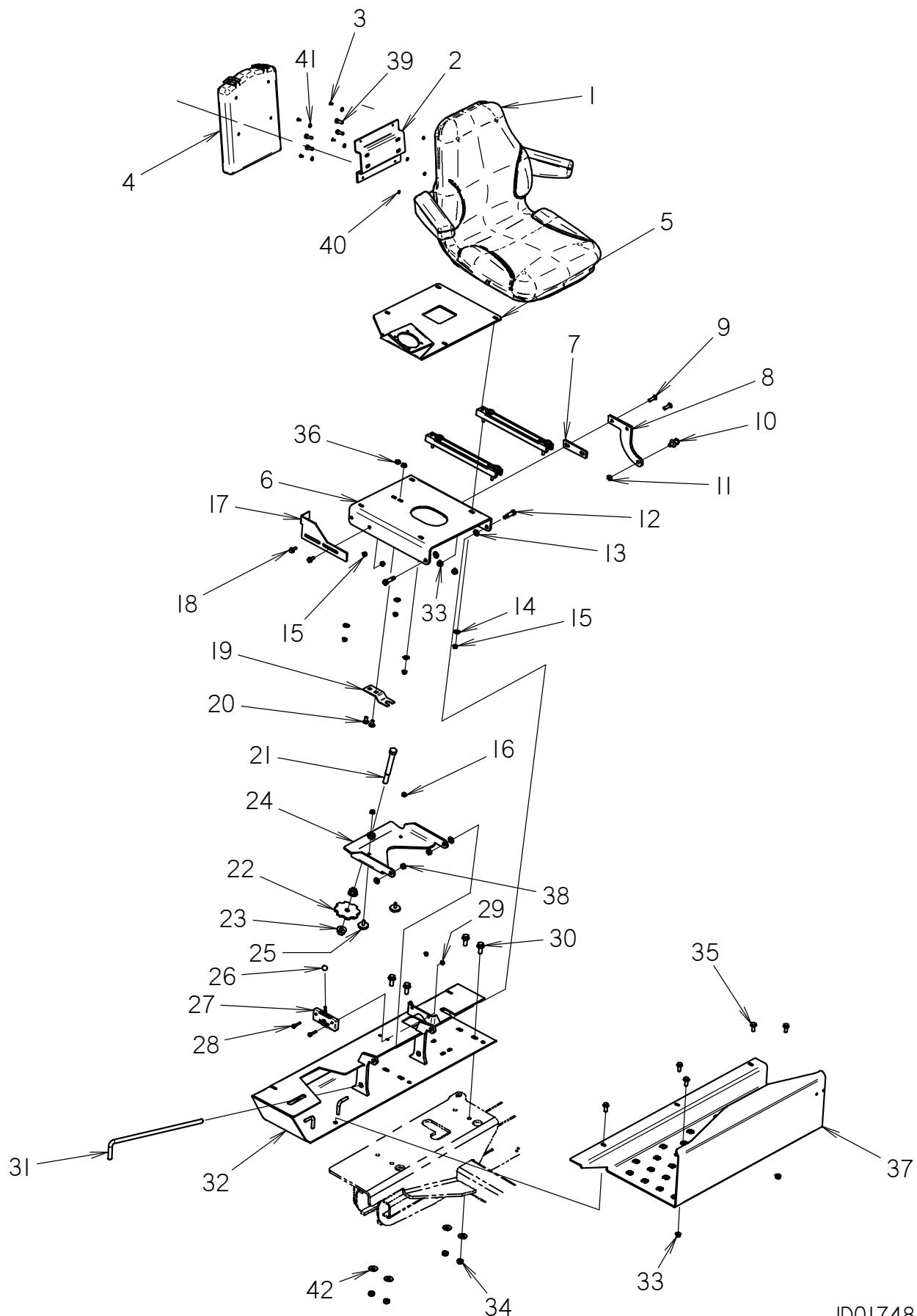
- I. REPAIR LINK 500-I908, EZ OUT 500-I909, ROUND BAR 500-I917, FLAT BAR 500-I918

NOTE:

NOTES:

OPERATOR'S STATION

OPERATOR STATION



OPERATOR STATION

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I05-I062	1	SEAT ASSEMBLY	SEE FOOTNOTE I
2	300-2673	1	MANUAL BOX MOUNT	
3	I10-560	4	POP RIVET (3/16" X 1/2", ALUM)	
4	318-588	1	MANUAL COMPARTMENT	
5	300-3180	1	JOYSTICK MOUNT	
6	300-2672	1	SEAT MOUNT PLATE	
7	300-3737	1	SPACER	
8	300-3733	1	STRIKER MOUNT	
9	I06-674	2	BOLT (M10-1.50 X 30MM,BUT SOCI)	
10	I06-223	1	SHLD BLT (.675"X.700",7/16-NC)	
11	I05-151	1	LOCKNUT (7/16-NC)	
12	I06-535	2	SHLD BLT (M12 X 30MM,M10-1.50)	
13	I06-391	4	WASHER (M12)	
14	I05-117	4	WASHER (5/16")	
15	I06-386	6	FLG LOCKNUT (M8-1.25)	
16	I05-003	2	FLG LOCKNUT (5/16-NC)	
17	300-4007	1	SLIDE STOP	
18	I06-162	2	FLG SCREW (M8-1.25 X 20MM, GD8)	
19	300-4031	1	BRACKET	
20	I05-835	2	CARRIAGE BOLT (3/8-NC X 3/4")	
21	I06-983	1	SCREW (M16-2.00 X 150MM, 10.9)	
22	300-2676	1	ADJUSTMENT WHEEL	
23	I06-355	2	FLG NUT (M16-2.00, 10.9)	
24	300-4029	1	SEAT BASE	
25	I16-525	2	BUMPER	
26	362-I160	1	KNOB	
27	I10-564	1	HOOD LATCH	
28	I05-856	2	BOLT (1/4-NC X 1 1/4")	
29	I05-832	2	FLG LOCKNUT (1/4-NC)	
30	I06-469	4	FLG SCREW (M12-1.75 X 30MM)	
31	215-799	1	VOLTAGE STAKE	
32	300-3325	1	OPERATOR STATION MOUNT	
33	I06-387	4	FLG LOCKNUT (M10-1.50)	
34	I06-685	4	LOCKNUT(M12-1.75,PRV TRQ,10.9)	
35	I05-799	5	FLG LK SCREW (M10-1.50 X 25MM)	
36	I05-834	2	FLG LOCKNUT (3/8-NC)	
37	300-3179	1	FLOOR PLATE	
38	I05-894	2	LOCKNUT(M10-1.50,PRV TRQ,10.9)	
39	I05-806	4	SCREW (M8-1.25 X 25MM)	
40	I06-205	4	WASHER (191")	
41	I07-310	4	WASHER (#10)	
42	I05-059	4	WASHER (7/16")	

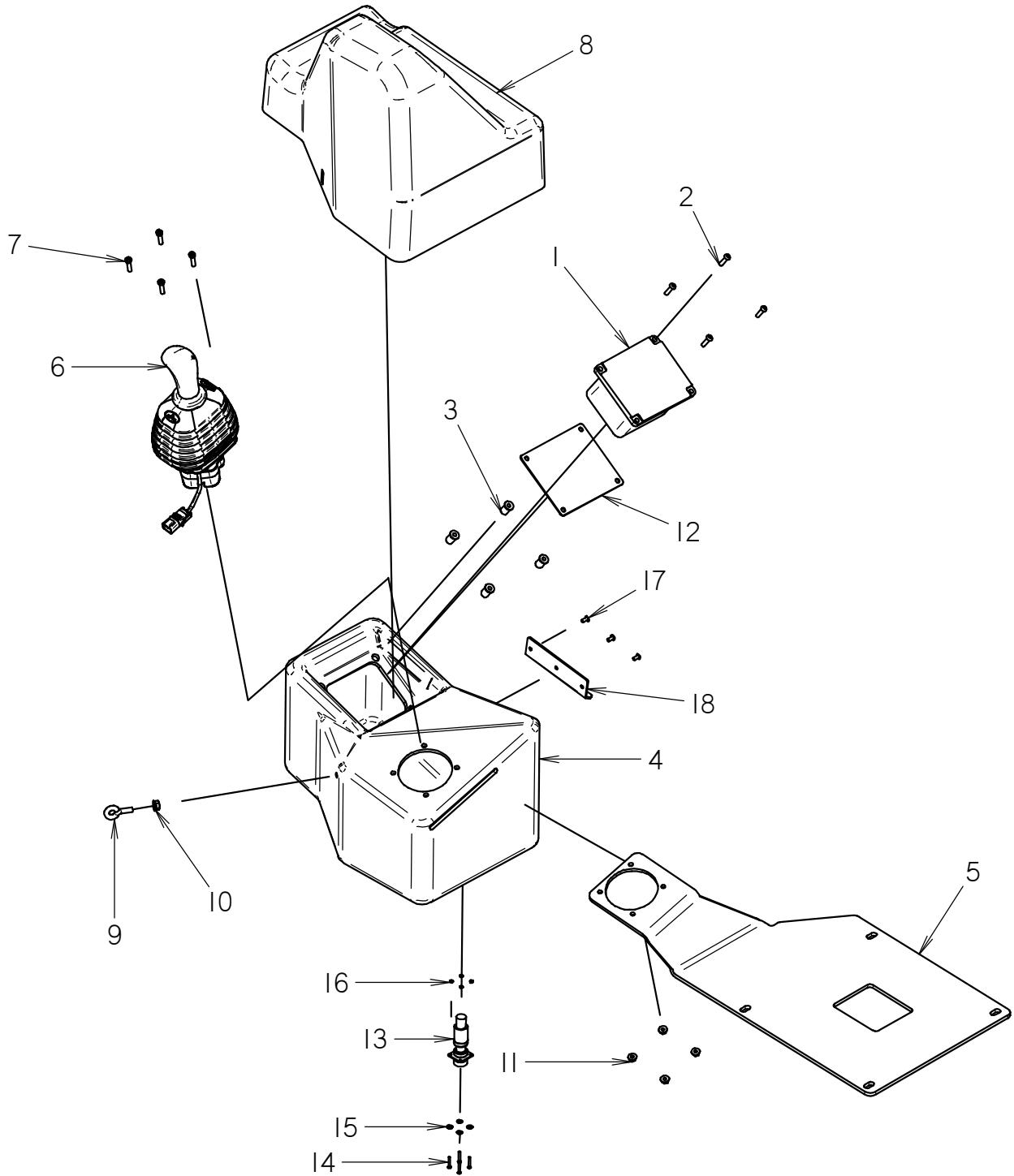
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FOOTNOTES:

- I. REPLACEMENT PART I05-1138 SEAT SLIDE (2X)

NOTE:

RIGHT CONSOLE



RIGHT CONSOLE

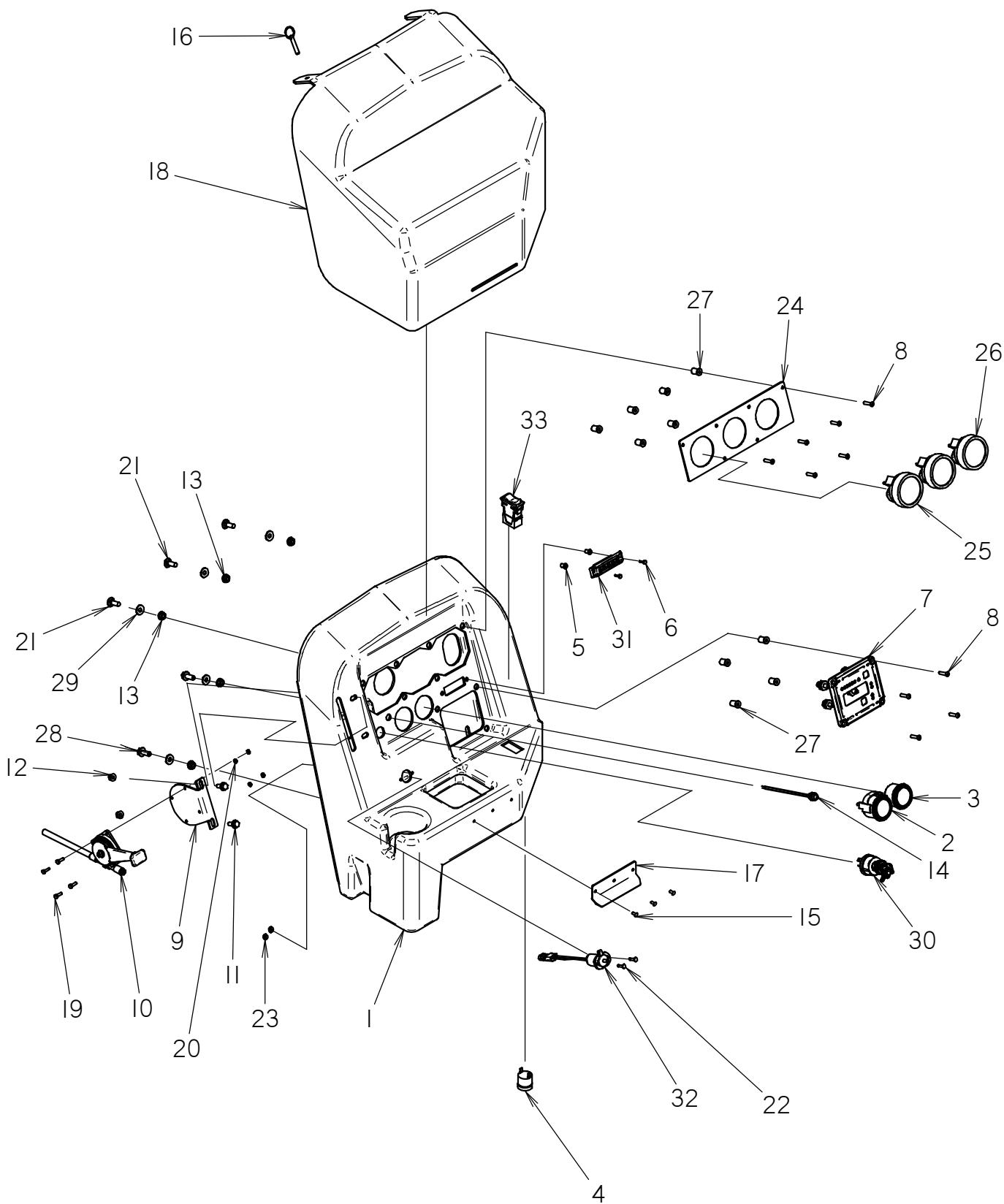
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	N/A	1	REMOTE DISPLAY	
2	I07-312	4	SCREW (M6-1.00 X 25MM, BUT SOC)	
3	I07-871	4	WELLNUT (M6-1.00 X 20.35MM LGI)	
4	362-I046	1	RIGHT CONSOLE	
5	300-3180	1	JOYSTICK MOUNT	
6	I50-II79	1	JOYSTICK	
7	I07-322	4	SCREW (M6-1.00X25MM,SOC,I2.9)	
8	362-I093	1	WEATHER COVER	
9	I07-570	1	EYE BOLT (M8-1.25 X 20MM)	
10	I06-386	1	FLG LOCKNUT (M8-1.25)	
11	I06-385	4	FLG LOCKNUT (M6-1.00)	
12	348-896	1	COVER PLATE	
13	214-415	1	90D MODULE TO RIG CABLE	
14	I07-269	4	SCREW (#4-40 X 3/4", PAN)	
15	I06-013	4	WASHER (3/16")	
16	I05-662	4	NUT (#4-40)	
17	I10-560	3	POP RIVET (3/16" X 1/2", ALUM)	
18	300-3538	1	BRACKET	

NOT SHOWN:

FOOTNOTES:

NOTE:

LEFT CONSOLE



LEFT CONSOLE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	362-1045	1	LEFT CONSOLE	
2	215-133	1	FUEL GAUGE	
3	215-128	1	HOUR METER	
4	306-603	1	AUDIO ALARM	
5	107-358	2	WELLNUT (M4-0.7 X 12.67MM LG)	
6	107-393	2	SCREW (M4-0.70 X 16MM, BX)	
7	220-1024	1	ESID MODULE	
8	107-312	10	SCREW (M6-1.00 X 25MM, BUT SOC)	
9	300-4725	1	THROTTLE BRACKET	
10	195-1501	1	THROTTLE CONTROL CABLE	SEE FOOTNOTE 2
11	106-162	2	FLG SCREW (M8-1.25 X 20MM, GD8)	
12	106-386	2	FLG LOCKNUT (M8-1.25)	
13	105-834	5	FLG LOCKNUT (3/8-NC)	
14	214-563	1	RED LED (12V DC)	
15	110-560	3	POP RIVET (3/16" X 1/2", ALUM)	
16	110-737	1	PULL PIN (5/16" X 2")	
17	300-3538	1	BRACKET	
18	362-1094	1	WEATHER COVER	
19	107-781	4	HEX SCREW (#10-24 X 5/8")	
20	105-186	4	NUT (#10-24)	
21	105-600	3	CARRIAGE BOLT (3/8-NC X 1")	
22	110-449	2	POP RIVET (3/16" X .690")	
23	107-310	2	WASHER (#10)	
24	300-3252	1	GAUGE MOUNT PANEL	SEE FOOTNOTE 1
25	258-062	1	PRESSURE GAUGE (1500 PSI)	FLUID GAUGE
26	258-045	2	PRESSURE GAUGE (4000 PSI)	
27	107-871	10	WELLNUT (M6-1.00 X 20.35MM LG)	
28	105-826	2	FLG LK BOLT (3/8-NC X 1")	
29	105-117	5	WASHER (5/16")	
30	214-852	1	IGNITION SWITCH	
31	220-664	1	INDICATOR ASSEMLBY	
32	214-301	1	ACCESSORY SOCKET	
33	217-907	1	ROCKER SWITCH (DPDT) ON-ON	BEGINS WITH S/N: CMWJT922JA0000402

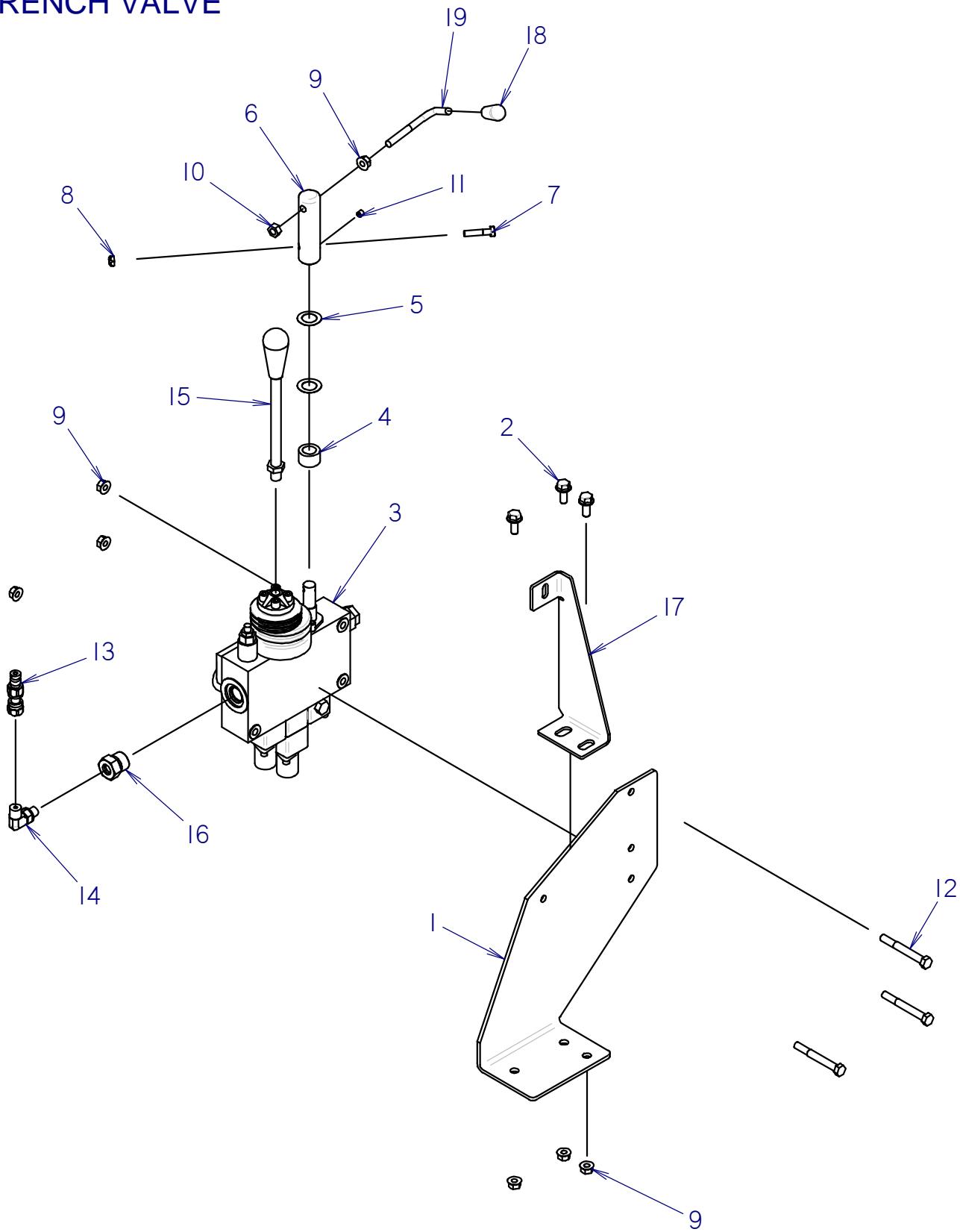
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FOOTNOTES:

1. CENTER GAUGE; THRUST, RIGHT GAUGE; ROTATION
2. IF REPLACING THROTTLE CABLE, ORDER KIT 190-1467, WHICH INCLUDES THROTTLE CABLE 195-1501, SPRING 115-615, AND WASHERS 107-310. SEE PARTS PAGE ID0205412 FOR LOCATION OF THE SPRING AND WASHERS, AND INSTALLATION INSTRUCTIONS ID0230528 FOR DETAILS.

NOTE:

WRENCH VALVE



WRENCH VALVE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-3177	1	CONTROL VALVE MOUNT	
2	I06-I62	3	FLG SCREW (M8-1.25 X 20MM, GD8)	
3	I50-I98I	1	WRENCH VALVE	
4	I78-266	1	SPACER	
5	I10-085	2	SPRING WASHER	
6	302-767	1	TUBE	
7	I05-856	1	BOLT (1/4-NC X 1 1/4")	
8	I05-085	1	LOCKNUT (1/4"-NC)	
9	I06-386	7	FLG LOCKNUT (M8-1.25)	
I0	I06-56I	1	LOCKNUT (M8-1.25, PRV TRQ, 10.9)	
I1	I05-7I2	1	SET SCREW (1/4-NC X 1/4", CUP)	
I2	I06-330	3	SCREW (M8-1.25 X 70MM)	
I3	I59-I56	1	QDC ADAPTER I02-040F	
I4	I54-252	1	CONNECTOR I04S-04090	
I5	500-I328	1	HANDLEVER	
I6	I55-I8I	1	REDUCER (I0S-04SF)	
I7	300-3629	1	GUSSET	
I8	I16-906	1	KNOB (5/16, NC, BLACK)	
I9	I50-I926	1	LEVER (5/16")	

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FOOTNOTES:

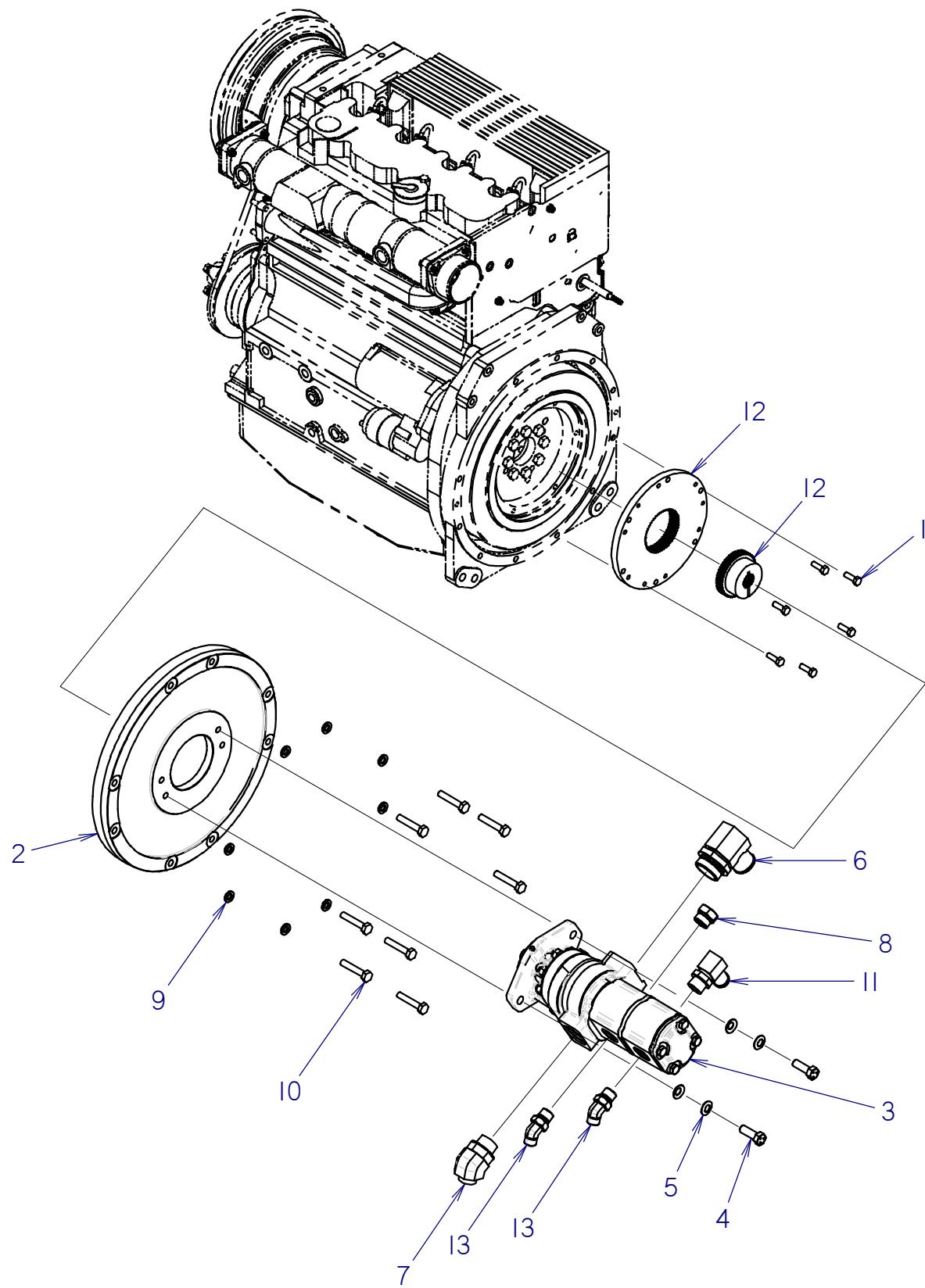
NOTE:

NOTES:

HYDRAULICS

ID0135071

HYDRAULIC PUMP



HYDRAULIC PUMP

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I05-806	6	SCREW M8-1.25 X 25MMI	TORQUE TO 16 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
2	I94-763	1	MOUNT PLATE	
3	I50-1436	1	TRIPLE GEAR HYDRAULIC PUMP	SEE FOOTNOTE I
4	I05-062	2	BOLT 1/2-NC X 1-1/2", FERI	
5	I05-058	4	BELLEVILLE WASHER 1/2"	
6	514-135	1	S/O COUPLER I24S-24H90	
7	I54-358	1	CONNECTOR I20-I6S45	
8	500-302	1	PLUG I-I2 S	
9	I05-073	8	LOCK WASHER 7/16"	
10	I05-839	8	SCREW M10-1.50 X 55MMI	
II	I55-146	1	S/O COUPLER I2S-16H90	
I2	I95-I031	1	FLYWHEEL/PUMP COUPLING	TORQUE SOCKET HEAD SCREW TO 45 FT-LBS
I3	I54-264	2	CONNECTOR I080-I0S45	

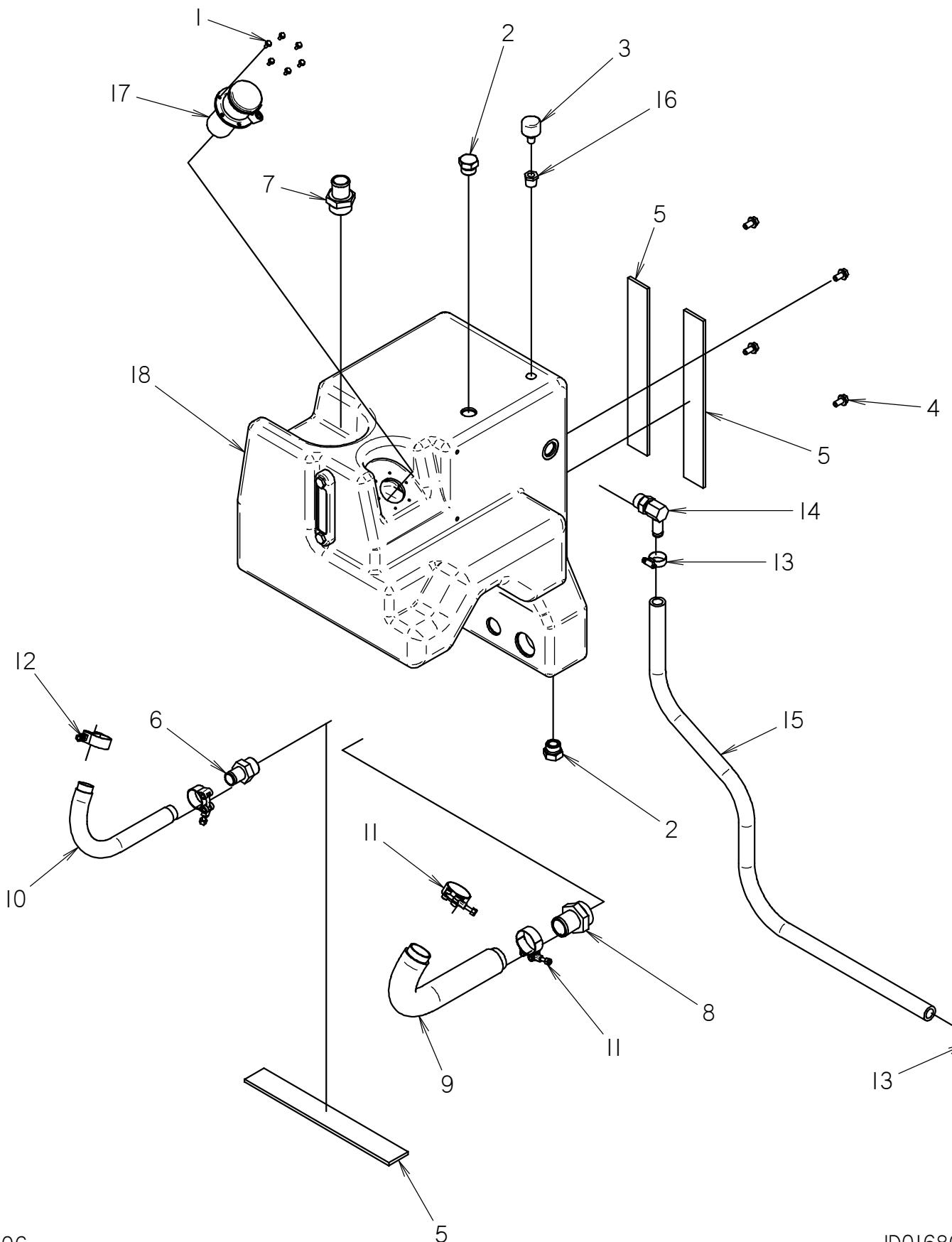
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FOOTNOTES:

- I. SEAL REPAIR KIT P/N: 500-I367

NOTE:

HYDRAULIC RESERVOIR



HYDRAULIC RESERVOIR

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I05-214	6	FLG SCREW (#10-24 X .5')	
2	500-302	2	PLUG (I-2 S)	
3	III-021	1	BREATHER CAP (TANK)	
4	I05-825	4	FLG LK BOLT (3/8-NC X 3/4)	
5	II7-1009	3	SUPPORT MAT	
6	514-088	1	S/O COUPLER (I6S-16H)	
7	I55-004	1	S/O COUPLER (20S-20H)	
8	514-I38	1	-24 SAE -24H STREIGHT	
9	II6-588	20	BULK HOSE, II-1/2, SOLD PER FT	I @ 20"
10	II6-460	15	BULK HOSE	I @ 15"
11	III-028	2	T-BOLT CLAMP (I.75"-2.00")	
12	III-027	2	T-BOLT CLAMP (I.25" - I.50")	
13	I10-026	2	WORM CLAMP (I/2" TO I-1/4")	
14	I55-I74	1	S/O COUPLER (I2S-12H90)	
15	II6-636	42	BULK HOSE (3/4", SOLD PER FT)	I @ 42"
16	I15-I35	1	REDUCER (O8N-04NF)	
17	364-567	1	FILL NECK	
18	362-I048	1	HYDRAULIC RESERVOIR	

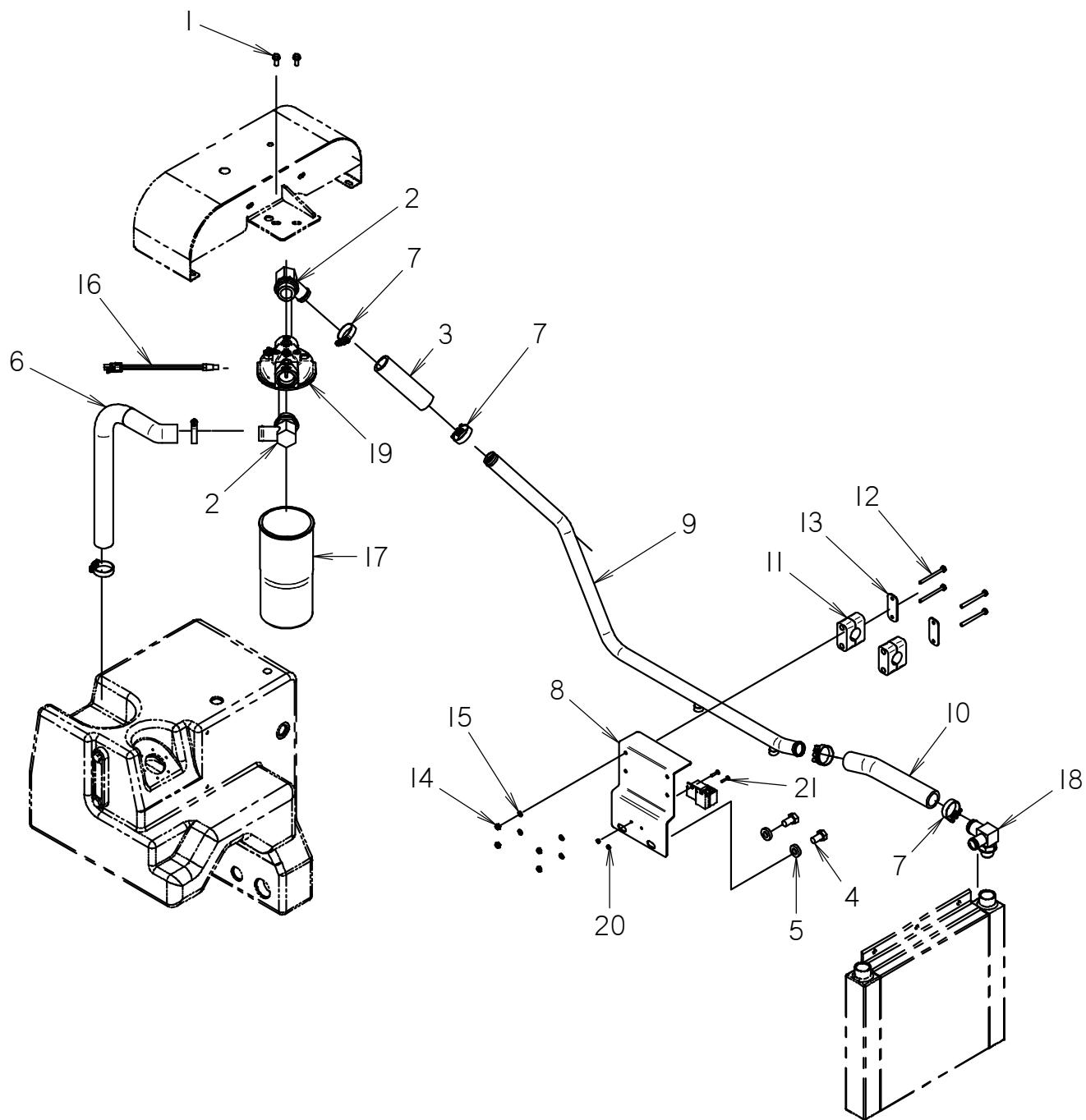
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I50-I570 SIGHT GAUGE

FOOTNOTES:

NOTE:

HYDRAULIC FILTER



HYDRAULIC FILTER

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I05-823	2	FLG LK BOLT (5/16-NC X 3/4")	
2	I55-168	2	S/O COUPLER (20S-20H90)	
3	I16-587	6	BULK HOSE (1-1/4", SOLD PER FT)	I @ 6"
4	I06-118	2	SCREW (M14-2.0 X 25MM)	
5	I05-244	2	WASHER	
6	I16-587	20	BULK HOSE (1 1/4", SOLD PER FT.)	I @ 20"
7	I49-342	6	T-BOLT CLAMP (1.687")	
8	300-3299	1	BRACKET	
9	I50-1510	1	HARDLINE	
10	I16-587	11	BULK HOSE (1-1/4", SOLD PER FT)	I @ 11"
11	I10-852	2	BLT-ON CLP(1.25", SOLD PER SET)	
12	I07-283	4	BOLT (1/4-NC X 3")	
13	322-362	2	BACKUP SPACER	
14	I05-085	4	LOCKNUT (1/4"-NC)	
15	I05-079	4	LOCK WASHER (1/4")	
16	214-854	1	TEMPERATURE SWITCH(1/4NPT,MALE)	
17	I53-792	1	FILTER ELEMENT (10 MICRON)	
18	I50-I531	1	S/O BR TEE (16S-20H-16H)	
19	I57-458	1	FILTER HEAD	INCLUDES 500-1613, OIL TEMP INDICATOR
20	I06-350	2	NUT, HEX, #8-32	
21	I06-349	2	SCREW (#8-32 X 3/4" PAN)	

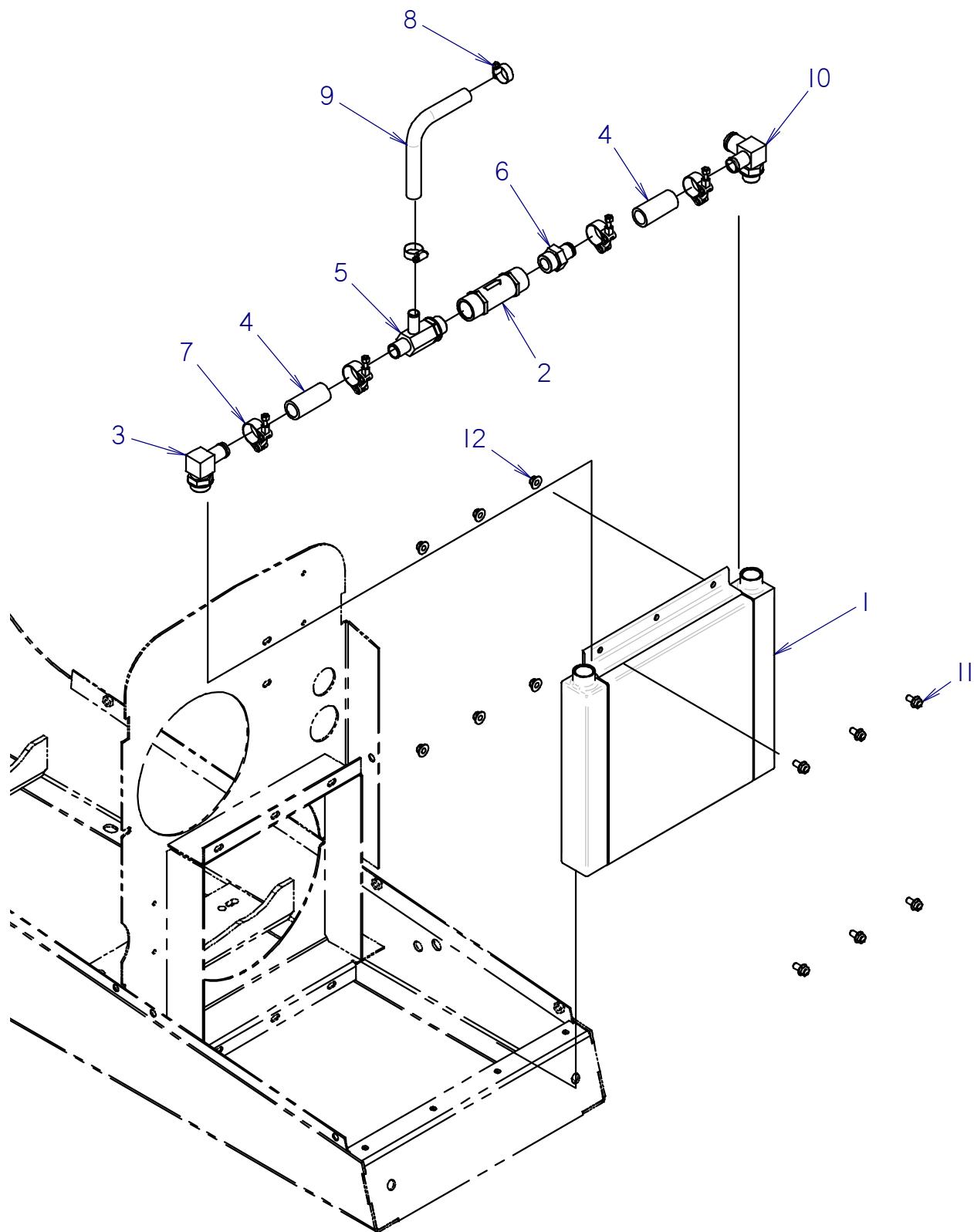
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FOOTNOTES:

NOTE:

HYDRAULIC COOLER BYPASS

ENDS WITH S/N: CMWJT922A70000153



HYDRAULIC COOLER BYPASS

ENDS WITH S/N: CMWJT922A70000153

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I50-1282	1	HYDRAULIC OIL COOLER	
2	I53-436	1	FLOW CHECK (I6SF-I6SF)	
3	I54-188	1	S/O COUPLER (I6S-16H90)	
4	I16-460	6	BULK HOSE, (1/4", SOLD PER FT)	2 @ 3"
5	I59-637	1	S/O RUN TEE (I6S-16H-I2H)	
6	514-088	1	S/O COUPLER (I6S-16H)	
7	III-027	4	T-BOLT CLAMP (1.25" - 1.50")	
8	I10-026	2	WORM CLAMP (1/2" TO 1-1/4")	
9	I16-636	10	BULK HOSE, (3/4", SOLD PER FT)	1 @ 10"
10	I50-1531	1	S/O BR TEE (I6S-20H-16H)	
11	I05-825	6	FLG LK BOLT (3/8-NC X 3/4)	
12	I05-814	6	FLG LOCKNUT (3/8-NC)	

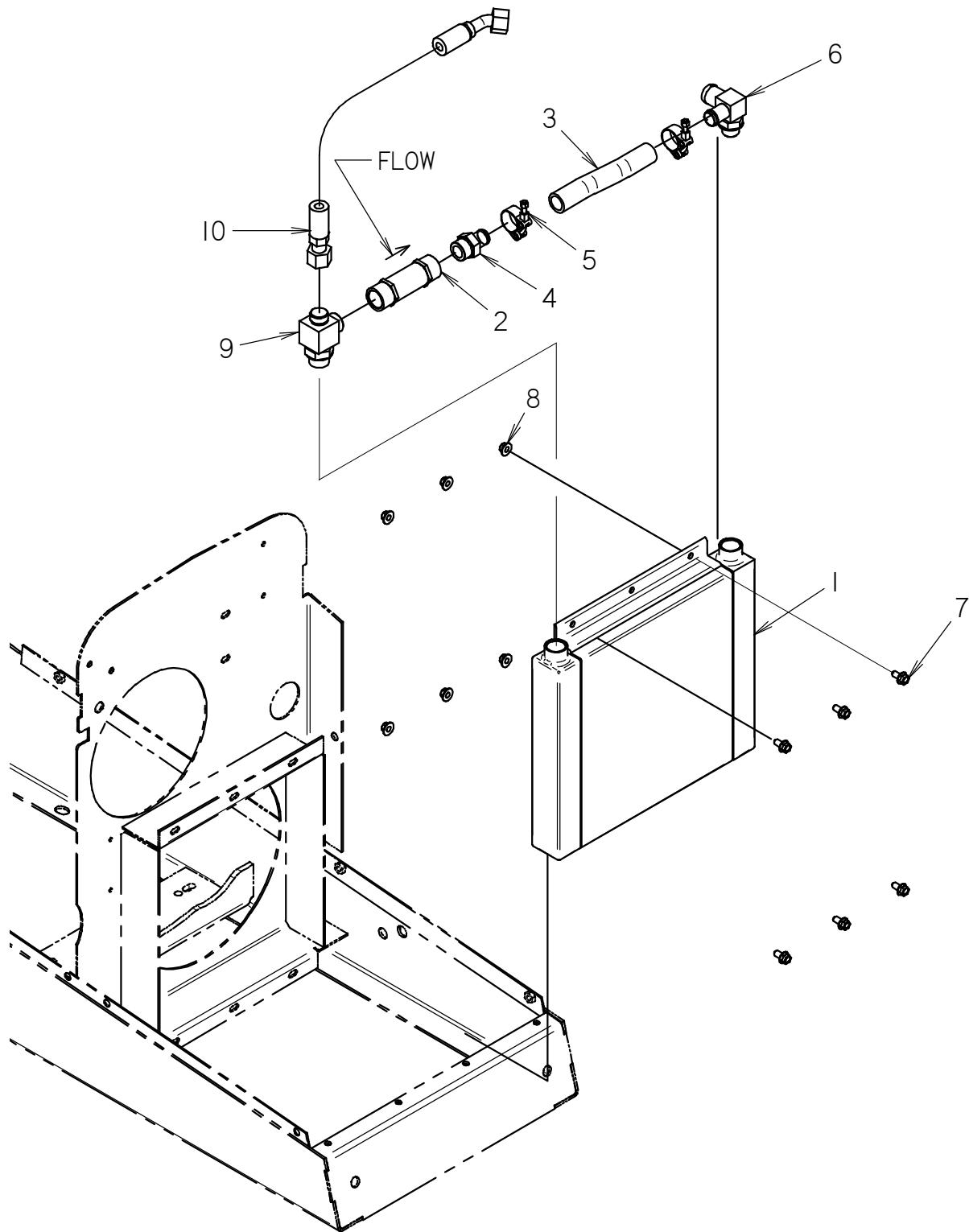
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FOOTNOTES:

NOTE:

HYDRAULIC COOLER BYPASS

BEGINS WITH S/N: CMWJT922A70000154



HYDRAULIC COOLER BYPASS

BEGINS WITH S/N: CMWJT922A70000154

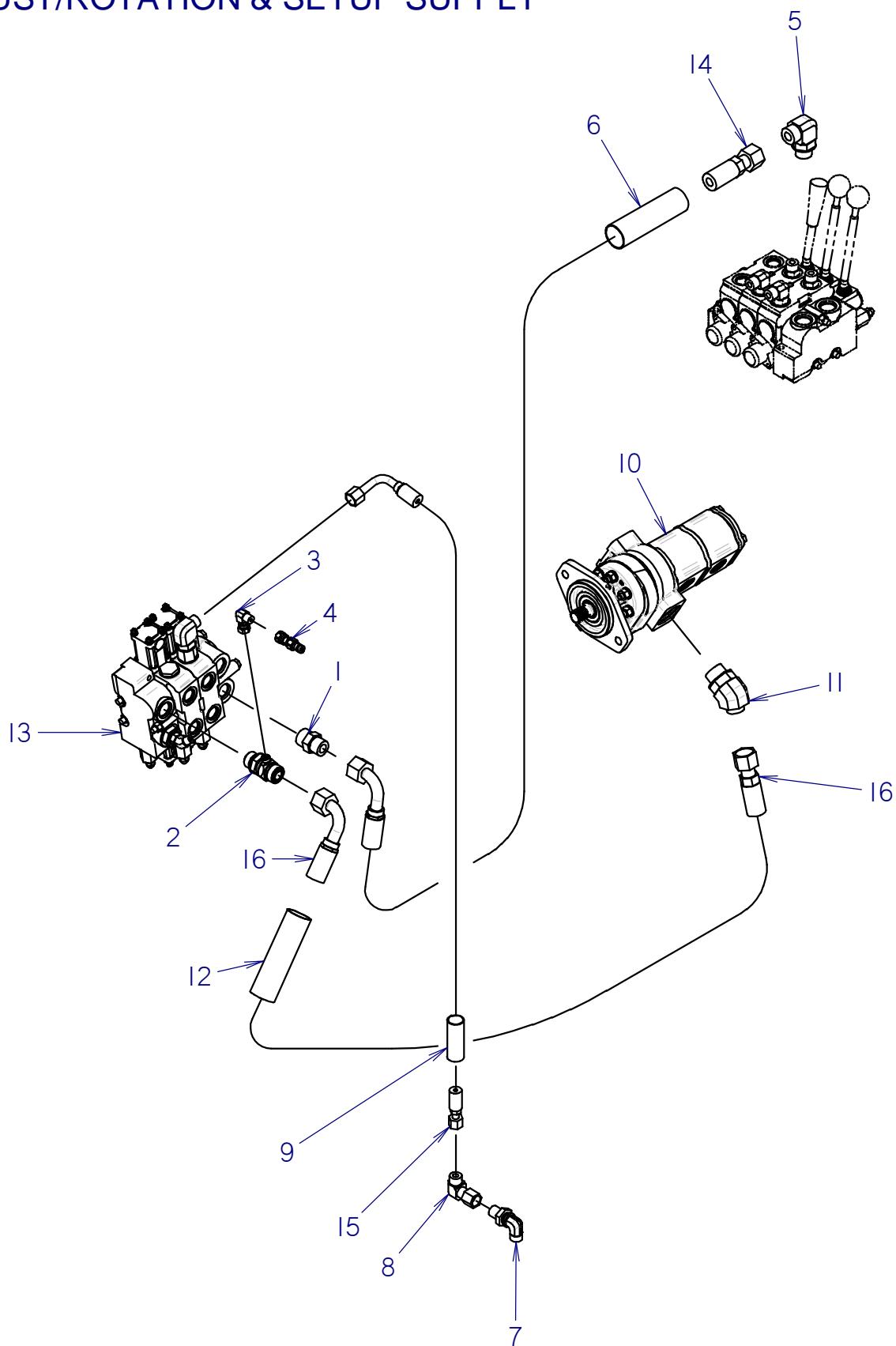
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I50-1282	1	HYDRAULIC OIL COOLER	
2	I53-436	1	FLOW CHECK (I6SF-I6SF)	
3	I16-460	9	BULK HOSE, (I" SOLD PER I")	I @ 9"
4	514-088	1	S/O COUPLER (I6S-16H)	
5	III-027	2	T-BOLT CLAMP (I.25" - I.50")	
6	I50-1531	1	S/O BR TEE (I6S-20H-16H)	
7	I05-825	6	FLG LK BOLT (3/8-NC X 3/4)	
8	I05-814	6	FLG LOCKNUT (3/8-NC)	
9	I50-1970	1	RUN TEE (I6S-16S-120)	
10	I50-1975	1	HOSE (I20FX45-22-3000)	

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FOOTNOTES:

NOTE:

THRUST/ROTATION & SETUP SUPPLY



THRUST/ROTATION & SETUP SUPPLY

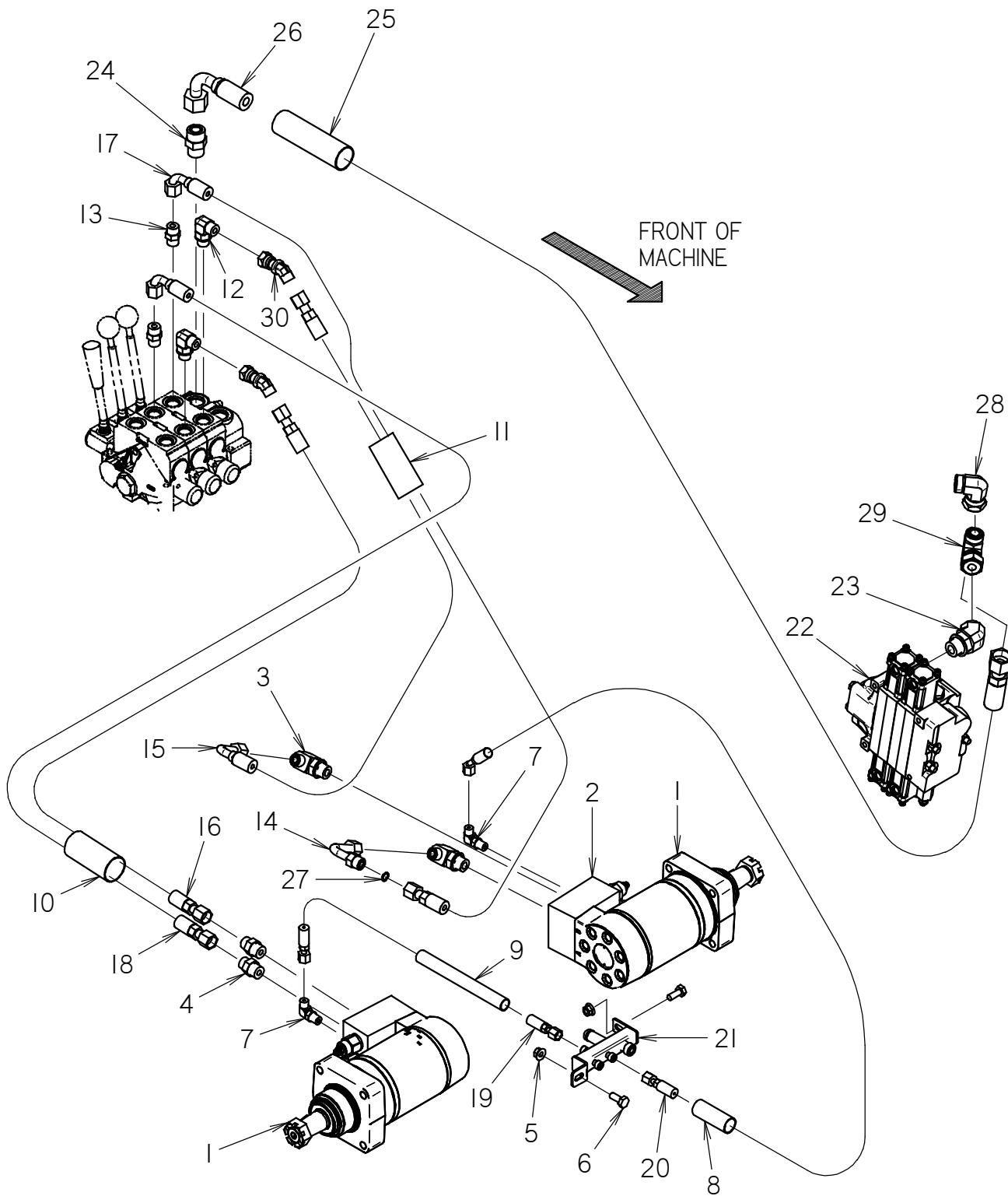
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I54-269	1	CONNECTOR (I2S-I20)	
2	I49-815	1	TEE (I2S-I20-040, SPECIAL)	
3	I54-255	1	UNION (040-040FX90)	
4	I59-156	1	QDC ADAPTER (02-040F)	
5	I54-270	1	CONNECTOR (I2S-I2090)	
6	I17-312	1	ABRASION SLEEVE (1.59" X 80")	
7	I54-396	1	BK CONNECTOR (080-08090BK)	
8	I54-256	1	UNION (080-080FX90)	
9	I17-684	1	ABRASION SLEEVE (1.00" X 26")	
10	I50-1436	1	TRIPLE GEAR HYDRAULIC PUMP	
11	I54-358	1	CONNECTOR (I20-I6S45)	
12	I15-938	1	ABRASION SLEEVE (1.59" X 66")	
13	I50-I174	1	VALVE	
14	515-218	1	HOSE (I20FX90-80"-3000)	
15	515-379	1	HOSE (080FX90L-28"-3000)	
16	I50-1641	1	HOSE (I20FX90-68"-3000)	

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FOOTNOTES:

NOTE:

GROUND DRIVE HYDRAULICS



GROUND DRIVE HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I50-I314	2	GEROLER MOTOR	SEE FOOTNOTES 1 & 2
2	I50-1488	2	COUNTERBALANCE VALVE	SEE FOOTNOTE 3
3	I54-322	2	CONNECTOR I080-I0S90)	
4	I54-279	2	CONNECTOR I080-I0S)	
5	I06-387	2	FLG LOCKNUT IM10-I.50)	
6	I05-245	2	SCREW IM10-I.50 X 25MM)	
7	I54-226	2	CONNECTOR I040-06S90)	
8	I17-714	1	ABRASION SLEEVE (I.00" X 54")	
9	I17-993	1	ABRASION SLEEVE (I.00" X 23")	
10	I17-686	1	ABRASION SLEEVE (I.75" X 43")	
11	I15-934	1	ABRASION SLEEVE (I.75" X 100")	
12	I54-235	2	CONNECTOR I08S-08090)	
13	I54-233	2	CONNECTOR I08S-080)	
14	I50-1800	1	HYD LINE I-08)	
15	I50-1344	1	HOSE I080FX90L-I08"-3000)	
16	I50-1565	1	HOSE I080FX-54"-3000)	
17	I53-301	1	HOSE I080FX90S-I08"-3000)	
18	I54-884	1	HOSE I080FX90-60"-3000)	
19	515-735	1	HOSE I040FX-22"-3000)	
20	I54-898	1	HOSE I040FX45-54"-3000)	
21	I50-I548	1	RETURN MANIFOLD	
22	I50-I174	1	VALVE	
23	I54-251	1	CONNECTOR I12S-I2045)	
24	I54-269	1	CONNECTOR I12S-I20)	
25	I17-312	1	ABRASION SLEEVE (I.59" X 80")	
26	I50-1945	1	HOSE I120FX90M-84"-3000)	
27	I57-039	1	O-RING I014 D90)	
28	I54-457	1	UNION I120-I20FX90)	
29	I54-456	1	UN BR TEE I120FX-I20-I20)	BEGINS WITH S/N CMWJT922A70000154
30	I50-1789	2	CONNECTOR I080-080FX45)	BEGINS WITH S/N:

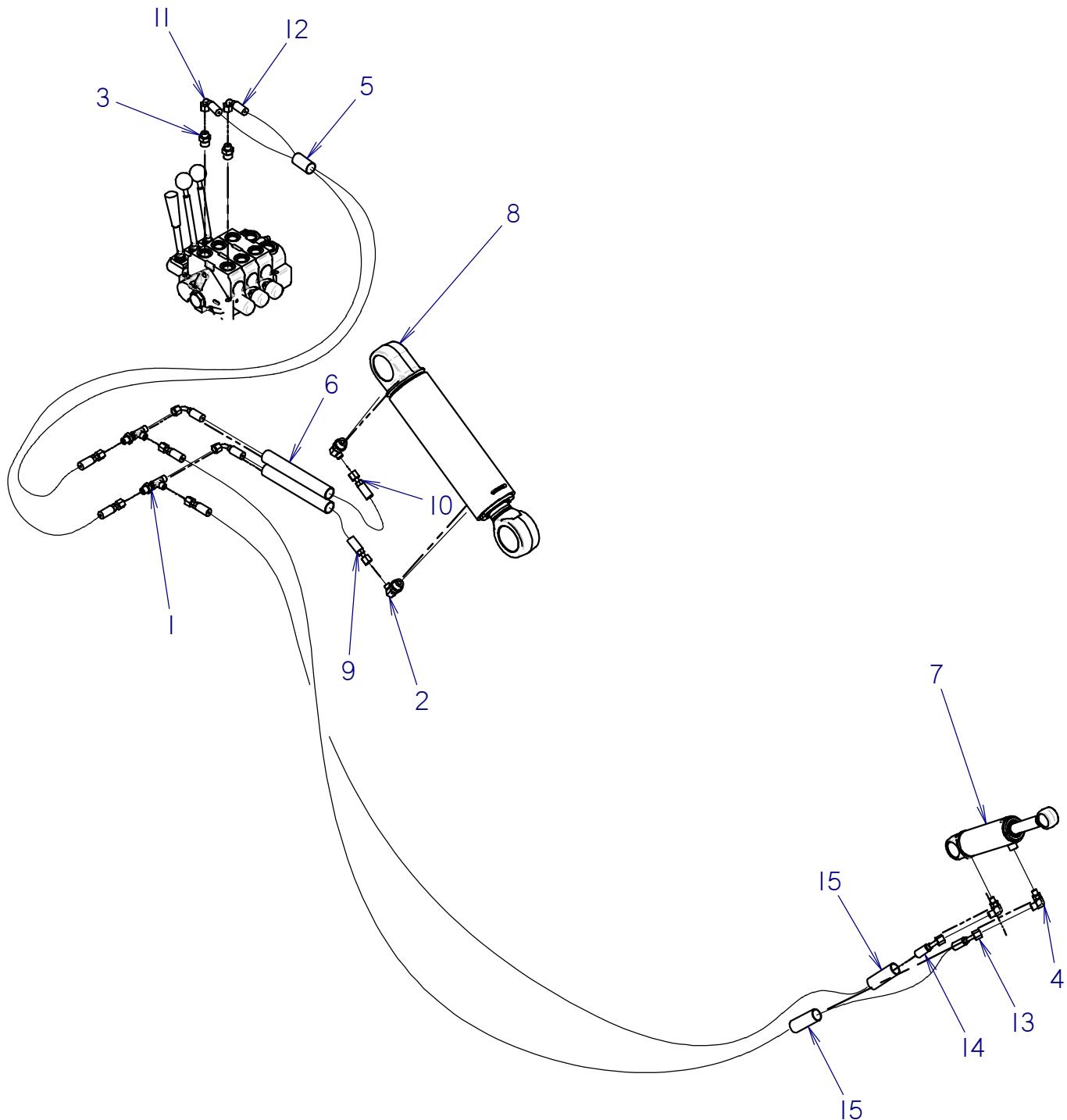
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FOOTNOTES:

1. SEAL REPAIR KIT P/N: 500-510
2. DRIVE SHAFT ONLY P/N: 500-I391
3. COUNTERBALANCE CARTRIDGE KIT (2 PER MANIFOLD) P/N: 500-I304

NOTE:

STABILIZER/TILT HYDRAULICS



STABILIZER/TILT HYDRAULICS

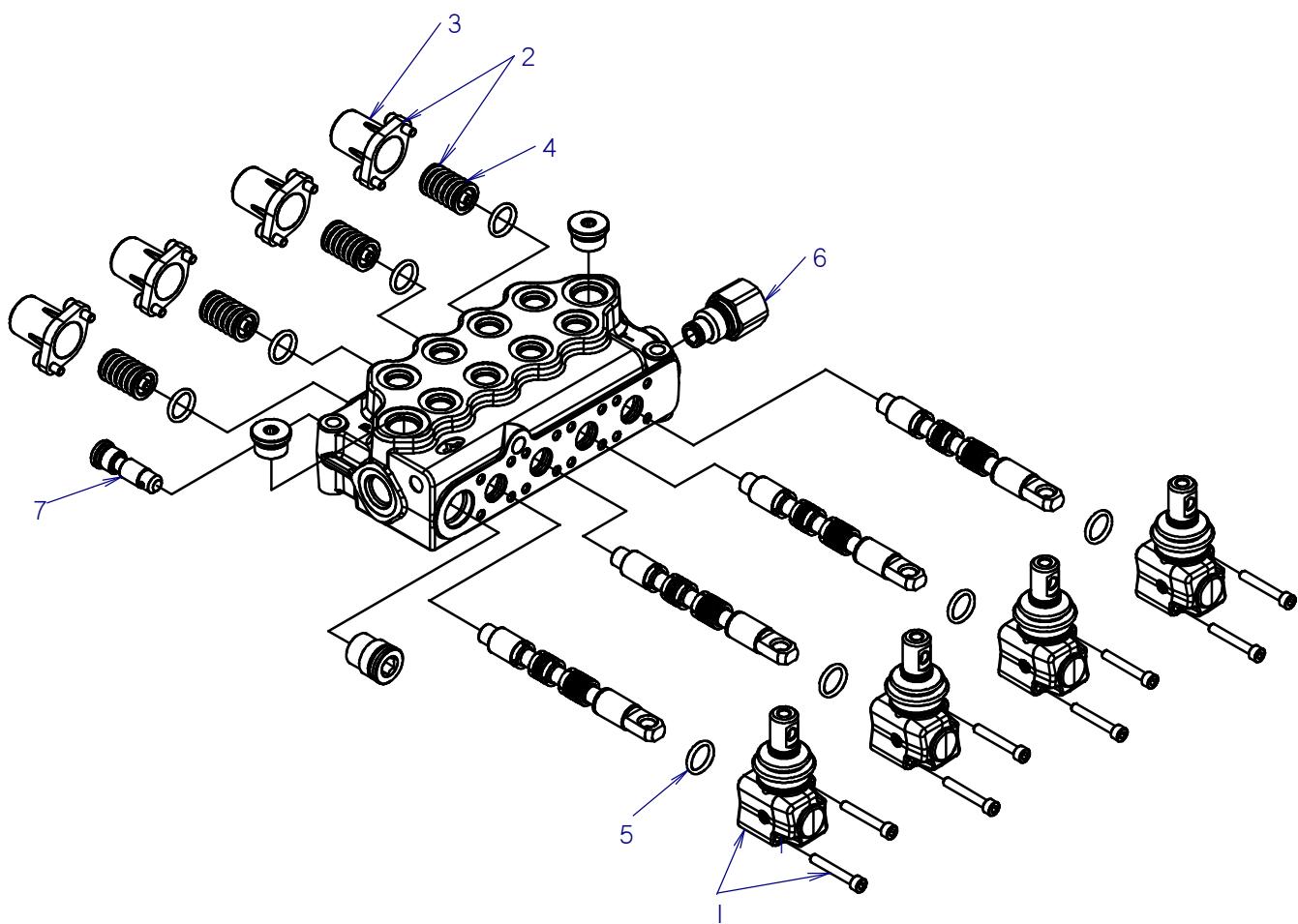
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I54-424	2	BK RUN TEE (040-040-040BK)	
2	I54-276	2	CONNECTOR (040-08S90)	
3	I54-261	2	CONNECTOR (040-08S)	
4	I54-252	2	CONNECTOR (04S-04090)	
5	I17-612	1	ABRASION SLEEVE (1.00" X 46")	
6	I17-607	2	ABRASION SLEEVE (1.00" X 21")	
7	I51-038	1	CYL (2.0 X 1.0 X 4.0)	
8	I51-I16	1	CYL (3.5 X 2.00 X 10.0)	
9	515-041	1	HOSE (040FX90-20"-3000)	
10	515-041	1	HOSE (040FX90-20"-3000)	
11	515-257	1	HOSE (040FX90S-54"-3000)	
12	515-729	1	HOSE (040FX90-52"-3000)	
13	I50-1643	1	HOSE (040FX45-96"-3000)	
14	I50-1642	1	HOSE (040FX45-92"-3000)	
15	I17-209	2	ABRASION SLEEVE (1.00" X 90")	

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FOOTNOTES:

NOTE:

ANCHOR VALVE SERVICE PARTS



ANCHOR VALVE SERVICE PARTS

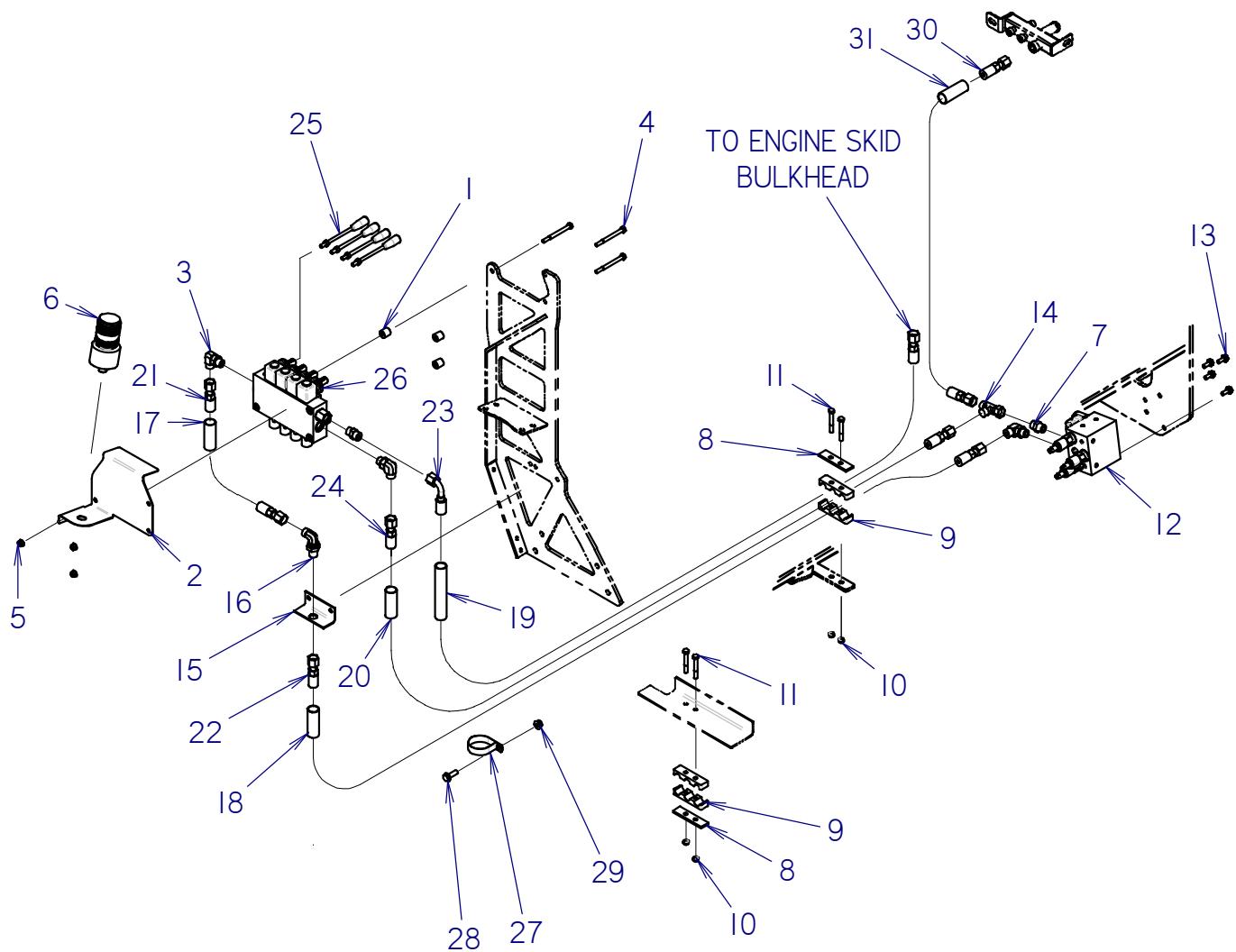
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	150-1307	-	4 SPOOL MONOBLOCK DIRECTIONAL VALVE	
1	499-143	4	LEVER BOX KIT	
2	153-063	4	SPOOL BONNET AND CONTROL KIT	INCLUDES REF NO. 3 & 4
3	500-1373	4	SPOOL BONNET	
4	499-142	4	SPOOL CONTROL KIT	
5	157-218	8	O-RING (D70)	
6	500-969	1	POWER BEYOND SLEEVE	
7	I49-664	1	LOAD CHECK	

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FOOTNOTES:

NOTE:

ANCHOR VALVE HYDRAULICS



ANCHOR VALVE HYDRAULICS

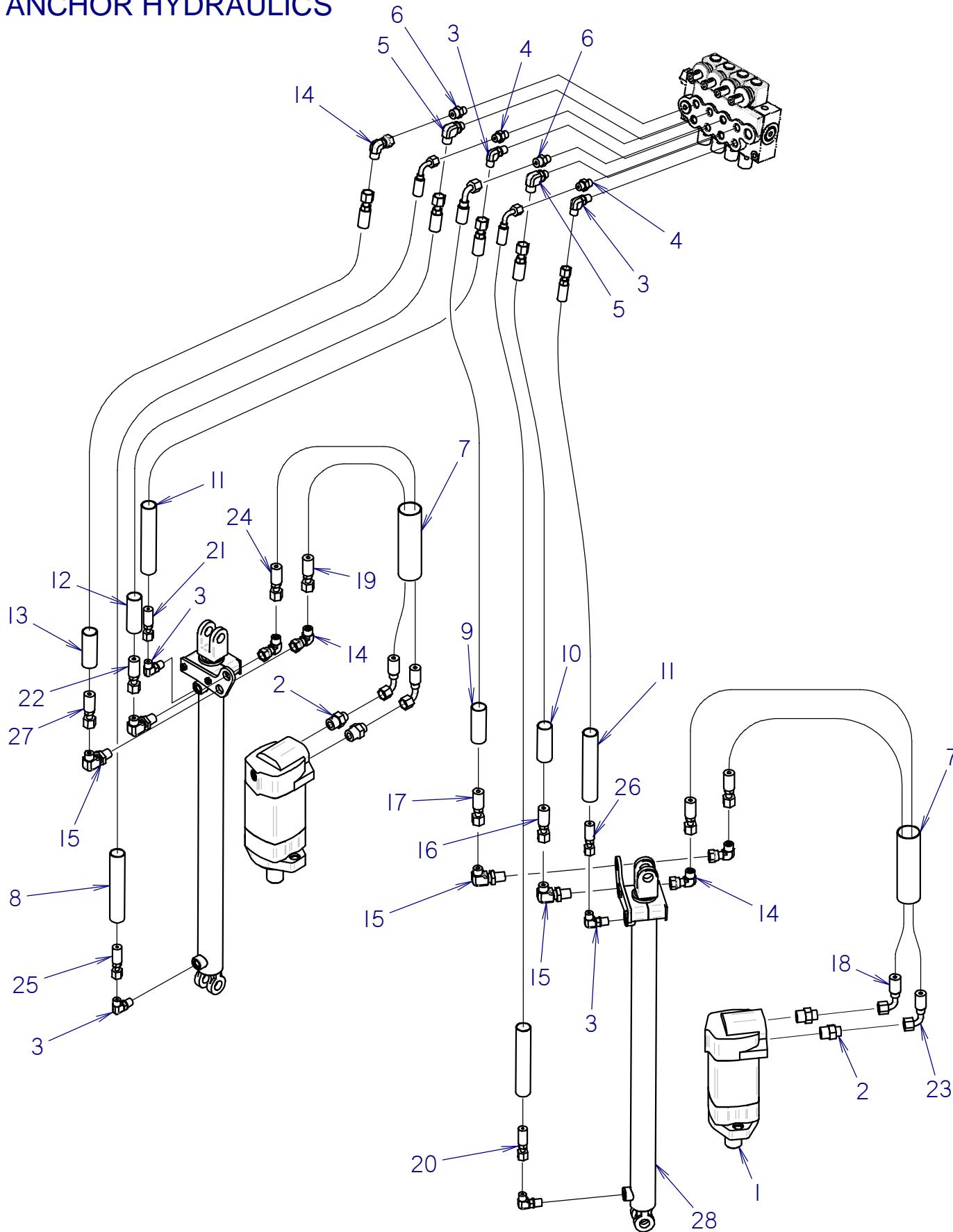
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I79-501	3	SPACER	
2	319-330	1	LIGHT MOUNT	
3	I54-235	3	CONNECTOR I08S-08090	
4	I07-078	3	SCREW IM8-I.25 X 90MM	
5	I06-386	3	FLG LOCKNUT (M8-I.25)	
6	217-297	1	STROBE LIGHT (GREEN)	
7	I54-233	2	CONNECTOR I08S-080	
8	322-202	2	HOSE CLAMP BAR	
9	I10-323	4	HOSE CLAMP (3/4")	
10	I07-096	4	LOCKNUT (M8-I.25, NLK)	
11	I06-570	4	SCREW (M8-I.25 X 60MM)	
12	I50-1289	1	HYDRAULIC MANIFOLD - PILOT PRESSURE	
13	I06-I62	4	FLG SCREW (M8-I.25 X 20MM, GD8)	
14	I54-266	1	UNION RUN TEE I080FX-080-080	
15	300-4081	1	BULKHEAD BRACKET	
16	I54-396	1	BK CONNECTOR I080-08090BK	
17	I17-409	1	ABRASION SLEEVE (1.00" X 28")	
18	I17-213	1	ABRASION SLEEVE (1.00" X 96")	
19	I17-399	1	ABRASION SLEEVE (1.00" X 130")	
20	I17-986	1	ABRASION SLEEVE (1.00" X 120")	
21	I54-721	1	HOSE (080FX-28"-3000)	
22	I55-495	1	HOSE (080FX-96"-3000)	
23	I50-1574	1	HOSE (080FX90-I28"-3000)	
24	I54-778	1	HOSE (080FX-I20"-3000)	
25	500-908	4	LEVER (M8-I.25, BLACK)	
26	I50-I307	1	HYD CONTROL VALVE (4-SP00L)	
27	I10-555	1	CLAMP (I-7/8")	
28	I06-383	1	FLG LK SCREW (M10-I.50 X 30MM)	
29	I06-387	1	FLG LOCKNUT (M10-I.50)	
30	I50-1645	1	HOSE (080FX-22"-3000)	
31	I17-607	1	ABRASION SLEEVE (1.00" X 21")	

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FOOTNOTES:

NOTE:

ANCHOR HYDRAULICS



ANCHOR HYDRAULICS

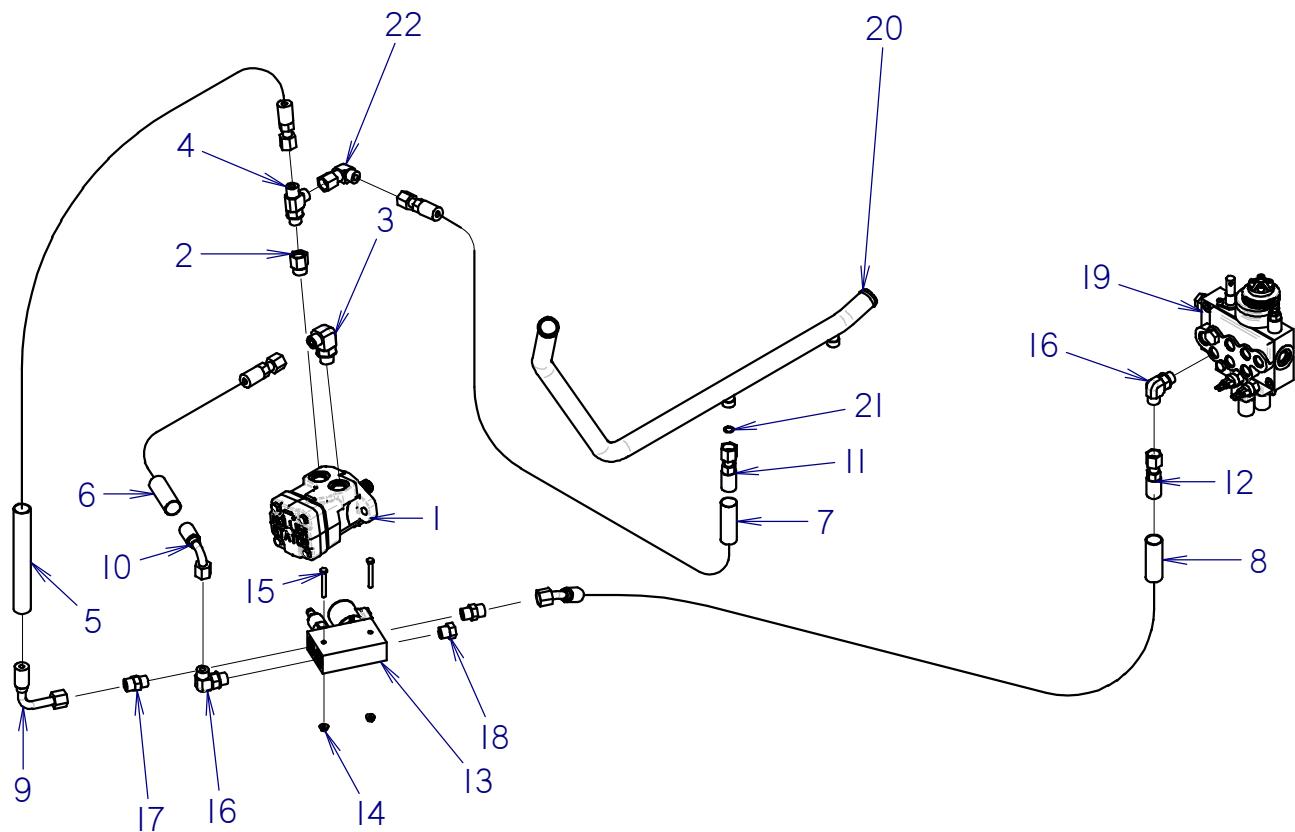
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I58-700	2	HYD MOTOR	
2	I54-369	4	CONNECTOR I060-I0S)	
3	I54-226	6	CONNECTOR I040-06S90)	
4	I54-220	2	CONNECTOR I040-06S)	
5	I54-342	2	CONNECTOR I06S-06090)	
6	I54-221	2	CONNECTOR I06S-060)	
7	I17-679	2	ABRASION SLEEVE (I.59" X 32")	
8	I17-994	2	ABRASION SLEEVE (I.00" X 53")	
9	I17-684	1	ABRASION SLEEVE (I.00" X 26")	
10	I17-409	1	ABRASION SLEEVE (I.00" X 28")	
11	I17-280	2	ABRASION SLEEVE (I.00" X 25")	
12	I17-611	1	ABRASION SLEEVE (I.00" X 22")	
13	I17-989	1	ABRASION SLEEVE (I.00" X 24")	
14	I54-228	5	UNION I060-060FX90)	
15	I54-229	4	BK CONNECTOR I060-06090BK)	
16	515-711	1	HOSE I060FX-25"-3000)	
17	I49-335	1	HOSE I060FX90M-26"-3000)	
18	I57-822	1	HOSE I060FX90-30" -3000)	
19	515-707	1	HOSE I040FX90-32" -3000)	
20	I57-910	1	HOSE I040FX90M-53" -3000)	
21	515-755	1	HOSE I040FX-25" -3000)	
22	I57-936	1	HOSE I06DFX-22" -3000)	
23	515-707	1	HOSE I060FX90-32"-3000)	
24	515-707	1	HOSE I060FX90-32"-3000)	
25	I57-910	1	HOSE I040FX90M-53"-3000)	
26	515-755	1	HOSE I040FX-25"-3000)	
27	I54-807	1	HOSE I060FX-24"-3000)	
28	I51-214	2	HYD CYL	

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FOOTNOTES:

NOTE:

DRILLING FLUID MOTOR HYDRAULICS



DRILLING FLUID MOTOR HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I50-1262	1	GEROLER GEAR MOTOR	SEE FOOTNOTE 1
2	I55-193	1	REDUCER (I0S-08SF)	
3	I54-322	1	CONNECTOR (I080-I0S90)	
4	I54-299	1	RUN TEE (I08S-080-080)	
5	I17-676	1	ABRASION SLEEVE (I.00" X 30")	
6	I17-608	1	ABRASION SLEEVE (I.00" X 15")	
7	I17-413	1	ABRASION SLEEVE (I.00" X 84")	
8	I17-713	1	ABRASION SLEEVE (I.00" X 76")	
9	I54-907	1	HOSE (I080FX90-32"-3000)	
10	I50-1656	1	HOSE (I080FX90-14"-3000)	
11	I54-678	1	HOSE (I080FX-86"-3000)	
12	515-068	1	HOSE (I080FX45-76"-3000)	
13	I50-1630	1	HYDRAULIC MANIFOLD - RELIEF AND SHUT-OFF	SEE FOOTNOTES 2, 3 & 4
14	I06-385	2	FLG LOCKNUT (M6-1.00)	
15	I07-025	2	SCREW (M6-1.00 X 50MM)	
16	I54-235	2	CONNECTOR (I08S-08090)	
17	I54-233	2	CONNECTOR (I08S-080)	
18	I54-381	1	PLUG (I08)	
19	I50-1981	1	WRENCH VALVE	
20	I50-1510	1	HARDLINE	
21	I57-039	1	O-RING (O14 D90)	
22	I54-256	1	UNION (I080-080FX90)	

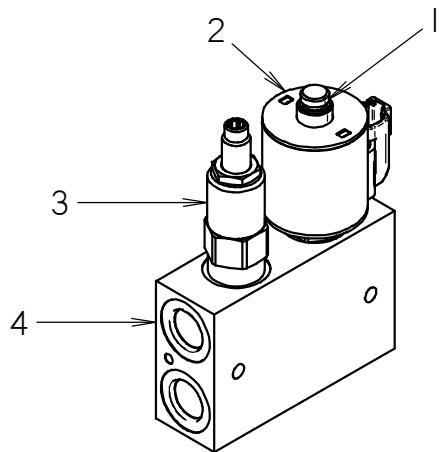
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FOOTNOTES:

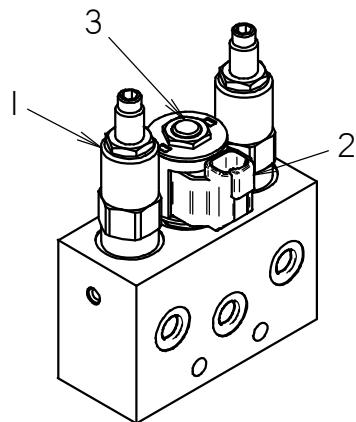
1. USE WITH 9 GALLON PUMP, USE I50-1511 WITH 13 GALLON PUMP; SEAL REPAIR KIT P/N: 500-I368 FOR BOTH MOTORS
2. SOLENOID VALVE CARTRIDGE ONLY P/N: 500-I329
3. SOLENOID COIL ONLY (12VDC W/DIODE) P/N: 500-I330
4. RELIEF VALVE CARTRIDGE P/N: 500-I331

NOTE:

MANIFOLD SERVICE PARTS

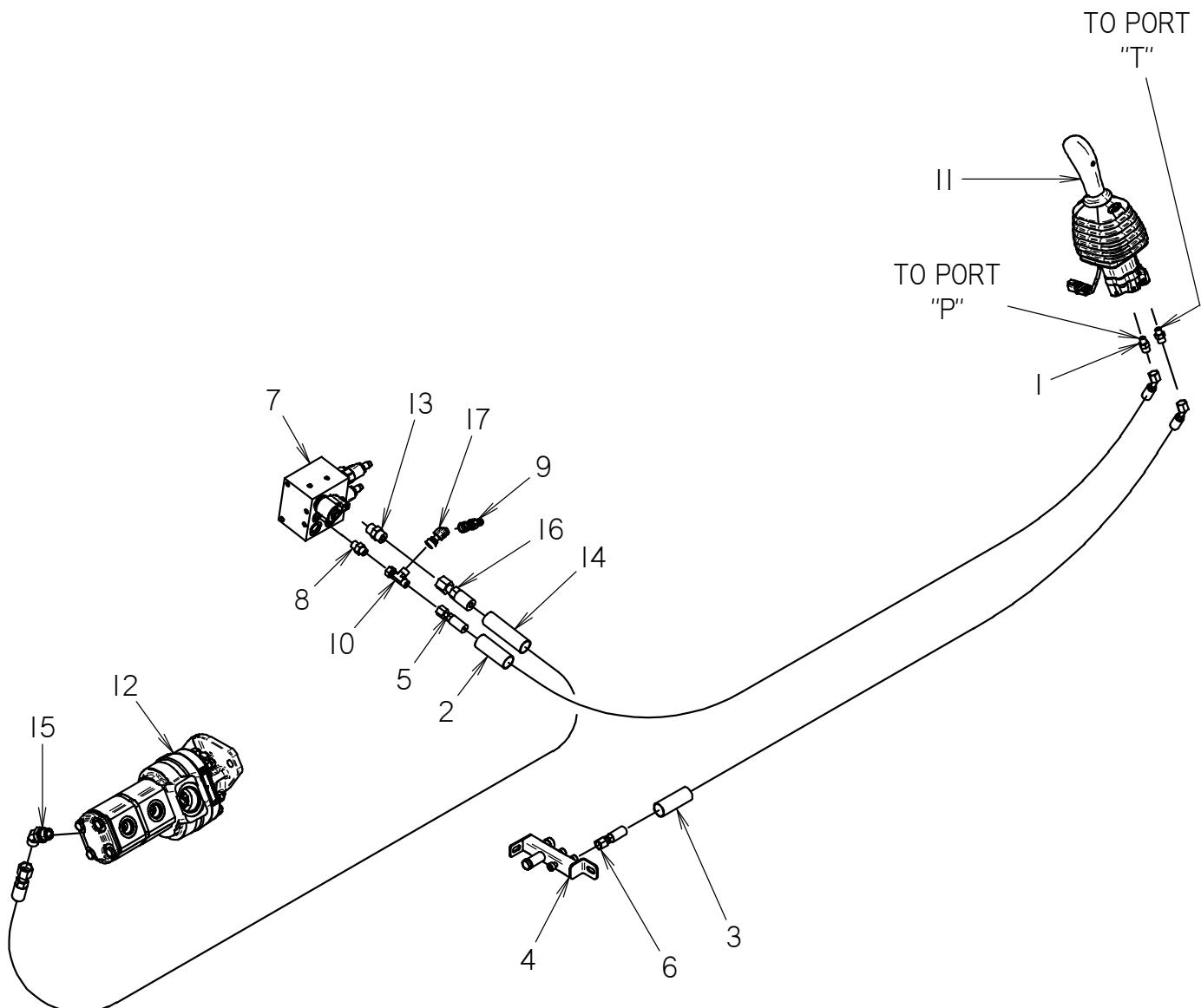


- | | |
|------------|--|
| I50-I630 | HYDRAULIC MANIFOLD - RELIEF AND SHUT-OFF |
| 1 500-I329 | I SOLENOID VALVE CARTRIDGE |
| 2 500-I330 | I SOLENOID COIL, 12 VDC W/ZENER DIODE |
| 3 500-I331 | I RELIEF VALVE CARTRIDGE |
| 4 500-I336 | I MANIFOLD BODY |
-



- | | |
|------------|---------------------------------------|
| I50-3072 | HYDRAULIC MANIFOLD |
| 1 500-I810 | 2 PRESSURE REDUCING VALVE |
| 2 500-I811 | I SOLENOID COIL, 12 VDC W/ZENER DIODE |
| 3 500-I311 | I SOLENOID VALVE, 2W-2P, NC |

PILOT PRESSURE AND RETURN



PILOT PRESSURE AND RETURN

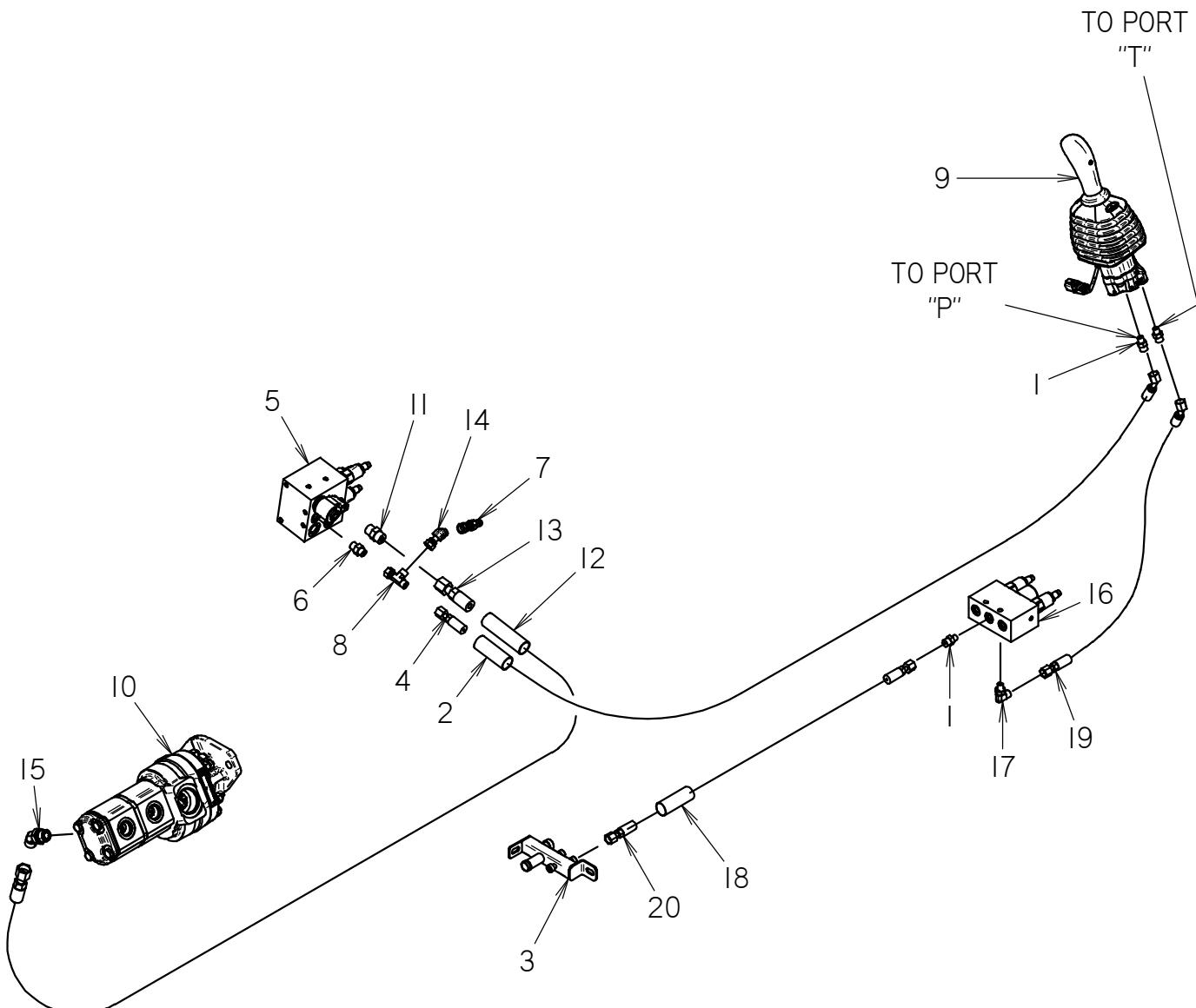
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I54-278	2	CONNECTOR I04S-040	
2	I17-209	1	ABRASION SLEEVE (1.00" X 90")	
3	I17-213	1	ABRASION SLEEVE (1.00" X 96")	
4	I50-1548	1	RETURN MANIFOLD	
5	I50-1636	1	HOSE I040FX45-90"-3000	
6	I50-1637	1	HOSE I040FX45-98"-3000	
7	I50-1289	1	HYDRAULIC MANIFOLD - PILOT PRESSURE	
8	I54-220	1	CONNECTOR I040-06S	
9	I59-I56	1	QDC ADAPTER I02-040F	
10	I54-265	1	UNION RUN TEE I040FX-040-040	
11	I50-1179	1	JOYSTICK	
12	I50-1436	1	TRIPLE GEAR HYDRAULIC PUMP	
13	I54-233	1	CONNECTOR I08S-080	
14	I17-400	1	ABRASION SLEEVE (1.00" X 72")	
15	I54-264	1	CONNECTOR I080-I0545	
16	I50-1644	1	HOSE I080FX-69"-3000	
17	I50-1959	1	CONNECTOR I040-040FX45	

NOT SHOWN:

FOOTNOTES:

NOTE:

PILOT PRESSURE AND RETURN
BEGINS WITH S/N: CMWJT922JA0000402



PILOT PRESSURE AND RETURN
BEGINS WITH S/N: CMWJT922JA0000402

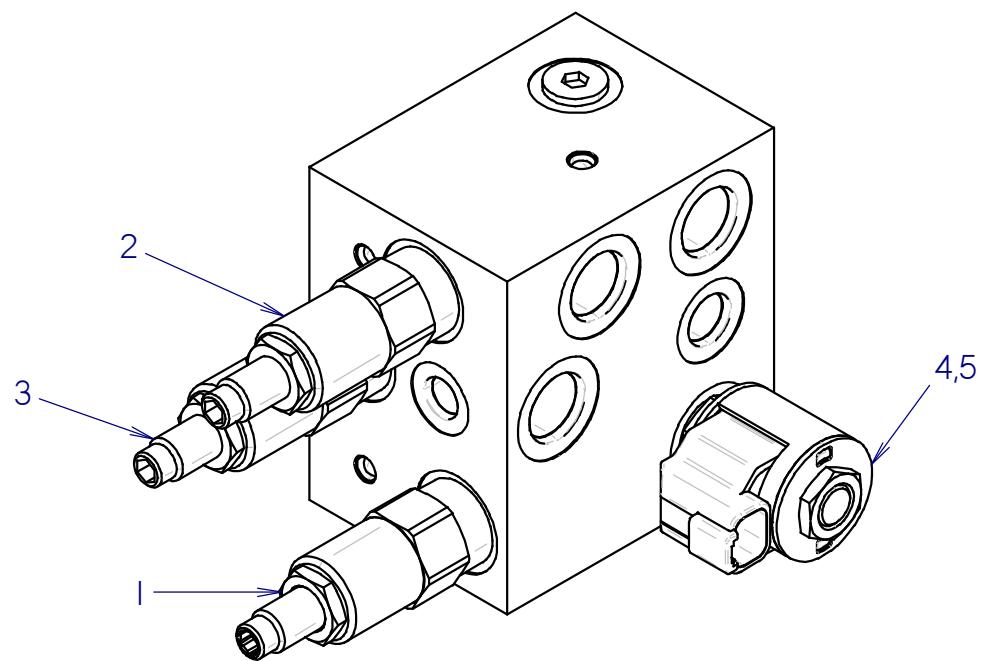
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I54-278	3	CONNECTOR I04S-040	
2	I17-209	1	ABRASION SLEEVE (1.00" X 90")	
3	I50-1548	1	RETURN MANIFOLD	
4	I50-1636	1	HOSE I040FX45-90"-3000)	
5	I50-1289	1	HYDRAULIC MANIFOLD - PILOT PRESSURE	
6	I54-220	1	CONNECTOR I040-06S)	
7	I59-156	1	QDC ADAPTER I02-040F)	
8	I54-265	1	UNION RUN TEE I040FX-040-040)	
9	I50-I179	1	JOYSTICK	
10	I50-1436	1	TRIPLE GEAR HYDRAULIC PUMP	
II	I54-233	1	CONNECTOR I08S-080)	
I2	I17-400	1	ABRASION SLEEVE (1.00" X 72")	
I3	I50-1644	1	HOSE I080FX-69"-3000)	
I4	I50-1959	1	CONNECTOR I040-040FX45)	
I5	I54-264	1	CONNECTOR I080-I0S45)	
I6	I50-3072	1	HYDRAULIC MANIFOLD	
I7	I54-252	1	CONNECTOR I04S-04090)	
I8	I17-702	1	ABRASION SLEEVE (1.00" X 68")	
I9	I54-963	1	HOSE I040FX45-24"-3000)	
I0	I54-670	1	HOSE I040FX-70"-3000)	

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FOOTNOTES:

NOTE:

PILOT MANIFOLD SERVICE PARTS



PILOT MANIFOLD SERVICE PARTS

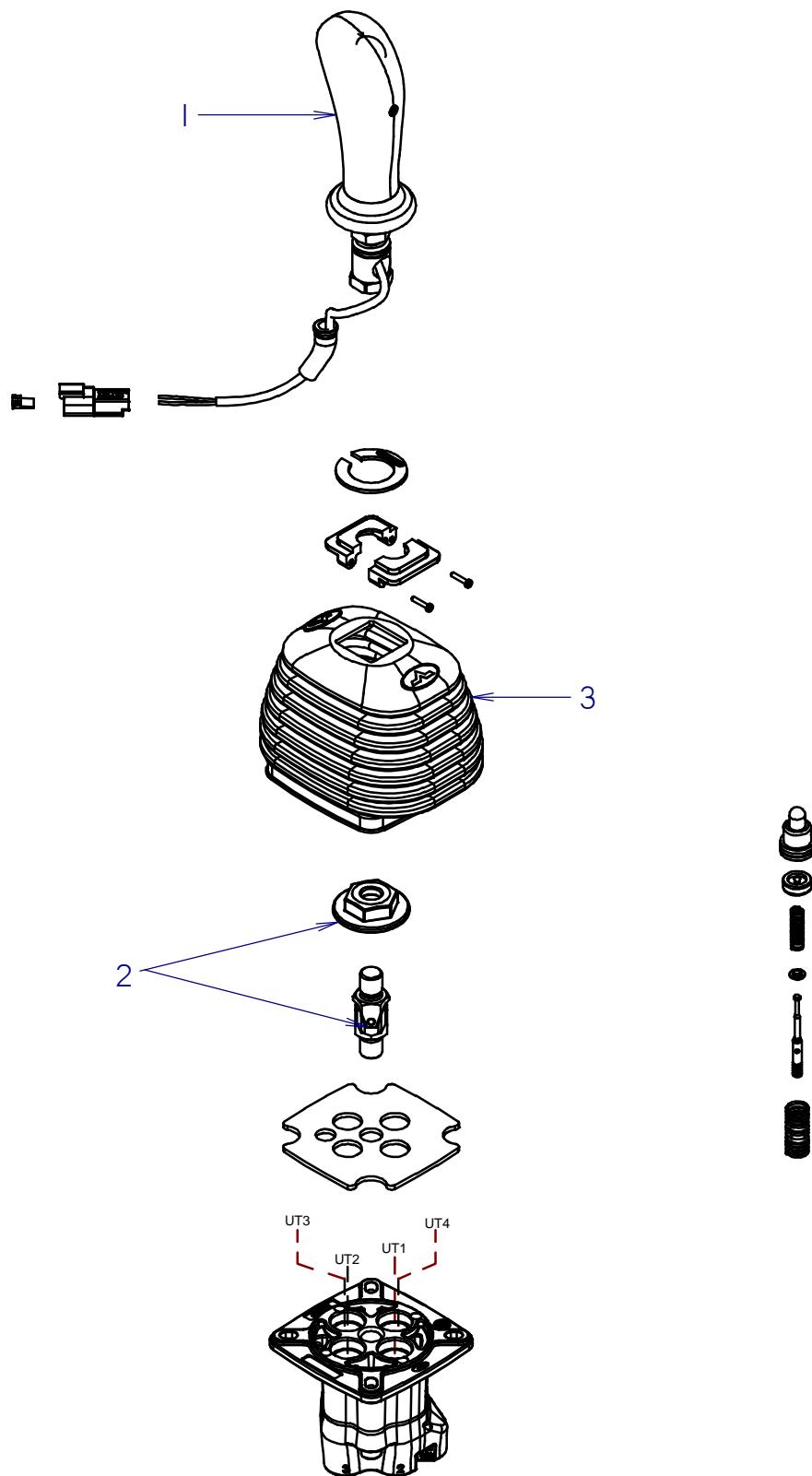
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	I50-I289		HYDRAULIC MANIFOLD - PILOT PRESSURE	
1	500-I136	1	PRESSURE REDUCING RELIEF VALVE	
2	500-I306	1	SEQUENCE VALVE (40-400 PSI)	
3	500-I305	1	RELIEF VALVE CARTRIDGE	
4	500-I307	1	SOLENOID VALVE CARTRIDGE	
5	500-I311	1	E-COIL W/ ZENER DIODE	

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FOOTNOTES:

NOTE:

JOYSTICK SERVICE PARTS



JOYSTICK SERVICE PARTS

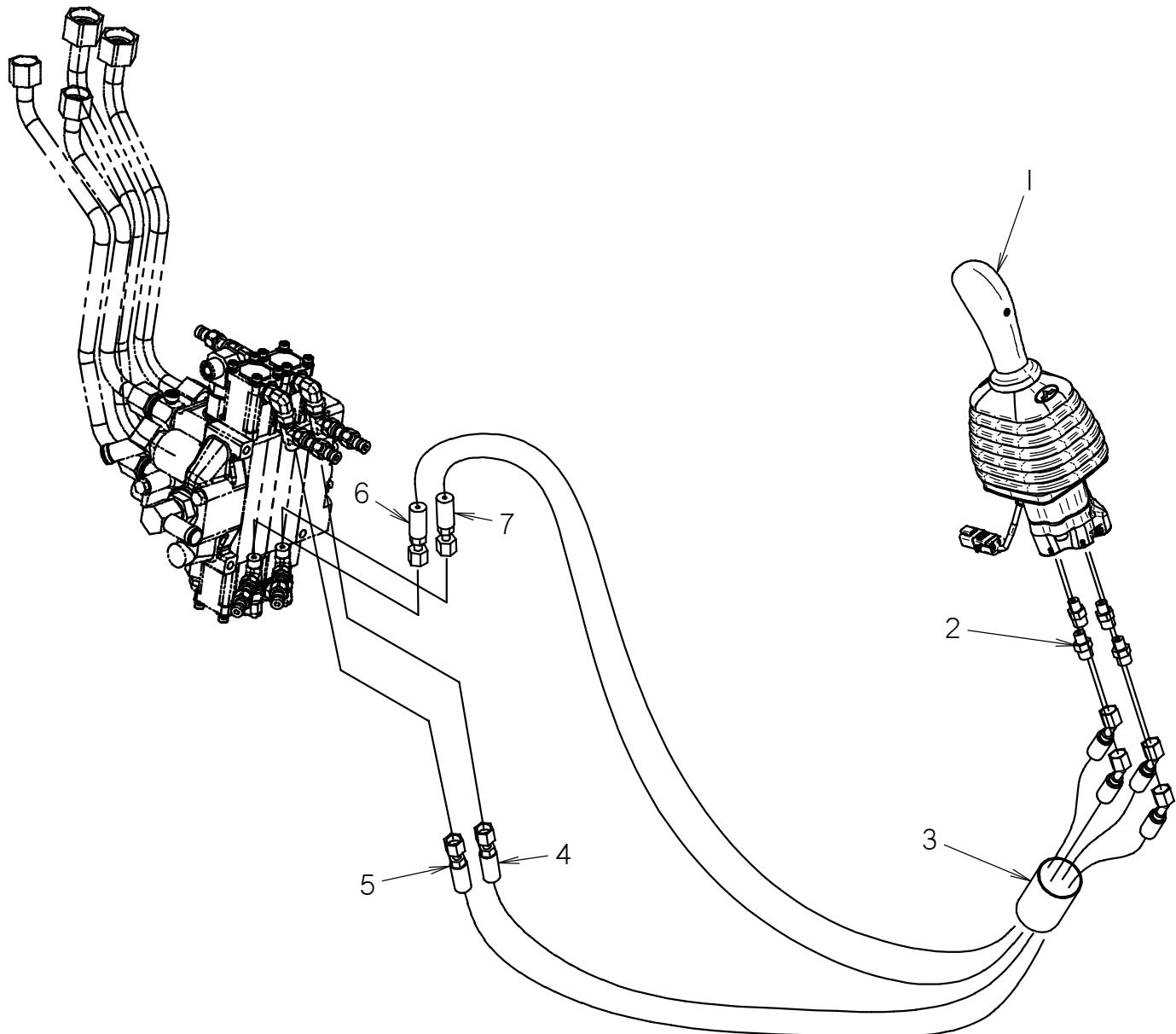
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	150-II79	1	2 AXIS HYDRAULIC PILOT JOYSTICK & 1 SWITCH	
1	500-I375	1	JOYSTICK HANDLE W/ SWITCH	
2	500-I376	1	UNIVERSAL JOYSTICK JOINT KIT	
3	500-II02	1	JOYSTICK, RUBBER BOOT	

NOT SHOWN:

FOOTNOTES:

NOTE:

THRUST/ROTATION PILOT HYDRAULICS



THRUST/ROTATION PILOT HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I50-I179	1	JOYSTICK	
2	I54-278	4	CONNECTOR I04S-040	
3	I15-935	1	ABRASION SLEEVE (1.75" X 70")	
4	I54-965	1	HOSE I040FX45-84"-3000)	TO PORT #1 ON I50-I179
5	I54-965	1	HOSE I040FX45-84"-3000)	TO PORT #2 ON I50-I179
6	I50-I636	1	HOSE I040FX45-90"-3000)	TO PORT #4 ON I50-I179
7	I50-I636	1	HOSE I040FX45-90"-3000)	TO PORT #3 ON I50-I179

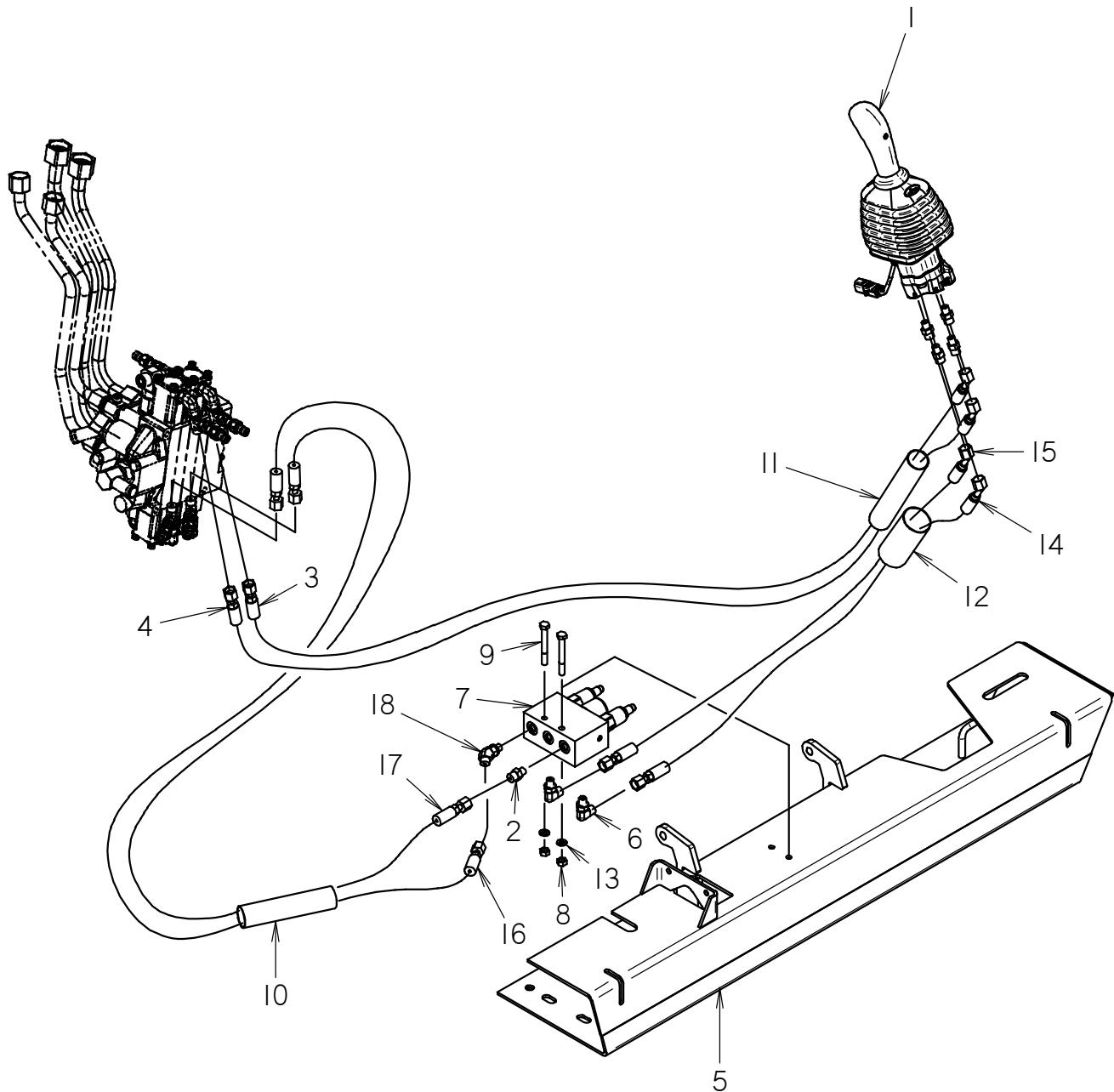
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FOOTNOTES:

NOTE:

THRUST/ROTATION PILOT HYDRAULICS

BEGINS WITH S/N: CMWJT922JA0000402



THRUST/ROTATION PILOT HYDRAULICS

BEGINS WITH S/N: CMWJT922JA0000402

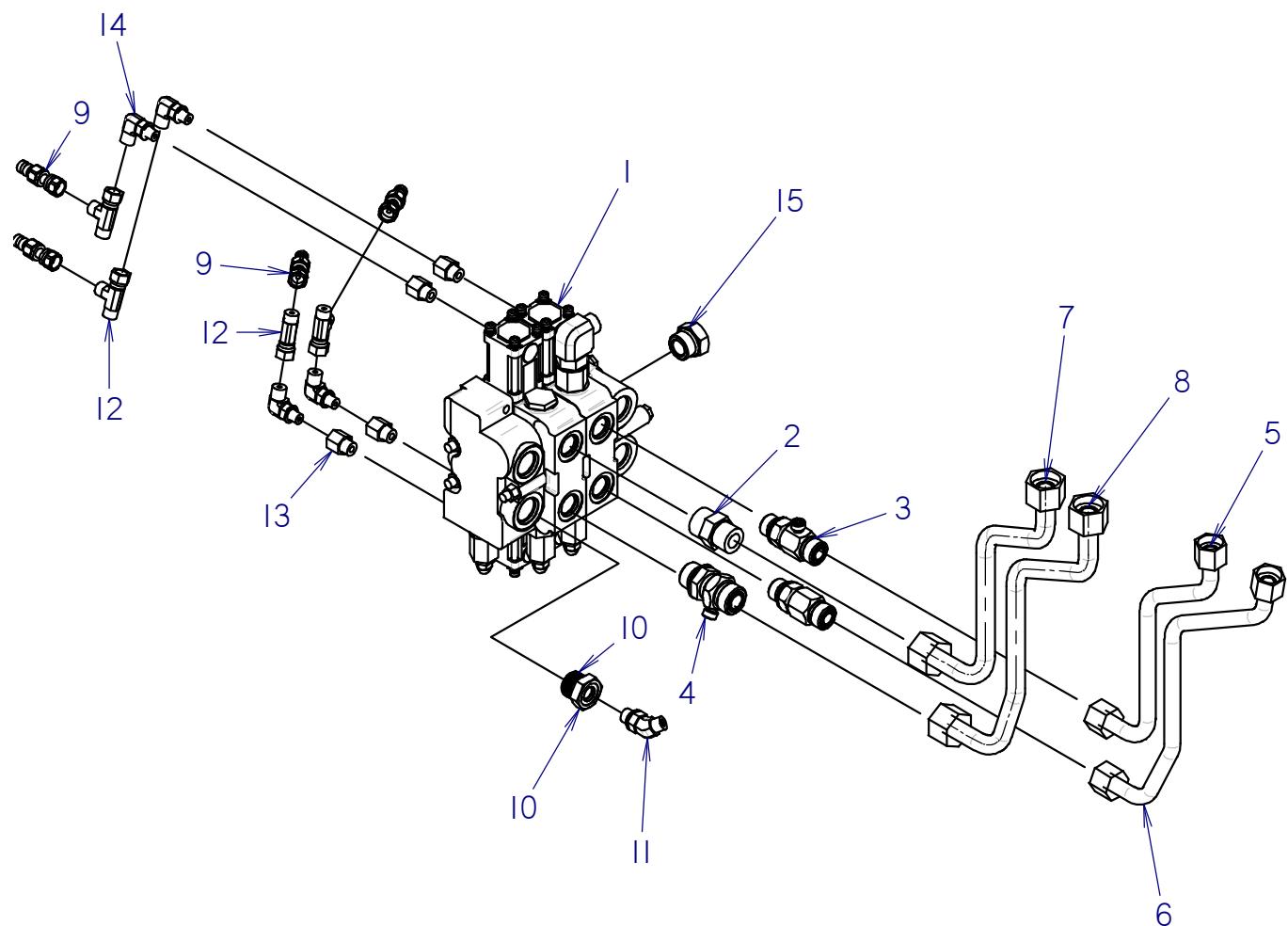
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I50-I179	1	JOYSTICK	
2	I54-278	5	CONNECTOR I04S-040)	
3	I54-965	1	HOSE I040FX45-84"-3000)	TO PORT #1 ON I50-I179
4	I54-965	1	HOSE I040FX45-84"-3000)	TO PORT #2 ON I50-I179
5	300-3325	1	OPERATOR STATION MOUNT	
6	I54-252	2	CONNECTOR I04S-04090)	
7	I50-3072	1	HYDRAULIC MANIFOLD	
8	I06-561	2	LOCKNUT (M8-I.25,PRV TRQ,10.9)	
9	I06-330	2	SCREW (M8-I.25 X 70MM)	
10	I17-214	1	ABRASION SLEEVE (I.25" X 40")	
11	I18-270	1	ABRASION SLEEVE (I.25" X 70")	
12	I17-564	1	ABRASION SLEEVE(I.75" X 15")	
13	I06-389	2	WASHER (M8)	
14	I54-963	1	HOSE I040FX45-24"-3000)	TO PORT #4 ON I50-I179 AND I50-3072
15	I54-963	1	HOSE I040FX45-24"-3000)	TO PORT #3 ON I50-I179 AND I50-3072
16	I54-681	1	HOSE I040FX-62"-3000)	TO CLOCKWISE ROTATION PORT
17	I54-681	1	HOSE I040FX-62"-3000)	TO THRUST PORT
18	I54-263	1	CONNECTOR I04S-04045)	

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FOOTNOTES:

NOTE:

THRUST/ROTATION VALVE HYDRAULICS



THRUST/ROTATION VALVE HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I50-I174	1	VALVE	SEE FOOTNOTES 1 & 2
2	I54-269	1	CONNECTOR (I2S-I20)	
3	514-041	2	RUN TEE (I0S-I00-040)	
4	I49-815	1	TEE (I2S-I20-040, SPECIAL)	
5	I50-1616	1	HYD LINE (-10)	
6	I50-1617	1	HYD LINE (-10)	
7	I50-1620	1	HYD LINE (-12)	
8	I50-1621	1	HYD LINE (-12)	
9	I59-I56	4	QDC ADAPTER (02-040F)	
10	I55-I29	1	REDUCER (I2S-06SF)	
11	I54-250	1	CONNECTOR (040-06S45)	
12	I54-265	4	UNION RUN TEE (040FX-040-040)	
13	I55-254	4	REDUCER (06S-04SF)	
14	I54-252	4	CONNECTOR (04S-04090)	
15	500-302	1	PLUG (-12 S)	SEE FOOTNOTE 3

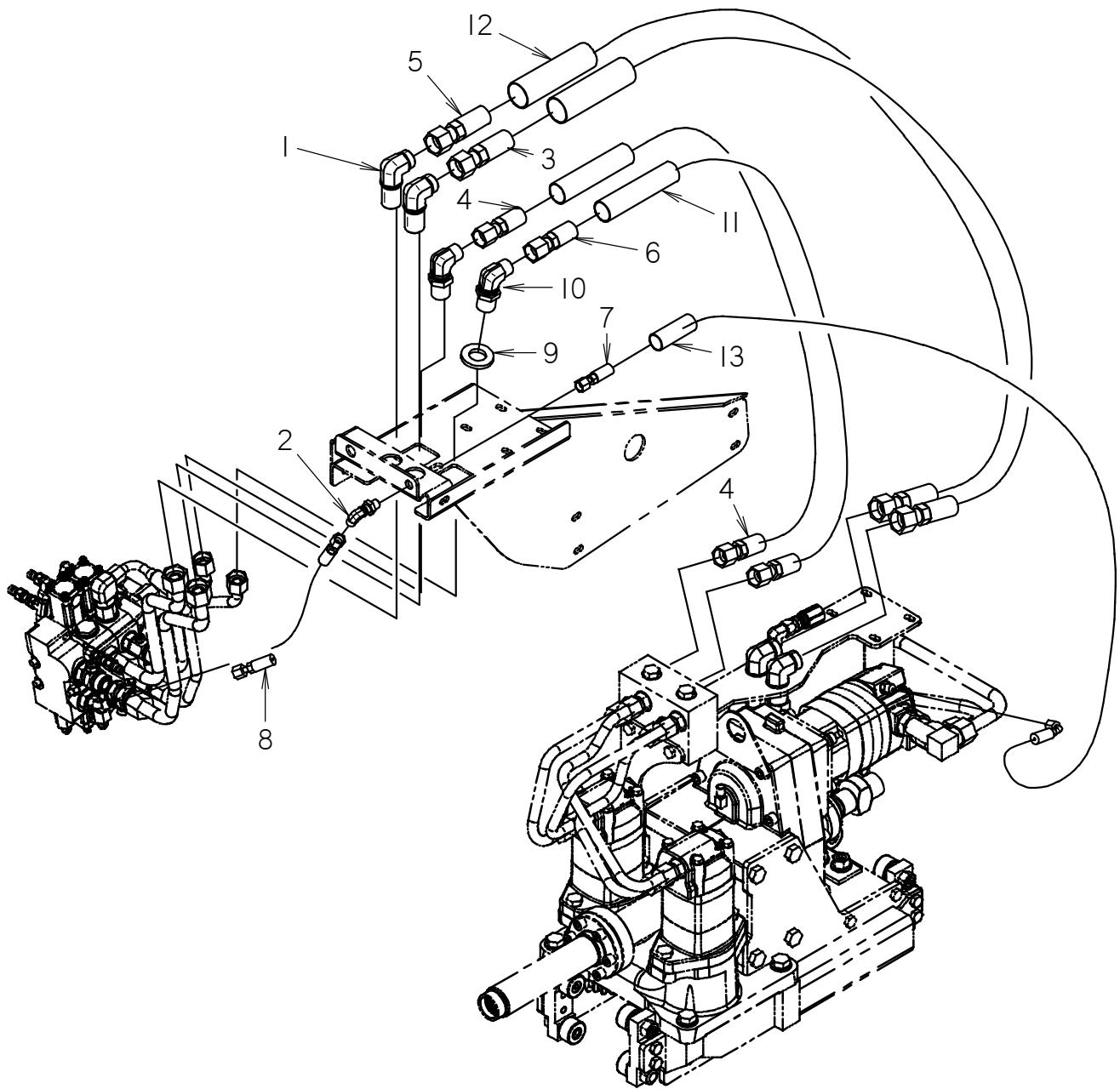
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FOOTNOTES:

1. INLET COVER RELIEF VALVE CARTRIDGE KIT P/N: 500-I392
2. WORK PORT RELIEF VALVE CARTRIDGE KIT P/N: 500-I393
3. BEFORE S/N: CMWJT922A70000154 ,I55-I74 S/O COUPLER (I2S-I2H90) IS USED

NOTE:

HOSE CARRIER HYDRAULICS



HOSE CARRIER HYDRAULICS

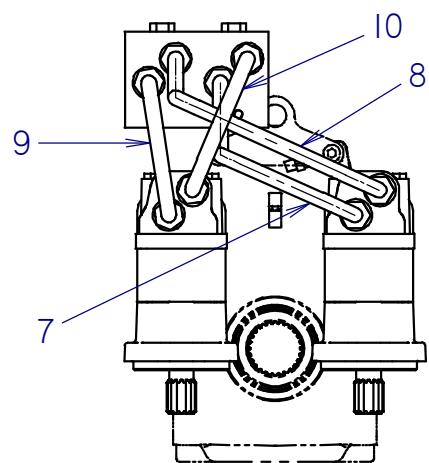
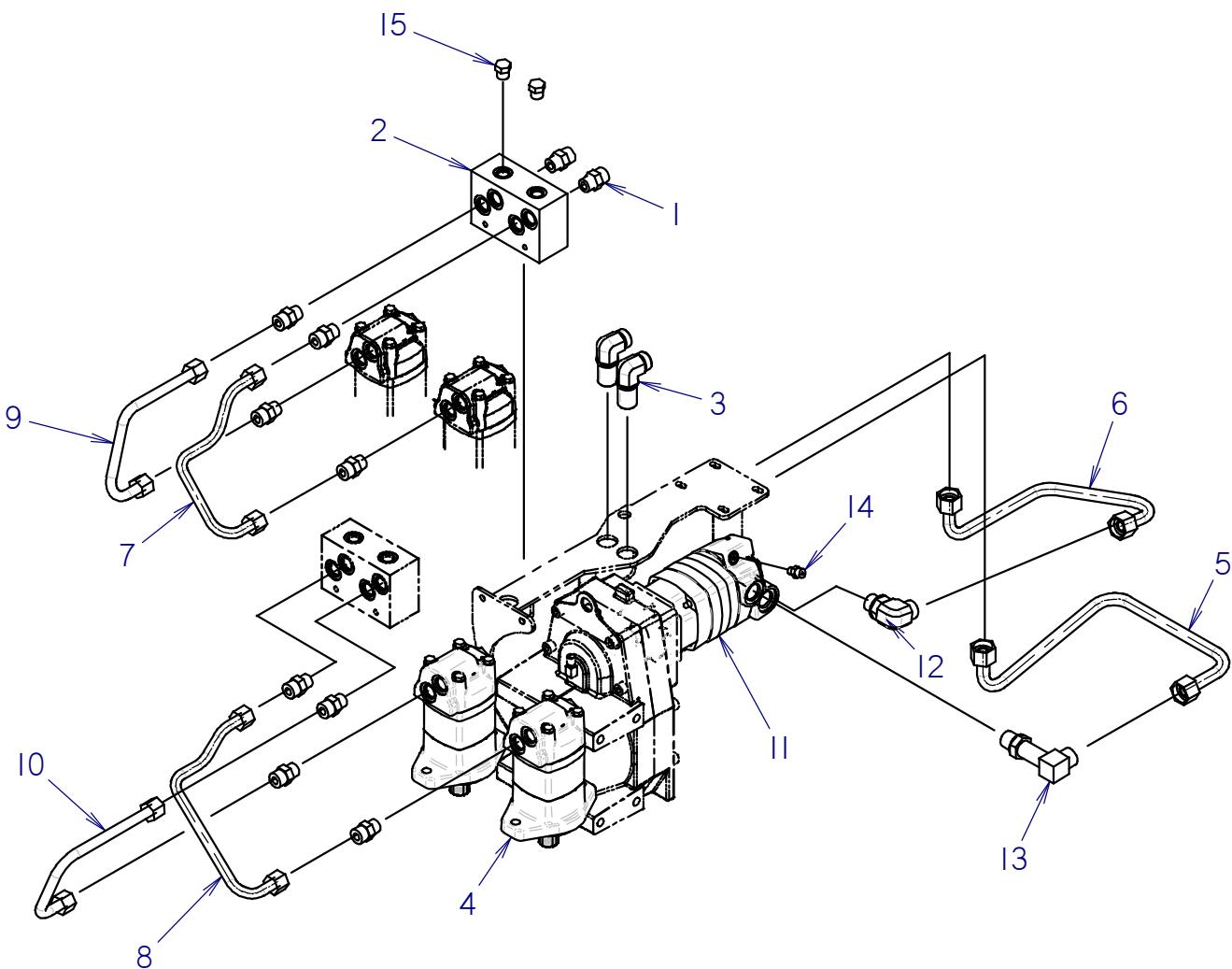
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I56-482	2	BK CONNECTOR (I20-I2090BK)	
2	I54-355	1	BK CONNECTOR (040-04090BK)	
3	I50-1532	1	HOSE (I20FX-95"-3000)	
4	I50-1533	1	HOSE (I00FX-98"-3000)	
5	I50-1532	1	HOSE (I20FX-95"-3000)	
6	I50-1533	1	HOSE (I00FX-98"-3000)	
7	I55-488	1	HOSE (040FX90-I06"-3000)	
8	I515-249	1	HOSE (040FX-26"-3000)	
9	I06-144	1	WASHER (1")	
10	I54-291	2	BK CONNECTOR (I00-I0090BK)	
11	I17-210	2	ABRASION SLEEVE (1.25" X 100")	
12	I16-787	2	ABRASION SLEEVE (1.59" X 95")	
13	I05-I103	1	ABRASION SLEEVE (1.00" X 108")	

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FOOTNOTES:

NOTE:

CARRIAGE HYDRAULICS



CARRIAGE HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	154-301	10	CONNECTOR (I10S-100)	
2	300-3280	1	MANIFOLD BLOCK	
3	156-482	2	BK CONNECTOR (I20-I2090BK)	
4	150-1395	2	GEROLER MOTOR	SEE FOOTNOTE 1
5	150-1474	1	HYD LINE (-12)	
6	150-1473	1	HYD LINE (-12)	
7	150-1470	1	HYD LINE (-10)	
8	150-1467	1	HYD LINE (-10)	
9	150-1469	1	HYD LINE (-10)	
10	150-1468	1	HYD LINE (-10)	
II	158-881	1	MOTOR	SEE FOOTNOTES 2 & 3
I2	154-270	1	CONNECTOR (I2S-I2090)	
I3	154-338	1	CONNECTOR (I2S-I2090, XL)	
I4	154-278	1	CONNECTOR (O4S-040)	
I5	154-381	2	PLUG (O8S)	

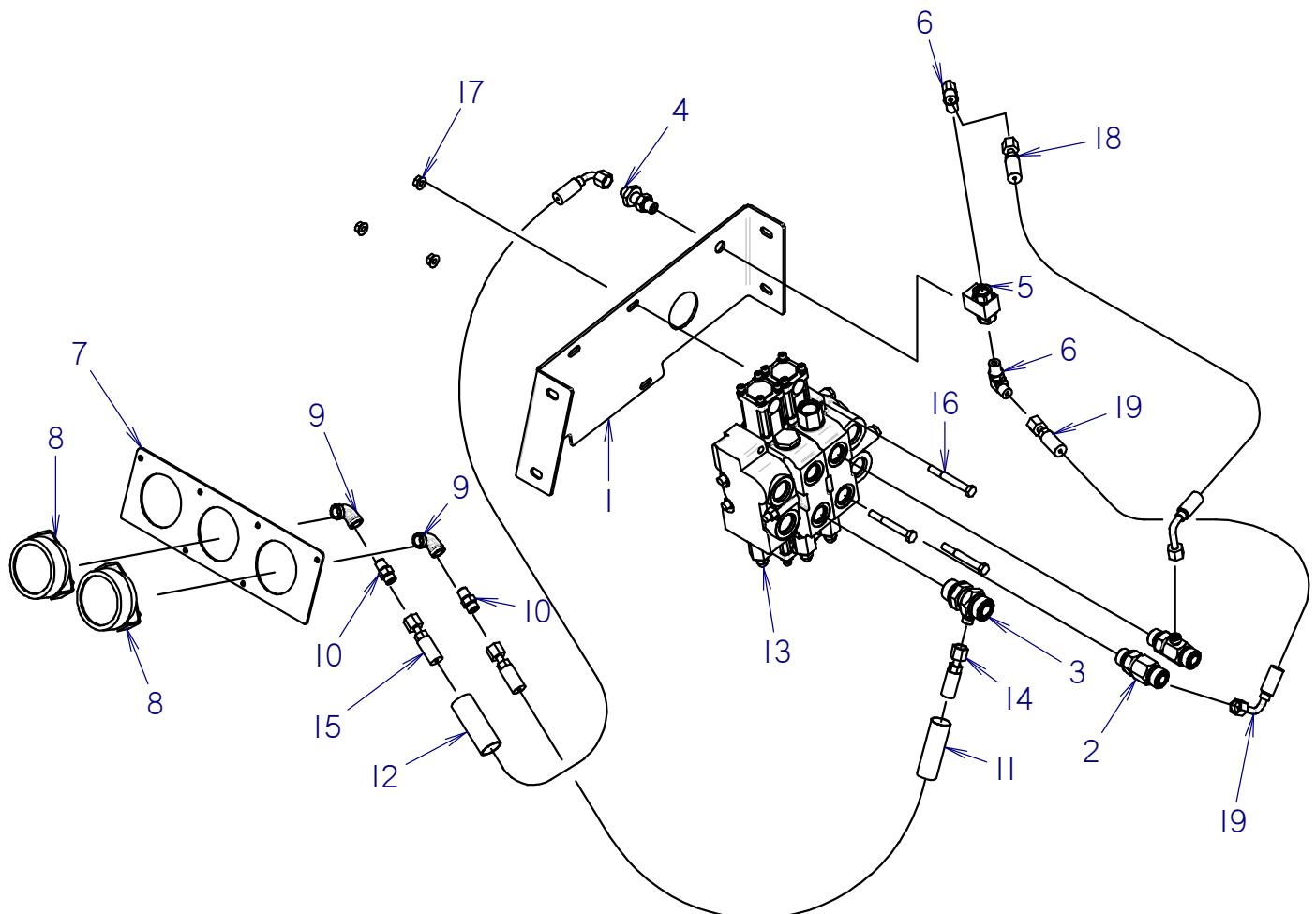
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FOOTNOTES:

1. SEAL REPAIR KIT P/N: 500-658
2. SEAL REPAIR KIT, REAR P/N: 500-711
3. SHAFT SEAL REPAIR KIT P/N: 500-758

NOTE:

THRUST/ROTATION GAUGES



THRUST/ROTATION GAUGES

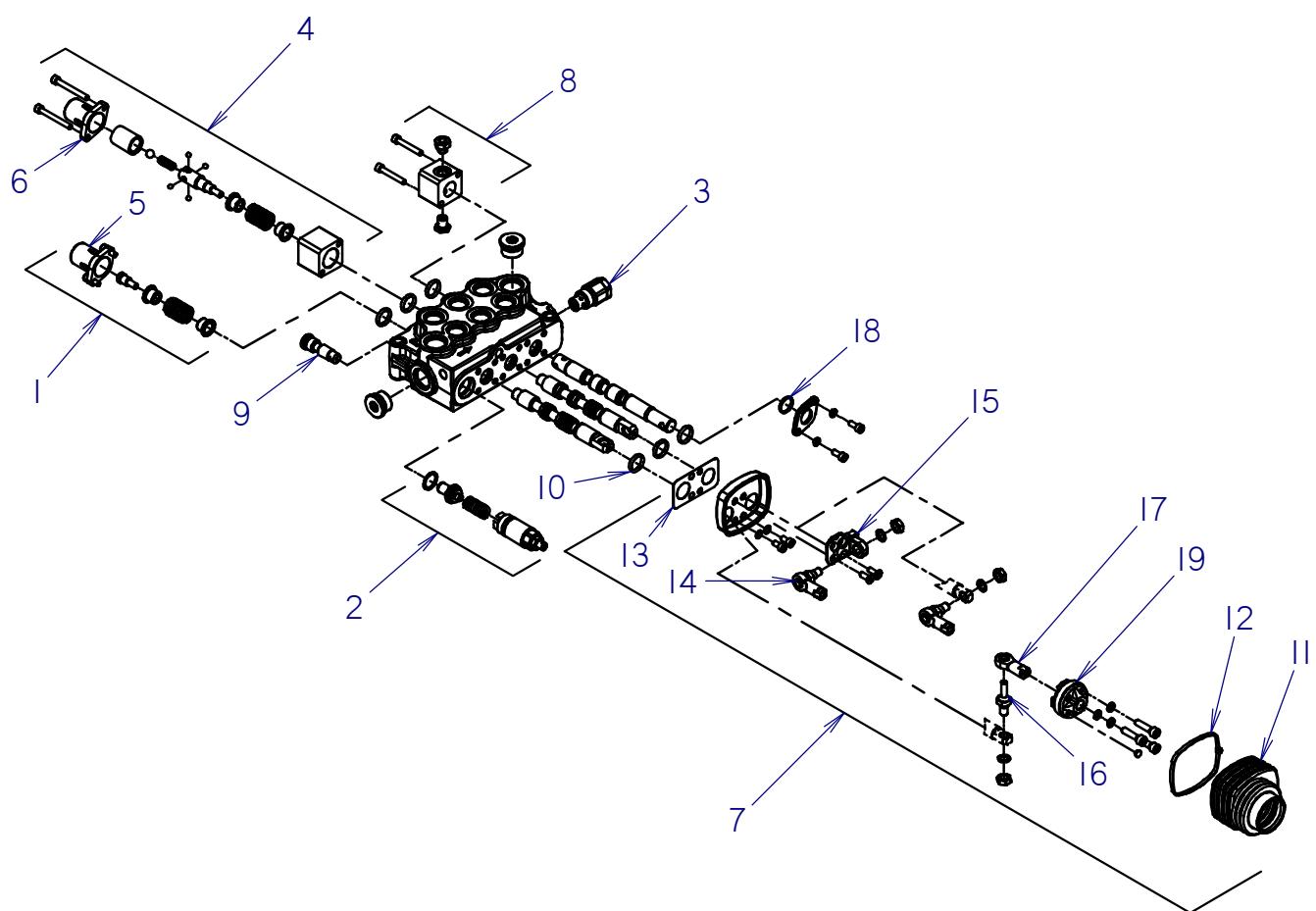
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-2712	1	VALVE MOUNT	
2	514-041	2	RUN TEE (I10S-I00-040)	
3	149-815	1	TEE (I12S-I20-040, SPECIAL)	
4	153-238	1	BK CONNECTOR (040-06S)	
5	158-600	1	LSVI LOAD SHUTTLE	
6	154-226	2	CONNECTOR (040-06S90)	
7	300-3252	1	GAUGE MOUNT PANEL	
8	258-045	2	PRESSURE GAUGE (4000 PSI)	
9	149-896	2	STREET ELBOW (04NF-04NF90)	
10	154-339	2	CONNECTOR (04N-040)	
11	I05-I104	1	ABRASION SLEEVE (1.00" X 17")	
12	I17-718	1	ABRASION SLEEVE (1" X 36")	
13	I50-I174	1	VALVE	
14	154-682	1	HOSE (040FX-17"-3000)	
15	154-728	1	HOSE (040FX90S-36"-3000)	
16	I06-330	3	SCREW (M8-1.25 X 70MM)	
17	I06-386	3	FLG LOCKNUT (M8-1.25)	
18	159-889	1	HOSE (040FX90L-8"-3000)	
19	159-889	1	HOSE (040FX90L-8"-3000)	

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FOOTNOTES:

NOTE:

WRENCH VALVE SERVICE PARTS



WRENCH VALVE SERVICE PARTS

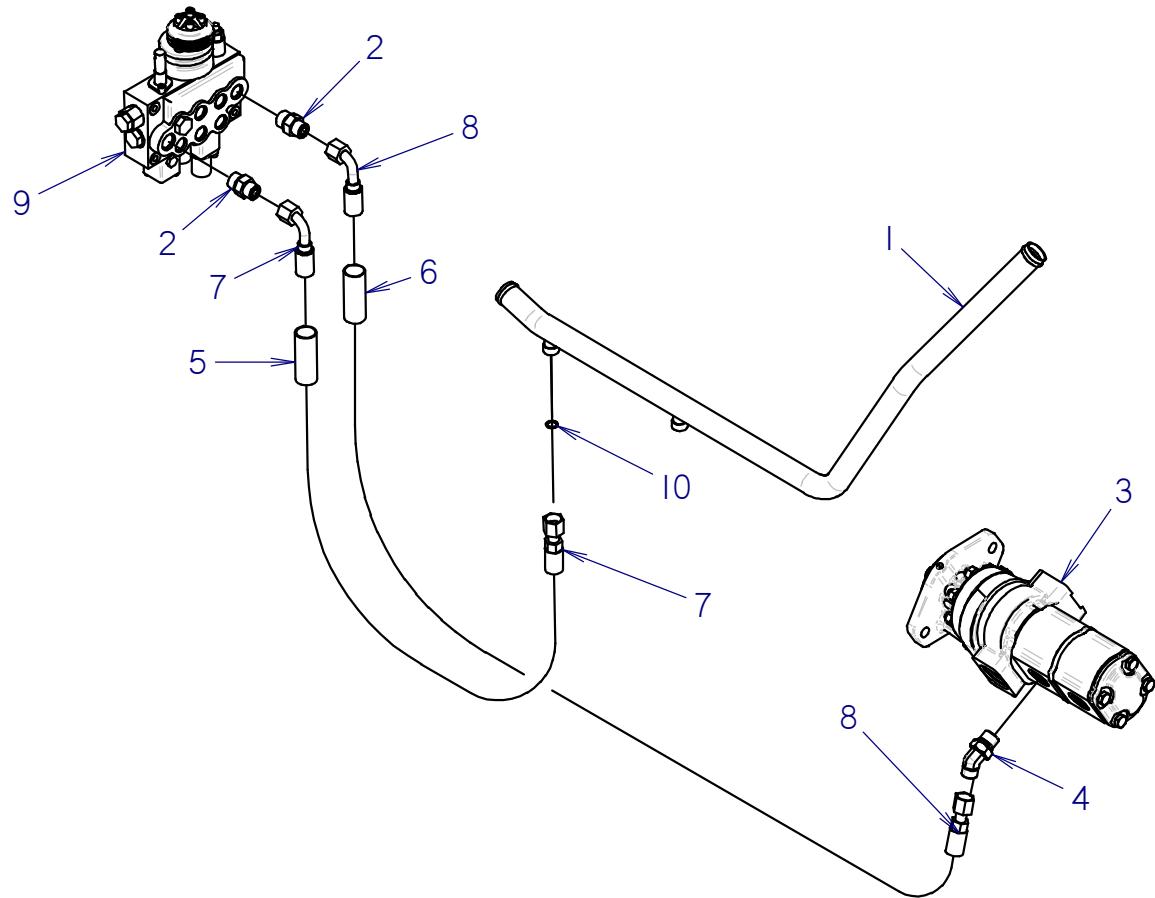
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	I50-II82	3	3 SPOOL DIRECTIONAL VALVE	
1	500-I369	1	SPOOL CONTROL KIT	INCLUDES REF NO. 5
2	500-I370	1	RELIEF VALVE CARTRIDGE	
3	500-I371	1	VRC BACK-PRESSURE CARTRIDGE	
4	500-I372	1	SPOOL CONTROL KIT	INCLUDES REF NO. 6
5	500-I373	1	SPOOL BONNET	
6	500-I374	1	SPOOL BONNET	
7	499-006	1	JOYSTICK LINKAGE ASSEMBLY	INCLUDES REF NO. 11 THRU I7,I9
8	499-459	1	ROTARY DETENT KIT	
9	149-664	1	LOAD CHECK	
10	157-218	6	O-RING	
11	499-I35	1	RUBBER BELLOW	
12	499-I37	1	BELLOW CLAMP	
13	157-744	1	SEAL, JOYSTICK	
14	499-I39	2	ARTICULATED JOINT	
15	499-I66	1	FULCRUM	
16	499-I33	1	ROD END PULL	
17	499-I38	1	ROD END	
18	153-067	1	O-RING	
19	499-I34	1	ARTICULATION HOLDER	

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FOOTNOTES:

NOTE:

WRENCH VALVE HYDRAULICS



WRENCH VALVE HYDRAULICS

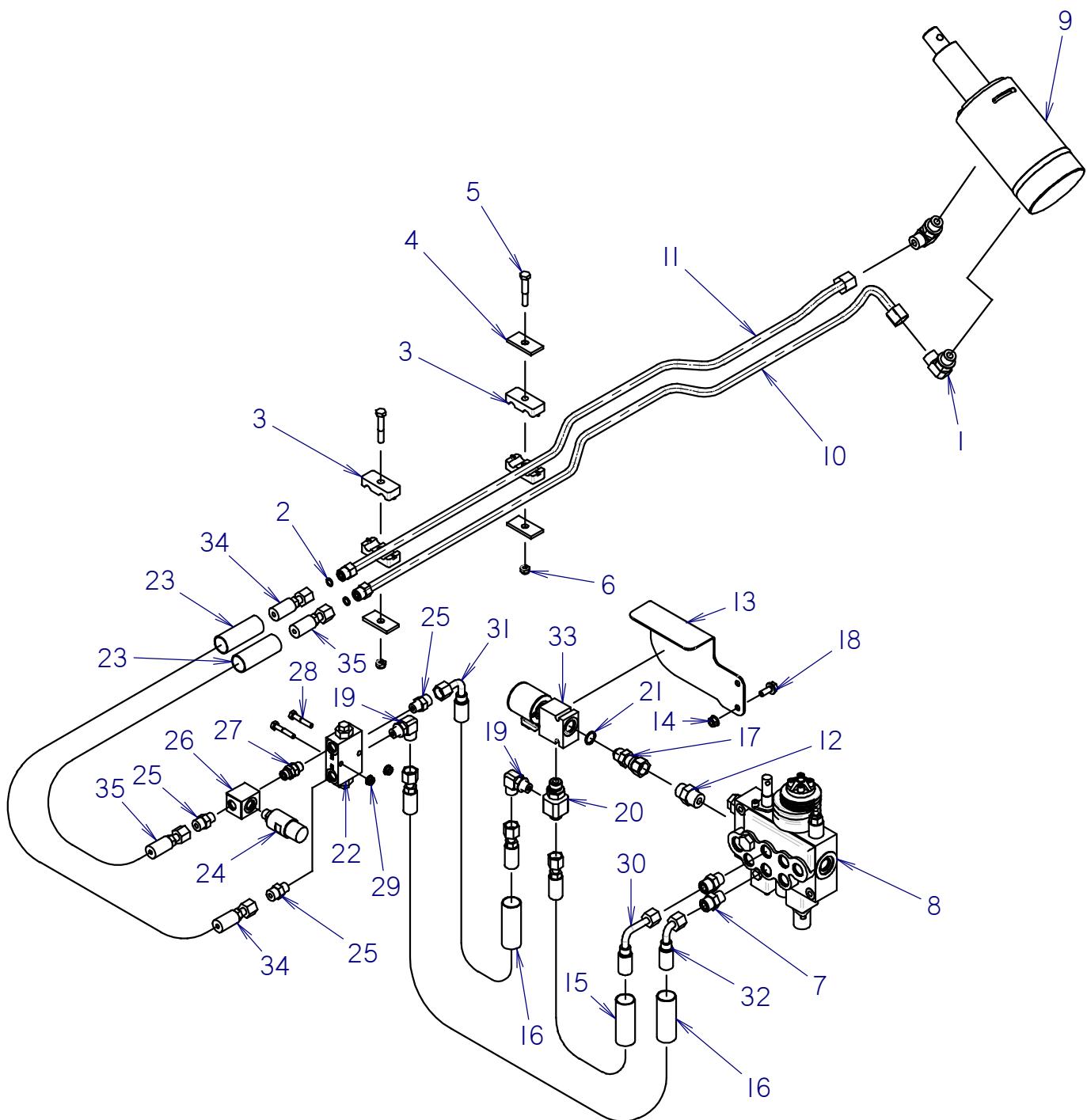
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I50-I510	1	HARDLINE	
2	I54-279	2	CONNECTOR I080-I0S)	
3	I50-I436	1	TRIPLE GEAR HYDRAULIC PUMP	
4	I54-264	1	CONNECTOR I080-I0S45)	
5	I18-062	1	ABRASION SLEEVE (1.00" X 62"")	
6	I17-213	1	ABRASION SLEEVE (1.00" X 96"")	
7	I54-884	1	HOSE I080FX90-60"-3000)	
8	515-745	1	HOSE I080FX90M-94"-3000)	
9	I50-I182	1	WRENCH VALVE	
10	I57-039	1	O-RING I014 D90)	

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FOOTNOTES:

NOTE:

STATIONARY WRENCH HYDRAULICS



STATIONARY WRENCH HYDRAULICS

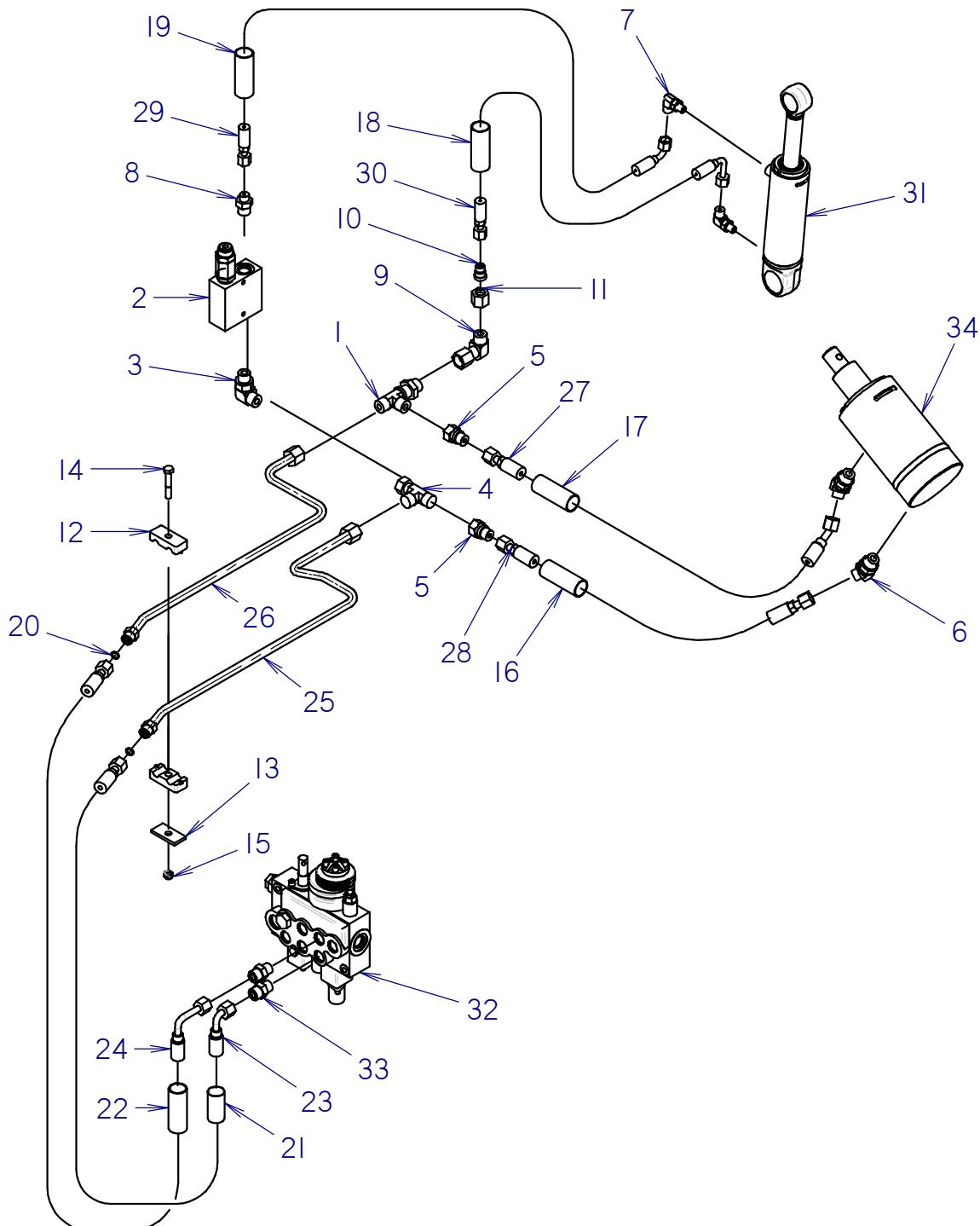
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I54-235	2	CONNECTOR I08S-08090)	
2	I57-038	2	O-RING I012 D90)	
3	I10-270	4	BOLT-ON CLAMP (9/16", HALF)	
4	305-256	3	BACKUP SPACER	
5	I06-329	2	SCREW (M8-1.25 X 50MM)	
6	I07-096	2	LOCKNUT (M8-1.25, NLK)	
7	I54-222	2	CONNECTOR I060-08S)	
8	I50-1981	1	WRENCH VALVE	
9	I51-213	1	CYL (3.5" X 1.75" X 2.0")	
10	I57-494	1	HYD LINE (-08)	
11	I57-495	1	HYD LINE (-08)	
12	I54-279	1	CONNECTOR I080-10S)	
13	300-5983	1	COVER	
14	I06-386	1	FLG LOCKNUT (M8-1.25)	
15	I17-611	1	ABRASION SLEEVE (1.00" X 22")	
16	I17-989	2	ABRASION SLEEVE (1.00" X 24")	
17	I56-732	1	CONNECTOR I08J-080)	
18	I06-162	1	FLG SCREW (M8-1.25 X 20MM, GD8)	
19	I54-342	2	CONNECTOR I06S-06090)	
20	I50-1629	1	RUN TEE I08S-060-06SF)	
21	I55-706	1	O-RING I908 D90)	
22	I49-136	1	HYD LOCKOUT VALVE	
23	I17-387	2	ABRASION SLEEVE (1.00" X 42")	
24	215-I319	1	PRESSURE SWITCH	
25	I54-221	3	CONNECTOR I06S-060)	
26	I50-1206	1	TEE I06SF-06SF-06SF)	
27	I55-153	1	CONNECTOR I06S-06S)	
28	I05-818	2	BOLT (1/4-NC X 1-1/2")	
29	I05-832	2	FLG LOCKNUT (1/4-NC)	
30	I51-657	1	HOSE I060FX90L-23"-3000)	
31	I57-951	1	HOSE I060FX90M-25"-3000)	
32	I53-316	1	HOSE I060FX90S-25"-3000)	
33	I50-1982	1	SOLENOID VALVE 2W-2P-NC	
34	I59-845	1	HOSE I060FX-44"-3000)	
35	I59-845	1	HOSE I060FX-44"-3000)	

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FOOTNOTES:

NOTE:

ROTATING WRENCH HYDRAULICS



ROTATING WRENCH HYDRAULICS

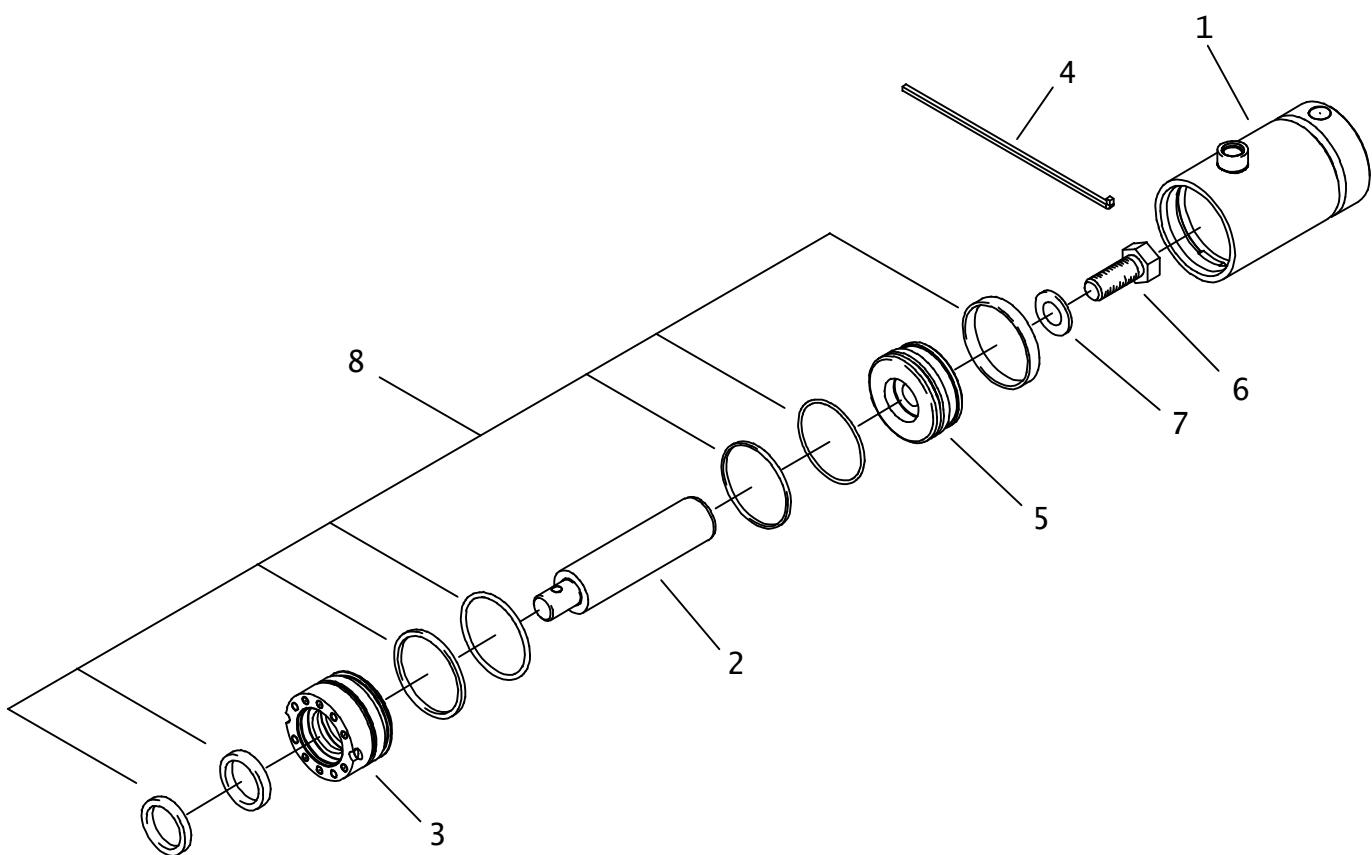
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I54-295	1	BK RUN TEE (080-080-080BK)	
2	I57-249	1	SEQUENCE VALVE	
3	I54-235	1	CONNECTOR (08S-08090)	
4	I54-266	1	UNION RUN TEE (080FX-080-080)	
5	I54-262	2	REDUCER (060-080F)	
6	I54-225	2	CONNECTOR (060-08S45)	
7	I54-252	2	CONNECTOR (04S-04090)	
8	I54-261	1	CONNECTOR (040-08S)	
9	I54-256	1	UNION (080-080FX90)	
10	I54-248	1	REDUCER STEM (040)	
11	I54-272	1	REDUCER NUT (080F)	
12	I10-270	2	BOLT-ON CLAMP (9/16", HALF)	
13	305-256	1	BACKUP SPACER	
14	I06-329	1	SCREW (M8-1.25 X 50MM)	
15	I07-096	1	LOCKNUT (M8-1.25, NLK)	
16	I17-684	1	ABRASION SLEEVE (1.00" X 26")	
17	I17-409	1	ABRASION SLEEVE (1.00" X 28")	
18	I17-278	1	ABRASION SLEEVE (1.00" X 14")	
19	I17-671	1	ABRASION SLEEVE (1" X 12")	
20	I57-038	2	O-RING (012 D90)	
21	I17-612	1	ABRASION SLEEVE (1.00" X 46")	
22	I17-218	1	ABRASION SLEEVE (1" X 52")	
23	I54-881	1	HOSE (060FX90-46"-3000)	
24	515-748	1	HOSE (060FX90L-50"-3000)	
25	I50-1618	1	HYD LINE (I-08)	
26	I50-1619	1	HYD LINE (I-08)	
27	I57-937	1	HOSE (060FX45-29"-3000)	
28	I59-846	1	HOSE (060FX-26"-3000)	
29	515-598	1	HOSE (040FX90-I2"-3000)	
30	515-599	1	HOSE (040FX90-I3"-3000)	
31	I51-038	1	CYL (2.0 X 1.0 X 4.0)	
32	I50-1182	1	WRENCH VALVE	
33	I54-222	2	CONNECTOR (060-08S)	
34	I51-213	1	CYL (3.5" X 1.75" X 2.0')	

NOT SHOWN:

FOOTNOTES:

NOTE:

HYDRAULIC CYLINDER 3.5" x 1.75" x 2.0"



HYDRAULIC CYLINDER

3.5" X 1.75" X 2.0"

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	151-213	-	CYL (3.5 X 1.75 X 2.0)	INCL REF NO.'S 1 THRU 15
1.	153-849	1	BARREL	
2.	153-845	1	CYL ROD	
3.	153-846	1	CYLINDER GLAND	
4.	149-302	1	LOCK RING (3.5")	
5.	149-301	1	CYL PISTON (3.5" X 1.75")	
6.	106-122	1	BOLT (7/8-NC X 2-1/4", GD8)	SEE FOOTNOTE 1
7.	105-363	1	WASHER (7/8")	
8.	190-174	1	SEAL REPAIR KIT	

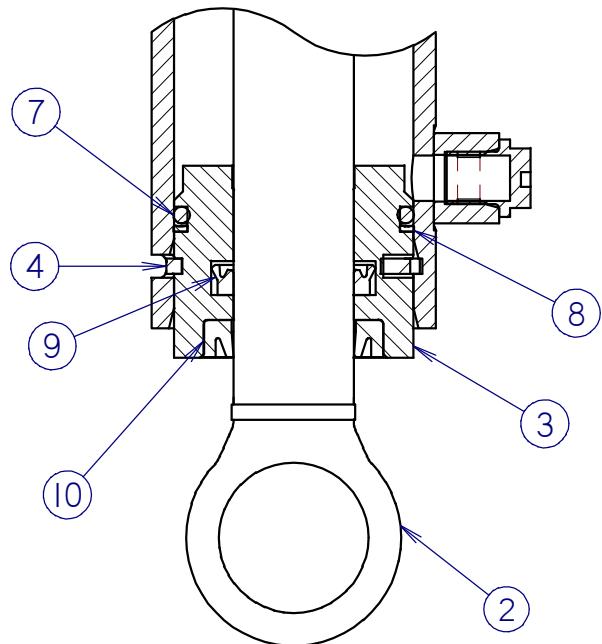
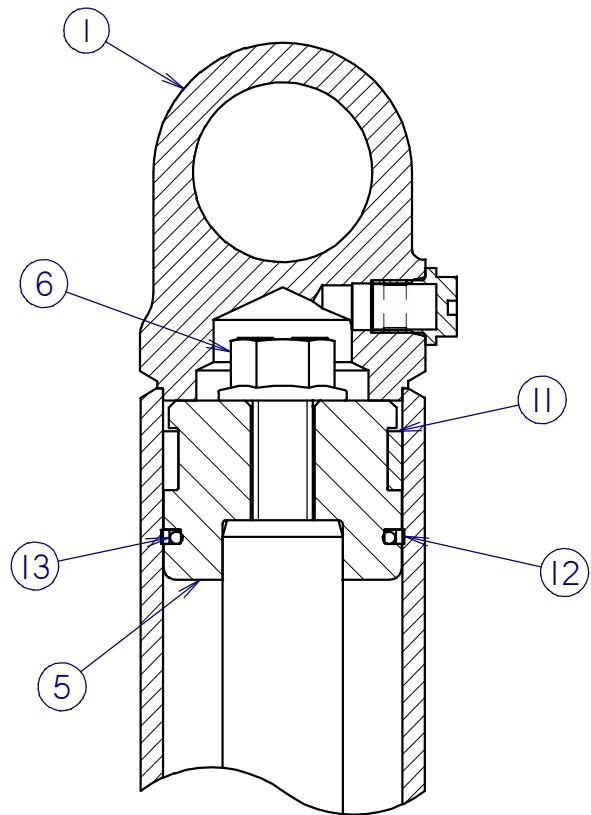
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FOOTNOTES:

- I. LUBRICATE WITH WD-40 OR EQUAL TORQUE TO 410-460 FT LBS (566-624 NM.)

NOTE:

HYDRAULIC CYLINDERS (2.0" X 1.0")



HYDRAULIC CYLINDERS (2.0" X 1.0")

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	I5I-094	-	CYL (2.0 X 1.0 X 2.0)	SEE FOOTNOTES I & 2
I	I52-029	1	CYLINDER BARREL (2.0 X 2.0)	
2	I53-007	1	CYLINDER ROD (1.00 X 2.0)	
	I49-667	-	CYL (2.0 X 1.0 X 2.5)	SEE FOOTNOTES I & 2
I	I49-761	1	CYLINDER BARREL (2.0 X 2.5)	
2	I49-728	1	CYLINDER ROD (1.00 X 2.5)	
	I5I-027	-	CYL (2.0 X 1.0 X 3.0)	SEE FOOTNOTES I & 2
I	I50-282	1	CYLINDER BARREL (2.0 X 3.0)	
2	I50-414	1	CYLINDER ROD (1.00 X 3.0)	
	I5I-038	-	CYL (2.0 X 1.0 X 4.0)	SEE FOOTNOTES I & 2
I	I50-290	1	CYLINDER BARREL (2.0 X 4.0)	
2	I50-421	1	CYLINDER ROD (1.00 X 4.0)	
	I5I-039	-	CYL (2.0 X 1.0 X 5.0)	SEE FOOTNOTES I & 2
I	I50-291	1	CYLINDER BARREL (2.0 X 5.0)	
2	I50-422	1	CYLINDER ROD (1.00 X 5.0)	
	I5I-044	-	CYL (2.0 X 1.0 X 6.0)	SEE FOOTNOTES I & 2
I	I50-294	1	CYLINDER BARREL (2.0 X 6.0)	
2	I50-424	1	CYLINDER ROD (1.00 X 6.0)	
	I5I-031	-	CYL (2.0 X 1.0 X 8.0)	SEE FOOTNOTES I & 2
I	I50-285	1	CYLINDER BARREL (2.0 X 8.0)	
2	I50-417	1	CYLINDER ROD (1.00 X 8.0)	
	I5I-076	-	CYL (2.0 X 1.0 X 10.0)	SEE FOOTNOTES I & 2
I	I52-017	1	CYLINDER BARREL (2.0 X 10.0)	
2	I50-444	1	CYLINDER ROD (1.00 X 10.0)	
	I49-668	-	CYL (2.0 X 1.0 X 12.0)	SEE FOOTNOTES I & 2
I	I50-286	1	CYLINDER BARREL (2.0 X 12.0)	
2	I49-729	1	CYLINDER ROD (1.00 X 12.0)	
				.
3	I50-772	1	CYLINDER HEAD (2.0 X 1.00)	
4	I50-778	1	LOCK RING (2.0)	
5	I50-775	1	CYLINDER PISTON (2.0 X 1.00)	
6	I06-096	1	FLG BOLT (1/2-NC X 1-3/4",GD8)	SEE FOOTNOTE 3
7	I57-022	1	O-RING (224 D90)	
8	I55-732	1	BACKUP RING (224 D90)	
9	I57-540	1	U-SEAL (1.000")	
10	I57-537	1	WIPER SEAL (1.000")	
11	I25-774	1	WEAR RING	
12	I57-534	1	BACKUP RING (131 D90)	
13	I57-018	1	O-RING (131 D90)	

NOT SHOWN:

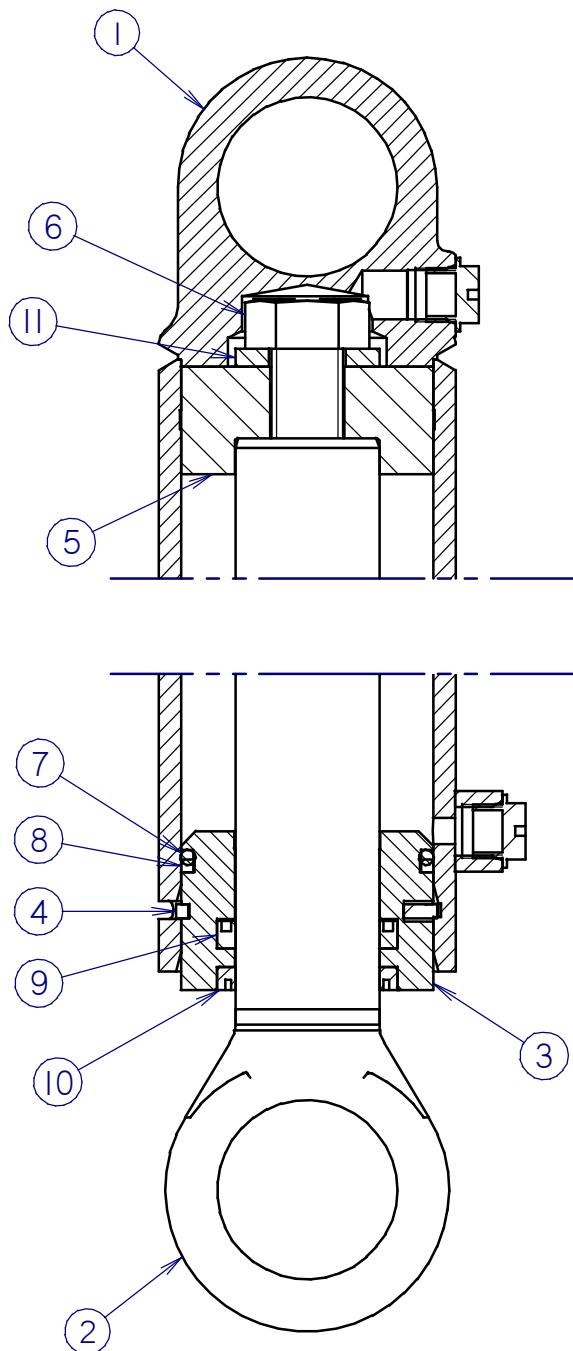
- 259-100 U-SEAL INSTALLER (1" - 1.499")
- 259-235 1.00 ROD WIPER TOOL
- 259-239 WIPER/SEAL INSTALLER (2")
- 259-241 PISTON INSTALLER (2")
- 259-188 CYL HEAD SPANNER - TWO PIN

FOOTNOTES:

1. REF. #1 & #2 ARE SPECIFIC TO EACH CYLINDER, REF. #3 THRU #13 ARE COMMON FOR ALL THE ABOVE LISTED CYLINDERS
2. SEAL REPAIR KIT P/N: I90-165
3. APPLY LOCTITE 277 OR EQUIVALENT, TORQUE TO 90-100 FT-LBS

NOTE:

HYDRAULIC CYLINDERS (3.5" X 2.0")



HYDRAULIC CYLINDERS (3.5" X 2.0")

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	151-123	-	CYL (3.5 X 2.0 X 4.0)	SEE FOOTNOTES I & 2
I	152-037	1	CYLINDER BARREL (3.5 X 4.0)	
2	153-021	1	CYLINDER ROD (2.00 X 4.0)	
	151-178	-	CYL (3.5 X 2.0 X 5.0)	SEE FOOTNOTES I & 2
I	150-300	1	CYLINDER BARREL (3.5 X 5.0)	
2	150-440	1	CYLINDER ROD (2.00 X 5.0)	
	149-692	-	CYL (3.5 X 2.0 X 5.0)	SEE FOOTNOTES I & 2
I	150-296	1	CYLINDER BARREL (3.5 X 6.0)	
2	149-735	1	CYLINDER ROD (2.00 X 6.0)	
	149-693	-	CYL (3.5 X 2.0 X 8.0)	SEE FOOTNOTES I & 2
I	152-006	1	CYLINDER BARREL (3.5 X 8.0)	
2	149-736	1	CYLINDER ROD (2.00 X 8.0)	
	151-116	-	CYL (3.5 X 2.0 X 10.0)	SEE FOOTNOTES I & 2
I	152-040	1	CYLINDER BARREL (3.5 X 10.0)	
2	153-016	1	CYLINDER ROD (2.00 X 10.0)	
	151-047	-	CYL (3.5 X 2.0 X 12.0)	SEE FOOTNOTES I & 2
I	150-297	1	CYLINDER BARREL (3.5 X 12.0)	
2	150-429	1	CYLINDER ROD (2.00 X 12.0)	
	149-694	-	CYL (3.5 X 2.0 X 16.0)	SEE FOOTNOTE I & 2
I	149-737	1	CYLINDER ROD (2.00 X 16.0)	
2	149-805	1	CYLINDER BARREL (3.5 X 16.0)	
	149-695	-	CYL (3.5 X 2.0 X 20.0)	SEE FOOTNOTES I & 2
I	149-765	1	CYLINDER BARREL (3.5 X 20.0)	
2	149-738	1	CYLINDER ROD (2.00 X 20.0)	
	149-696	-	CYL (3.5 X 2.0 X 24.0)	SEE FOOTNOTES I & 2
I	149-766	1	CYLINDER BARREL (3.5 X 24.0)	
2	149-739	1	CYLINDER ROD (2.00 X 24.0)	
	149-697	-	CYL (3.5 X 2.0 X 30.0)	SEE FOOTNOTES I & 2
I	149-767	1	CYLINDER BARREL (3.5 X 30.0)	
2	149-740	1	CYLINDER ROD (2.00 X 30.0)	
				.
3	150-759	1	CYLINDER HEAD (3.5 x 2.00)	
4	149-302	1	LOCK RING (3.5)	
5	150-992	1	CYLINDER PISTON (3.5 X 2.00)	INCL. MOLDED-ON WEAR RING
6	106-145	1	BOLT (1-NC X 2-1/4", GD8)	SEE FOOTNOTE 3
7	157-030	1	O-RING (338 D90)	
8	157-032	1	BACKUP RING (338 D90)	
9	157-559	1	U-SEAL (2.000")	
10	157-558	1	WIPER SEAL (2.000")	
II	106-144	1	WASHER (1")	

FOOTNOTES

1. REF. #1 & #2 ARE SPECIFIC TO EACH CYLINDER, REF. #3 THRU #11 ARE COMMON FOR ALL THE ABOVE LISTED CYLINDERS.
2. SEAL REPAIR KIT P/N: I90-175
3. APPLY LOCTITE 277 OR EQUIVALENT, TORQUE TO 630-700 FT-LBS

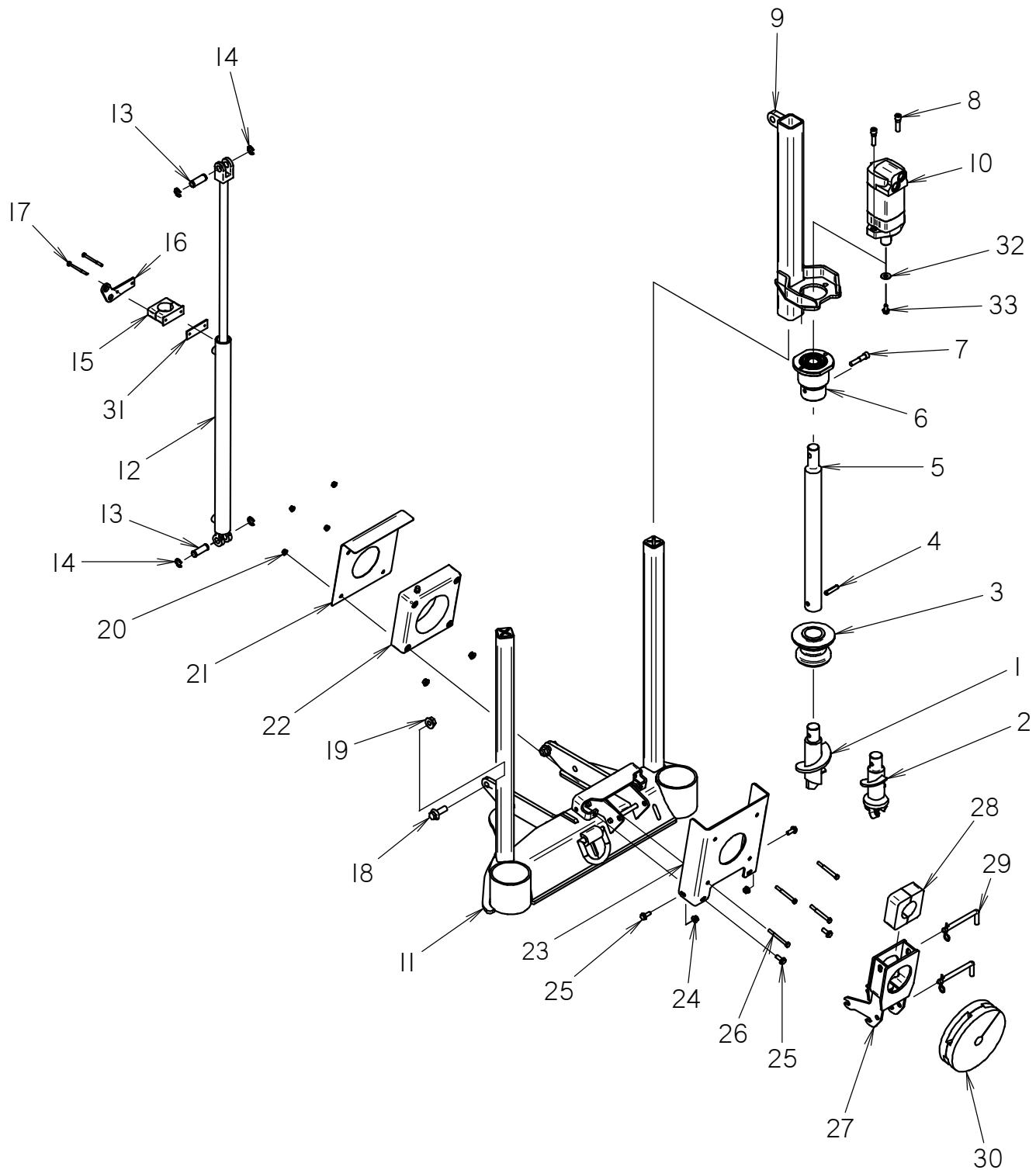
NOT SHOWN:

- 259-040 U-SEAL INSTALLER (1.5" - UP)
- 259-239 WIPER/SEAL INSTALLER (2")
- 259-244 PISTON SEAL INSTALLER (3.5")
- 259-245 PISTON INSTALLER (3.5")
- 259-188 CYL HEAD SPANNER - TWO PIN

NOTES:

ANCHOR SYSTEMS

ANCHOR SYSTEM



ANCHOR SYSTEM

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	327-460	1	AUGER I4")	SEE FOOTNOTE 1
2	327-457	1	ROCK ANCHOR	
3	I58-238	2	CENTERING CAP	
4	I07-331	2	ROLL PIN (M12 X 50MM)	
5	I66-617	2	SHAFT	
6	350-2174	2	ANCHOR DRIVE COUPLER	SEE FOOTNOTE 3
7	I06-771	2	SCREW M12-I.75 X 60MM, SOCI	
8	I06-707	4	SCREW M12-I.75 X 45MM, SOCI	
9	316-767	2	UPPER TUBE	
10	I58-700	2	HYD MOTOR	SEE FOOTNOTE 5 FOR SERVICE PARTS
11	300-2951	1	ANCHOR FRAME	
12	I51-214	2	HYD CYL	SEE FOOTNOTE 2
13	I79-736	4	PIN	
14	I15-503	8	KLIP RING (750")	
15	318-631	2	BOLT-ON CLAMP (I.875)	
16	318-658	2	BULKHEAD BRACKET	
17	I07-196	4	BOLT (I/4-NC X 3.0, GD5)	
18	I07-336	6	FLG SCREW M16-2.00X45MM, I0.91	
19	I06-355	6	FLG NUT M16-2.00, I0.91	
20	I06-386	4	FLG LOCKNUT (M8-I.25)	
21	300-2168	1	COVER	
22	215-1081	1	CURRENT TRANSFORMER	
23	300-2131	1	TRANSFORMER COVER	
24	I06-266	4	FLG NUT M10-I.50I	
25	I06-724	4	FLG SCREW M10-I.50 X 25MMI	
26	I06-602	4	SCREW M8-I.25 X 80MMI	
27	300-3930	1	PIPE GUIDE MOUNT	
28	362-I060	2	PIPE GUIDE	BEGINS WITH S/N CMWJT922EB0000488 SEE FOOTNOTE 6
29	I07-870	2	PULL PIN (5 X 5")	
30	I49-578	1	SPLIT ROD WIPER I.25" ID	
31	I10-972	2	WELD PLATE	
32	I05-794	2	WASHER (M12)	
33	I05-825	2	FLG LK BOLT (3/8-NC X 3/4)	

NOT SHOWN:

327-499 ANCHOR DRIVER
 106-685 LOCKNUT (M12-I.75, PRV TRQ, I0.91) SEE FOOTNOTE 4
 105-156 BOLT (3/8-NC X I-I/2") SEE FOOTNOTE 4

FOOTNOTES:

1. 31-259 INSERT BIT - CARBIDE TIPPED
2. 500-1542 SEAL KIT
3. SUPERSEDES 327-499
4. USED WITH 327-499, NOT USED WITH 350-2174
5. I05-909 KEY (5/16" X I-I/8")
6. USE 362-I057 FOR FINE THREAD PIPE.

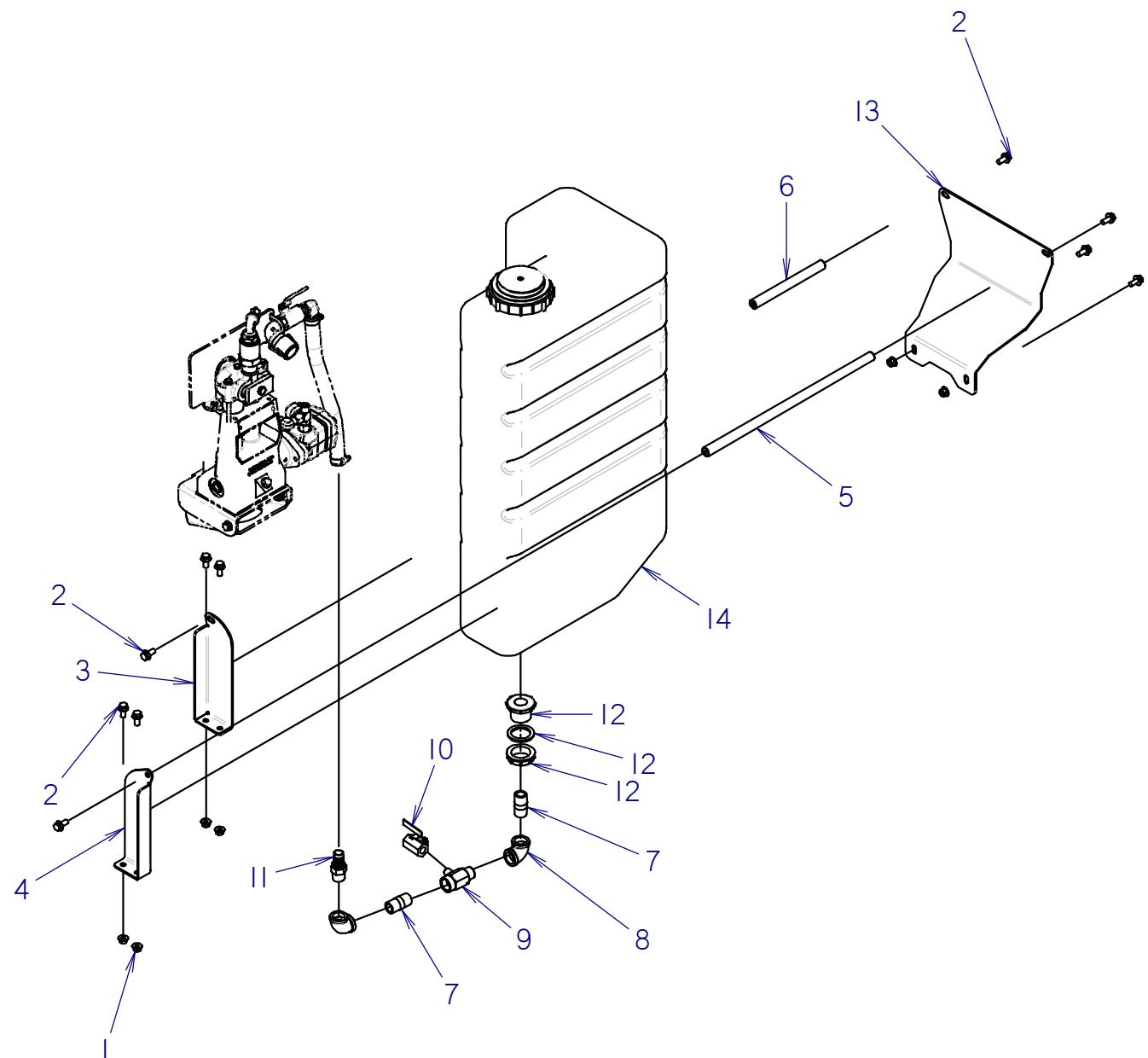
NOTE:

NOTES:

FLUID SYSTEMS

ID0135021

WATER TANK



WATER TANK

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I06-354	6	FLANGE NUT (M12-I.75)	
2	I06-806	10	FLG LK SCREW (M12-I.75 X 25MM)	
3	300-3390	1	RIGHT BRACKET	
4	300-3391	1	LEFT BRACKET	
5	300-3392	1	LONG BAR	
6	300-3393	1	SHORT BAR	
7	I15-206	2	NIPPLE (I16N-2.5")	
8	I15-208	2	ELBOW (I16NF-16NF90)	
9	514-024	1	BRANCH TEE (O8N-16N-16NF)	
10	I58-579	1	SHUT-OFF (O8NF-08NF)	
11	I55-136	1	S/O COUPLER (I16N-16H)	
12	I57-490	1	BK CONNECTOR (I16NF POLY)	
13	300-3387	1	TANK SUPPORT	I @ 20"
14	362-I078	1	WATER TANK	SEE FOOTNOTE I

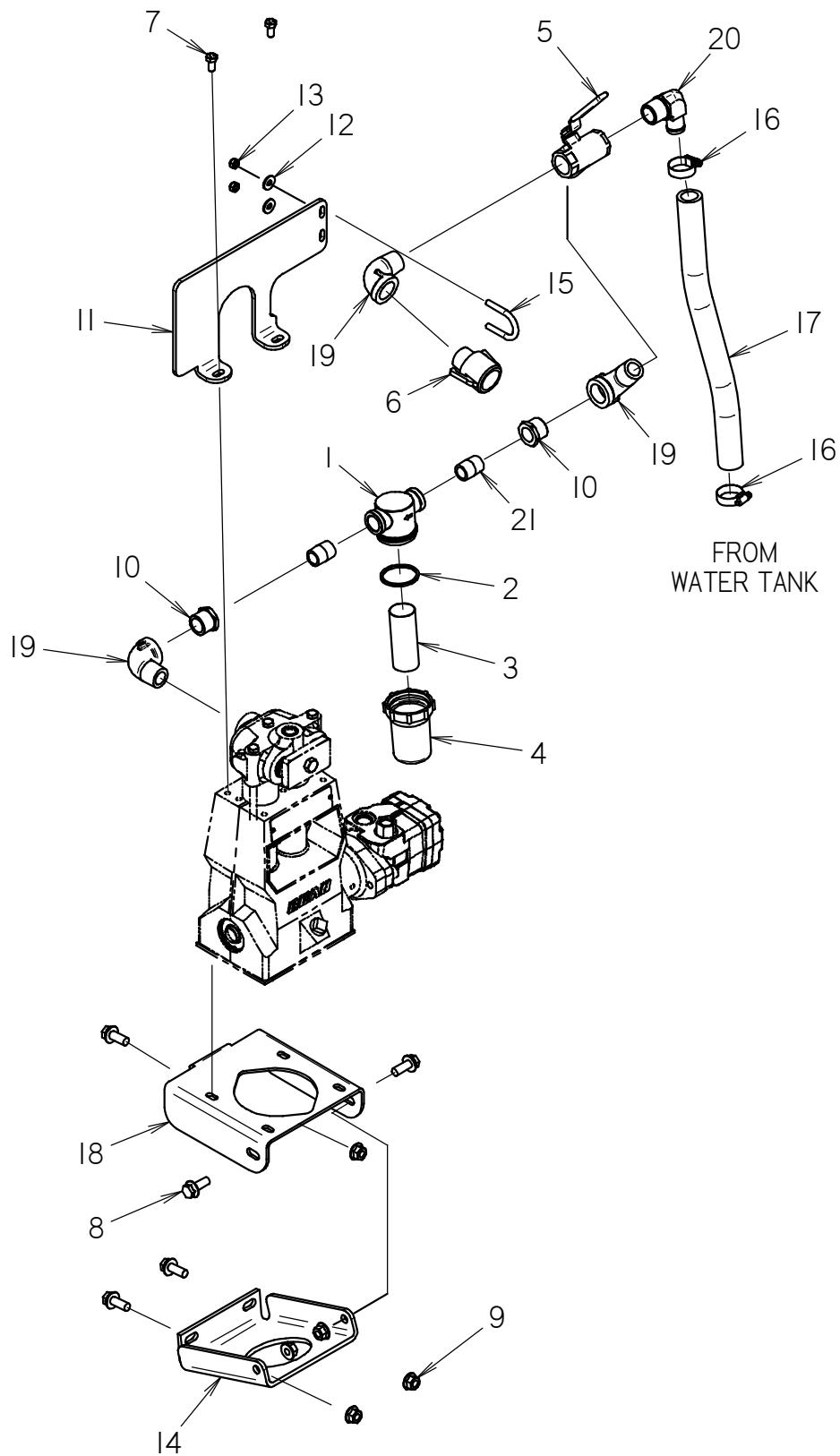
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FOOTNOTES:

- I. 157-488 CAP/LID

NOTE:

DRILLING FLUID PUMP INLET (9 GALLON PUMP)



DRILLING FLUID PUMP INLET

(9 GALLON PUMP)

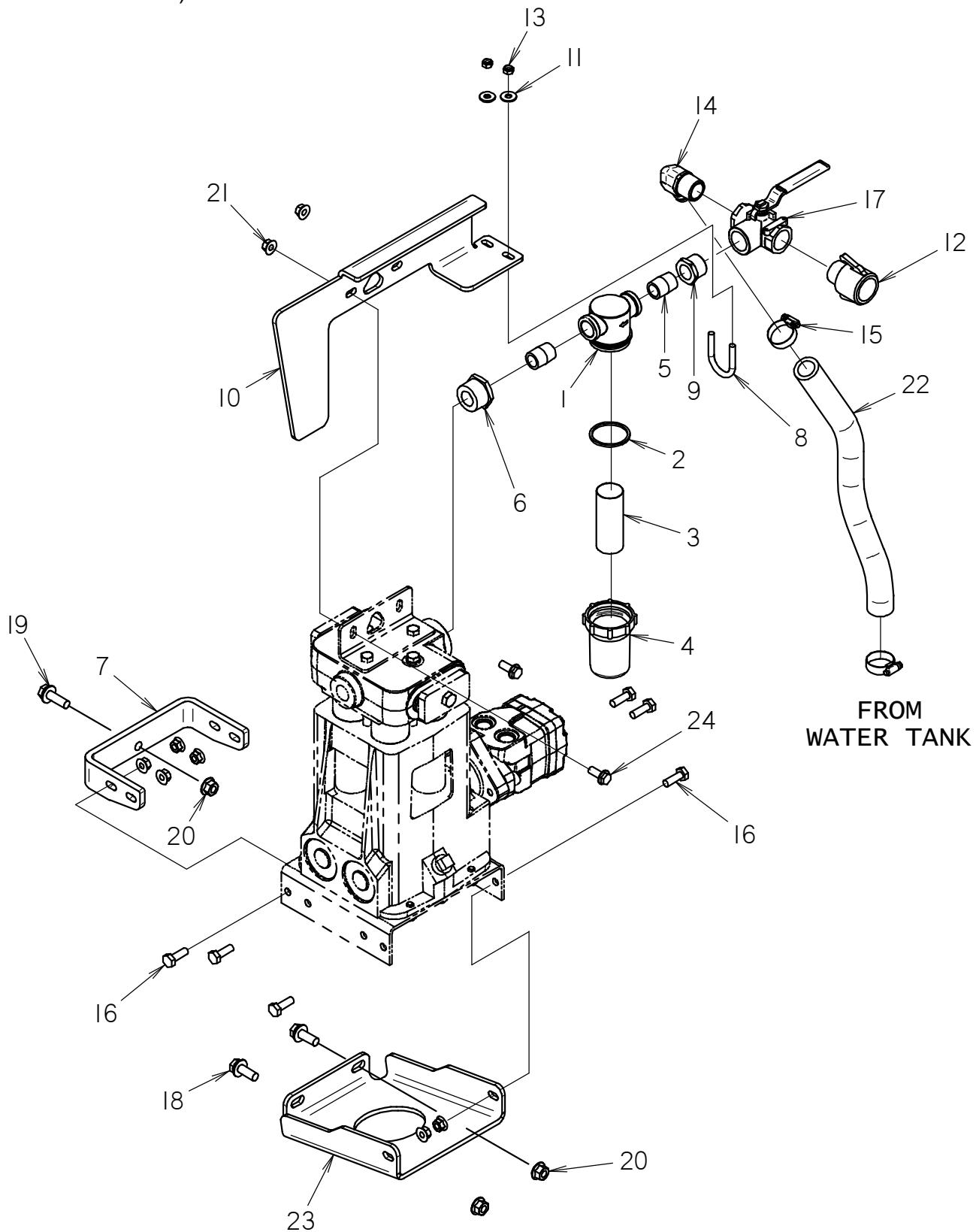
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I53-133	1	STRAINER (I2NF)	INCLUDES REF NO'S 2, 3 & 4
2	I53-676	1	FILTER GASKET	
3	I53-198	1	SCREEN (20 MESH)	
4	I53-677	1	FILTER BOWL	
5	I49-113	1	3-WAY SHUT-OFF (I6NF) VALVE	
6	I49-137	1	FHC CONNECTOR	
7	I05-032	2	BOLT (3/8-NC X 3/4")	
8	I06-469	5	FLG SCREW (M12-1.75 X 30MM)	
9	I06-354	5	FLANGE NUT (M12-1.75)	
10	I15-151	2	REDUCER (I6N-I2NF)	
11	300-3803	1	STRAINER BRACKET	
12	I05-117	2	WASHER (5/16")	
13	I05-089	2	LOCKNUT (5/16-NC)	
14	300-3695	1	SUPPORT PLATE	
15	I07-563	1	U-BOLT (5/16-NC X 1-3/8")	
16	I10-353	2	WORM CLAMP (3/4" TO 1-1/2")	
17	I16-460	20	BULK HOSE (1")	
18	300-3405	1	PUMP MOUNT	
19	I15-440	3	STREET ELBOW (I6N-I6NF90)	
20	I55-137	1	S/O COUPLER (I6N-16H90)	
21	I15-163	2	ALL THREAD (I2N) SCH 80	

NOT SHOWN:

FOOTNOTES:

NOTE:

DRILLING FLUID PUMP INLET (13 GALLON PUMP)



DRILLING FLUID PUMP INLET

(13 GALLON PUMP)

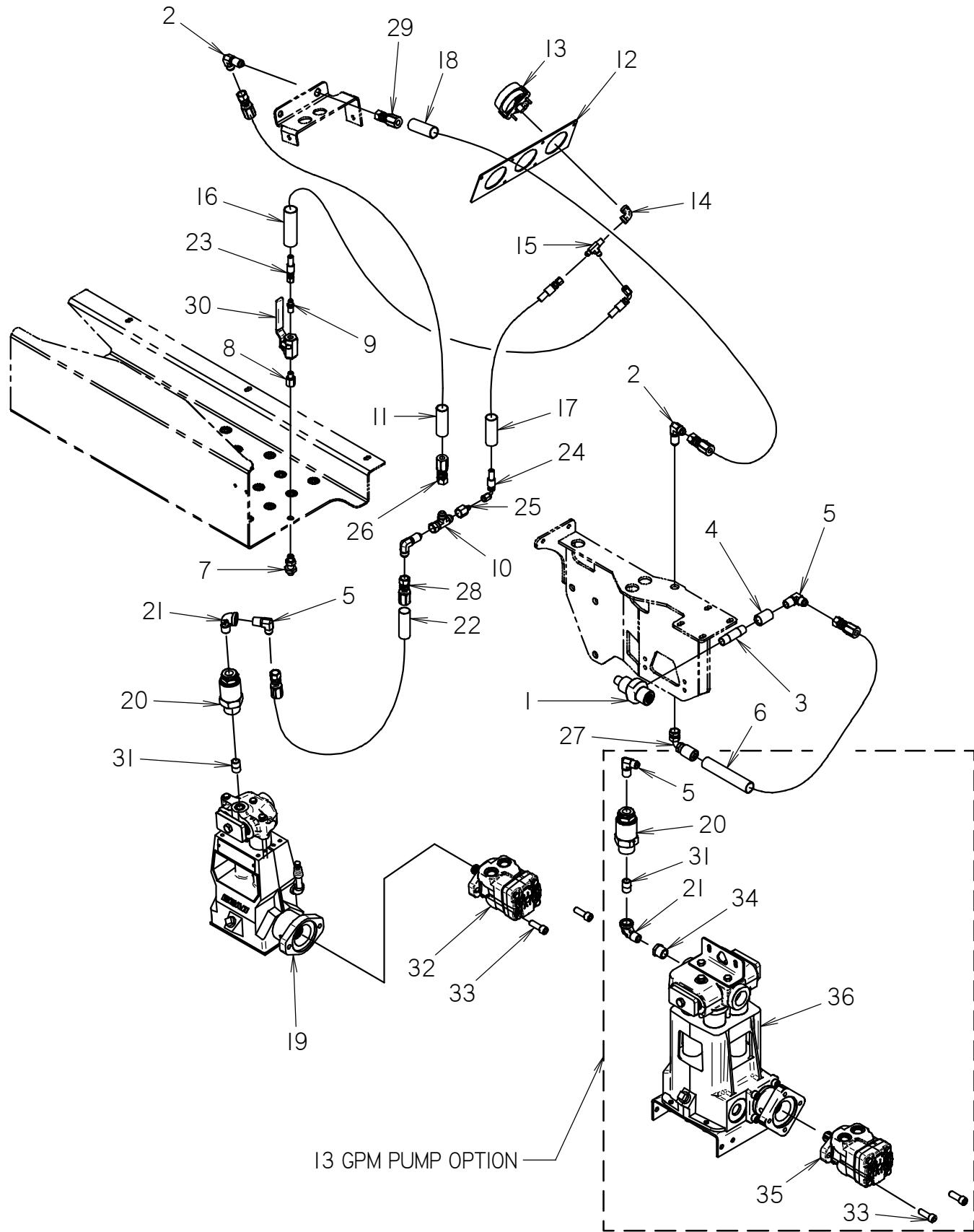
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I53-133	1	STRAINER (I2NF)	INCLUDES REF NO'S 2, 3 & 4
2	I53-676	1	FILTER GASKET	
3	I53-I98	1	SCREEN (20 MESH)	
4	I53-677	1	FILTER BOWL	
5	I15-I63	2	ALL THREAD (I2NI) SCH 80	
6	I15-260	1	REDUCER (20N-I2NF)	
7	300-4236	1	MOUNT BRACKET	
8	I07-563	1	U-BOLT (5/16-NC X 1-3/8")	
9	I15-I51	1	REDUCER (I6N-I2NF)	
10	300-5228	1	SUPPORT BRACKET	
11	I05-I17	2	WASHER (5/16")	
12	I49-I37	1	FHC CONNECTOR	
13	I05-089	2	LOCKNUT (5/16-NC)	
14	I55-I37	1	S/O COUPLER (I6N-16H90)	
15	I10-353	2	WORM CLAMP (3/4" TO 1-1/2")	
16	I06-079	6	SCREW (M10-1.50 X 30MM)	
17	I49-I13	1	3-WAY SHUT-OFF (I6NF) VALVE	
18	I06-469	2	FLG SCREW (M12-1.75 X 30MM)	
19	I06-632	1	FLG LK SCR (M12-1.75X35MM,SER)	
20	I06-354	3	FLANGE NUT (M12-1.75)	
21	I06-387	8	FLG LOCKNUT (M10-1.50)	
22	I16-460	17	BULK HOSE (1", SOLD PER FT)	
23	300-4237	1	PUMP MOUNT	
24	I06-724	2	FLG SCREW (M10-1.50 X 25MM)	

NOT SHOWN:

FOOTNOTES:

NOTE:

DRILLING FLUID PLUMBING



DRILLING FLUID PLUMBING

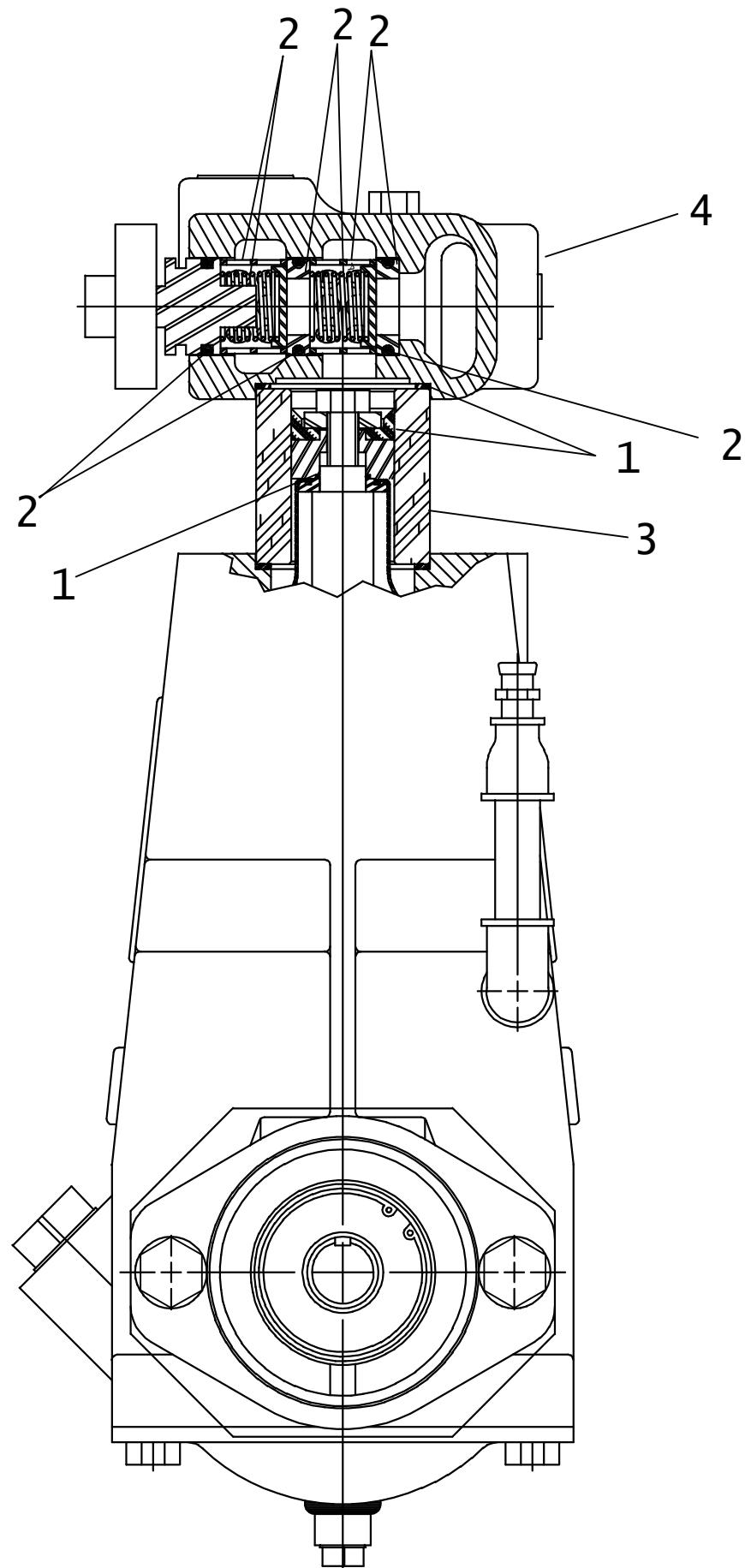
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I50-1462	1	WATER SWIVEL (I-08)	
2	I54-148	3	BK CONNECTOR (08J-08J90BK)	
3	I15-I24	1	PIPE NIPPLE (I/2-NPT X 3" LG)	
4	I15-I55	1	COLLAR (08NF)	
5	I54-320	3	CONNECTOR (08N-08J90)	
6	I17-280	1	ABRASION SLEEVE (1.00" X 25")	
7	I53-238	1	BK CONNECTOR (040-06S)	
8	I53-264	1	REDUCER (04N-06SF)	
9	I54-020	1	CONNECTOR (04N-04J)	
10	I54-135	1	UN RUN TEE (08JFX-08J-08J)	
11	I17-717	1	ABRASION SLEEVE (1.00" X 40")	
12	300-3252	1	GAUGE MOUNT PANEL	
13	258-062	1	PRESSURE GAUGE (I500 PSI)	
14	I49-896	1	STREET ELBOW (04NF-04NF90)	
15	I54-I17	1	RUN TEE (04N-04J-04J)	
16	I17-411	1	ABRASION SLEEVE (1.00" X 32")	
17	I17-718	1	ABRASION SLEEVE (1" X 36")	
18	I17-213	1	ABRASION SLEEVE (1.00" X 96")	
19	I58-465	1	MUD PUMP	
20	I49-324	2	FLOW CHECK (08NF-08NF/64PSI)	
21	I15-I15	2	STREET ELBOW (08N-08NF90)	
22	I17-702	1	ABRASION SLEEVE (1.00" X 68")	
23	I50-1640	1	HOSE (04JFX90-32"-3000)	
24	I50-1639	1	HOSE (04JFX90-36"-3000)	
25	I54-259	1	REDUCER (04J-08JF)	
26	I50-1638	1	HOSE (08JFX-40"-3000)	
27	I50-1456	1	HOSE (08JFX90S-24"-3000)	
28	I50-1572	1	HOSE (08JFX-70"-3000)	
29	I50-1534	1	HOSE (08JFX-95"-3000)	
30	I20-071	1	BALL VALVE	
31	I15-191	2	NIPPLE (08N)	
32	I50-1262	1	GEROLER GEAR MOTOR	
33	I06-204	4	BOLT (I/2 - NC X 1.50", SOC)	TORQUE TO 100 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
34	I15-I26	1	REDUCER (I2N-08NF)	
35	I50-I511	1	GEROLER GEAR MOTOR	
36	I58-1005	1	DRILLING FLUID PUMP	SEE FOOTNOTE I

NOT SHOWN:

FOOTNOTES:

- I. I91-I007 PACKING KIT

NOTE:

MUD PUMP
9 GPM

MUD PUMP

9 GPM

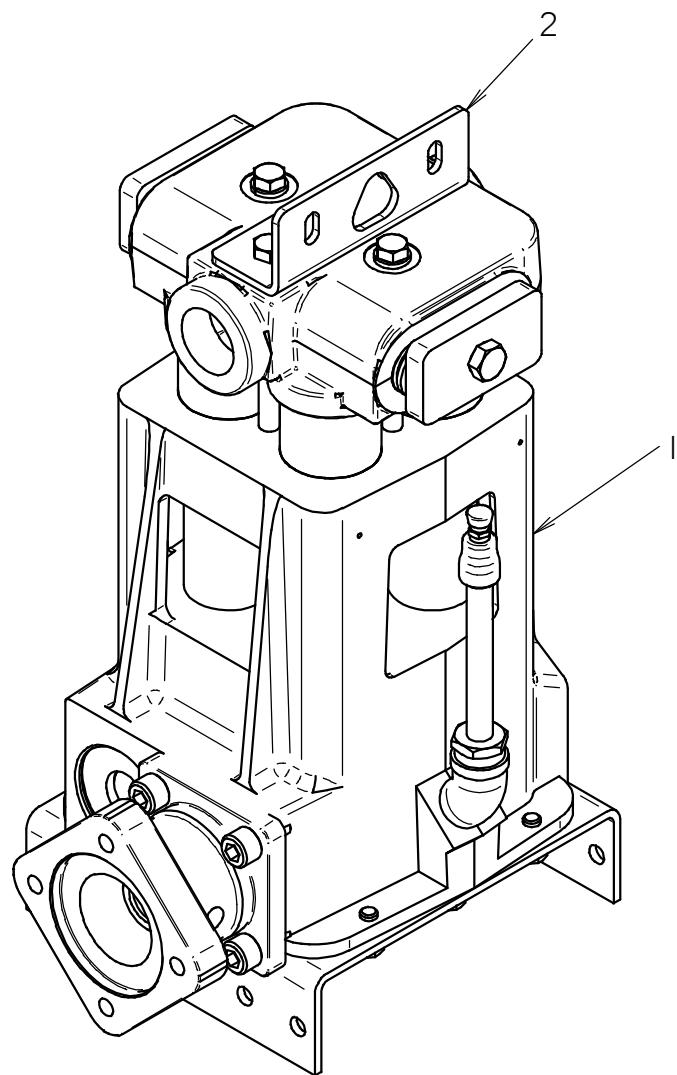
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	158-465	-	MUD PUMP	BEGINS WITH S/N 2N2090
1.	190-933	1	PACKING REPAIR KIT (MUD PUMP)	
2.	190-815	2	VALVE REPAIR KIT	
3.	500-903	2	CERAMIC CYLINDER	
4.	499-015	1	FLUID CYLINDER (HEAD)	

NOT SHOWN:

499-086 2 VALVE COVER

FOOTNOTES:

NOTE:

MUD PUMP
13 GPM

MUD PUMP

13 GPM

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	158-1005	1	DRILLING FLUID PUMP	INCLUDES BRACKET
2	300-5172	1	BRACKET	

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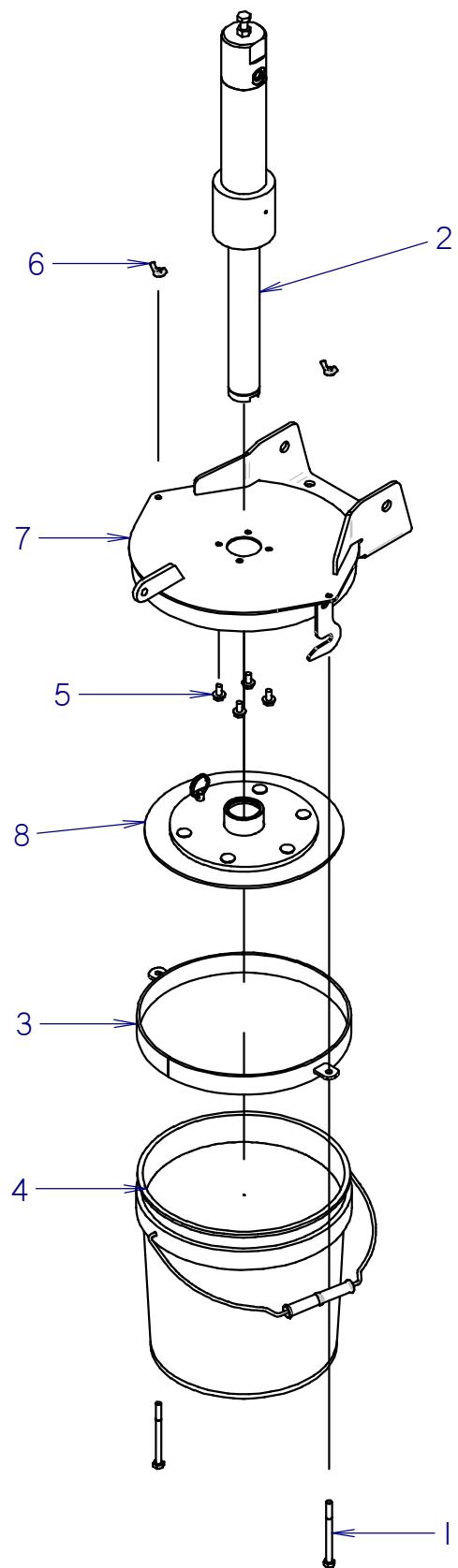
191-034 1 PACKING REPAIR KIT
157-751 4 SEAL, CRANKSHAFT
499-059 4 PACKING HOLDER
499-058 4 CERAMIC CYLINDER (1-3/8")

FOOTNOTES:**NOTE:**

NOTES:

ACCESSORIES

AUTO LUBER ASSEMBLY



AUTO LUBER ASSEMBLY

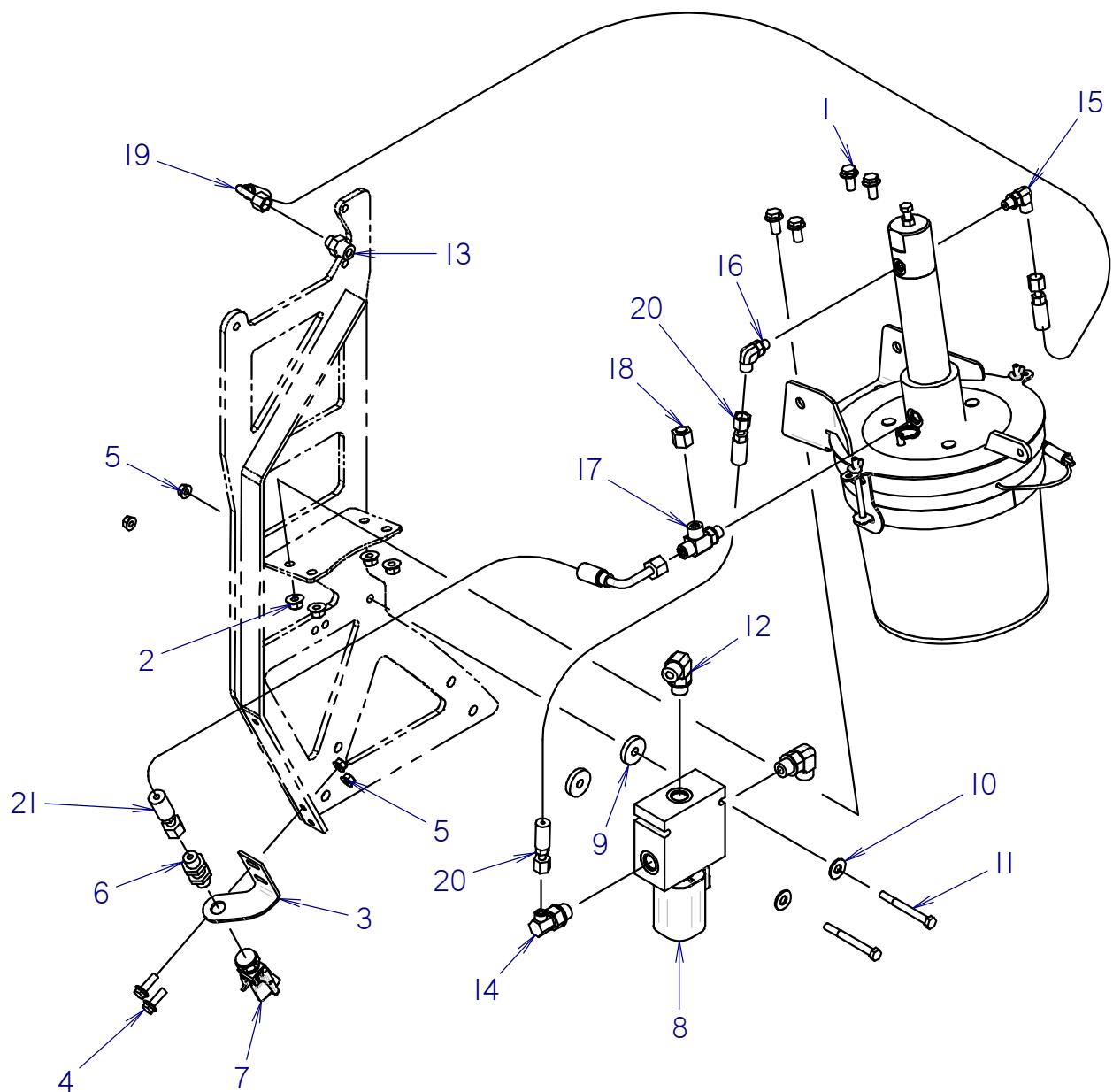
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	105-297	2	BOLT (1/4-NC X 3-1/4")	
2	350-1760	1	GREASE PUMP - LOW OUTPUT	
3	350-399	1	BASE	
4	259-858	1	TOOL JNT LUBE, STD SPRY 2 GAL	
5	106-378	4	FLG LK SCREW (M6-1.00 X 12MM)	
6	195-339	2	WING NUT (1/4-NC)	
7	350-400	1	COVER WELDMENT	
8	350-1932	1	TOOL JOINT LUBE FOLLOWER	

NOT SHOWN:

FOOTNOTES:

NOTE:

LUBRICATOR MOUNT, NOZZLE & APPLICATOR



LUBRICATOR MOUNT, NOZZLE & APPLICATOR

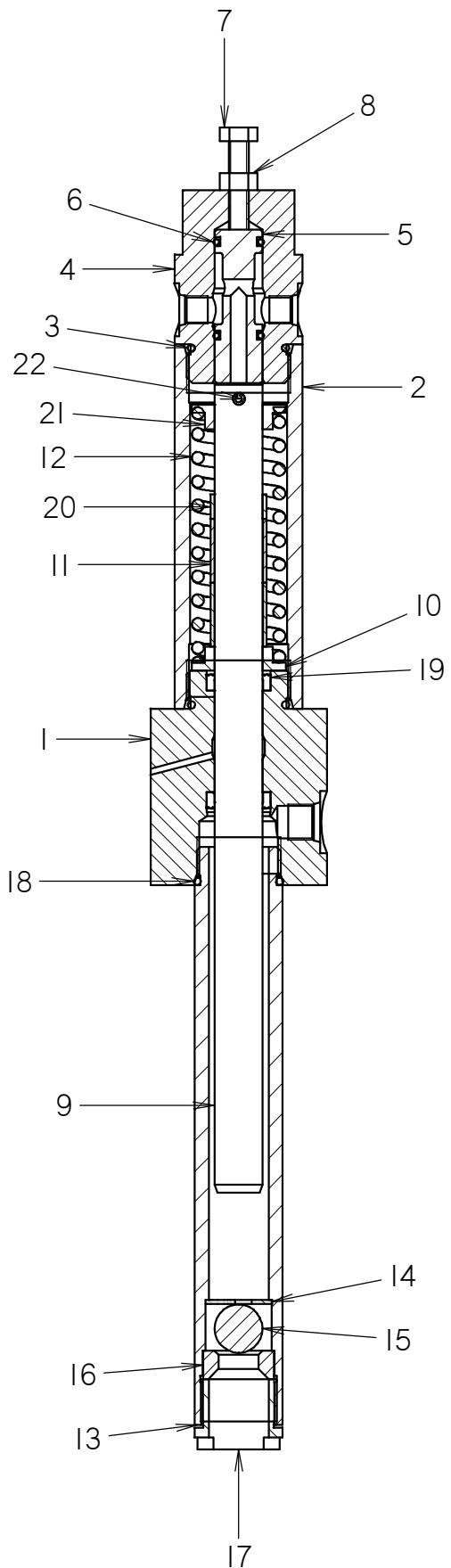
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I06-382	4	FLG LK SCREW (M10-1.50 X 20MM)	
2	I06-387	4	FLG LOCKNUT (M10-1.50)	
3	318-409	1	NOZZEL BRACKET	
4	I06-381	2	FLG LK SCREW (M8-1.25 X 25MM)	
5	I06-386	4	FLG LOCKNUT (M8-1.25)	
6	514-163	1	BK CONNECTOR (060-060BK)	
7	I49-399	1	SPRAY NOZZLE (65)	
8	I50-1397	1	2 POSITION 3 WAY SOLENOID VALVE	
9	I05-886	2	WASHER (410")	
10	I05-118	2	WASHER (3/8")	
11	I06-602	2	SCREW (M8-1.25 X 80MM)	
12	I54-235	2	CONNECTOR (08S-08090)	
13	I54-261	1	CONNECTOR (040-08S)	
14	I54-276	1	CONNECTOR (040-08S90)	
15	I54-401	1	CONNECTOR (04S-04090, ORF)	
16	I54-252	1	CONNECTOR (04S-04090)	
17	I54-345	1	RUN TEE (06S-060-060)	
18	I54-326	1	CAP (060F)	
19	I54-857	1	HOSE (040FX90-19"-3000)	
20	I54-783	1	HOSE (040FX-24"-3000)	
21	I50-1585	1	HOSE (060FX90L-24"-3000)	OPTIONAL: I53-585 HEATED HOSE

NOT SHOWN:

FOOTNOTES:

NOTE:

GREASE PUMP - LOW OUPUT



GREASE PUMP - LOW OUPUT

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	350-I760	-	GREASE PUMP - LOW OUTPUT	
I	350-687	1	PUMP BODY	
2	350-682	1	BARREL	
3	I55-702	2	O-RING (920 D90)	
4	350-686	1	CYLINDER CAP	
5	350-421	1	ADJUSTING SPOOL	
6	I57-049	2	O-RING (I13 D70)	
7	I07-492	1	SCREW (M8-I.25 X 35MM, ALL THD)	
8	I06-078	1	NUT (M8-I.25)	
9	I66-280	1	PLUNGER	SEE FOOTNOTE I
I0	350-671	1	ROD GUIDE	
I1	I25-424	2	BRONZE BUSHING (.750")	
I2	I17-228	1	COMPRESSION SPRING	
I3	350-693	1	PUMP BARREL	
I4	301-0196	1	RETAINER CLIP	SUPERSEDES RETAINER CLIP I05-653
I5	I25-I25	1	DETENT BALL (.750")	
I6	350-691	1	VALVE SEAT	
I7	350-692	1	INLET TUBE	
I8	I55-748	1	O-RING (916 D90)	
I9	I17-227	2	SEAL (POLY PAK)	
I20	I25-422	1	BRONZE BUSHING (.751")	
I21	I78-467	1	ROD CAP	SEE FOOTNOTE I
I22	I05-525	1	ROLL PIN (3/16" X 1-1/4")	SEE FOOTNOTE I

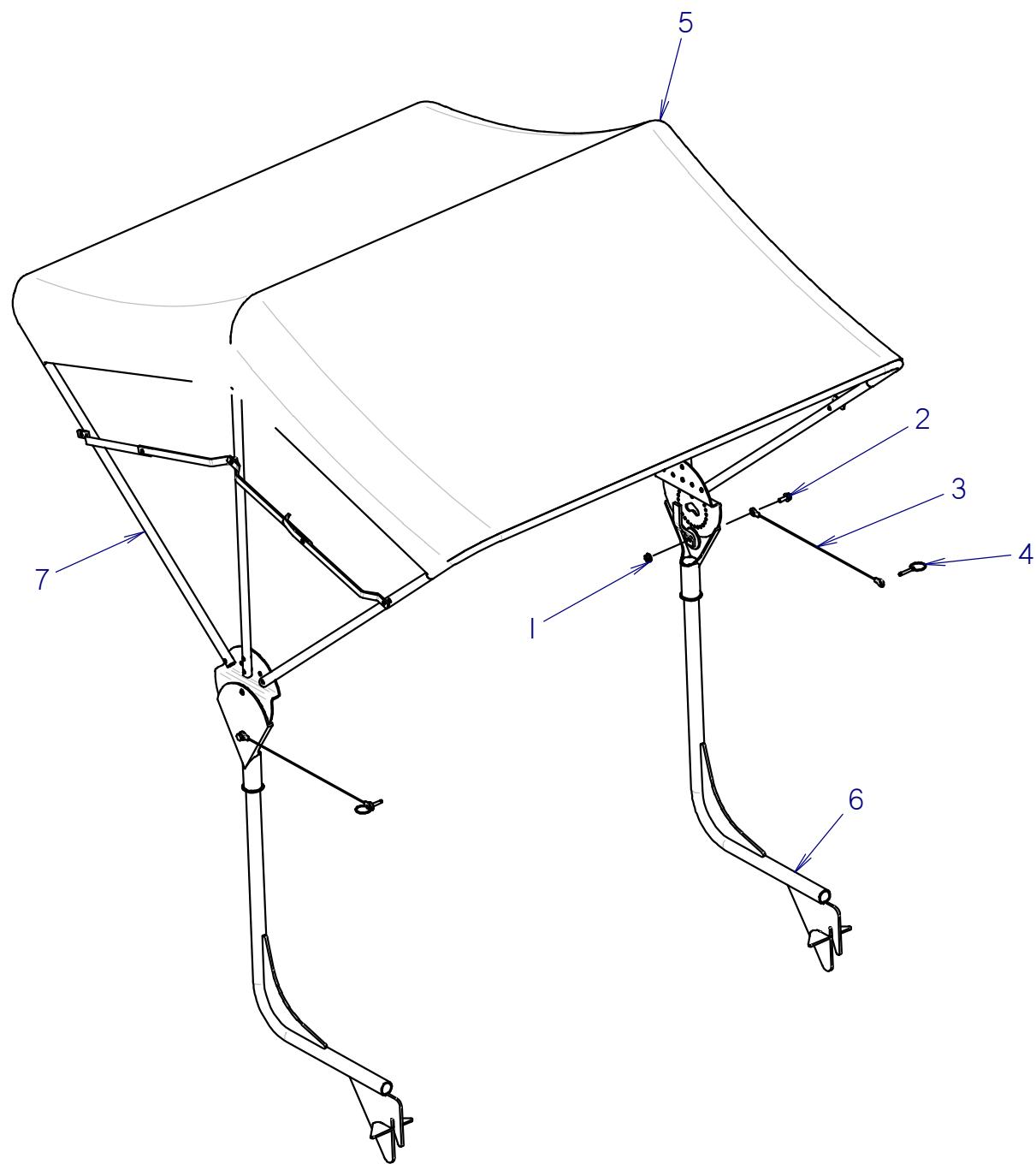
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FOOTNOTES:

- I. USE I66-280, I78-467 & I05-525 TO SUPERCEDE 308-603

NOTE:

CANOPY



CANOPY

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I06-385	1	FLG LOCKNUT (M6-I.00)	
2	I06-712	2	FLG SCREW (M6-I.00 X 16MM)	
3	I10-239	2	LANYARD CABLE (13.5")	
4	I10-284	2	PULL PIN (3/16" X 13/16")	
5	362-II25	1	CANOPY	
6	300-3662	2	CANOPY MOUNT	
7	362-II39	1	CANOPY BRACKETS	

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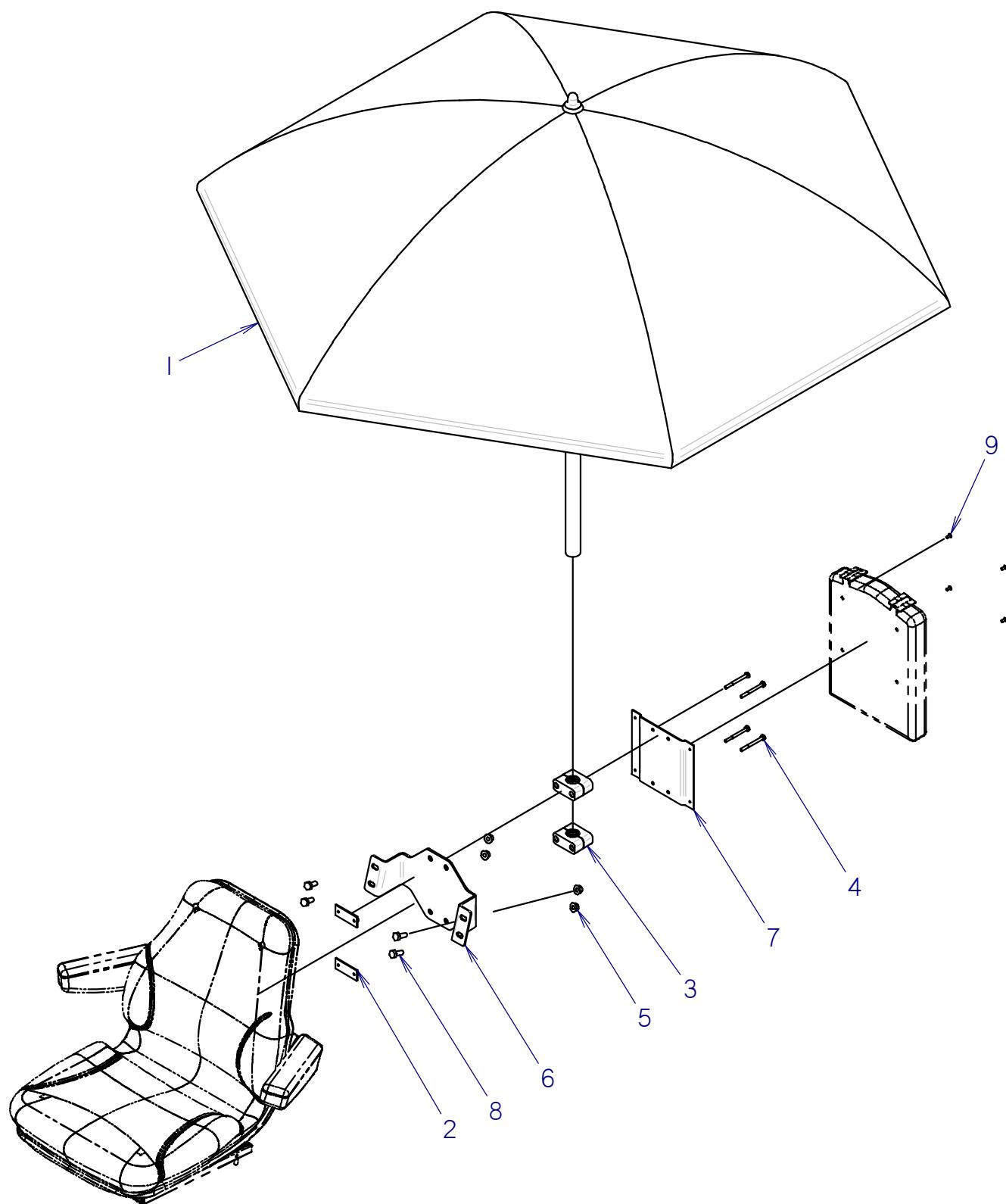
FOOTNOTES:

NOTE:

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UMBRELLA KIT



UMBRELLA KIT

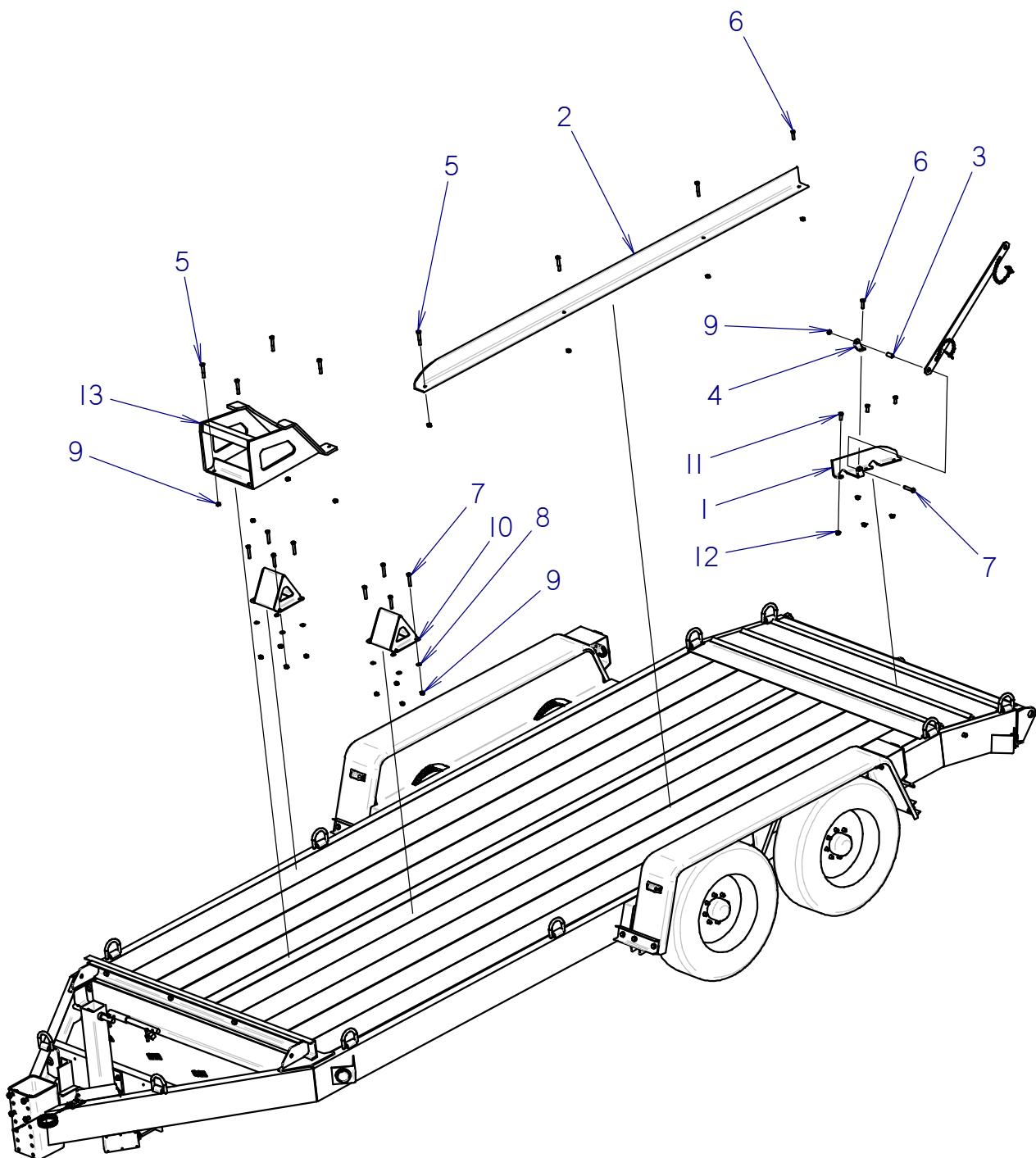
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	I90-1290	1	UMBRELLA KIT	INCLUDES REF #1 THRU #9
1	344-700	1	UMBRELLA	
2	322-363	2	WELD PLATE	
3	III-026	2	BOLT-ON CLAMP (1-1/4", PAIR)	
4	I07-743	4	BOLT (1/4-NC X 2.75, GD5)	
5	I06-387	4	FLG LOCKNUT (M10-1.50)	
6	303-321	1	UMBRELLA MOUNT	
7	300-6038	1	MOUNT PLATE	
8	I05-245	4	SCREW (M10-1.50 X 25MM)	
9	I10-560	4	POP RIVET (3/16" X 1/2", ALUM)	

NOT SHOWN:

FOOTNOTES:

NOTE:

T18B TIE DOWN KIT



T18B TIE DOWN KIT

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	I90-1293	1	T18B TIE DOWN KIT	INCLUDES ITEMS I THRU I3 & TIE DOWN ASSEMBLIES NOT SHOWN
I	323-738	1	GUIDE PLATE	
2	323-737	1	GUIDE RAIL	
3	I78-351	1	BUSHING	
4	323-739	1	BRACKET	
5	I07-308	7	SCREW (M12-I.75 X 75MM)	
6	I06-333	2	SCREW (M12-I.75 X 40MM, 8.8)	
7	I07-507	9	SCREW (M12-I.75 X 65MM)	
8	I06-391	8	WASHER M12	
9	I06-685	17	LOCKNUT(M12-I.75,PRV TRQ,10.9)	
I0	323-951	2	STOP	
II	I05-273	3	SCREW (M12-I.75 X 30MM)	
I2	I06-709	4	FLG LK NUT (M12-I.75)	
I3	300-6624	1	FRONT MOUNT	

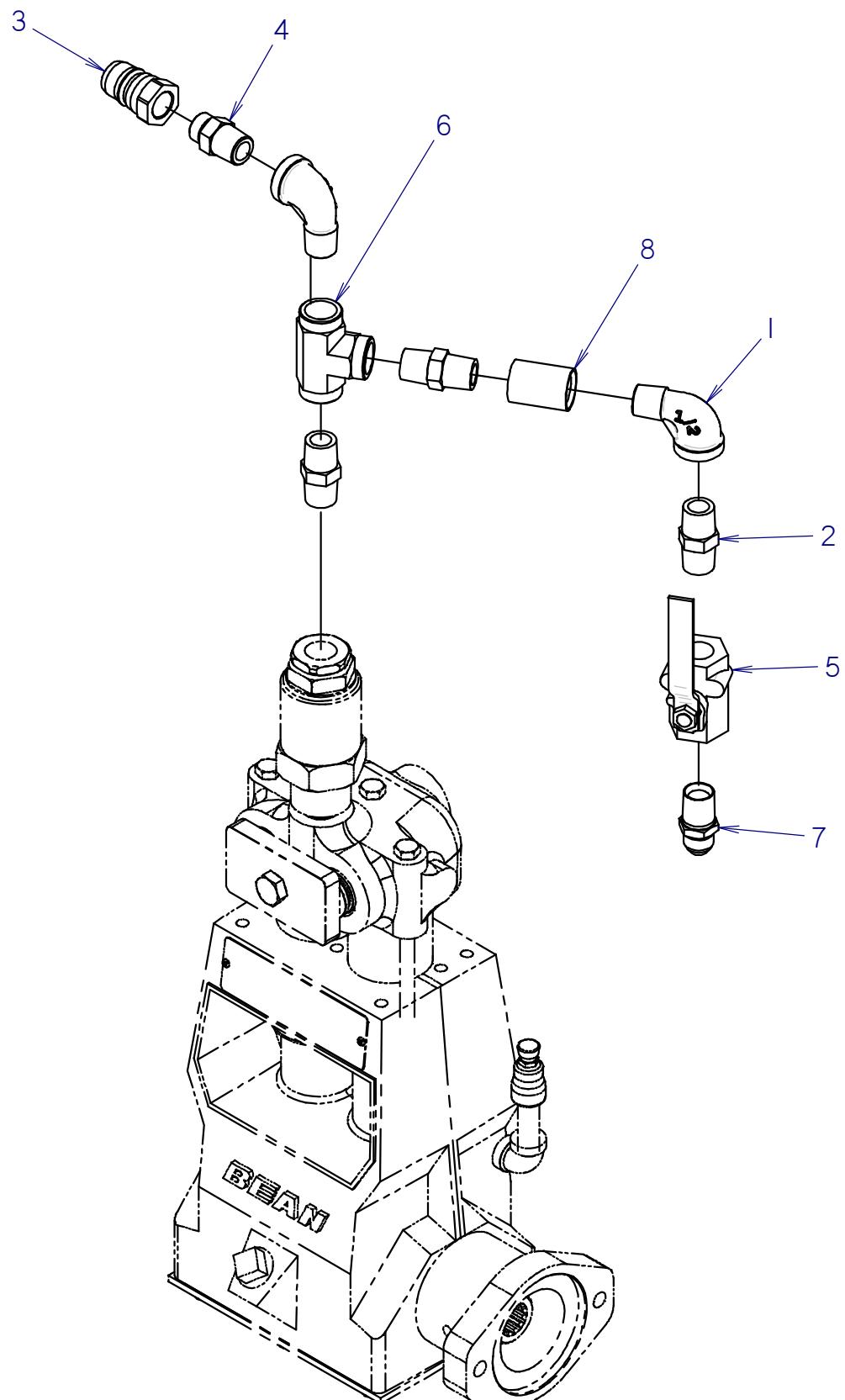
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324-I001 2 TIE DOWN ASSEMBLY

FOOTNOTES:

NOTE:

WASH WAND PLUMBING



WASH WAND PLUMBING

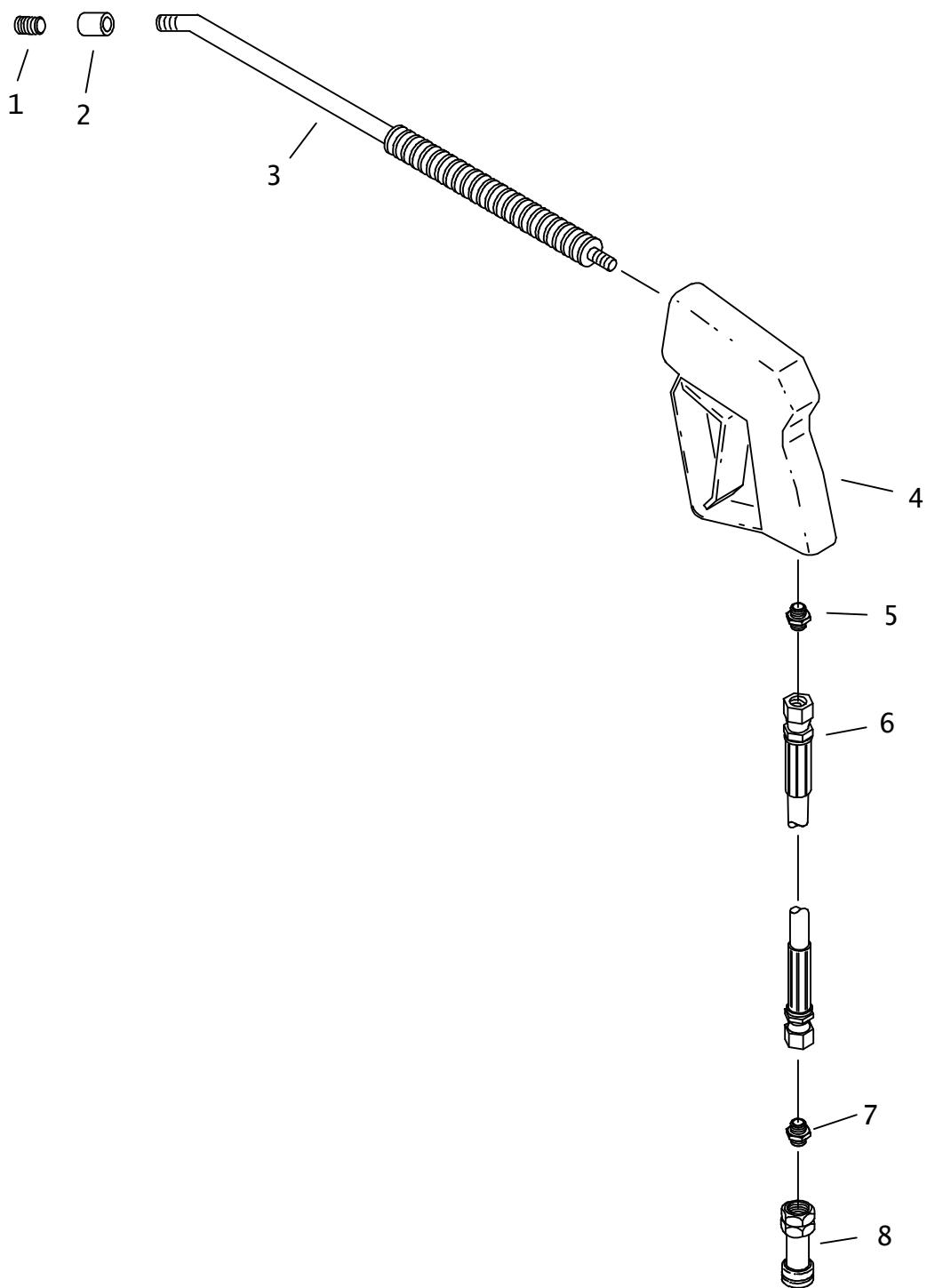
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I15-I15	2	STREET ELBOW (08N-08NF90)	
2	I55-210	3	CONNECTOR (08N-08N)	
3	I59-089	1	QDC ADAPTER (08-08SF)	
4	514-240	1	CONNECTOR (08N-08S)	
5	I58-579	1	SHUT-OFF (08NF-08NF)	
6	514-241	1	TEE (08N-08N-08N)	
7	I54-097	1	CONNECTOR (08N-08J)	
8	I15-I55	1	COLLAR (08NF)	

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FOOTNOTES:

NOTE:

WASH WAND



WASH WAND

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	350-1861	-	WASH WAND ACCESSORY KIT	SEE FOOTNOTE 1
1.	155-242	1	NOZZLE (04N, ORF .047", TC)	
2.	115-170	1	COLLAR (04NF)	
3.	259-353	1	WASH WAND (04N-36")	
4.	259-197	1	SPRAY GUN	
	190-938	-	REPAIR KIT, SPRAY GUN	
5.	514-141	1	CONNECTOR (06N-080)	
6.	154-804	1	HOSE (080FX-290"-3000)	
7.	154-233	1	CONNECTOR (08S-080)	
8.	159-088	1	QDC BODY (08-08SF)	
	190-186	-	SEAL REPAIR KIT	

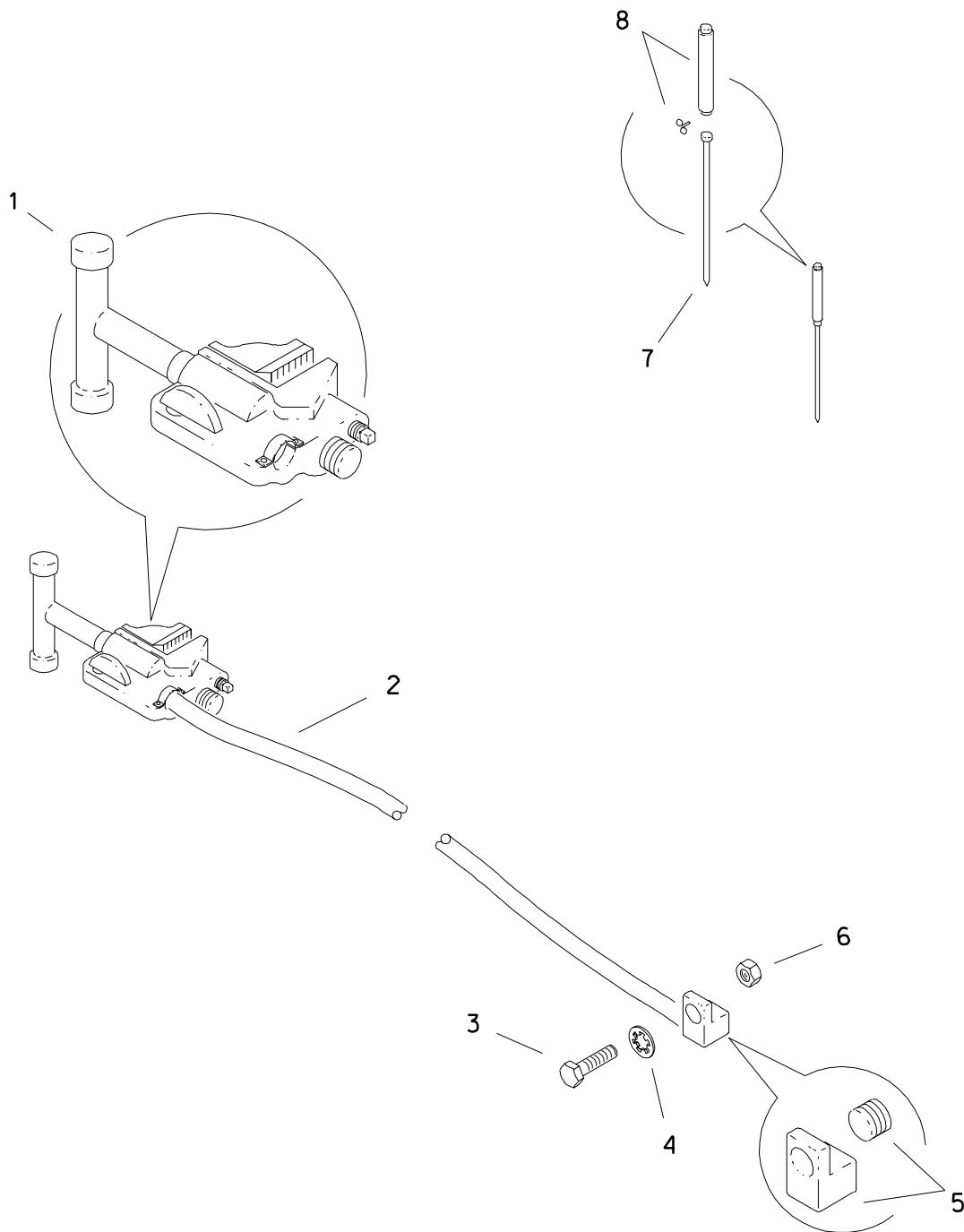
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FOOTNOTES:

1. INCL REF NO.'S 1 THRU 8 & PARTS ON "WASH WAND PLUMBING" PAGE.

NOTE:

GROUNDING CABLES



GROUNDING CABLES

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	215-769	1	GROUND CLAMP	
2	215-813	1	GROUND CABLE (1/0 GA X 25')	INCL REF NO.'S 1 AND 5
	215-768 AR		GROUND CABLE (1/0 GA)	USE 25 FT
3	106-462	1	BOLT (3/8-NC X 1-1/4", SIL BRZ)	
4	106-220	1	INT STAR WASHER (3/8", SIL BRZ)	
5	215-773	1	RING LUG TERMINAL (27/64")	
6	106-454	1	LOCKNUT (3/8-NC, SIL BRZ)	
7	215-775	1	GROUND ROD	
8	215-776	1	SLIDE DRIVER	

FOOTNOTES

NOTES:

MISCELLANEOUS

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SAE Bolt and Nut Torque Value Chart

Grade 5: UNC or UNF Thread

Size	Hex nut, or bolt tapped into hex nut, or d&t hole		Hex top deformed locknut		Flange nut, locknut, or bolt tapped into flange nut or d&t* hole	
	ft•lb	N•m	ft•lb	N•m	ft•lb	N•m
1/4	12	16	8	11	20	27
5/16	25	34	15	20	45	60
3/8	40	54	25	34	75	100
7/16	65	90	40	55	125	170
1/2	100	135	60	80	190	260
9/16	150	200	90	125	270	370
5/8	200	270	120	165	370	500
3/4	350	475	210	285	650	880
7/8	560	760	340	460	1250	1425
1	840	1140	500	680	1580	2145
1-1/8	1030	1400	320	840	1950	3645
1-1/4	1460	1980	880	1195	2760	3475

Grade 8: UNC or UNF Thread

Size	Hex nut, or bolt tapped into hex nut, or d&t hole		Hex top deformed locknut		Flange nut, locknut, or bolt tapped into flange nut or d&t* hole	
	ft•lb	N•m	ft•lb	N•m	ft•lb	N•m
1/4	14	19	10	14	24	33
5/16	30	40	18	25	50	70
3/8	55	73	35	50	90	125
7/16	85	115	50	70	140	190
1/2	130	175	80	110	220	300
9/16	190	260	110	150	310	420
5/8	260	355	160	245	430	585
3/4	450	610	270	365	750	1015
7/8	730	990	440	600	1210	1640
1	1090	1480	650	880	1320	2465
1-1/8	1550	2100	930	1260	2580	3500
1-1/4	2180	2955	1310	1780	3640	4935

*drilled and tapped

Metric Bolt and Cap Screw Torque Values

Size	Class 4.8				Class 8.8 and 9.8				Class 10.9				Class 12.9			
	Lubricated		Dry		Lubricated		Dry		Lubricated		Dry		Lubricated		Dry	
	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb
M6	4.8	3.5	6	4.5	9	6.5	11	8.5	13	9.5	17	12	15	11.5	19	14.5
M8	12	8.5	15	11	22	16	28	20	32	24	40	30	37	28	47	35
M10	23	17	29	21	43	32	55	40	63	47	80	60	75	55	95	70
M12	40	29	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	47	80	60	120	88	150	110	175	130	225	165	205	150	260	190
M16	100	73	125	92	190	140	240	175	275	200	350	225	320	240	400	300
M18	135	100	175	125	260	195	330	250	375	275	475	350	440	325	560	410
M20	190	140	240	180	375	275	475	350	530	400	675	500	625	460	800	580
M22	260	190	330	250	510	375	650	475	725	540	925	675	850	625	1075	800
M24	330	250	425	310	650	475	825	600	925	675	1150	850	1075	800	1350	1000
M27	490	360	625	450	950	700	1200	875	1350	1000	1700	1250	1600	1150	2000	1500
M30	675	490	850	625	1600	950	1650	1200	1850	1350	2300	1700	2150	1600	2700	2000
M33	900	675	1150	850	1750	1300	2200	1650	2500	1850	3150	2350	2900	2150	3700	2750
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2750	4750	3500

Do not use these values if a different torque value or tightening procedure is given for specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical property class fasteners.

Fasteners should be replaced with the same or higher property class. If higher property class fasteners are used, these should only be tightened to strength of original.

Make sure fastener threads are clean and that the threads are properly started. This will prevent them from cross threading or galling when tightened.

Tighten plastic insert or crimped type steel locknuts to approximately 50% of dry torque indicated on chart. Apply torque to the nut - not the bolt head. Tighten toothed or serrated type locknuts to full torque value.

LUBRICATED means coated with lubricant. DRY means plain or zinc plated without any type of lubricant.

Hydraulic Cylinder Bolt Torque Chart

Bolt Size (inch)	Bolt Part No.	Cylinder Repair Kit Part No.	Torque (ft•lb)	Torque (N•m)
1/2	106-096	190-165	90-100	120-135
5/8	106-097	190-166 & 190-169	180-200	245-270
3/4	106-098	190-167 & 190-170	290-325	395-440
7/8	106-122	190-172 & 190-174	410-640	550-625
1	106-145	190-175 & 190-189	630-700	855-950
1-1/8	106-146	190-177	770-850	1045-1170

As a general rule:

- 1/2-inch bolts are used in cylinders with 1-inch rods
- 5/8-inch bolts are used in cylinders with 1 1/4-inch rods
- 3/4-inch bolts are used in cylinders with 1 1/2-inch rods
- 7/8-inch bolts are used in cylinders with 1 3/4-inch rods
- 1-inch bolts are used in cylinders with 2-inch rods (one with 1 3/4-inch)
- 1-1/8-inch bolts are used in cylinders with 2-1/4-inch rods

IMPORTANT: Do not reuse cylinder piston bolts when rebuilding a hydraulic cylinder. Each cylinder repair kit contains a new bolt. Use it. Lubricate lightly and torque to value shown on chart.

SAE & ORS Hydraulic Fitting Replacement O-Ring Chart

Fraction Size	Dash Size	SAE (Port Seal O-Ring)		ORS (Face Seal O-Ring)	
		Thread Size	O-Ring P/N	Thread Size	O-Ring P/N
1/16	1	NA	NA	NA	NA
1/8	2	5/16 - 24	NA	NA	NA
3/16	3	3/8 - 24	NA	NA	NA
1/4	4	7/16 - 20	155-760	9/16 - 18	157-037
5/16	5	1/2 - 20	NA	NA	NA
3/8	6	9/16 - 18	155-705	11/16 - 16	157-038
1/2	8	3/4 - 16	155-706	13/16 - 16	157-039
5/8	10	7/8 - 14	155-707	1 - 14	157-040
3/4	12	1-1/16 - 12	155-709	1-3/16 - 12	157-017
7/8	14	1-3/16 - 12	155-747	NA	NA
1	16	1-5/16 - 12	155-748	1-7/16 - 12	155-714
1-1/4	20	1-5/8 - 12	155-702	1-11/16 - 12	NA
1-1/2	24	1-7/8 - 12	157-001	2 - 12	NA
2	32	2-1/2 - 12	NA	NA	NA
2-1/2	40	3 - 12	NA	NA	NA
3	48	3-1/2 - 12	NA	NA	NA

Thread size indicates the diameter of the threaded area in fractions of an inch and number of threads per inch.

NA = not a current CMW part numbered o-ring, or dash size does not occur in current CMW applications

SAE = straight thread fitting that seals by sandwiching a hard o-ring between a shoulder on the male part and an angular surface at the mouth of the female port.

ORS = o-ring face seal; a type of fitting that seals by compressing a hard, captive o-ring between two flat parallel faces, one grooved for the o-ring and the other plain to act as the sealing surface

JT922 Tier 4i

Related Publications

Component	Ass'y	P/N
Model:		
JT922 Parts Manual		053-1134
JT922 Operators Manual		053-1146
JT922 Technical Supplement		053-1147
Engine:		
Deutz Parts Manual – F4L2011	195-1071	053-115
Deutz..... Operators Manual - F4L2011.....		054-115
Deutz..... Service (Shop) Manual - F4L2011		055-074

Filters

Engine:		
Air Filter Parts Ass'y		194-297
Element (primary)		194-759
Element (secondary)		194-758
Oil Filter Element (spin-on) - Deutz		195-849
Fuel Filter Element (spin-on)		195-807
Hydraulic:		
Oil Filter Element (1-1/2-UNF, spin-on, Replacement)		153-792

Optional Kits

O-ring Repair Kit - FLG, ORS & SAE (15 different O-rings)	190-051
O-ring Repair Kit - Field Service (46 different O-rings)	190-052



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Model: _____

Illustration Part No.:

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This will enable you to receive updates on this equipment as well as information on new products of interest.

Thanks for using Ditch Witch equipment.

(Please Fold Along This Line And Seal At Bottom With Tape)

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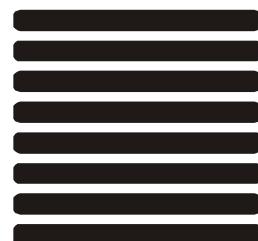
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